

(12) United States Patent Tanaka

(10) Patent No.: (45) Date of Patent:

US 7,410,290 B2

Aug. 12, 2008

(54) EAR-TYPE CLINICAL THERMOMETER

Inventor: **Hideki Tanaka**, Chuo-ku, Sapporo (JP)

Assignee: Kabushiki Kaisha Bio Echo Net,

Chuo-Ku, Sapporo (JP)

(*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 30 days.

Appl. No.: 11/375,554

(22)Filed: Mar. 13, 2006

(65)**Prior Publication Data**

US 2006/0239329 A1 Oct. 26, 2006

(30)Foreign Application Priority Data

Mar. 14, 2005 2005-071350

(51) Int. Cl. A61B 5/00

(2006.01)

G01J 5/20 (2006.01)

(52) **U.S. Cl.** 374/121; 374/185; 374/208; 600/549

374/185, 163, 120, 121, 132, 208; 600/549, 600/474; 702/136

See application file for complete search history.

(56)References Cited

U.S. PATENT DOCUMENTS

2,925,572 A *	2/1960	Boddy 338/28
3,581,570 A *	6/1971	Wortz 600/549
3,626,757 A *	12/1971	Benzinger 600/549
4,603,026 A *	7/1986	Martin 264/272.18
4,729,672 A *	3/1988	Takagi 374/208
4,781,469 A *	11/1988	Turon-Lagot 374/27
4,854,730 A *	8/1989	Fraden 374/164
4,934,831 A *	6/1990	Volbrecht 374/183

RE34,789 E * 11/1994 Fraden 702/104

(Continued)

FOREIGN PATENT DOCUMENTS

JP 58190734 A * 11/1983

(Continued)

OTHER PUBLICATIONS

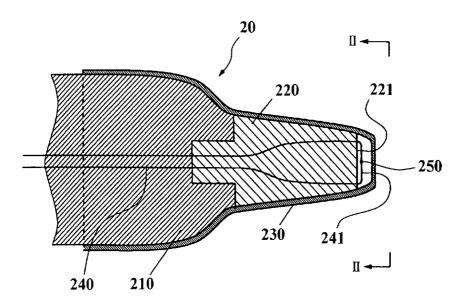
"Our Technology", Article published on Website of Ishizuka Electronics Corporation (and translation thereof), from the feature article named "High technology of sensor" in Dempa-Shimbum on May 12,

Primary Examiner—Gail Verbitsky (74) Attorney, Agent, or Firm—DeLio & Peterson, LLC

(57)ABSTRACT

A probe of an ear-type clinical thermometer 20 comprises a first heat insulation member 210 made of a resin material and a second high heat insulation member 220 made of a resin material that is connected to a distal end of the first heat insulation member 210 by conventional coupling means. The second high heat insulation member 220 is tapered forwardly and is provided on the distal end with a concave surface 221. A protection cover 230 sheathes the first heat insulation member 210 and second high heat insulation member 220. A thermistor fine lead wire 240 is embedded in the first heat insulation member 210 and second high heat insulation member 220 so that a turning end portion 241 of the wire 240 is bridged over the concave surface 221 of the second high heat insulation member 220 to be exposed above the concave surface 221. An ultrafast responsivity thermistor 250 is mounted substantially on a center of the turning end portion 241 of the thermistor fine lead wire 240.

6 Claims, 8 Drawing Sheets



US 7,410,290 B2 Page 2

U.S. PATE	NT DOCUMENTS	2007/0091980 A1* 4/2007 Tanaka
6,059,452 A 5/20	000 Smith et al.	2007/0211/03 111 3/2007 1144415 00 441 1111111111 37 11121
6,886,978 B2 * 5/20	05 Tokita et al 374/169	FOREIGN PATENT DOCUMENTS
2002/0067243 A1* 6/20	02 Noli 338/25	ID 02 221020 0/1001
2004/0013162 A1 1/20	04 Beerwerth et al.	JP 03-221820 9/1991
2004/0141545 A1* 7/20	04 Hoshisashi et al 374/208	JP 07-005047 1/1995 JP 08-320-257 12/1996
2005/0094707 A1* 5/20	05 Lee et al 374/163	JP 08-320-237 12/1996 JP 11-160146 6/1999
2005/0117626 A1* 6/20	05 Kobayashi et al 374/163	JF 11-100140 0/1999
2006/0013282 A1* 1/20	06 Hanzawa et al 374/163	* cited by examiner

