



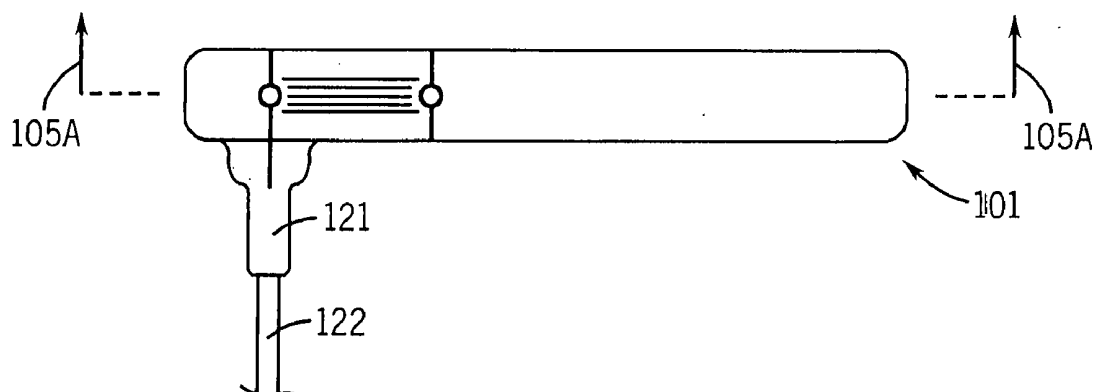
US 20070219440A1

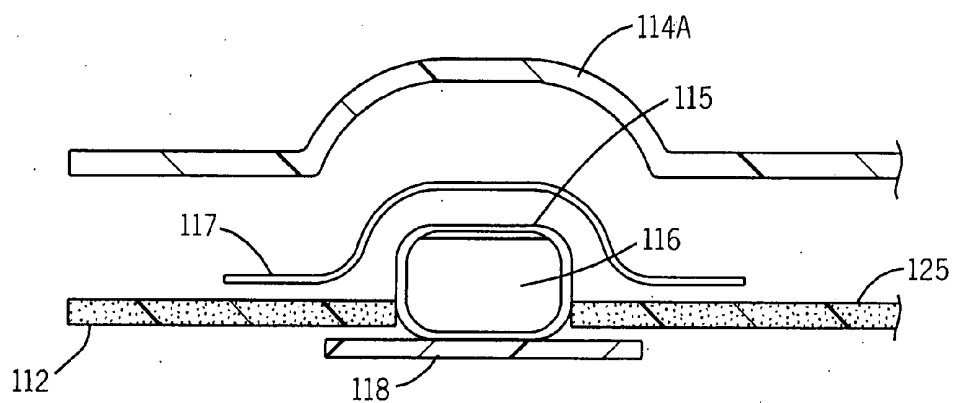
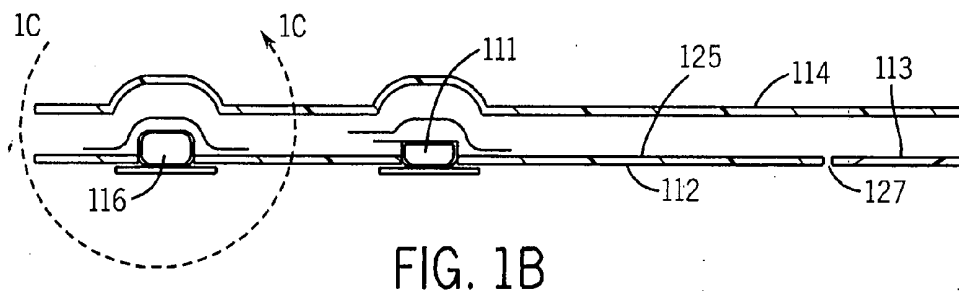
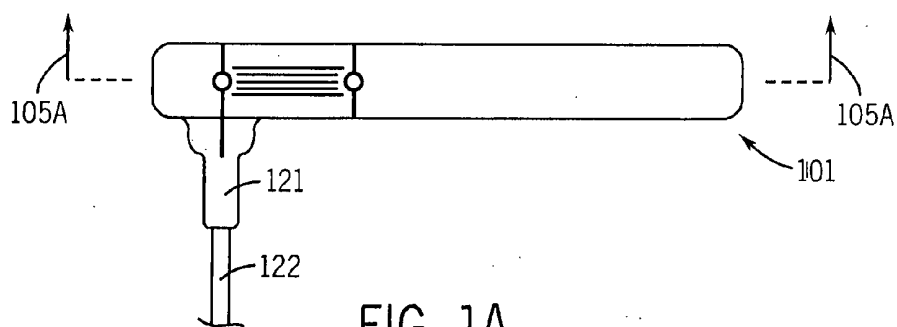
(19) **United States**(12) **Patent Application Publication**
Hannula et al.(10) **Pub. No.: US 2007/0219440 A1**(43) **Pub. Date: Sep. 20, 2007**(54) **NON-ADHESIVE OXIMETER SENSOR FOR SENSITIVE SKIN****Publication Classification**(75) Inventors: **Don Hannula**, San Luis Obispo, CA (US); **Paul D. Mannheim**, Danville, CA (US)(51) **Int. Cl.**
A61B 5/00 (2006.01)
(52) **U.S. Cl.** **600/323**Correspondence Address:
Nellcor Puritan Bennett LLC
c/o Fletcher Yoder PC
P.O. BOX 692289
HOUSTON, TX 77269-2289 (US)(57) **ABSTRACT**

