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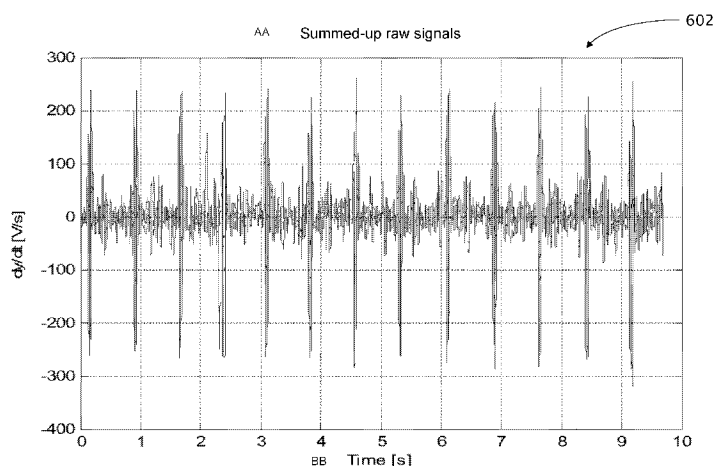


Fig. 9

(57) Abstract: A seamless, smart fetal monitoring garment and methods of using thereof. The system includes a knitted or interwoven garment having a multiplicity of conductive textile electrodes for sensing maternal and fetal electrical vital signals. The maternal and fetal electrical vital signals are selected from a group including maternal heart rate, fetal heart rate and electromyogram (EMG) activities including uterine activities. The method includes wearing the garment, acquiring electrical mixed common, maternal and fetal vital signals from surface region of a pregnant woman, using the plurality of textile electrodes, optimally weighted summing-up the acquired signals, analyzing the summed-up signals to thereby extract the maternal signal and the fetal signal, including determining their heart rates, and including detecting health hazards and in some embodiments, including detecting a uterine contraction sequence suggesting the need to be hospitalized for birth giving.



WEARABLE FETAL MONITORING SYSTEM HAVING
TEXTILE ELECTRODES

CROSS REFERENCE TO RELATED APPLICATIONS

5 This application claims the benefit under 35 USC 119(e) from US provisional application 61/830,077 filed June 1st, 2013, the disclosures of which is included herein by reference.

 This application further claims the benefit under 35 USC 119(e) from US provisional application 62/006,102 filed May 31st, 2014, the disclosures of which is
10 included herein by reference.

 This application also related to PCT application PCT/IL2013/050963, filed November 23, 2013, entitled "Vertical conductive textile traces and methods of knitting thereof", and PCT application PCT/IL2013/050964, filed November 23, 2013, entitled "Float loop textile electrodes and methods of knitting thereof", all of which are
15 incorporated herein by reference as if fully set forth herein

FIELD OF THE INVENTION

 The present invention relates to real-time health monitoring systems and more
20 particularly, the present invention relates to a real-time, fetal monitoring system that can be comfortably worn by a monitored pregnant woman, by wearing a special garment, having at least one textile electrode embedded within the garment. The unique textile electrode is configured to detect fetal activity regardless of the position of the fetus within the mother.

25

BACKGROUND OF THE INVENTION AND PRIOR ART

 Electrocardiogram (ECG) monitoring has been widely used on people for detecting medical conditions, such as abnormalities associated with the heart. Signals representing a monitored person's cardiac activities can be collected through external
30 electrodes distributed over the person's body. Typically, electrodes are attached to the skin of the chest and limbs of the monitored person.

Monitoring of fetal ECG is performed to detect Fetal Distress Syndrome, an abnormal condition during gestation or at the time of delivery marked by altered heart rate or rhythm and leading to compromised blood flow or changes in blood chemistry.

5 High-risk pregnancies are increasingly prevalent given the higher age at which women become pregnant and the ability to achieve pregnancies in women with high-risk comorbidities. Approximately 20-25% of all pregnancies are complicated to some degree, involving complications such as preterm delivery, fetal oxygen deficiency, fetal growth restriction and hypertension. Currently, there is no seamless, non-obtrusive monitoring system to continuously detect deviations in health status of the pregnant
10 woman or the fetus.

The most prominent method for monitoring of the fetal health condition is monitoring of heart rate variability in response to activity of the uterus, using cardiotocography (CTG). Despite its high sensitivity, the specificity of CTG is relatively low. Generally, in obstetrical practice, the heart rate is determined using a non-
15 invasively (Doppler) ultrasound probe on the maternal abdomen or invasively, using an electrode fixed onto the fetal scalp. The first method is relatively inaccurate, but is applicable throughout the pregnancy. The latter method is far more accurate but can only be applied following rupture of the membranes and sufficient dilatation, restricting its applicability to only the very last phase of pregnancy.

20 Monitoring of the fetal electrocardiogram (ECG), as a supplement of CTG, may increase the accuracy of detecting fetal distress. Currently, fetal ECG can be measured reliably by means of an invasive scalp electrode. Attempts to record the fetal ECG non-invasively from the maternal abdomen have been hampered by the low signal to noise ratio (SNR) of the transabdominal ECG, although several gel-based, non-seamless, and
25 obtrusive commercial products are available. The abdominal ECG tracings are also dependent on position of the fetus within the maternal uterus.

Monitoring of fetal ECG can be difficult due to a number of reasons. One problem is the co-existence of maternal and fetal signals in raw signals acquired from a monitored person, as well as the relatively low fetal signal level relative to the maternal
30 signal and other noise sources. Another problem is the current position of the fetus and motion of the fetus.