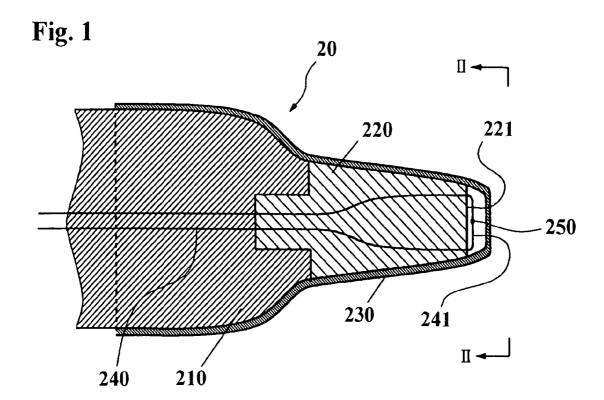
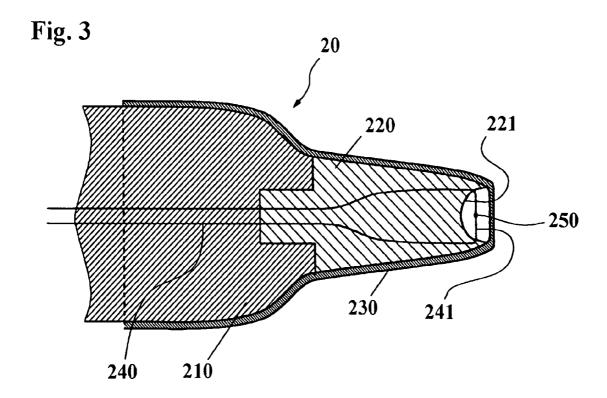
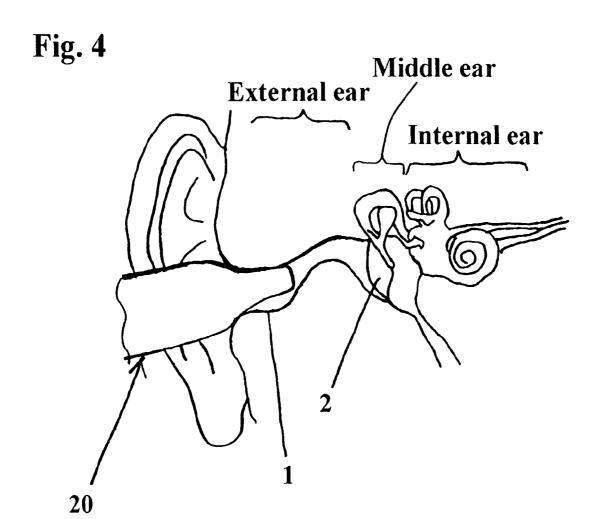
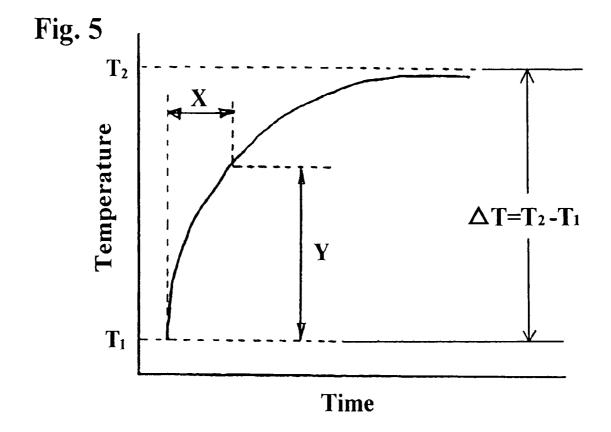
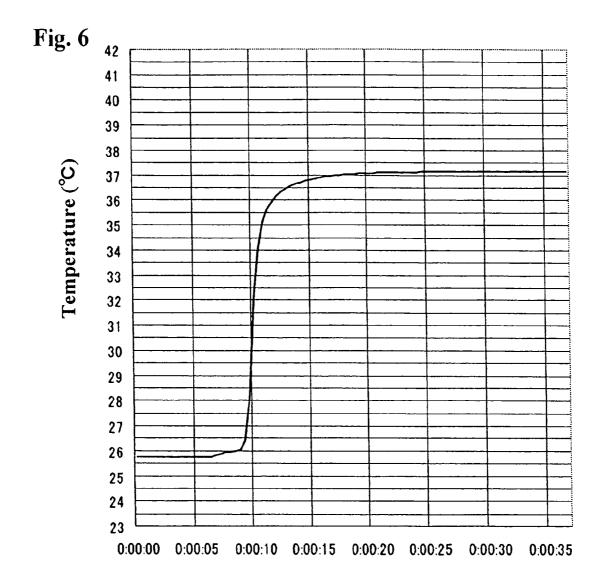