The present invention provides non-adhesive oximeter sensors for patients with sensitive skin. Sensors of the present invention include a light emitting diode (LED) and a photodetector. The LED and the photodetector may be covered by a reflective mask and a faraday shield. Sensors of the present invention have a non-adhesive laminated layer. The non-adhesive layer contacts, but does not stick to, the patient's skin. When the sensor is removed from the patient, the non-adhesive layer does not tear or irritate the patient's skin. The non-adhesive layer preferably has a large static coefficient of friction. Sensors of the present invention can also have hook-and-loop layers. The sensor can be attached to the patient's body by wrapping the sensor around the patient and engaging the hook layer to the loop layer.

(73) Assignee: **Nellcor Puritan Bennett LLC**, Pleasanton, CA (US)(21) Appl. No.: **11/715,257**(22) Filed: **Mar. 7, 2007****Related U.S. Application Data**

(63) Continuation of application No. 10/274,845, filed on Oct. 18, 2002, now Pat. No. 7,190,986.





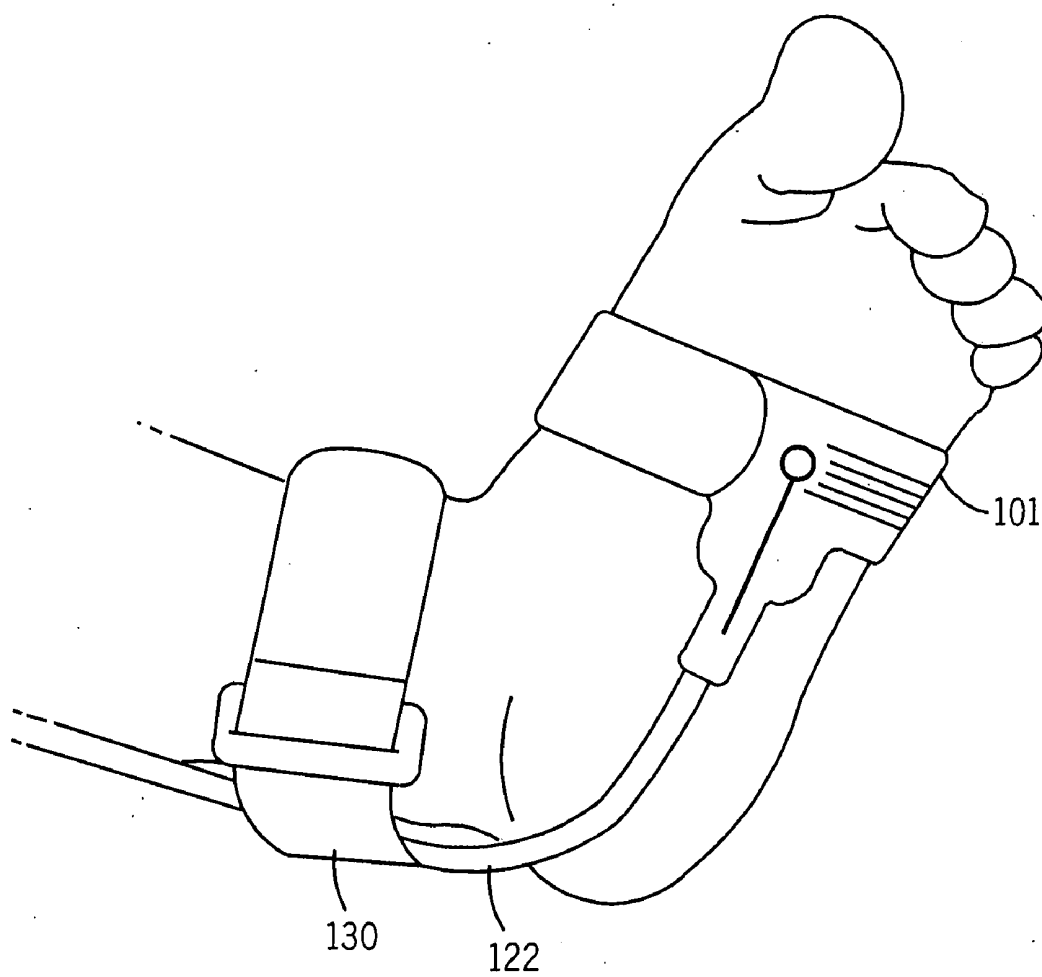


FIG. 2

NON-ADHESIVE OXIMETER SENSOR FOR SENSITIVE SKIN

BACKGROUND OF THE INVENTION

[0001] The present application relates to non-adhesive oximeter sensors, and more particularly to non-adhesive oximeter sensors for patients with sensitive skin.

[0002] Non-invasive monitoring of a patient's pulse is common in medical practice. One type of pulse oximeter monitor incorporates one or more light-emitting-diodes (LEDs) to shine through an area of tissue containing large amounts of blood. The light source is mounted to well-perfused tissue, such as a fingertip. Light is emitted and shines through the tissue. The amount of light passing through the tissue is measured using a photodetector.