Also, typically, either a physician or a nurse is responsible for the actual placement of the electrodes at the specific points known to be adequate for accurate

ECG measurements. Typically, the placement of the electrode involves attaching the electrodes such that it can be only forcibly removed. Furthermore, typically, to obtain a signal that can be decoded, the electrode must be applied on a moist surface, typically using gel. Alternatively, dry attaching electrodes, such as provided by Orbital Research
5 are used in the art. However, typically, both types require skin preparations such as cleaning and shaving hairy skin.

There is therefore a need and it would be advantageous to have a real-time, fetal monitoring system that can be comfortably worn by a monitored pregnant woman. The special garment includes at least one textile electrode, preferably embedded within the garment, which textile electrode is configured to detect fetal activity regardless of the
10 position of the fetus within the mother. The garment and/or the textile electrodes are either knitted or interwoven.

The term “continuous monitoring”, as used herein with conjunction with a health monitoring system, refers to a health monitoring system, facilitated to monitor a living
15 being substantially and continuously, day and night, when the monitored living being is awake or asleep, and active in substantially all common activities of such living being.

The term “seamless”, as used herein with conjunction with a wearable device, refers to a device that when worn by an average person, wherein the device imposes no significant limitation to the normal life style of that person and preferably not seen by
20 anybody when used and not disturbingly felt by the user while wearing it. Furthermore, no activity is required from the monitored person in order for the system to provide data and a personal-alert when needed. As the "seamless" characteristics refers also to the user's behavior, the wearable component is preferably an item that is normally worn (e.g., underwear) and not some additional item to be worn just for the purpose of
25 monitoring.

The terms “underwear”, or "leotard", or "garment", as used herein with conjunction with wearable clothing items, refers to seamless wearable clothing items that preferably, can be tightly worn adjacently to the body of a monitored pregnant woman, typically adjacently to the skin, including underwear, underpants, leotard and
30 the like.

The term "tightly" means that specific portions of the garment where there are electrodes or other sensors that require certain pressure on the body to obtain a satisfactory signal, are designed to be as tight as needed. However, all the other parts of

the garment may be not as tight. Optionally, there is a provision to facilitate tightening or releasing certain portions of the garment, by built-in straps or other tightening means, so that the need for more or less tightness does not require the replacement of the whole garment.

5 The term “abnormal”, as used herein with conjunction with health related parameters, refers to a parameter value or one or more ranges of values which are defined as health hazardous or as potential health hazardous, when a trend is identified, and requires attention. For example, the normal blood pressure of an adult person is in the range 120/80 mm Hg. Typically, a systolic blood pressure of 130 mm Hg would not
10 be considered hazardous. However, if a person has a stable mean blood pressure of around 85 ± 10 mm Hg, and suddenly it increases to 125 ± 10 mm Hg, this may be considered as an abnormal situation. Likewise, if the mean blood pressure changes gradually and consistently from 85 mm Hg to 120 mm Hg, in a clear trend, a personal-alert should be issued. The threshold value from which the high blood pressure
15 parameter is considered as health hazardous may vary and can be set personally and optionally, dynamically updated, either manually or automatically, by an adaptation algorithm. Once the high blood pressure parameter, in the hereinabove example, is set, any value out of the set threshold value will then be considered as abnormal for that person.

20

BRIEF SUMMARY OF THE INVENTION

The principal intentions of the present invention include providing a fetal monitoring system that can be comfortably worn by a monitored pregnant woman, by wearing a special garment, having at least one textile electrode embedded within the
25 garment. The textile electrode is configured to detect fetal heart electrical activity, electrical and/movement activity, regardless of the position of the fetus within the mother.

The smart garment with a multiplicity of textile electrodes is capable of measuring the heart rate of the fetus and preferably, also the heart rate of the mother.
30 Optionally, the smart garment with textile electrodes is also capable of measuring at least one of the following maternal parameters: oxygen saturation, respiratory rate, skin temperature, blood pressure, ECG parameters such as ST elevation and depression, and body posture and movement.

For heart rate determination of the pregnant woman, at least one electrode is used. Respiratory rate can be measured using impedance technology, for example. Oxygen saturation can be measured using a sternal pulse oximeter with reflectance technology, for example. Blood Pressure may be determined, for example, from the
5 Oxygen saturation and ECG parameters analyzed together. Body posture and movement can be determined using, for example, an accelerometer embedded in the processor or pressure sensors, for example textile pressure sensors knitted into the smart garment

For heart rate determination of the fetus, at least two electrodes are used, disposed at the lower abdomen of the mother. In addition, textile electrodes, capable of
10 detecting mechanical pressure imposed on the woman's abdomen, may be embedded into the garment. Thus, continuous monitoring of fetal heart rate and uterine contractions (CTG) can be achieved.

The signals collected are transmitted by dedicated yarn, embedded in the smart garment, to a processor, preferably connected to the garment using a proprietary docking
15 station snapped onto the garment. The processor processes and analyzes the signals, using a specifically designed algorithm. Resulting relevant data is then transmitted, typically using wireless communication means such as Wi-Fi or Bluetooth, to a coupled target device, such as a smartphone or to a preselected center for further medical supervision and instruction.

20 According to the teachings of the present invention, there is provided a seamless, smart maternal monitoring garment including a tubular form having variable elasticity, the tubular form having a first multiplicity of knitted or interwoven lines, wherein each the line is knitted or interwoven with at least one non-conductive yarn; and a second multiplicity of conductive textile electrodes for sensing maternal and fetal electrical vital
25 signals. The maternal and fetal electrical vital signals are selected from a group including maternal heart rate, fetal heart rate and electromyogram (EMG) activities including uterine activities.

