



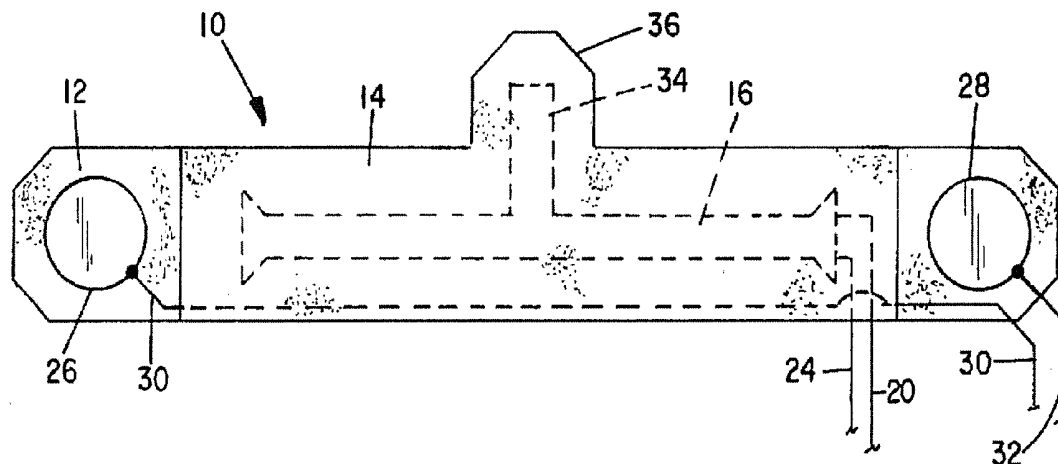
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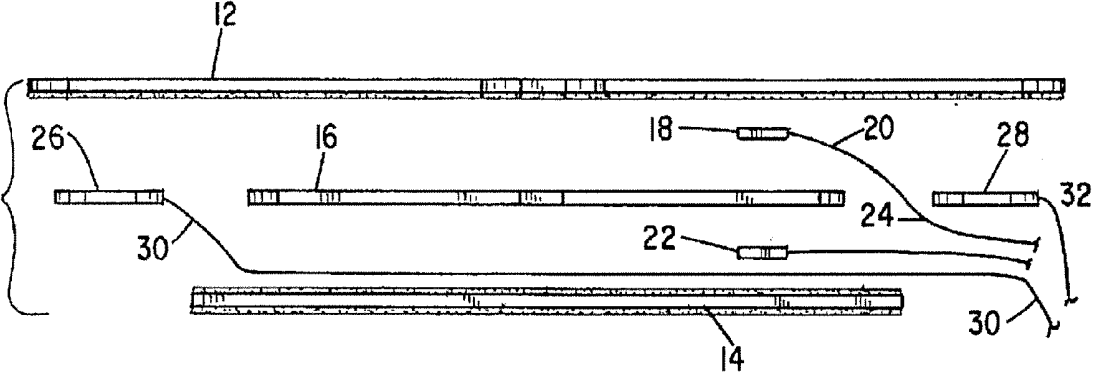
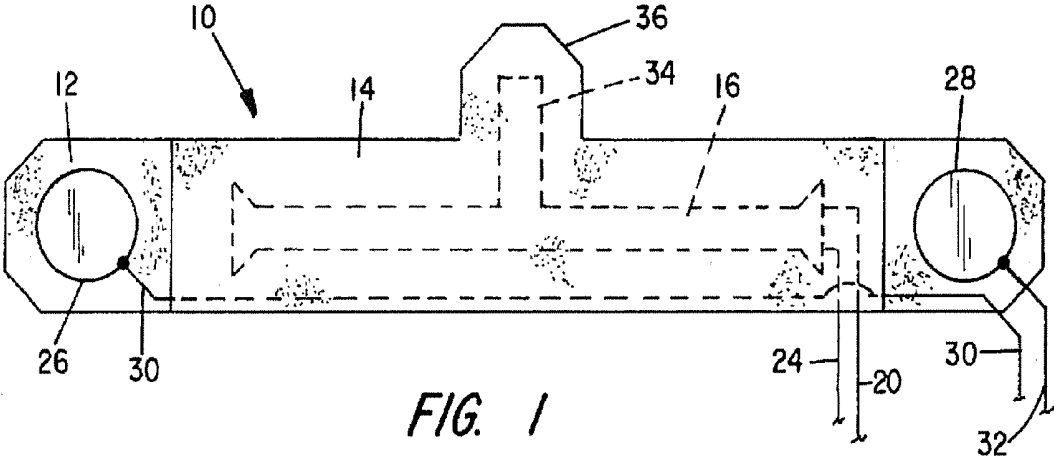
(19) **United States**(12) **Patent Application Publication**