Fig. 2 **20** 220 240 **250 210** 241 <u>221</u> 230 230









Elapsed time (sec)

Aug. 12, 2008

Fig. 7

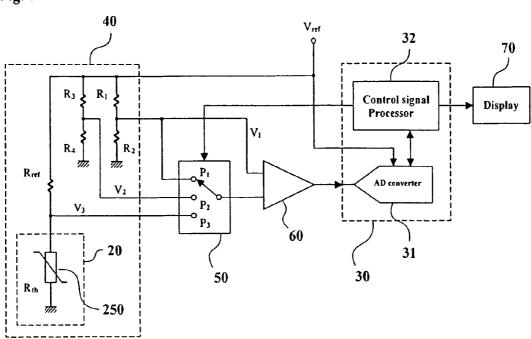
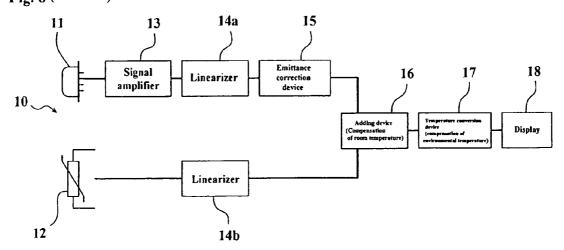


Fig. 8 (Piror Art)



1

EAR-TYPE CLINICAL THERMOMETER

BACKGROUND OF THE INVENTION

This invention generally relates to a thermometer that measures a temperature of an object to be measured in a noncontact manner and more particularly relates to a clinical thermometer that measures a temperature of an eardrum by inserting an end of a probe into an ear.

For convenience of explanation, a typical conventional 10 ear-type clinical thermometer will be described below by referring to FIGS. 8 and 9. FIG. 8 is a schematic block diagram of a conventional ear-type clinical temperature, illustrating a principle of operation. FIG. 9 is a longitudinal section view of an end portion of a probe in a typical conventional 15 ear-type clinical thermometer. As shown in FIGS. 8 and 9, a probe 10 of a typical conventional ear-type clinical thermometer utilizes a thermopile 11. In general, a thermopile creates an electric potential difference (Seebeck effect) by a difference of temperature between a cold junction and a hot junc- 20 tion on the thermopile. In order to utilize the thermopile as a probe for measuring a temperature, it is necessary to effect a compensation of a room temperature (an environmental temperature), as is the case with a thermocouple. Thus, the conventional ear-type clinical thermometer has used a thermistor 25

When a temperature in an object being measured is equal to a temperature in a cold junction on the thermopile 11, an output from the probe 10 is zero (zero point). On the other hand, when a temperature in an object being measured is 30 higher than a temperature in a cold junction on the thermopile 11, an output from the probe 10 becomes great nonlinearly.