Each conductive textile electrode includes a third multiplicity of vertically-aligned line segments, wherein each segment is formed within the knitted or interwoven
30 lines with a non-conductive yarn and a conductive yarn. Each conductive textile electrode further includes a skin-side face configured to electrically conduct the signal from a predetermined external surface region of a pregnant woman. The predetermined external surface region is selected from a group including the abdomen, the perineum

and buttocks of the pregnant woman.

Each conductive textile electrode is adapted to be in communication flow with a processor, adapted to process and analyze the electric signals acquired by the textile electrodes.

5 The second multiplicity of conductive textile electrodes includes a preconfigured number of measuring electrodes and a preconfigured number of reference electrodes. Each measuring electrode is paired with at least one reference electrode. Thereby, the number of differential measurements produced from a single measuring electrode may be more than one, i.e., the number of differential measurements produced is the number
10 of reference electrodes that the particular measuring electrode is paired with, each pairing providing a different differential measurement.

Furthermore, each given conductive textile electrode, in a specific measurement instance, may be paired with a preconfigured number of other conductive textile electrodes, wherein in each pairing, the given conductive textile electrode may serve
15 either as a measuring electrode or as a reference electrode, thereby facilitating substantial increase in the number of differential measurements acquired, in that specific measurement instance, beyond the second multiplicity of the conductive textile electrodes.

The measuring electrodes and the reference electrodes are positioned, within the
20 maternal garment, in preconfigured locations. The position of the measuring electrodes and the reference electrodes are preconfigured to thereby optimize the spatial coverage of the uterine.

Preferably, the pairing of the measuring electrodes and respective reference electrodes is preset using the processor. The number of measuring electrodes, the
25 number of reference electrodes and the pairing thereof are preset to thereby optimize the signal to noise (SNR) ratio.

The tubular form has a designated knitting or interweaving density, and wherein one or more designated regions have a knitting or interweaving density that is higher than the designated knitting or interweaving density of the tubular form, thereby
30 providing the variable elasticity, to enable stable conductive contact of the skin-side face of each the electrode with the skin of the pregnant woman.

Preferably, the maternal and fetal monitoring is performed continuously, day and night, while performing everyday life chores.

Preferably, the processor is adapted to alert at least one preconfigured receiving entity, upon detecting a health hazard. The preconfigured receiving entity is selected
5 from the group including a smart personal electronic device of the pregnant woman, a smart personnel electronic device of another person, a medical personal, and a remote center.

According to further teachings of the present invention, there is provided a method for maternal and fetal monitoring including the steps of:

- 10 a) Wearing a knitted or interwoven smart maternal garment having a plurality of textile electrodes integrally knitted or interwoven therein, the textile electrodes being in communication flow with a processor.
- b) Acquiring electrical mixed common, maternal and fetal electrical vital signals from a plurality of external surface regions of a pregnant woman,
15 respectively using a plurality of textile electrodes integrally knitted or interwoven into a maternal garment.
- c) Optimally-weighted summing-up the acquired mixed maternal and fetal electrical vital signals to thereby form a summed-up mixed signal, having a substantially higher SNR than either of the acquired maternal and fetal
20 electrical vital signals.
- d) Analyzing the summed-up mixed signal to thereby extract a maternal signal from the summed-up mixed signal and maternal-related-parameters thereof.
- e) Healing the summed-up mixed signal, including deleting the extracted maternal signal from the summed-up mixed signal, to thereby form a healed-
25 summed-up mixed signal.
- f) Analyzing the healed-summed-up mixed signal to thereby extract a fetal signal from the healed-summed-up mixed signal and fetal-related-parameters thereof.

The maternal-related-parameters are selected from the group including heart rate,
30 oxygen saturation, respiratory rate, blood pressure, skin temperature and ECG parameters such as ST elevation and depression.

The fetal-related-parameters are selected from the group including heart rate, spatial position of the heart inside the womb, body spatial orientation inside the womb, motion inside the womb and body dimensions.

According to further teachings of the present invention, there is provided a
5 method for maternal and fetal monitoring including the steps of:

- a) Wearing a knitted or interwoven smart maternal garment having a plurality of textile electrodes integrally knitted or interwoven therein, the textile electrodes being in communication flow with a processor.
- b) Acquiring electrical mixed common, maternal and fetal electrical vital
10 signals from a plurality of external surface regions of a pregnant woman, respectively using a plurality of textile electrodes integrally knitted or interwoven into a maternal garment.
- c) Optimally-weighted summing-up the acquired mixed maternal and fetal electrical vital signals to thereby form a summed-up maternal signal, having
15 a substantially higher SNR than either of the acquired maternal and fetal electrical vital signals.
- d) Analyzing the summed-up maternal signal to thereby extract a maternal signal from the summed-up maternal signal.
- e) Healing the acquired mixed maternal and fetal electrical vital signals,
20 including deleting the extracted maternal signal from the respective acquired mixed maternal and fetal electrical vital signal, to thereby form a plurality of healed-maternal ECG signals.
- f) Optimally-weighted summing-up the healed-maternal ECG signals to thereby form a summed-up coherent fetal signal, having a substantially
25 higher SNR than either of the healed-maternal ECG signals.
- g) Analyzing the summed-up coherent fetal signal to thereby extract a fetal signal from the summed-up coherent fetal signal.

Optionally, the method further includes analyzing the summed-up coherent fetal signal to thereby extract the EMG signal formed by electromyogram (EMG) activities
30 including uterine activities, from the summed-up coherent fetal signal.