Moore et al.(10) **Pub. No.: US 2016/0066810 A1**
(43) **Pub. Date: Mar. 10, 2016**(54) **COMBINATION PHYSIOLOGIC SENSOR**(71) Applicant: **DYMEDIX CORPORATION,**
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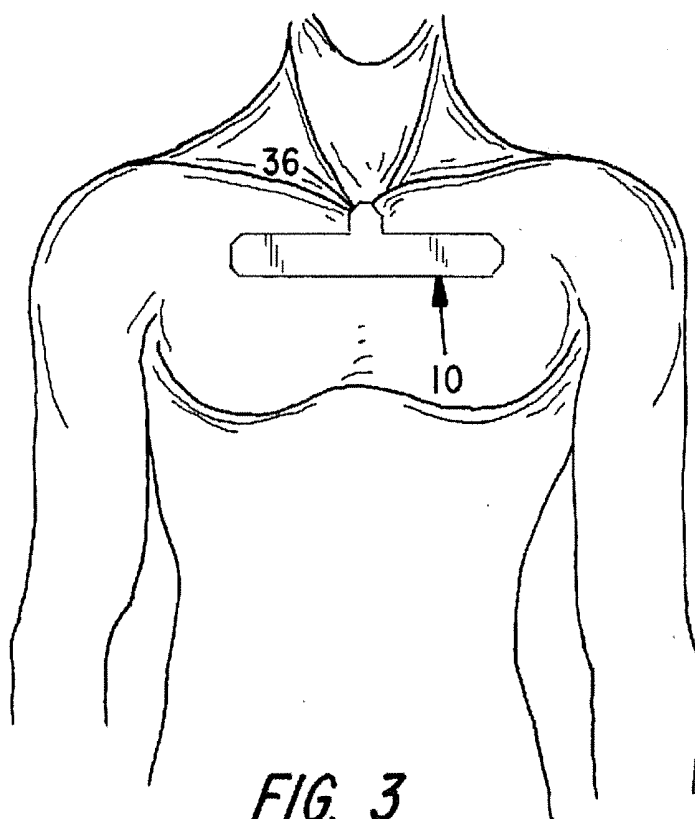
(57)