[0003] Changes between the light emitted by the light source and the light received by the photodetector are caused by changes in the optical absorption of the light by the blood perfusing through the monitored tissue. The LEDs can emit either broad-spectrum visual light or narrow bandwidth light in the red or infrared wavelengths.

[0004] The absorption of certain wavelengths is related to the oxygen saturation level of hemoglobin in the blood perfusing the tissue. The variations in light absorption caused by change in oxygen saturations make possible direct measurement of the arterial oxygen content.

[0005] One type of prior art oximeter sensor is the STAT-WRAP™ sensor E542 by Epic Medical Equipment Services of Plano, Tex. The STAT-WRAP™ sensor has a non-adhesive foam outer layer that contacts a patient's skin. The foam layer is a thick, bulky layer relative to the overall thickness of the sensor. The foam layer has a static coefficient of friction of about 1.43.

[0006] The STAT-WRAP™ sensor also has hook-and-loop layers that engage each other. The hook layer is a separate layer that is stitched to an end of the sensor.

[0007] Other prior art oximeter sensors have an outer adhesive layer. The adhesive layer is a sticky material that bonds temporarily to the skin like a band-aid. The adhesive holds the oximeter sensor on the skin of the patient so that it does not move or fall off, while measurements are being taken.

[0008] Some patients (e.g., neonates) have sensitive skin that may tear or become irritated when adhesive material is applied to the skin and later removed. It would therefore be desirable to provide an oximeter sensor that remains attached to a patient's skin without using adhesive material, while avoiding the bulk of prior-art non-adhesive sensors. It would further be desirable to accomplish these two features in a manner that the sensor can be sterilized and produced economically.