The extracting and analyzing of the maternal signal from the summed-up maternal signal includes:

- a) Detecting the peaks in the maternal QRS complexes using the summed-up maternal signal, the maternal QRS complexes peaks being substantially stronger than the fetal QRS complexes.
- b) Determining the boundary of each detected maternal QRS complex.
- 5 c) Analyzing the summed-up maternal signal to thereby extract the maternal signal and determine the maternal HR.
- d) Analyzing each detected maternal QRS complex to thereby detect health hazardous data.

The extracting and analyzing of the fetal signal from the summed-up coherent fetal signal includes:

- a) Detecting the peaks of the maternal QRS complexes in the summed-up maternal signal, the maternal QRS complexes peaks being substantially stronger than the fetal QRS complexes.
- b) Determining the boundary of each detected maternal QRS complex.
- 15 c) Deleting each detected maternal QRS complex from the respective acquired mixed maternal and fetal electrical vital signal and filling the gap, thereby forming a respective healed-maternal ECG signal.
- d) Optimally-weighted summing-up the healed-maternal ECG signals to thereby form a summed-up coherent fetal signal, having a substantially higher SNR than either of the healed-maternal ECG signals.
- 20 e) Detecting the peaks of fetal QRS complexes in the summed-up coherent fetal signal.
- f) Determining the boundary of each detected fetal QRS complex.
- g) Analyzing the summed-up coherent fetal signal to thereby determine the fetal HR.
- 25 h) Analyzing each detected fetal QRS complex to thereby detect health hazardous data.

The extracting and analyzing of the EMG signal from the summed-up coherent fetal signal includes:

- 30 a) Detecting the peaks in the maternal QRS complexes in the summed-up maternal signal;
- b) Determining the boundary of each detected maternal QRS complex.

- 5 c) Deleting each detected maternal QRS complex from the respective acquired mixed maternal and fetal electrical vital signal and filling the gap, thereby forming a respective healed-maternal ECG signal.
- d) Detecting the peaks of the fetal QRS complexes in the summed-up coherent fetal signal.
- e) Determining the boundary of each detected fetal QRS complex.
- f) Deleting each detected fetal QRS complex from the summed-up coherent fetal signal and filling the gap, thereby forming an EMG summed-up signal.
- g) Analyzing the EMG summed-up signal.
- 10 The method of filling the gap includes, for example, by linear interpolation or spline.

The summed-up coherent fetal signal may contain more than one fetus and wherein the fetal QRS complexes of the signal of each fetus is separated based on different heart rate and/or different phase normal or inverted QRS Complex. The separation of the signal of each fetus may be performed using Fourier transform.

15

It should be noted that the maternal garment is worn without attaching either of the electrodes, regardless of the precise bodily positioning of each electrode, regardless of the chronological stage of the pregnancy, and regardless of the amount of stretching of the tubular form and of each electrode.

20

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will become fully understood from the detailed description given herein below and the accompanying drawings, which are given by way of illustration and example only and thus not limitative of the present invention:

25 Fig. 1 schematically illustrates a smart maternal monitoring garment for maternal and fetal monitoring, being an exemplary underwear monitoring-garment, according to embodiments of the present invention.

Fig. 2a is a side view illustration of the underpants shown in Fig. 1, worn by a monitored pregnant woman.

30 Fig. 2b is a front view of the underwear monitoring-garment, as shown in Fig 2a.

Fig. 2c is a back view of the underwear monitoring-garment, as shown in Fig 2a.

Fig. 3 is a front perspective view illustration of the system shown in Fig. 1, integrated into a leotard-type garment, worn by a monitored pregnant woman.

Fig. 4 is a front perspective view illustration of the system shown in Fig. 1, integrated into a plain tubular garment, wrapped around the abdominal region of a monitored pregnant woman.

Fig. 5 is a schematic block diagram of one embodiment of the garment-control device shown in Figs, 1, 2a and 2b.

Fig. 6 schematically illustrates a seamless wearable fetal monitoring system including a smart leotard, being an exemplary underwear monitoring-garment, according to other embodiments of the present invention.

Figs. 7a-7d show examples of 4 mixed maternal and fetal electrical signals, each provided by a respective measuring textile electrode.

Fig. 7e shows the 4 mixed maternal and fetal electrical signals illustrated in Figs. 7a-7d, overlaid on a mutual time axis, as provided simultaneously by respective four measuring textile electrodes.

Fig. 8 is a schematic flowchart diagram outlining an example method for detecting, separating and analyzing a maternal QRS signal.

Fig. 9 shows the flattened, summed-up mixed maternal and fetal electrical signal, after optimally weighted summing-up the four signals shown in Figs. 7a-7d.

Fig. 10 shows the maternal QRS complexes peaks as detected in the derivative of the summed-up signal, thereby yielding the maternal heart rate.

Fig. 11 shows the maternal QRS complexes peaks as overlaid over the summed-up signal.

Fig. 12a shows a magnification of a selected time interval of the summed-up signal, as shown in Fig. 11.

Fig. 12b shows an example maternal QRS complex that can be medically analyzed.

Fig. 13 is a schematic flowchart diagram outlining an example method for detecting, separating and analyzing the fetal QRS signals.

Fig. 14 shows the fetal QRS complexes peaks as detected in the derivative of the summed-up coherent fetal signal, thereby yielding the heart rate of the fetus.

Fig. 15 shows the fetal QRS complexes peaks as overlaid over one of the summed-up coherent fetal signal.

Fig. 16 is a schematic flowchart outlining an example method for detecting and analyzing an EMG signal.

