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**Hannula et al.**

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(54) **HEADBAND WITH TENSION INDICATOR**

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(73) Assignee: **Nellcor Puritan Bennett LLC**, Boulder, CO (US)

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(\* ) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 1622 days.

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**D04B 1/24** (2006.01)

(52) **U.S. Cl.** ..... **66/172 E**; 2/181

(58) **Field of Classification Search** ..... 66/169 R,  
66/170, 171, 172 E; 2/171, 181, 181.2  
See application file for complete search history.

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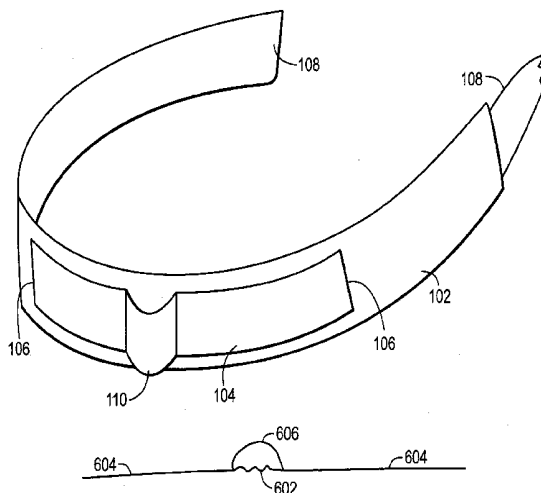
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(57) **ABSTRACT**

A headband with a tension indicator having an elastic segment sized to fit around a wearer's head; and a non-elastic segment being smaller than and attached with the elastic segment. The non-elastic segment is sized to span a portion of the elastic segment when the elastic segment is stretched, and the non-elastic segment is larger than the portion of the elastic segment it spans when the elastic segment is not stretched. The non-elastic segment is attached with the elastic segment in such a manner that the non-elastic segment projects out from the surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop which provides a visual indication that the headband needs re-tightening.

**23 Claims, 4 Drawing Sheets**



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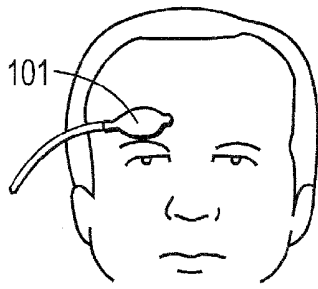