BRIEF SUMMARY OF THE INVENTION

[0009] The present invention provides non-adhesive oximeter sensors for patients with sensitive or fragile skin. Sensors of the present invention include a light emitting diode (LED) and a photodetector. The LED light shines light through a patient's tissue. The light from the LED is detected by the photodetector. The LED and photodetector may be covered by transparent windows. The LED and the photo-

detector may also be covered by a reflective mask and a Faraday electromagnetic shield.

[0010] Sensors of the present invention have a laminated non-adhesive layer. The non-adhesive layer contacts, but does not stick to, the patient's skin. When the sensor is removed from the patient, the non-adhesive layer does not tear or irritate the patient's skin. Therefore, the non-adhesive layer protects sensitive skin. In one embodiment, the non-adhesive layer is a polyvinyl chloride foam material. The non-adhesive layer preferably has a large static coefficient of friction to help keep the sensor motionless relative to the patient.

[0011] Sensors of the present invention also include one or more laminated layers that hold the sensor unit on the patient's body. These layers may include hook and loop layers. The sensor can be attached to the patient's body by wrapping the sensor around the patient and engaging the hook layer to the loop layer.

[0012] Sensors of the present invention may include a strengthening layer that lies between the other laminated layers. Furthermore, sensors of the present invention may include light-blocking features to minimize or eliminate ambient light interference and LED light from reaching the photodetector without passing through blood-perfused tissues (shunting).

BRIEF DESCRIPTION OF THE DRAWINGS

[0013] FIG. 1 illustrates cross sectional views of an embodiment of the non-adhesive oximeter sensor of the present invention; and

[0014] FIG. 2 illustrates how an embodiment of the non-adhesive oximeter sensor of the present invention can be placed on a patient's foot.

DETAILED DESCRIPTION OF THE INVENTION

[0015] Oximeter sensor **101** shown in FIG. 1 is an embodiment of the present invention. A top down view of oximeter sensor **101** is shown in FIG. 1. A cross sectional view of oximeter sensor **101** along a plane **105A** is also shown in FIG. 1. The cross sectional view shows the laminated layers of sensor **101**. FIG. 1 also illustrates an expanded view **120** of a portion of the cross sectional view.

[0016] Oximeter sensor **101** has one or more light emitting diodes (LED) **111** and a photodetector **116** as shown in FIG. 1. LED **111** emits light that shines through a patient's tissue. The light from LED **111** is sensed by photodetector **116**. Photodetector **116** produces a signal in response to the detected light. The signal is decoded by an oximeter monitor (not shown) to calculate the patient's blood oxygen saturation. LED **111** and photodetector **116** are connected to the oximeter monitor through wires that feed through cable **122**.

[0017] Sensor **101** has a polyurethane window **118** below photodetector **116**. Sensor **101** also has a polyurethane window below LED **111**. The polyurethane windows are transparent. Light from LED **111** can pass unobstructed through the polyurethane windows to photodetector **116**.

[0018] As shown in exploded view **120**, photodetector **116** is surrounded by a reflective mask **117**. Reflective mask **117**

reflects light from LED 111 (that has passed through patient tissue and exited near the photodetector) back toward photodetector 116 like a mirror.

[0019] Reflective mask 117 increases the amount of LED light that the photodetector 116 receives from the patient's tissue, while assisting in blocking ambient light and LED light that may shunt through the laminated layers. LED 111 is also surrounded by a reflective mask that reflects light from LED 111 toward the patient's tissue. The reflective masks may comprise polyester or polypropylene with a reflective metal surface.

[0020] Photodetector 116 is also covered with a Faraday shield 115. Faraday shield 115 protects photodetector 116 from electromagnetic fields in the environment. Shield 115 reduces electromagnetic interference that may introduce noise into the output signal of photodetector 116.

[0021] Sensor 101 has laminated layers including layer 112 and hook-and-loop layers 113 and 114 shown in FIG. 1. Loop layer 114 has, for example, small loops of threads. Hook layer 113 has, for example, small hooks that engage with the loops in loop layer 114.