In the case where the probe 10 measures a body temperature, an output from the probe 10 is a very feeble level. Consequently, it is necessary for a signal amplifier 13 to 35 amplify the output from the probe 10 to a level to which a signal processing can be applied. Further, it is necessary for a linearizer 14a to linearize the nonlinear output. On the other hand, since an output from the thermistor 12 is nonlinear, a linearizer 14b must linearize the output from the thermistor 40 12.

Under a stable condition of an environmental temperature, a temperature in the thermistor 12 is equal to a temperature in a cold junction on the thermopile 11. A signal linearized from the output of the probe 10 indicates a difference between the 45 temperatures in the thermistor 12 and in the object being measured. Accordingly, it is possible to obtain the temperature of the object being measured by correcting the environmental temperature by a temperature conversion device 17 after correcting the signal linearized from the output of the 50 probe 10 by an emittance correction device 15 and effecting a compensation of room temperature or a compensation of cold junction temperature of the corrected signal and the linearized signal from the thermistor 12 by an adding device 16.

This will be displayed on a display 18.

Since the thermopile has an unstable sensitivity in individual differences, the output voltage is unstable, even if there is a certain difference of temperature. Thus, it is necessary to individually effect an adjustment of sensitivity (correcting operation) for a probe using a thermopile. Although an infrared absorption membrane for the thermopile (a portion 116 integrated with the infrared absorption membrane and hot junction in FIG. 9) increases a temperature by absorption of infrared rays, a package of the thermopile also radiates infrared rays onto the infrared absorption membrane. In a common using method, the package is deemed to be at the same as the temperature of a heat sink (heat absorption section) in the

2

thermopile. However, when the package is subject to an abrupt change of temperature due to an external factor, a difference of temperature will be caused between a head portion of the package and the heat sink of the thermopile and the probe will output an unstable voltage transiently.

Consequently, in order to apply a uniform and moderate change of temperature to the probe 10, as shown in FIG. 9, a thermopile 110 is disposed in a holder 111 made of a metal having a good heat conduction (for example, aluminium) and the holder 111 is sheathed by a cover 114 so as to enclose the thermopile 110 by an air layer 112 and a resin 113 that serve as an heat insulation material. A metal tube 115 is provided on a front side of the thermopile 110 to reduce affection of heat radiation from the object being measured (human body). The metal tube 115 is plated with gold to reduce an emittance as low as possible and to serve as a wave-guide. Although a semiconductor, a thermistor, or the like is usually utilized as a sensor for compensating a temperature of the cold junction, the thermistor has been commonly used on account of a low cost in production and a high precision.

In the case where a heat coupling between the cold junction on the thermopile and the thermistor is poor, a difference of temperature is caused and it is impossible to effect a precise measurement. A thermistor (not shown) is mounted in a package together with the thermopile to enhance a heat coupling between a heat sink of the thermopile cold junction and the thermistor. Since a B constant (resistant temperature characteristics, that is, a constant for indicating a change of a resistant value obtained from temperatures at any two points) is unstable even if any thermistors have the same standard, it is difficult to maintain a precision within a wide range of environmental temperature. For example, in the case where a thermistor in an electronic clinical thermometer measures a body temperature within a range of 34 to 42° C., a precision of the thermistor may be maintained within a range of 8° C. However, in the case where a range of environmental temperature in the thermopile is set to be within a range of 5 to 40° C., a precision of the thermistor must be maintained within a range of 35° C. (40-5=35).

A structure of the probe 10 shown in FIG. 9 causes a difference of temperature between the thermopile 110 and a distal end of the probe 10 during increase of the environmental temperature. The probe 10 will generate a positive error, since a temperature at the distal end of the probe 10 is higher than that of the thermopile 110. The probe 10 causes a difference of temperature between the thermopile 110 and the distal end of the probe 10 during decrease of the environmental temperature. The probe 10 will generate a negative error, since a temperature at the distal end of the probe 10 is lower than that of the thermopile 110. In order to reduce such errors, the cover 114 encloses the thermopile 110 to lower affection of a temperature change. However, an oversize of the metal holder 111 is limited on account of the object being measured. A countermeasure against the errors due to the change of 55 environmental temperature takes a correction of an output of the probe by calculating a rate of change per time concerning the thermistor in the thermopile package, thereby reducing the errors.