FIG. 1

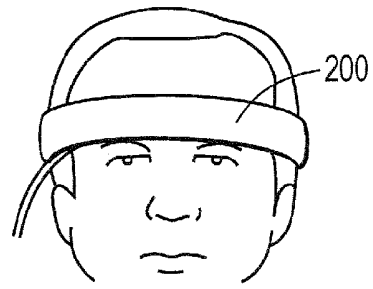


FIG. 2

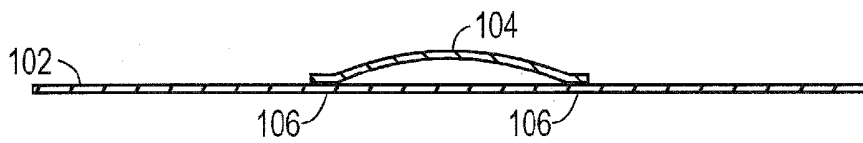


FIG. 3

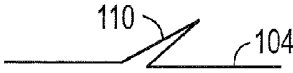


FIG. 4A

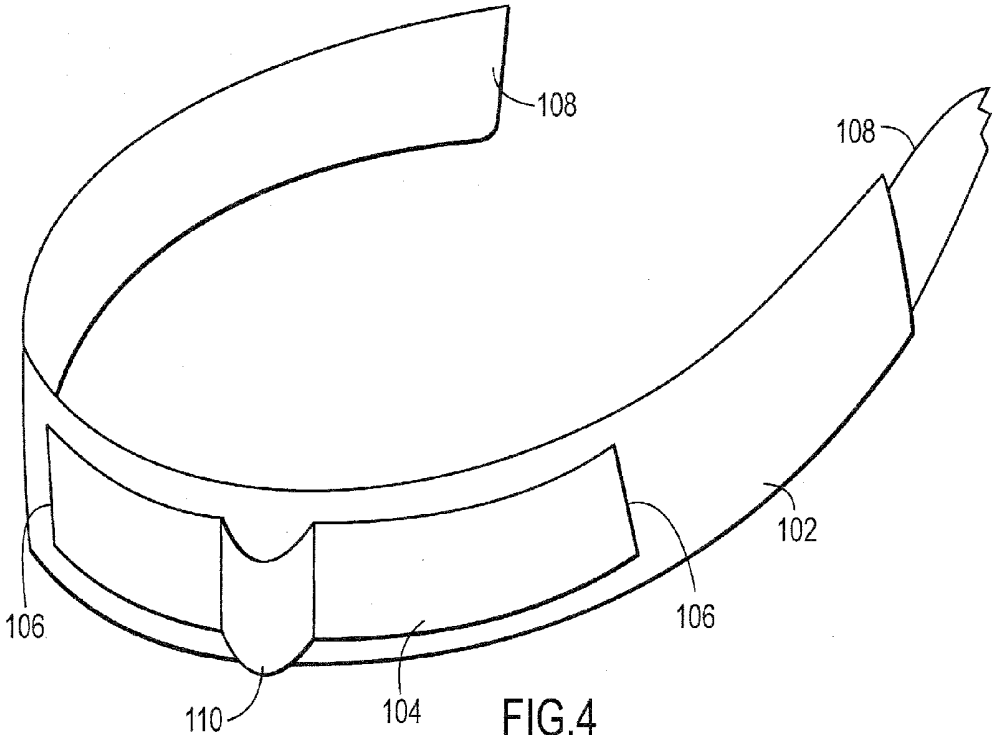


FIG. 4

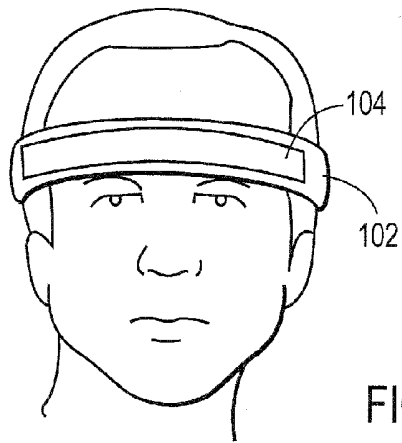


FIG. 5

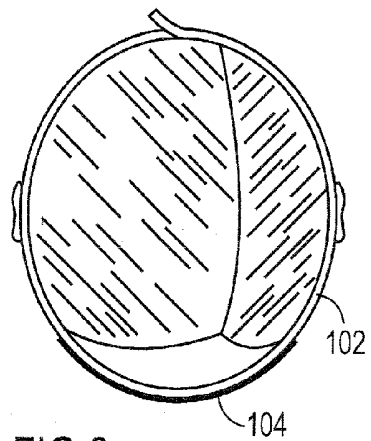


FIG. 6

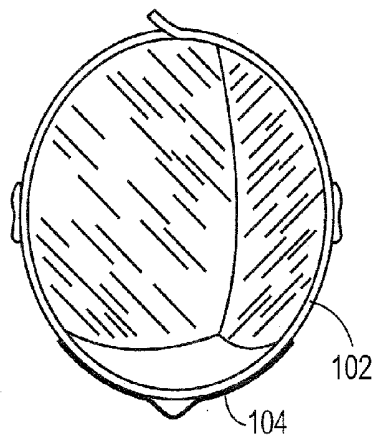


FIG. 7

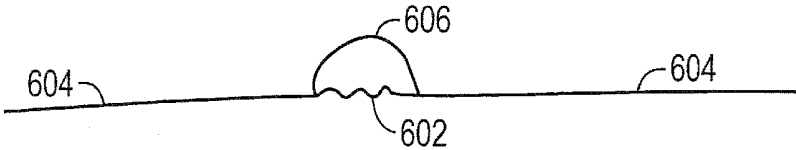


FIG.8

## HEADBAND WITH TENSION INDICATOR

## CROSS-REFERENCES TO RELATED APPLICATIONS

This application claims the benefit of U.S. Provisional Patent Application No. 60/415,468, filed Oct. 1, 2002, which application is incorporated herein by reference in its entirety for all purposes.