[0022] Hook layer 113 and loop layer 114 are used to attach sensor 101 to a patient. Hooks in hook layer 113 engage with the loops in loop layer 114. Once engaged, the hook-and-loop layers remain attached to each other, until they are pulled apart. The end user can engage and disengage hook layer 113 from loop layer 114 multiple times in order to open or close the fastener. One portion of layer 114 cannot attach to another portion of layer 114.

[0023] In one embodiment of the present invention, hook and loop layers 113 and 114 are VELCRO layers. In this embodiment, layer 114 comprises a VELCRO loop, and layer 113 comprises a VELCRO hook.

[0024] Loop layer 114 has a first raised portion 114A that provides room for the thickness of photodetector 116. Loop 114 also has a second raised portion that provides room for LED 111.

[0025] Sensor 101 also has a bottom laminated layer 112 as shown in FIG. 1. Layer 112 is a non-adhesive layer. Layer 112 is preferably made of a material that has a soft, smooth, non-skid surface. Layer 112 may, for example, comprise polyvinyl chloride (PVC) foam. One type of PVC that may be used with the present invention is 3M-9777L PVC foam manufactured by 3M Co. Layer 112 may also comprise other types of soft, non-adhesive material.

[0026] Bottom layer 112 is an outer layer of the sensor that contacts the patient's skin. Layer 112 comprises a non-adhesive material that does not adhere or stick to the patient's skin. Because layer 112 comprises a soft, non-adhesive material, it does not tear or irritate sensitive or fragile skin when sensor 101 is removed from the patient.

[0027] Layer 112 preferably comprises a material that has a relatively large static coefficient of friction. A material with a large static coefficient of friction helps to keep sensor 101 motionless relative to the skin as a patient moves. In sensors of the present invention, it is important to maximize the friction between the sensor and the skin, without the use of adhesives. Adhesives can damage fragile skin, and one objective of the present invention is to keep the sensor on the patient without slippage, but without the use of an adhesive.

[0028] According to the present invention, the static coefficient of friction of a material is tested using the following procedure. Attach a protractor to a vertical wall with the center in line with the edge of a table. Set up a stop block at the edge of the table to act as a pivot point for a glass plate. Place the glass plate flat on the table with one edge along the edge of the table, up against the stop block. Place a test sample of the material on the glass plate. Lift the free edge of the glass plate until the test sample just starts to slip. Record angle at which slippage first occurred. This angle is the angle of repose. Then calculate the coefficient of friction, which is the tangent of the angle of repose.

[0029] The coefficient of friction of polyvinyl chloride (PVC) foam is greater than the prior art foam wrap assembly found in the STAT-WRAP™ sensor. PVC foam measured using the above-described measuring technique resulted in a value of static coefficient of friction of infinity. The PVC foam actually stayed on the glass test plate even after achieving a 90 degree angle of repose.

[0030] The PVC material almost exhibits slight adhesive properties, surface tension forces, or static cling forces. Therefore, PVC foam is a very good choice of material for layer 112 in consideration of the preferred non-slip characteristics.

[0031] Materials other than PVC foam can be used for layer 112. The static coefficient of friction for layer 112 is preferably greater than 10. Most preferably, layer 112 has a static coefficient of friction that is greater than 100.

[0032] Layer 112 is preferably light in color to enhance the amplitude of the light signals received by photodetector 116. For example, layer 112 may be white, off-white, or cream colored. Alternatively, layer 112 may be dark in color to decrease the amount of ambient and shunted light that reaches the photodetector, at an expense of the amount of detected LED light signals.

[0033] Layer 112 is preferably a thin layer, as shown in the cross sectional views in FIG. 1. By selecting a narrow thickness for layer 112, sensor 101 is less bulky. Because sensor 101 is thin, it is more flexible, and it can be easily conformed around a patient's body part. FIG. 2 illustrates an example of how sensor 101 can be placed around a patient's foot.