ABSTRACT

A multi sensor module especially designed for use in sleep-study applications includes a PVDF film piezoelectric transducer enclosed between an upper layer of a single-sided adhesive tape strip and a lower layer of a double-sided adhesive tape strip. Also adhesively affixed to the upper single-sided adhesive tape strip, but not overlaid by the lower double-sided adhesive tape strip, are first and second conductive electrodes. The combination sensor module is adapted to be adhesively affixed to the chest area of a person and further included in an extension of the PVDF strip that is adapted to overlay the suprasternal notch of a person for producing signals responsive to respiratory activity of the person.







COMBINATION PHYSIOLOGIC SENSOR**CROSS REFERENCE TO RELATED APPLICATIONS**

[0001] None

RELATED GOVERNMENT RESEARCH

[0002] None

BACKGROUND OF THE INVENTION

[0003] I. Field of the Invention

[0004] This invention relates generally to physiologic sensors, and more particularly to a sensor module which when affixed to a person's chest will provide information related to respiratory effort, cardiac rhythm and sleep apnea.

[0005] II. Discussion of the Prior Art

[0006] In conducting a sleep study on a patient, it is customary to append a plurality of sensors to the patient for measuring and recording a number of physiologic parameters including, but not limited to, rapid eye movement, electric myograph (EMG), electrocardiograph (ECG), respiratory air flow, respiratory effort, cardiac rhythm, leg twitches, etc. Typically, individual sensors will be placed on the head, face, chest, abdomen and legs. The sensors typically have elongated electrical wire leads for connection to electronic display and recording modules. With all of these wires involved, it is often difficult for a patient to sleep comfortably, especially to be able to periodically roll over in bed. In addition, to monitor respiratory effort, it is the practice to affix respiratory effort belts about the chest and/or abdomen that must be snug to prevent the belt from slipping out of place. This too is inimical to patient comfort.

[0007] It is accordingly a principle object of the present invention to provide a sensor module for use in sleep study applications that combines plural sensors into a single package that when appropriately placed and adhered to a patient's skin allows plural parameters to be monitored and/or recorded. As such, the sensor leads can be combined in a single cable that can be more readily routed in a way that interferes less with a patient's ability to shift positions. Moreover, the use of effort belts is avoided.

SUMMARY OF THE INVENTION

[0008] The present invention comprises a multi-sensor module that has a flexible strip of PVDF polymer of a predetermined length and width dimension having a coating of metal on opposed major surfaces and first and second insulated electrical leads conductively and individually connected at a distal end to the metal coatings. Laterally spaced from opposed ends of the flexible strip of PVDF polymer are first and second conductive electrodes that are substantially coplanar with the strip of PVDF polymer. Third and fourth insulated electrical leads conductively and individually are connected to the first and second conductive electrodes. The multi-sensor module further comprises an elongated strip of a single-sided adhesive tape whose length and width dimensions both exceed the length and width dimensions of the strip of PVDF polymer and sufficient to overlay the first and second conductive electrodes. Completing the assembly is an elongated strip of a double-sided adhesive tape arranged such that one side of the double-sided adhesive tape adheres to an adhesive on the strip of single-sided adhesive tape with the

strip of PVDF polymer, but not the first and second conductive electrodes, sandwiches there between.

[0009] In accordance with a further embodiment, the strip of PVDF polymer is generally T-shaped. With a leg of the T projecting generally perpendicularly to the length dimension of the PVDF strip for a predetermined distance sufficient to reach the sub-sternal notch of a patient when the strip of double-sided adhesive tape is adhered to the patient's midline chest area.

DESCRIPTION OF THE DRAWINGS

[0010] The foregoing features, objects and advantages of the invention will become apparent to those skilled in the art from the following detailed description of a preferred embodiment, especially when considered in conjunction with the accompanying drawings in which like numerals in the several views refer to corresponding parts.

[0011] FIG. 1 is a bottom plan view of a preferred embodiment of the present invention;

[0012] FIG. 2 is an exploded side view of the embodiment of FIG. 1; and

[0013] FIG. 3 shows the sensor module of FIG. 1 appended to a human's midline chest area.

DESCRIPTION OF THE PREFERRED EMBODIMENT

[0014] Referring to the drawings, the combination physiologic sensor is indicated generally by numeral 10 and is seen to comprise a strip 12 of a single-sided adhesive tape and a strip 14 of a double-sided adhesive tape and with a strip of a PVDF polymer 16 sandwiches there between. The polymer strip 16 has a thin layer of metallization on opposed major surfaces thereof and conductively attached to the metallization layer on the upper surface of the polymer strip 16 is a terminal pad 18 having an elongated insulated lead 20 conductively attached at its distal end to the pad 18. Likewise, a terminal pad 22 is conductively affixed to the metallization layer on the lower surface of the polymer strip 16 and an elongated lead 24 has its conductor wire attached at its distal end to the pad 22.

[0015] Affixed by the adhesive on the single-sided tape strip 12 are first and second conductive electrodes 26 and 28 each with an insulated electrical lead 30, 32 conductively attached thereto. It is to be noted that the strip 14 of double-sided adhesive tape only overlays the PVDF polymer strip 16 and not the electrodes 26 and 28.

[0016] As seen in FIG. 1, the metallized PVDF polymer strip 16 is generally T-shaped having a leg portion 34 projecting normally from the strip 16 and both the upper single-sided adhesive strip 12 and the lower double-sided adhesive tape strip 14 is cut so as to include a projection as at 36 that sandwiches the leg 34 there between.