## BACKGROUND OF THE INVENTION

The present invention relates to headbands, and in particular to headbands that have a tension indicator for indicating when a headband is appropriately stretched and is thus capable of imparting an appropriate level of pressure to a wearer's head.

Various headband devices are known. These include athletic type headband devices as well as more sophisticated headband devices, such as those used to mount devices carried on the head. Some headband devices are used to apply a certain level of pressure to the region under the headband. Such applied pressures are useful, for example, to support a medical sensor for the wearer of the headband. In such circumstances, there is a need for an improved headband having a tension indicator.

## BRIEF SUMMARY OF THE INVENTION

Embodiments of the present invention are directed to a head band with a tension indicator. In one embodiment, the present invention provides a headband having an elastic segment sized to fit around a wearer's head; and a non-elastic segment being smaller than and attached with the elastic segment. The non-elastic segment is sized to span a portion of the elastic segment when the elastic segment is stretched, and the non-elastic segment is larger than the portion of the elastic segment it spans when the elastic segment is not stretched.

In one aspect, the non-elastic segment is attached with the elastic segment in such a manner that the non-elastic segment projects out from the surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop which provides a visual indication that the headband needs re-tightening.

In another aspect, the non-elastic segment is formed with a fold or a crease, which causes the non-elastic portion to project out from the surface of the elastic portion in a pronounced fashion as the elastic segment retracts.

In another aspect, the non-elastic segment is sized to project out from the surface of the elastic portion when the headband is sufficiently tight, thus indicating an adequate level of tension corresponding with delivering a pressure in the range higher than the venous pressure and lower than the capillary pressure to the forehead of the wearer.

In an alternate embodiment, the present invention provides a headband having an inelastic segment sized to fit around a wearer's head; and an elastic segment that is smaller than and attached with the inelastic segment. The elastic segment is sized to span a portion of the inelastic segment when the elastic segment is stretched, and the elastic segment is smaller than the portion of the inelastic segment it spans when the elastic segment is not stretched.

For a further understanding of the nature and advantages of the invention, reference should be made to the following description taken in conjunction with the accompanying drawings.

## BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a diagram of a forehead oximetry sensor being applied to a patient.

FIG. 2 is a diagram of a forehead oximetry sensor being held to a patient's forehead with a headband.

FIG. 3 is a diagram of one embodiment of the headband in accordance with the present invention.

FIG. 4 is a diagram of an alternate embodiment of the headband in accordance with the present invention.

FIG. 4A is a top view detail diagram of the crease or fold of FIG. 4.

FIG. 5 is a front view diagram of an embodiment of the headband in accordance with the present invention shown worn by a user.

FIG. 6 is a top view diagram of an embodiment of the headband in accordance with the present invention shown in proper tension when worn by a user.

FIG. 7 is a top view diagram of an embodiment of the headband in accordance with the present invention shown in less than proper tension when worn by a user.

FIG. 8 is a diagram of an alternate embodiment of the headband in accordance with the present invention.