A first object of the present invention is to provide an ear-type clinical thermometer that can eliminate affection due to a change of environmental temperature during a short period of time and does not generate an error due to a change of environmental temperature.

A thermistor is used to compensate a temperature in a cold junction on a thermopile utilized in an infrared clinical thermometer. Although it is easy to adjust the characteristics of the thermistors in the limited range of temperatures, as is the

case where the thermistor is used in an electro clinical thermometer, it will be difficult to adjust the characteristics in a wide range of temperatures in the case where the thermistor is used in a clinical thermometer. Accordingly, a second object of the present invention is to provide an ear-type clinical 5 thermometer that can ensure a precision within a wide range of environmental temperature.

The thermopile requires a correcting operation to maintain a precision, since the thermopile has great individual differences. A correcting operation of the thermopile will invite a 10 high cost in production. Accordingly, a third object of the present invention is to provide an ear-type clinical thermometer that can require no correcting operation or achieve a greatly simplified correction in comparison with a thermopile

When a conventional ear-type clinical thermometer measures a body temperature under a lower temperature environment, a probe of the thermometer will cool an external acoustic meatus. Although a precision of measurement at the first time will be considerably good, indications of measurement 20 after a second time or later without taking much time are likely to be lower. Consequently, measured values in the conventional ear-type clinical thermometer will be unstable on account of affection of environmental temperatures. Accordingly, a fourth object of the present invention is to 25 provide an ear-type clinical thermometer that can eliminate unstable indications due to affection of environmental temperature.

SUMMARY OF THE INVENTION

An ear-type clinical thermometer in accordance with the present invention including a probe comprising: a first heat insulation member made of a resin material; a second high heat insulation member made of a resin material that is con- 35 thermistor; nected to a distal end of the first heat insulation member; a protection cover that sheathes the first heat insulation member and second high heat insulation member; a thermistor fine lead wire embedded in the first heat insulation member and sivity thermistor mounted substantially on a center of a turning end portion of the thermistor fine lead wire. The second high insulation member serves not to absorb a heat in an external acoustic meatus by the probe during measurement of a body temperature.

Preferably, the second high heat insulation member is tapered forwardly and is provided on the distal end with a concave surface. The turning end portion of the thermistor fine lead wire is bridged over the concave surface of the second high heat insulation member to be exposed above the 50 concave surface. The concave surface of the second high heat insulation member is preferably worked by a mirror finish manner. The concave surface has an effect on reflecting infrared rays to the thermistor.

A heat time constant of the ultrafast responsivity thermistor 55 is preferably 1 second or lower in order to shorten a period of time of measurement.

An analogue switch having a plurality of terminals is preferably provided at an output side of a power source circuit in a temperature measuring circuit in order to correct errors in 60 the temperature measuring circuit.

According to the present invention, a range of temperature at which the thermistor can maintain a precision is only a range of a body temperature to be measured and it is not necessary to maintain a precision of the thermistor in a whole 65 range of an environmental temperature to be measured, as is the case with a conventional ear-type clinical thermometer

using the thermopile. Consequently, the probe of the present invention is not subject to affection of change of environmental temperature (change of temperature during a short period of time), that is, there is no so-called "roasting" phenomenon in the probe. The temperature measuring circuit in the eartype clinical thermometer of the present invention can be further simplified than a conventional temperature measuring circuit using a thermopile. An assembling work of the eartype clinical thermometer of the present invention can be facilitated upon a mass production and an external configuration of a clinical thermometer body is not limited, since the probe is a very small size.