[0034] Sensor 101 may include an additional laminated layer. The additional laminated layer is a strengthening film (not shown) that lies between laminated layers 114 and 112. In one embodiment, hook layer 113 is attached to the strengthening film. In this embodiment, hook 113 is an integral part of one of the laminated layers that makes up the body of sensor 101. Hook portion 113 is not attached to layer 112. The foam layer 112 is discontinued at point 127 in FIG. 1, and hook portion 113 begins to the right of 127. In other embodiments, hook layer 113 is an integral part of bottom layer 112 or top layer 114.

[0035] In one embodiment of the present invention, the inner side 125 of layer 112 is covered with a laminated opaque film. The opaque film blocks ambient light that may interfere with photodetector 116. The opaque film may comprise polyethylene. The opaque film may be black or some other dark color that helps block ambient light and reduces shunted light. Dark in color is understood here to be

of a nature with little reflectance of the wavelengths of light sensed by the sensor's photodetector.

[0036] Non-adhesive layer 112 is preferably long enough to wrap all the way around the patient's finger, toe, ear, or other portion of the body. Non-adhesive layer 112 is the only portion of sensor 101 that directly contacts the patient's skin. This feature of the present invention eliminates damage to the patient's skin that can be caused by adhesive portions of a sensor.

[0037] Once sensor 101 has been wrapped snugly around the patient's finger, toe, or other body part, hook 113 is engaged with loop layer 114. Layer 114 is facing outward relative to the patient and does not contact the skin. Hook 113 engages with any portion of loop layer 114. The connection between hook 113 and loop 114 keeps sensor 101 firmly attached to the patient so that it does not fall off or move.

[0038] The laminated layers of sensor 101 are preferably thin layers. Non-adhesive layer 112 is preferably a thin, non-bulky layer. Because sensor 101 comprises thin laminated layers, sensor 101 has a low profile and can function much like a second skin. The laminated layers of sensor 101, when combined, are preferably less than 0.1 inches thick, and more preferably less than 0.75 inches thick.

[0039] Sensor 101 is also easily conformable to the shape of a patient's body part, because the laminated layers that make up sensor 101 are thin and flexible. Sensor 101 may be a single patient use (disposable) sensor.

[0040] Sensor 101, by virtue of the choice of materials used in the preferred embodiment and the simplicity of the lamination style construction, can be sterilized using conventional Ethylene Oxide (EO) methods and can be produced economically.

[0041] Sensor 101 can also have a portion 121 around the end of cable 122. Portion 121 includes loop material that wraps all the way around the circumference of cable 122 as shown in FIG. 1. Loop portion 121 provides additional area that hook 113 can attach to.

[0042] Referring again to FIG. 2, a strap 130 is attached to cable 122. Strap 130 includes hook-and-loop layers that engage each other. Strap 130 can be wrapped around a portion of the patient's body (e.g., the patient's ankle as shown in FIG. 2) to further secure sensor 101 to the patient. Strap 130 may be movably attached to cable 122 so that strap 130 can slide up and down the cable. This feature allows strap 130 to be placed at a position along cable 122 where it can be conveniently attached to the patient.

[0043] While the present invention has been described herein with reference to particular embodiments thereof, a latitude of modification, various changes, and substitutions are intended in the present invention. In some instances, features of the invention can be employed without a corresponding use of other features, without departing from the scope of the invention as set forth. Therefore, many modifications may be made to adapt a particular configuration or method disclosed, without departing from the essential scope and spirit of the present invention. It is intended that the invention not be limited to the particular embodiment disclosed, but that the invention will include all embodiments and equivalents falling within the scope of the claims.

1-25. (canceled)

26. A sensor comprising:

a sensing assembly;

a substrate on which the sensing assembly is disposed, the substrate being configured to be secured to a patient;

a cable coupled to the sensing assembly; and

a strap moveably coupled to the cable, the strap being configured to slide along the cable and to wrap around a portion of the patient's body to secure the cable to the patient.

27. The sensor, as set forth in claim 26, wherein the sensing assembly comprises at least one light emitting element and at least one light detecting element.