## DETAILED DESCRIPTION OF THE INVENTION

The embodiments of the present invention are directed towards a headband with a tension indicator. Such a headband may be used to support the administration of a health care related service to a patient. Such a service may include the placement of a sensor 101 on a patient's forehead, such as for example, an oximetry sensor (e.g., those manufactured by Nellcor Puritan Bennett, the assignee herein), as is shown in FIG. 1. A typical pulse oximeter measures two physiological parameters, percent oxygen saturation of arterial blood hemoglobin (SpO<sub>2</sub> or sat) and pulse rate. Oxygen saturation can be estimated using various techniques. In one common technique, the photocurrent generated by the photo-detector is conditioned and processed to determine the ratio of modulation ratios (ratio of ratios) of the red to infrared signals. This modulation ratio has been observed to correlate well to arterial oxygen saturation. The pulse oximeters and sensors are empirically calibrated by measuring the modulation ratio over a range of in vivo measured arterial oxygen saturations (SaO<sub>2</sub>) on a set of patients, healthy volunteers, or animals. The observed correlation is used in an inverse manner to estimate blood oxygen saturation (SpO<sub>2</sub>) based on the measured value of modulation ratios of a patient. The estimation of oxygen saturation using modulation ratios is described in U.S. Pat. No. 5,853,364, entitled "METHOD AND APPARATUS FOR ESTIMATING PHYSIOLOGICAL PARAMETERS USING MODEL-BASED ADAPTIVE FILTERING", issued Dec. 29, 1998, and U.S. Pat. No. 4,911,167, entitled "METHOD AND APPARATUS FOR DETECTING OPTICAL PULSES", issued Mar. 27, 1990, and the relationship between oxygen saturation and modulation ratio is further described in U.S. Pat. No. 5,645,059, entitled "MEDICAL SENSOR WITH MODULATED ENCODING SCHEME," issued Jul. 8, 1997, the disclosures of which are herein incorporated by reference in their entirety. Most pulse oximeters extract the plethysmographic signal having first determined saturation or pulse rate. An exemplary forehead oximetry sensor is described in a co-pending U.S. patent application Ser. No. 10/256,245, entitled: "Stacked Adhesive Optical Sensor," the disclosure of which is herein incorporated by reference in its entirety for all purposes.

The force applied to the oximetry sensor can be a factor in the proper functioning of the sensor. In certain clinical scenarios, a headband **200** is required to be used in conjunction with a forehead sensor **101** (e.g., an oximetry sensor), as is shown in FIG. 2. FIG. 2 shows the sensor leads extending from the sensor (not shown) outward from beneath the headband. Such clinical scenarios include scenarios where: patient is lying down with his/her head near or below chest level; patient is subject to elevated venous pressure; patient is diaphoretic; patient is moving excessively, such as during exercise; as well as other scenarios where venous pulsations can introduce errors in oximetry calculations. In those scenarios, without a headband, or force on the oximetry sensor, venous pulsations could cause an incorrect interpretation of the waveform, and therefore result in a less than accurate determination of the oxygen saturation and pulse rate values. The headband can be used to apply pressure to the oximetry sensor, thus reducing the effects of venous pulsations. When used to support an oximetry sensor, the amount of force applied by the sensor on the forehead should be greater than the venous pressure, but less than the arteriole pressure. Generally, a good pressure range is one where the applied pressure is higher than venous pressure (e.g., 3-5 mm Hg) and lower than the capillary pressure (e.g., 22 mm Hg). Preferably, this should be between 15 mm Hg and 20 mm Hg in the adult patient. The headband in accordance with the embodiments of the present invention may be adjusted for use with any size wearer by using an adjustable closure mechanism, such as for example a hook and loop closure mechanism. The user can apply a wide range of pressures to the forehead oximetry sensor depending on the amount of tension which has been applied to the headband during its placement around the wearer's head.

The embodiments of the present invention are intended to alleviate the guesswork by the caregivers by giving them a visual indicator of the proper amount of tension required in the headband during placement around the head. The required tension is related to the pressure being applied by the sensor when it is attached with the patient.

In one embodiment, shown in FIG. 3, an elastic headband **102** is shown in an unstretched position. A non-elastic fabric **104** is shown attached to the elastics portion **102** along two of its edges **106**. The other two edges of the non-elastic portion are not attached to the elastic segment and are thus free to project outward away from the face of the elastic segment. The non-elastic segment is smaller the elastic segment. The non-elastic segment is sized to span a portion of the elastic segment when the elastic segment is stretched. The non-elastic segment is larger than the portion of the elastic segment it spans when the elastic segment is not stretched. As the elastic segment **102** is stretched from its non-stretched position, the non-elastic portion is pulled at its edges **106** along with the stretching elastic segment **102** until the elastic portion between the edges has stretched to a length equal to the length of the non-elastic portion. The headband also includes closure mechanisms (not shown), which are described below in conjunction with FIG. 4. FIG. 5 shows a front view diagram of an embodiment of the headband in accordance with the present invention shown worn by a user. It is noted that the headband may be used to hold and impart a pressure against a sensor, such as an oximetry sensor applied to a patient's forehead, as shown in FIG. 2. For clarity in describing the tension indicator, such a sensor is not shown in FIGS. 5-7. FIG. 6 is a top view diagram of an embodiment of the headband **102** in accordance with the present invention shown in proper tension when worn by a user. As is shown in this figure, when the headband is properly tightened, the pressure indi-