5

DETAILED DESCRIPTION OF THE INVENTION

The present invention will now be described more fully hereinafter with reference to the accompanying drawings, in which preferred embodiments of the invention are shown. This invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein; rather, these embodiments are provided, so that this disclosure will be thorough and complete, and will fully convey the scope of the invention to those skilled in the art.

An embodiment is an example or implementation of the inventions. The various appearances of "one embodiment," "an embodiment" or "some embodiments" do not necessarily all refer to the same embodiments. Although various features of the invention may be described in the context of a single embodiment, the features may also be provided separately or in any suitable combination. Conversely, although the invention may be described herein in the context of separate embodiments for clarity, the invention may also be implemented in a single embodiment.

Reference in the specification to "one embodiment", "an embodiment", "some embodiments" or "other embodiments" means that a particular feature, structure, or characteristic described in connection with the embodiments is included in at least one embodiments, but not necessarily all embodiments, of the inventions. It is understood that the phraseology and terminology employed herein is not to be construed as limiting and are for descriptive purpose only.

Methods of the present invention may be implemented by performing or completing manually, automatically, or a combination thereof, selected steps or tasks. Meanings of technical and scientific terms used herein are to be commonly understood as to which the invention belongs, unless otherwise defined. The present invention can be implemented in the testing or practice with methods and materials equivalent or similar to those described herein.

It should be noted that the present invention will often be described in terms of the monitoring-garment being an underpants, but the present invention is not limited to an underpants being the monitoring-garment, and other types of garment, at least partially worn adjacently to the body of the monitored pregnant woman can be used as a monitoring-garment.

It should be noted that the present invention will be described in terms of the optional mobile device being a smart-phone, but the mobile device of present invention is not limited to being a smart-phone, and includes all types of mobile devices having a central processing unit and memory, including a mobile phone, laptop, a PDA, a processing pad, etc., all having Bluetooth or any other wireless communication capabilities. According to the teachings of the present invention, there is provided an independent, seamless and preferably substantially continuous health monitoring system, designed for use by a healthy living being but also suitable for non-healthy living being.

Reference now made to the drawings. Fig. 1 illustrates a seamless wearable fetal monitoring system **100** including a smart garment **200** worn by a monitored pregnant woman **10**, according to embodiments of the present invention, smart garment **200** being an exemplary underwear monitoring-garment. Fetal monitoring system **100** further includes a garment-control device **110** and preferably, a receiving device such as a mobile device **300**, having a remote-processor **310**, according to embodiments of the present invention.

Fig. 2a is a side view illustration of smart garment **200**, worn by a monitored pregnant woman **10**, smart garment **200** being an exemplary leotard. Fig. 2b is a front view illustration of smart leotard **200** and Fig. 2c is a back view illustration of smart leotard **200**, as shown in Fig. 2a.

Smart garment **200** is a non-limiting, exemplary monitoring-garment item, wherein smart garment **200** is, preferably, a knitted garment and wherein one or more textile electrodes **210** are knitted there within, when smart garment **200** is fabricated. The textile electrodes **210** are made of conductive yarn, wherein electrocardiogram (ECG) signals, being detected by textile electrodes **210**. The signals are then transferred via knitted conductive traces along the knitted fabric to an innovative device, which analyzes the data in real-time.

In some embodiments textile electrodes **210** are interwoven and in some embodiments smart garment **200** is interwoven. Textile electrodes **210** and smart

garment **200** will be described herein, with no limitations, as being knitted, but textile electrodes **210** and garment **200** may also be interwoven, within the scope of the present invention.

Typically, textile electrodes **210** are integrated in various positions within smart garment **200**, in order to cope with the changing of position and the growing of the fetus inside the mother's womb. Textile electrodes **210** acquire mixed electrical maternal and fetal vital signals, and possibly EMG signals. Garment-control device **110** reads the mixed signals from the various textile electrodes **210** and in some embodiments, garment-control device **110** selects a signal determined to be the "best signal", according to preconfigured criteria. For example, signals that best match a master expected signal ("gold-standard" fetal data).

However, preferably, garment-control device **110** reads the mixed signals from a multiplicity of textile electrodes **210**, makes (optionally) an initial sorting of the multiplicity of signals, and optimally performs a weighted summing-up of the acquired mixed electrical maternal and fetal vital signals, to thereby form a summed-up electrical signal having a substantially higher SNR than either of the acquired mixed electrical maternal and fetal electrical vital signals.

Typically, textile electrodes **210** are surface-to-surface contact textile sensors, used for measuring maternal and fetal electrical vital signals such as ECG signals and other vital signals, such as cardiotocography signals and other medical measurements on the skin, without any skin preparation such as needed with current wet electrode (usually gel) as well as on hairy skin (currently, usually being shaved).

The multiplicity of textile electrodes **210** may include a preconfigured number of measuring electrodes **212** and reference electrodes **214** that may be selectively paired, for example using garment-control device **110**, to form ECG leads. Each measuring electrodes **212** is paired with at least one reference electrode **214**, facilitating acquiring more ECG differential measurements than the number of textile electrodes **210** that serve as measuring electrodes **212**. The number textile electrodes **210** that serve as measuring electrodes **212** may be controlled, for example using garment-control device **110**. Hence, which textile electrode **210** serves as measuring electrode **212** and with which one or more reference electrode **214** that measuring electrode **212** is paired, can be pre-programmed and re-programmed. Using this unique capability, seamless wearable fetal monitoring system **100** may be suited, for example, to the advancement of the

pregnancy and abdomen dimensions, or for any other reason.