28. The sensor, as set forth in claim 27, wherein the at least one light emitting element and the at least one light detecting element are configured to produce oximetry readings.

29. The sensor, as set forth in claim 26, wherein the substrate comprises a non-adhesive patient contacting surface.

30. The sensor, as set forth in claim 26, wherein the substrate comprises a hook portion and a loop portion, the hook portion being releasably coupleable to the loop portion to facilitate attaching the substrate about an appendage of the patient.

31. The sensor, as set forth in claim 30, wherein the appendage comprises a foot.

32. The sensor, as set forth in claim 26, wherein the substrate comprises a plurality of thin layers of laminated material.

33. The sensor, as set forth in claim 26, wherein the strap comprises a loop at one end, the loop being secured around the cable to allow the strap to slide along the cable.

34. The sensor, as set forth in claim 26, wherein the strap comprises a hook portion and a loop portion, the hook portion being releasably coupleable to the loop portion to facilitate attaching the strap about the portion of the patient's body.

35. The sensor, as set forth in claim 34, wherein the portion of the patient's body comprises an ankle.

36. A sensor comprising:

a light emitting element;

a light detecting element;

a substrate on which the light emitting element and the light detecting element are disposed, the substrate being configured to wrap around an appendage of a patient;

a cable coupled to the light emitting element and to the light detecting element; and

a strap coupled to the cable, the strap being configured to wrap around a portion of the patient's body to secure the cable to the patient.

37. The sensor, as set forth in claim 36, wherein the strap is moveably coupled to the cable, the strap being configured to slide along the cable.

38. The sensor, as set forth in claim 36, wherein the at least one light emitting element and the at least one light detecting element are configured to produce oximetry readings.

39. The sensor, as set forth in claim 36, wherein the substrate comprises a non-adhesive patient contacting surface.

40. The sensor, as set forth in claim 36, wherein the substrate comprises a hook portion and a loop portion, the hook portion being releasably coupleable to the loop portion to facilitate attaching the substrate about an appendage of the patient.

41. The sensor, as set forth in claim 40, wherein the appendage comprises a foot.

42. The sensor, as set forth in claim 36, wherein the substrate comprises a plurality of thin layers of laminated material.

43. The sensor, as set forth in claim 36, wherein the strap comprises a loop at one end, the loop being secured around the cable to allow the strap to slide along the cable.

44. The sensor, as set forth in claim 36, wherein the strap comprises a hook portion and a loop portion, the hook portion being releasably coupleable to the loop portion to facilitate attaching the strap about the portion of the patient's body.

45. The sensor, as set forth in claim 44, wherein the portion of the patient's body comprises an ankle.

* * * * *

专利名称(译)	用于敏感皮肤的非粘性血氧计传感器		
公开(公告)号	US20070219440A1	公开(公告)日	2007-09-20
申请号	US11/715257	申请日	2007-03-07
[标]申请(专利权)人(译)	内尔科尔普里坦贝内特公司		
申请(专利权)人(译)	NELLCOR PURITAN BENNETT LLC		
当前申请(专利权)人(译)	COVIDIEN LP		
[标]发明人	HANNULA DON MANNHEIMER PAUL D		
发明人	HANNULA, DON MANNHEIMER, PAUL D.		
IPC分类号	A61B5/00		
CPC分类号	A61B5/14552 A61B5/6839 A61B5/6829		
其他公开文献	US8483790		
外部链接	Espacenet USPTO		

摘要(译)

本发明为具有敏感皮肤的患者提供非粘性血氧计传感器。本发明的传感器包括发光二极管 (LED) 和光电探测器。LED和光电探测器可以被反射掩模和法拉第屏蔽覆盖。本发明的传感器具有非粘性层压层。非粘性层与患者的皮肤接触但不粘附。当传感器从患者身上移除时，非粘性层不会撕裂或刺激患者的皮肤。非粘层优选具有大的静摩擦系数。本发明的传感器还可以具有钩环层。传感器可以通过将传感器缠绕在患者周围并将钩层接合到环层来附接到患者身体。