cator portion **104** is pulled tight across the elastic portion **102**, thus not providing a visual indication that the headband needs to be retightened. On the other hand, FIG. 7 shows a top view diagram of an embodiment of the headband in accordance with the present invention shown in less than proper tension when worn by a user. As is shown in FIG. 7, when a less than adequate pressure is being applied by the headband to a user's forehead, or when the headband is not tight enough, the indicator **104** projects out from the surface creating a loop which provides a visual cue that the headband needs retightening.

When the headband is not stretched there is an amount of slack between the non-elastic and elastic portions. When the headband is stretched, the slack in the non-elastic strap is eliminated, giving the visual indication that the headband stretch is sufficient. The headband is chosen to be long enough to fit around the head of a user (or patient). The elastic material may be made of any suitable fabric, such as an open cell urethane foam. The non-elastic strap, which is shorter than the elastic portion is sewn or attached otherwise (e.g., adhesively, etc.) onto the elastic headband at a spacing that is less than the lengths of the non-elastic portion. The non-elastic material may be made of any suitable fabric, such as a Dacron-type fabric.

FIG. 4 is a diagram of an alternate embodiment of the headband in accordance with the present invention. An elastic headband **102** is shown in an unstretched position. A non-elastic fabric **104** is shown attached to the elastics portion **102** along two of its edges **106**. The other two edges of the non-elastic portion are not attached to the elastic segment and are thus free to project outward away from the face of the elastic segment. The non-elastic segment **104** is smaller the elastic segment **102**. The non-elastic segment is sized to span a portion of the elastic segment when the elastic segment is stretched. The non-elastic segment is larger than the portion of the elastic segment it spans when the elastic segment is not stretched. As the elastic segment **102** is stretched from its non-stretched position, the non-elastic portion is pulled at its edges **106** along with the stretching elastic segment **102** until the elastic portion between the edges has stretched to a length equal to the length of the non-elastic portion.

FIG. 4 also shows the non-elastic portion to include a permanent crease or a fold **110**. As shown in FIG. 4A, such a fold **110** may be made by overlapping the non-elastic portion to form a fold and then heat pressing or heat sealing the fabric to form a permanent fold or crease. In one embodiment, the fold or crease is made in the middle of the inelastic segment, which causes it to project outward in a sharp, angular fashion as the elastic band **102** retracts or relaxes. In operation, it has been shown that the sharp, angular crease or fold acts as a mechanical amplifier and provides a more distinct visual cue and better sensitivity as to when the threshold of minimal headband tension has been passed. The creased tension indicator **110** exhibits increased sensitivity to a loss in headband tension by projecting further away from the elastic band in a skewed fashion. The creased tension indicator **110** provides a more pronounced visual cue both from the perspective of looking directly at the forehead and from looking down at the top (edge) of the headband. The material chosen for the inelastic portion having a fold or a crease can be similar to the non-creased or non-folded inelastic material. In addition, a material such a polyester webbing material, which is capable of holding a fold or a crease, may also be used. The elastic material may be made of a material as is described above, or made using other suitable material such as a terry band.

When the headband is not stretched there is an amount of slack between the non-elastic and elastic portions. When the

headband is stretched, the slack in the non-elastic strap is eliminated, giving the visual indication that the headband stretch is sufficient.

Also shown in FIG. 4, and applicable to the embodiment described in conjunction with FIG. 3, is the closure device 108. One such closure device is a hook and loop type closure. The headband in accordance with the embodiments of the present invention may use other closure mechanisms such as snaps, buttons, adhesives, pins, or combinations thereof, as well as others known to those of skill in the relevant arts. Alternately, the headband may be a pre-formed loop, without a separate closure mechanism.