BRIEF DESCRIPTION OF THE DRAWINGS

The features of the present invention believed to be novel and the element characteristic of the present invention are set forth with particularity in the appended claims. The figures are for illustration purposes only and are not drawn to scale. The invention itself, however, both as to organization and method of operation, may best be understood by reference to the detailed description which follows taken in conjunction with the accompanying drawings in which:

FIG. 1 is a longitudinal section view of an end portion of a probe in an ear-type clinical thermometer in accordance with the present invention;

FIG. 2 is a front elevation view of the probe end portion taken along line II-II in FIG. 1;

FIG. 3 is a sectional view similar to FIG. 1, illustrating an 30 alteration of the probe end portion shown in FIG. 1;

FIG. 4 is a schematic explanatory view in which the probe end portion of the ear-type clinical thermometer according to the present invention is inserted into the ear;

FIG. 5 is a graph illustrating a heat time constant of a

FIG. 6 is a graph that illustrates results of body temperatures measured by the ear-type clinical thermometer according to the present invention;

FIG. 7 is a block diagram of a temperature measuring second high heat insulation member; and an ultrafast respon- 40 circuit in the ear-type clinical thermometer according to the present invention;

> FIG. 8 is a schematic block diagram of a conventional ear-type clinical thermometer, illustrating a principle of operation of the thermometer; and

FIG. 9 is a longitudinal section view of an end portion of a probe in a conventional ear-type clinical thermometer.

DETAILED DESCRIPTION OF THE PREFERRED **EMBODIMENTS**

In describing the preferred embodiment of the present invention, reference will be made herein to FIGS. 1 to 7 of the drawings in which like numerals refer to like features of the invention. Features of the invention are not necessarily shown to scale in the drawings.

Referring now to FIGS. 1 to 7, an embodiment of an eartype clinical thermometer in accordance with the present invention will be explained below. FIGS. 1 and 2 show a structure of a probe 20 in an ear-type clinical thermometer in accordance with the present invention. In the probe 20, a second high heat insulation member 220 made of a resin material is connected to a distal end of a first heat insulation member 210 by conventional coupling means (for example, welding, adhesive, press-fitting, screw-coupling, or the like). The second high heat insulation member 220 is tapered forwardly from a portion coupled to the first heat insulation member 210 to an end surface 221. A protection cover 230 20

5

sheathes the first heat insulation member 210 and second high heat insulation member 220. A thermistor fine lead wire 240 is embedded in the first heat insulation member 210 and second high heat insulation member 220 so that a turning end portion 241 of the wire 240 is bridged over the surface 221 of the second high heat insulation member 220 to be exposed above the surface 221. An ultrafast responsivity thermistor 250 is mounted substantially on a center of the turning end portion 241 of the thermistor fine lead wire 240. Although a thermistor 12 (see FIG. 8) to be used in a conventional eartype clinical thermometer has a diameter of 1 mm and a length of 2 to 3 mm, the thermistor 250 to be used in the ear-type clinical thermometer of the present invention is, for example, a cube having a side of 0.3 mm.

Preferably, the surface 221 of the second high heat insulation member 220, as shown in FIG. 3, is formed into a concave configuration in order to enhance reflection effect of infrared rays onto the thermistor 250. It is possible to further enhance an efficiency of reflection by working the concave surface 221 by a mirror finish manner.

FIG. 4 shows a measuring position of the probe 20 in the ear-type clinical thermometer of the present invention when the probe 20 is inserted into an external acoustic meatus 1. An end of the probe 20 is preferably formed into a configuration in which an intermediate portion of the probe 20 closely contacts with an inlet of the external acoustic meatus 1 and a space between the distal end of the probe 20 and an eardrum 2 becomes as small as possible.

Factors that determine a temperature of the thermistor 250 includes an increase of temperature in the thermistor fine lead 30 wire 240 and thermistor 250 due to a direct radiation of infrared rays, a direct heat conduction of air in the external acoustic meatus, and a direct heat conduction due to the probe 20 inserted into the external acoustic meatus. It is necessary that the distal end of the probe 20 does not affect a tempera- 35 ture in the external acoustic meatus 1 when the probe 20 is inserted into the external acoustic meatus 1. Thus, the second high heat insulation member 220 and protection cover 230 serve to reduce such affection.