It should be noted that the annotation of measuring electrodes **212** and reference electrodes **214** in the Figures are shown by way of example only, with no limitations. Textile electrodes **210** may be placed at predetermined external surface regions selected
5 from a group including the abdomen, the perineum and buttocks of the pregnant woman.

Each textile electrode **210** is operatively connected to a preferably detachable garment-control device **110**, by a conductive trace **220** conductive stripes or any other electric wiring. Optionally, conductive traces **220** are also knitted into smart garment **200**, when smart garment **200** is fabricated. Alternatively, conductive traces **220** are
10 attached to smart garment **200**.

Typically, smart garment **200** looks like regular underpants and preferably, the textile electrode **210** are embedded therein. A pregnant woman **10** can easily wear the underpants in any situation where he or she is used to. However, smart garment **200** may be replaced by a leotard-type smart garment **202**, as shown in Fig. 3, or a tubular smart
15 garment **204**, as shown in Fig. 4, or other forms. In the example shown, leotard-type smart garment **202** includes a textile electrode **211** that is positioned proximal to the mother's heart, to thereby obtain a good maternal ECG signal. After wearing the smart garment, no attaching of electrodes or placement adjustments are required from the user. Simply wear the smart garment and activate the system.

Reference is also made to Fig. 5, a schematic block diagram of one embodiment of garment-control device **110**. Garment-control device **110** is also mounted onto garment-body **201** of a smart garment **200** is garment-control device **110**, wherein traces **220** interconnect all of the sensors (**210**, **212** and **214**) with garment-control device **110**, optionally by traces **220** knitted into monitoring-garment **200**. Garment-control device
25 **110** includes a garment-processor **112** and a preferably rechargeable battery **180**, wherein garment-control device **110** and battery **180** are preferably removable, to allow machine washing of the smart garment. Rechargeable battery **180** may be part of garment-control device **110** or separated from garment-control device **110**. Preferably, garment-control device **110** further includes a transmitter **114**, typically short range
30 transmitter such as Bluetooth or Wi-Fi, facilitating wireless communication between garment-processor **112** and remote-processor **310** of a mobile device **300**. Optionally, garment-control device **110** further includes an alerting unit **116**.

In one embodiment of the present invention, garment-control device **110**

transmits the sensed data, as provided by the sensors (**210**, **211** and **212**), to remote-processor **310** of mobile device **300**, via transmitter **114**. In other embodiments of the present invention, garment-processor **112** analyzes the sensed data obtained by one or more of the sensors (**210**, **211** and **212**) and prevents sensed data that is well within a
5 preconfigured range of normal parameter, from being transmitted by transmitter **114** to remote-processor **310**. Thereby, substantially reducing the transmittal time and saving in transmittal power.

Optionally, embedded garment-processor **112** has a filtering function to substantially limit the transmissions to the mobile device. One part of that function is
10 limiting the transmission, when there are no problems detected and selecting only the suspected abnormal data to be transmitted. This function significantly reduces the amount of energy needed, thus preserving the battery power. In addition, the algorithms determine the sensing rate: while in normal state the rate may be low, when sensed data is closer to abnormality values, the sensing and transmission rates are higher.

In some preferred embodiments of the present invention, garment-processor **112**
15 analyzes the sensed data obtained by one or more of the sensors (**210**, **211** and **212**) to thereby determine if a health hazardous situation has occurred. In such an event, garment-processor **112** activates an alerting unit **116**, coupled to operate with garment-processor **112**, to thereby provide a personal-alert to person **10** or any other
20 predetermined receiving unit, including receiving unit of medical care personal. The personal-alert may be in the form of an audio sound, a light indication, any other form known in the art, or a combination thereof.

Optionally, garment-control device **110** is operatively anchored in a
25 corresponding docking station that is attached to monitoring-garment **100**, and operatively attached to traces **220**.

As indicated hereinabove, fetal monitoring system **100** of the present invention preferably includes a mobile device **300**, having a remote-processor **310**. Remote-processor **310** receives sensed data from monitoring-garment **100**, preferably, at least partially processed, and may further analyze the received data, as needed, and
30 determines if a health hazardous situation, that justifies the issuing of a personal-alert has occurred. In such an event, remote-processor **310** activates an alarm indicator **116**, coupled to operate with remote-processor **310**, to thereby alarm person **10** with a personal-alert **350**. The personal alert may be in the form of an audio sound, at least one

image frames, a video, an SMS, or any other form known in the art, or a combination thereof.

In variations of the present invention, the definition of the abnormality of the physiological or chemical parameter is personally adaptive, wherein the “normal” health state of a particular monitored living being is personally set. In variations of the present invention, the definition of the abnormality is dynamically adaptable per the changing state over time of the living being.

Upon detecting abnormal health related parameters, or an abnormal state determined as a result from an analysis of combined inputs acquired from different sensors, or from a trends analysis, remote-processor **310** sends a personal-alert through smart-phone **300**. Optionally or additionally, remote-processor **310** sends personal-alert information to a predetermined external recipient. Optionally, remote-processor **310** analyzes and determines the correlation between the detected parameters of two or more of the detected, thereby creating correlated parameters. When the detected correlated parameters are determined to be abnormal, the alerting unit is operatively activated to alert one or more predetermined alert receiving entities.