The headband described above includes a sensor attachment pressure indicator. As described above, the headband may be used to allow a sensor's attachment pressure with the patient's tissue location (e.g. forehead, and so on) to be chosen which is greater than venous pulsations (e.g., 5-10 mm Hg) but less than a maximum amount (e.g., 30 mm Hg, or so). As described above, such a pressure indicator is attached with the headband. Alternately, the pressure indicator may be attached with the sensor, such as an oximetry sensor. One embodiment of the pressure indicator is a tension indicator as described above with reference to FIGS. 3-4. Other pressure indicating means include pressure or force sensors small and light enough to be included with either the sensor or the headband assembly.

The information provided by the pressure indicator may be used to help establish an acceptable windows of pressure for the sensor's attachment with a patient. The acceptable window of pressure may also be enhanced to include the affects of the patient's head elevation relative to the patient's heart.

Additionally, the concept of using a headband to ensure an acceptable sensor attachment pressure is extendible to other patient body locations; locations where a sensor attachment pressure can help provide a more accurate sensor reading.

An alternate embodiment of the tension or pressure indicating headband in accordance with the present invention is shown in FIG. 8. As is shown in FIG. 8, the headband includes an inelastic portion 604 and an elastic portion 602. The tension indicating portion 606 is also made of an inelastic material. The tension indicating portion 606 may be a creased or folded as described in conjunction with FIG. 4 or as is shown uncreased or unfolded as described in conjunction with FIG. 3. The description of the closure devices and how the elastic and inelastic portions are attached to one another are also set forth above. In this embodiment, the main stretchable portion is elastic portion 602. Once the headband has been stretched such that section 602 is stretched to match the length of section 606, the headband's stretch will be limited. This embodiment by having a shorter elastic portion limits the extension of the headband and hence limits the range of pressures that can be applied by the headband against a user's forehead or the sensor applied to a user's forehead.

As will be understood by those skilled in the art, the present invention may be embodied in other specific forms without departing from the essential characteristics thereof. These other embodiments are intended to be included within the scope of the present invention, which is set forth in the following claims.

What is claimed is:

1. A headband, comprising:

an elastic segment sized to fit around a wearer's head;  
a non-elastic segment being smaller than and attached to the elastic segment on an exterior side of the elastic segment, wherein the exterior side of the elastic segment generally faces away from the wearer when the headband is applied to the wearer's head, and the non-elastic

segment is sized to span a portion of the elastic segment when the elastic segment is stretched, the non-elastic segment being larger than the portion of the elastic segment it spans when the elastic segment is not stretched; and

a sensor coupled to the headband on a patient side of the elastic segment opposite the exterior side.

2. The headband of claim 1 comprising a closure mechanism coupled with the elastic portion.

3. The headband of claim 2 wherein the closure mechanism is a hook and loop closure, a snap, a button, an adhesive, a pin, or combinations thereof.

4. The headband of claim 1 wherein the elastic segment is rectangular shaped having a long and a short dimension, and the non-elastic segment is attached along a set of its edges with the elastic segment, wherein the set of edges are generally parallel to the short dimension.

5. The headband of claim 1 wherein the non-elastic segment is attached with the elastic segment in such a manner that the non-elastic segment projects out from the exterior surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop which provides a visual indication that the headband needs re-tightening.

6. The headband of claim 1 wherein the non-elastic segment is formed with a fold or a crease, which causes the non-elastic portion to project out from the exterior surface of the elastic portion in a pronounced fashion as the elastic segment retracts.

7. The headband of claim 5 wherein the non-elastic segment is sized to not project out from the exterior surface of the elastic portion when the headband is sufficiently tight thus indicating an adequate level of tension corresponding with delivering a pressure in a range higher than venous pressure and lower than capillary pressure to the forehead of the wearer.

8. A headband, comprising:

an inelastic segment sized to fit around a wearer's head; and

an elastic segment being smaller than and attached to the inelastic segment such that the elastic segment is visible to an observer when the headband is applied to the wearer's head, the elastic segment sized to span a portion of the inelastic segment when elastic segment is stretched, the elastic segment being smaller than the portion of the inelastic segment it spans when the elastic segment is not stretched; and

a sensor coupled to the headband on a patient side of the inelastic segment opposite the exterior side.