FIG. 5 is an explanatory view that defines a heat time 40 constant. The heat time constant means a period of time in which when the thermistor 250 kept at any temperature T_1 is suddenly inserted into an environment at an ambient temperature T_2 , the thermistor 250 is changed from the temperature T₁ to the target temperature T₂. Generally, the heat time con-45 by the following equation (8). stant is a period of time X that reaches 63.2% (Y) of a difference of temperature ΔT between temperatures T_1 and T_2 $(\Delta T = T_2 - T_1)$. The thermistor **250** to be used in the present invention is an ultrafast responsivity thermistor having a heat time constant of 1 second or lower (preferably, 0.1 second or 50 lower) in the air.

FIG. 6 is a graph that illustrates a change of temperature in a thermistor when the probe 20 shown in FIG. 1 or 2 measures body temperatures. In FIG. 6, an axis of ordinate indicates a temperature (° C.) while an axis of abscissa indicates an 55 elapsed time (second). At this time, the heat time constant of the thermistor mounted on the probe 20 is 1 (one) second and a period of time for measuring a temperature is within 10 (ten) seconds. In order to measure a temperature in a short period of time, it is preferable that the heat time constant of the ther- 60 mistor 250 in the air is about 0.1 second. Thus, this can shorten a measuring time by 1 to 2 seconds.

Since a V-F converting system that has been used generally in a conventional electronic clinical thermometer takes much time for measuring though it has a high precision, it is impos- 65 sible to take advantage of a high responsive speed of the probe 20 by utilizing the V-F converting system. Accordingly, the

6

ear-type clinical thermometer of the present invention adopts a temperature measuring circuit system, for example, a system shown in FIG. 7. This temperature measuring circuit system utilizes a microcontroller unit (MCU) 30 containing an AD converter 31 and a control signal processor 32. The MCU containing the AD converter has become widely available and in particular, the MCU containing the AD converter within ten bits is readily available and a low price. A "Vref" indicates a reference power source voltage for the AD converter 31 and a full-scale value of an AD converting value. In the case of an AD converter contained in a MCU, the Vref is usually set to be equal to a power source voltage for the MCU. Shunt voltages V₁, V₂, and V₃ of the reference power source voltage Vref in a power source circuit 40 are expressed by the following equations (1), (2), and (3). R_1 , R_2 , R_3 , R_4 , Rref, and Rth indicate resistances in the power source circuit 40, respectively. P₁, P₂, and P₃ indicate the respective terminals in an analogue switch 50.

$$P_1: V_1 = R_2/(R_1 + R_2) \times Vref$$
 (1)

$$P_2: V_2 = R_3/(R_3 + R_4) \times Vref$$
 (2)

$$P_3$$
: $V_3 = Rth/(Rth + Rref) \times Vref$ (3)

Here, $V_2 > V_3 > V_1$.

Error factors include an offset error in an operational amplifier (OP) 60 and a gain error (GE) in the operational amplifier 60. A ten bits AD converter contained in the MUC utilizes a sequential comparison system and is significantly subject to an error such as an AD offset error. AD converting values are indicated by A_1 , A_2 , and A_3 , respectively, when the respective terminals P₁, P₂, and P₃ in the analogue switch **50** are switched. When an N indicates an amplification degree in the operational amplifier 60, the respective AD converting values for V1, V2, and V3 are expressed by the following equations (4), (5), (6), and (7).

$$A_1 = V_1 + N \times GE \times OP$$
 offset error + AD offset error (4)

$$A_2 = (OP \text{ offset error} + V_2 - V_1) \times N \times GE + AD \text{ offset error}$$
 (5)

$$A_3 = (OP \text{ offset error} + V_3 - V_1) \times N \times GE + AD \text{ offset error}$$
 (6)

$$A_2 - A_1 = (V_2 - V_1) \times N \times GE$$
 (7)

Since the V₁, V₂, and N are known, the GE can be obtained

$$GE=(A_2-A_1)/N(V_2-V_1)$$
 (8)

If an operation that reads AD converting values in the respective terminals P1 and P2 in the analogue switch 50 is designated by a circuit correction cycle, the cycle will be $A_3-A_1=(V_3-V_1)\times N\times GE$. It is possible to eliminate the gain error (GE) of the operational amplifier (OP) **60** since the GE is obtained by the circuit correction cycle. On measuring a temperature, the MCU 30 can effect the correction cycle of the terminal P1 and P2, then measure the terminal P3, eliminate the error factors from the measured values, and obtain the thermistor temperature from a table stored in the MCU. This will be displayed on a display 70 as a body temperature.