[0017] Prior to use, the adhesive on the upper layer 12 and lower layer 14 is protected by a release paper sheet that is readily removable at the time of use without damage to the adhesive layers. In use, the release paper sheet is removed and the sensor module is made to adhere to the patient's skin on the upper midline chest area and with the leg 34 of the PVDF polymer strip overlaying the person's suprasternal notch. As the person inhales, chest expansion will result in a stretching force being applied to the PVDF polymer. Likewise, upon exhalation, the stretching force is removed. In that the PVDF

film exhibits piezoelectric properties, a voltage signal will be developed between the terminal pads **18** and **22** and delivered over the leads **20** and **24** to a suitable electronics module (not shown) for storage and/or display. The conductive electrodes **26** and **28** will be in direct contact with the person's skin for sensing cardiac activity and also can be used to generate impedance pneumography waveforms. Furthermore, as the leg **34** overlays the suprasternal notch, signals emanating there from can be used to sense breathing disorders such as obstructive sleep apnea/hypopnea, snoring and periodic breathing. These signal components differ in frequency and are readily isolated using known filtering techniques.

[0018] In that the leads **20**, **24**, **30**, **32** can comprise strands of a cable, they can be brought out to the electronic monitor and connect to appropriate input jacks, thus avoiding the need to route individual strands from individual electrodes. Without limitation, the powder adhesive strip **12** may be in a range from 6 to 12 inches depending upon the age and sex of the person while the width of the strip **12** may be from 1 to 2 inches.

[0019] It is to be understood that the description of the various embodiments is merely exemplary in nature and, thus, variations that do not depart from the gist of the example and desired description herein are intended to be within the scope of the present disclosure. Such variations are not to be regarded as a departure from the spirit and the scope of the present disclosure.

What is claimed is:

1. A multi-sensor module comprising:

- a. a flexible strip of PVDF polymer of a predetermined length and width dimension having a coating of metal on opposed major surfaces with first and second insulated electrical leads conductively and individually connected at a distal end to the metal coatings;
- b. first and second conductive electrodes coplanar with and spaced longitudinally from opposed ends of the flexible strip of PVDF polymer with third and fourth insulated electrical leads conductively and individually connected to the first and second conductive electrodes;
- c. an elongated strip of a single-sided adhesive tape whose length and width dimensions both exceed the length and width dimension of the strip of PVDF polymer and sufficient to overlay the first and second conductive electrodes; and
- d. an elongated strip of a double-sided adhesive tape arranged such that one side of the double-sided adhesive tape adheres to an adhesive on the strip of single-sided adhesive tape with the strip of PVDF polymer but not the first and second conductive electrodes, sandwiches there between.

2. The multi-sensor module of claim 1 wherein the strip of PVDF polymer is generally T-shaped with a leg of the T projecting generally perpendicular to the length dimension of the PVDF strip for a predetermined distance sufficient to reach the suprasternal notch of a patient when the strip of double-sided adhesive tape is adhered to the patient's midline chest area.

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专利名称(译)	组合生理传感器		
公开(公告)号	US20160066810A1	公开(公告)日	2016-03-10
申请号	US14/482705	申请日	2014-09-10
[标]申请(专利权)人(译)	DYMEDIX		
申请(专利权)人(译)	DYMEDIX CORPORATION		
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IPC分类号	A61B5/0408 A61B5/00 A61B5/0205 A61B5/113		
CPC分类号	A61B5/04087 A61B5/0205 A61B5/6823 A61B5/4818 A61B2562/0209 A61B2562/06 A61B2562/164 A61B2560/0412 A61B5/0809 A61B5/1135		
其他公开文献	US9572507		
外部链接	Espacenet USPTO		

摘要(译)

专门设计用于睡眠研究应用的多传感器模块包括封装在单面胶带条的上层和双面胶带条的下层之间的PVDF薄膜压电传感器。另外粘附到上单面胶带条上但不被下双面胶带条覆盖的是第一和第二导电电极。组合传感器模块适于粘附地固定到人的胸部区域，并且还包括在PVDF条带的延伸部分中，该延伸部分适于覆盖人的胸骨上切口以产生响应于人的呼吸活动的信号。