9. The headband of claim 8 comprising a closure mechanism coupled with the elastic portion.

10. The headband of claim 9 wherein the closure mechanism is a hook and loop closure, a snap, a button, an adhesive, a pin, or combinations thereof.

11. The headband of claim 8 wherein the inelastic segment is rectangular shaped having a long and a short dimension, and the elastic segment is attached along a set of its edges with the inelastic segment, wherein the set of edges are generally parallel to the short dimension.

12. The headband of claim 8 wherein the elastic segment is attached with the inelastic segment in such a manner that the non-elastic segment projects out from the surface adjacent to a user's forehead when the headband is not sufficiently tight, thus creating a loop which provides a visual indication that the headband needs re-tightening.

13. The headband of claim 12 wherein the non-elastic segment is sized to not project out from the surface when the headband is sufficiently tight thus indicating an adequate

level of tension corresponding with delivering a pressure in a range higher than venous pressure and lower than capillary pressure to the wearer's forehead.

14. A headband, comprising:

an elastic segment sized to fit around a wearer's head; and a non-elastic segment smaller than and attached discontinuously to an exterior side of the elastic segment, such that the nonelastic segment has some slack when the elastic segment is in an unstretched state, wherein the exterior side of the elastic segment generally faces away from the wearer when the headband is applied to the wearer's head, and the nonelastic segment has less slack when the elastic segment is applied to the patient's head with sufficient tension to deliver pressure in the range higher than venous pressure and lower than capillary pressure to the wearer's head.

15. The headband of claim 14 comprising a closure mechanism coupled with the elastic portion.

16. The headband of claim 15 wherein the closure mechanism is a hook and loop closure, a snap, a button, an adhesive, a pin, or combinations thereof.

17. The headband of claim 14 wherein the non-elastic segment is attached with the elastic segment in such a manner that the non-elastic segment projects out from the surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop which provides a visual indication that the headband needs re-tightening.

18. The headband of claim 14 wherein the non-elastic segment is sized to have no slack when the headband is applied with sufficient tension to deliver pressure in the range higher than venous pressure and lower than capillary pressure to the wearer's head.

19. The headband of claim 14, wherein the headband is coupled to a sensor.

20. The headband of claim 1 wherein the sensor is a pulse oximetry sensor.

21. The headband of claim 8 wherein the sensor is a pulse oximetry sensor.

22. The headband of claim 1 wherein the sensor is removably coupled to the headband by the tension of the headband after the headband has been applied to the to the wearer's forehead.

23. A headband, comprising:

an elastic segment sized to fit around a wearer's head; and a non-elastic segment smaller than and attached discontinuously to an exterior side of the elastic segment such that the non-elastic segment is visible to an observer when the headband is applied to the wearer's head, wherein the non-elastic segment is attached with the elastic segment in such a manner that the non-elastic segment projects out from the surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop which provides a visual indication to the observer that the headband needs re-tightening.

\* \* \* \* \*

专利名称(译)	带张力指示器的头带		
公开(公告)号	<a href="#">US7810359</a>	公开(公告)日	2010-10-12
申请号	US10/677742	申请日	2003-10-01
[标]申请(专利权)人(译)	内尔科尔普里坦贝内特公司		
申请(专利权)人(译)	NELLCOR PURITAN BENNETT INCORPORATED		
当前申请(专利权)人(译)	COVIDIEN LP		
[标]发明人	HANNULA DON COAKLEY JOSEPH		
发明人	HANNULA, DON COAKLEY, JOSEPH		
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摘要(译)

一种带有张力指示器的头带，该张力指示器具有一个弹性段，其尺寸适合佩戴者的头部；非弹性段小于弹性段并与弹性段连接。当弹性段被拉伸时，非弹性段的尺寸被设计成跨越弹性段的一部分，并且当弹性段未被拉伸时，非弹性段大于其跨越的弹性段的部分。非弹性段与弹性段连接，使得当头带不够紧时非弹性段从弹性部分的表面突出，从而形成环，其提供头带的视觉指示需要重新收紧。