It should be further noted that some of the processing tasks may be performed at a remote monitoring center. The garment-processor **112** or mobile device **300** may send the data (sensed data or at least partially analyzed sensed data) to any remote processor, which can further process the information, compare the obtained data to corresponding data obtained from other monitored people, make statistics-based decisions and other decision-making issues to improve alerts sensitivity and specificity (for example by detecting suspicious trends that did not trigger the automatic alert but a physician may want to further check the person) and providing information for assisting the treatment of the living being once getting to a treating facility.

Preferably, the health monitoring and self-alert system includes sensors for detecting the characteristics of the physical activities and posture of the living being, for example, acceleration sensors **170** (see Fig. 5), pressure sensors, orientation sensors, etc. Acceleration sensors **170** may be integrated within garment processor **110**, and/or at other preconfigured locations in garment-body **201**.

Fig. 6 schematically illustrates a seamless wearable fetal monitoring system **101** including a smart garment **400**, being an exemplary underwear monitoring-garment, according to other embodiments of the present invention. Smart fetal monitoring system **101** is similar to smart fetal monitoring system **100**, but further includes at least one textile pressure sensor **450** for detecting activity of the uterus, such as contractions. Textile pressure sensor **450** may be embodied as separate detectors and/or embodied within ECG electrode (or other textile sensors) **210** to form a multi-purpose sensor **410**. The textile pressure sensor may be embodied as a combination of more than one sensing element **452**, within ECG electrode (or other textile sensors) **210**.

In variations of the present invention, motion of the fetus within the mother's uterus, is detected, using multiple ECG electrodes. The SNR ratio of each ECG electrode is measure whereas it is assumed that the heart of the fetus is spatially positioned closest to the electrode having the best SNR. As the fetus moves, the spatially position of the heart of the fetus is moving to be closer to a different ECG electrode. Since to position of each ECG electrode with respect to the mother's uterus is substantially fixed and known, these changes in the SNR of the ECG electrodes can be analyze to proximate the spatial position of the heart of the fetus as well as the position and posture-orientation of the fetus itself.

It is an aspect of the present invention to provide methods for maternal and fetal monitoring, using seamless wearable fetal monitoring system **100** and variations thereof. The method assumes M textile electrodes **210**, some of which M textile electrodes **210** are preset to serve as reference electrodes **214** and the rest, N textile electrodes **210**, are preset to serve as measuring electrodes **212**, wherein the presetting is performed using garment-control device **110**.

To start using seamless wearable fetal monitoring system **100** a pregnant woman **10** wears a knitted or interwoven smart maternal garment **200**, having of textile electrodes **210** integrally knitted or interwoven therein, the textile electrodes **210** being in communication flow with garment-control device **110**, and activates fetal monitoring system **100**. Garment-control device **110** starts acquiring electrical mixed common, maternal and fetal electrical vital signals from a predetermined external surface region of a pregnant woman, using a plurality of textile electrodes integrally knitted or interwoven into a maternal garment. The monitoring may be performed continuously, 24/7.

It should be noted that smart maternal garment **200** is worn without attaching either of the textile electrodes **210**, regardless of the precise bodily positioning of each textile electrode **210**, regardless of the chronological stage of the pregnancy, and regardless of the amount of stretching of the textile tubular form and of each textile
5 electrode **210**.

Reference is now made to Figs. 7a-7e. Fig 7a shows a graph **601a** of an example of a first mixed maternal and fetal electrical signal, as provided simultaneously by a respective measuring textile electrode **212**. Fig 7b shows a graph **601b** of an example of a first mixed maternal and fetal electrical signal, as provided simultaneously by a
10 respective measuring textile electrode **212**. Fig 7c shows a graph **601c** of an example of a first mixed maternal and fetal electrical signal, as provided simultaneously by a respective measuring textile electrode **212**. Fig 7d shows a graph **601d** of an example of a first mixed maternal and fetal electrical signal, as provided simultaneously by a respective measuring textile electrode **212**. Fig. 7e shows a graph **601e** of the 4 mixed
15 maternal and fetal electrical signals illustrated in Figs. 7a-7d, overlaid on a mutual time axis, as provided simultaneously by the respective four measuring textile electrodes. The four raw signals have different amplitudes, and different phases. Empirically, with no limitations, the following observations are made:

- The maternal and fetal signals are not correlated. Although normally, their HR's
20 are different, their ranges may be partially overlapping.
- The maternal and fetal ECG signal may ride on slow (<0.5 Hz) but very strong signals produced, for example, by muscles contraction, this low frequency signal interferes with reliable detection of the QRS complexes peaks. To substantially improve the signal flatness, polynomial filtering
25 may be used, typically along with a derivative evaluation, wherein each raw signal is approximated by a polynomial and its derivative can be evaluated analytically. In some embodiments the polynomial filtering method combines Savitzky-Golay filtering and smoothing spline.
- Typically, with no limitations, over 10 measuring textile electrodes **212** are
30 used to improve SNR, wherein at least 2 measuring textile electrodes **212** are disposed proximal to the heart of the fetus.

Reference is now also made to Fig. 8, a schematic flowchart diagram **600** outlining an example method for detecting, separating and analyzing a maternal QRS signal from a multiplicity of simultaneously sensed mixed ECG signals. The maternal QRS complexes being substantially stronger than the fetal QRS complexes, the maternal QRS complexes are detected firstly.

Method **600** includes the following steps:

Step 610: acquiring N signals as sensed by respective N selected measuring textile electrodes **212**.

Each measuring textile electrodes **212** senses a mixed ECG raw signal. A mixed ECG raw signal includes a maternal ECG signal, a fetal ECG signal, signals of electromyogram (EMG) activities including uterine activities, and other signals that at least a portion of them are referred to as noise.

Step 620: filtering the acquired signals.