The ear-type clinical thermometer of the present invention can be applied to an animal as well as a human being.

The entire disclosure of Japanese Patent Application No. 2005-071350 filed on Mar. 14, 2005 including the specification, claims, drawings and summary is incorporated herein by reference in its entirety.

While the present invention has been particularly described, in conjunction with a specific preferred embodiment, it is evident that many alternatives, modifications, and 7

variations will be apparent to those skilled in the art in light of the foregoing description. It is therefore contemplated that the appended claims will embrace any such alternatives, modifications, and variations as falling within the true scope and spirit of the present invention.

Thus, having described the invention, what is claimed is:

- 1. An ear-type clinical thermometer including a probe comprising: a first heat insulation member made of a resin material; a second heat insulation member, the second heat insulation member being a better insulator than the first heat insulation member, the second heat insulation member being made of a resin material that is connected to a distal end of said first heat insulation member; a protection cover that sheathes said first heat insulation member and second heat insulation member; a thermistor fine lead wire embedded in said first heat insulation member and second heat insulation member; and a thermistor mounted substantially on a center of a turning end portion of said thermistor fine lead wire.
- 2. An ear-type clinical thermometer according to claim 1, wherein said second heat insulation member is tapered for-

8

wardly and is provided on the distal end with a concave surface, and wherein said turning end portion of said thermistor fine lead wire is bridged over said concave surface of said second heat insulation member to be exposed above said concave surface.

- 3. An ear-type clinical thermometer according to claim 2, wherein said concave surface of said second heat insulation member is a reflective surface.
- **4**. An ear-type clinical thermometer according to claim **1**, wherein a heat time constant of said thermistor is 1 second or lower
- 5. An ear-type clinical thermometer according to claim 1, wherein a analogue switch having a plurality of terminals is provided at an output side of a power source circuit in a temperature measuring circuit and the analogue switch is a switch for correcting analogue to digital conversion errors.
- **6**. An ear-type clinical thermometer according to claim **1**, wherein a heat time constant of said thermistor is 0.1 second or lower.

* * * * *



专利名称(译)	耳式体温计				
公开(公告)号	<u>US7410290</u>	公开(公告)日	2008-08-12		
申请号	US11/375554	申请日	2006-03-13		
[标]申请(专利权)人(译)	生命回声株式会社				
申请(专利权)人(译)	株式会社BIO ECHO NET				
当前申请(专利权)人(译)	株式会社BIO ECHO NET				
[标]发明人	TANAKA HIDEKI				
发明人	TANAKA, HIDEKI				
IPC分类号	A61B5/00 G01J5/20				
CPC分类号	G01J5/04 G01J5/046 G01K7/16 G01J5/06 G01K1/18 G01J5/049				
优先权	2005071350 2005-03-14 JP				
其他公开文献	US20060239329A1				
外部链接	Espacenet USPTO				

摘要(译)

耳式体温计20的探头包括由树脂材料制成的第一隔热构件210和由树脂材料制成的第二高隔热构件220,其通过树脂材料连接到第一隔热构件210的远端。传统的耦合装置。第二高隔热构件220向前逐渐变细并且在远端设置有凹面221.保护盖230包覆第一隔热构件210和第二高隔热构件220. 嵌入热敏电阻细导线240在第一隔热构件210和第二高隔热构件220中,使得导线240的转动端部241桥接在第二高隔热构件220的凹面221上,以暴露在凹面221上方。超快响应热敏电阻250基本上安装在热敏电阻细导线240的转动端部241的中心。