Each sensed mixed ECG raw signal is preferably filtered to substantially reduce the noise. To substantially improve the signal flatness, polynomial filtering may be used, wherein each raw signal is approximated by a polynomial and its derivative can be evaluated analytically. In some embodiments the polynomial filtering method combines Savitzky-Golay filtering and smoothing spline. Typically, with no limitations, the filtering of each sensed mixed ECG raw signal yields to signals: y_d , a derivative signal that contains the QRS complexes peaks data; and y_f , representing the filtered signal.

Step 630: detecting derivative peaks.

Using the derivative signal y_d , garment-control device **110** detects derivative peaks that correspond to the maternal QRS complexes peaks of the respective sensed mixed ECG raw signal.

Step 640: Optimally aligning the respective peaks of the N signals.

Garment-control device **110** reads all the filtered mixed signals and respective derivative signals, makes (optionally) an initial sorting of the multiplicity of signals, and optimally calculates the best maternal QRS peaks alignment of the mixed ECG raw signals. Thereby, the phase shift of each mixed ECG raw signal is obtained.

To improve phase alignment process an analytical (complex) signal, such as Hilbert transform, may be used.

Step 650: summing-up the N signals.

5 Garment-control device **110** performs a weighted summing-up of the filtered mixed signals, after shifting each filtered mixed signal by the respective calculated phase shift, thereby forming a summed-up coherent maternal signal having a substantially higher SNR than either of the acquired mixed electrical maternal and fetal vital signals.

Step 660: determining the boundary of maternal QRS complexes.

10 Normally, each QRS complex starts from a first minimum point, reaches maximum and ends at a second minimum point. The first and second minimum points of each QRS complex are determined by garment-control device **110**.

Step 670: analyzing the maternal QRS complexes.

15 Garment-control device **110** analyzes, for example by performing a morphologically analysis, and to determine the maternal HR and possibly detect health hazardous data.

{end of steps details of process **600**}

Example

20 In the example shown in Fig. 7e, a graph **601e** of 4 overlaid mixed maternal and fetal example signals, as provided simultaneously by respective four measuring textile electrodes **212**, were shown.

25 Reference is also made to Fig. 9, showing the flattened, summed-up mixed maternal and fetal electrical signal, after the summing-up process (step **650**) the four signals. The summed-up maternal signal is coherent, with good SNR and the maternal QRS complexes can be easily observed.

Fig. 10 shows an example graph **603** of the maternal QRS complexes peaks as detected in the derivative of the summed-up maternal signal, thereby yielding the maternal heart rate. In the example shown, the maternal HR is about 80.

30 The first and second minimum points of each maternal QRS complex are determined by garment-control device **110**, and each maternal QRS complex is disposed

in the respective position in each respective filtered ECG signal. Fig. 11 shows an example graph **604** of the maternal QRS complexes as overlaid over the summed-up maternal signal. Fig. 12a shows a magnification **605** of a selected time interval of the summed-up maternal signal, as shown in Fig. 11, and Fig. 12b shows an example graph **606** of a maternal QRS complex that can be medically analyzed. After the QRS complexes peaks are identified and localized, each QRS complex can be analyzed, for example morphologically, and their parameters can be evaluated using methods that cause only slight distortion.

{end of example}

10 Once the maternal QRS complexes have been found and analyzed, they can be removed either from each of the sensed mixed ECG raw signals or each of the filtered signals. Once removed, a similar process can be executed in order to detect and analyze the fetal QRS complexes.

Reference is also made to Fig. 13, showing a schematic flowchart diagram **700** outlining an example method for detecting, separating and analyzing a fetal QRS signal from a multiplicity of simultaneously sensed mixed ECG signals. To begin with, steps **610-660** of method **600** are performed. Then, the overlaid maternal QRS complexes, as respectively overlaid over summed-up ECG signal, as shown in Fig. 11, removed from the respective raw ECG signals, in a process referred to herein as healing, as described here below.

Hence, after steps **610-660** of method **600** are performed, method **700** proceeds with the following steps:

Step 710: healing the N filtered ECG signals.

Garment-control device **110** deletes the maternal QRS complexes from the respective raw ECG signals leaving a gap therein. The gaps formed may be filled by linear interpolation, spline or any other known method. The deleting of QRS complexes from respective raw ECG signals and then filling the gaps formed, is referred to herein as a healing process. A signal yield from the healing process of this step is referred to as a healed-maternal ECG signal.

30 **Step 720:** filtering the acquired signals.

Each healed-maternal ECG signal is preferably filtered to substantially reduce the noise. To substantially improve the signal flatness, polynomial filtering may

be used, wherein each healed-maternal ECG signal is approximated by a polynomial and its derivative can be evaluated analytically. In some embodiments the polynomial filtering method combines Savitzky-Golay filtering and smoothing spline. Typically, with no limitations, the filtering of each healed-maternal ECG signal yields to signals: y_{d2} , a derivative signal that contains the QRS complexes peaks data; and y_{f2} , representing the filtered signal.

Step 730: detecting derivative peaks.

Using the derivative signal y_{d2} , garment-control device **110** detects derivative peaks that correspond to the fetal QRS complexes peaks of the respective healed-maternal ECG signal.

Step 740: Optimally aligning the respective peaks of the N signals.

Garment-control device **110** reads all filtered healed mixed signals y_{f2} and respective derivative healed signals y_{d2} , makes (optionally) an initial sorting of the multiplicity of signals, and optimally calculates the best fetal QRS peaks alignment of the healed-maternal ECG signals. Thereby, the phase shift of each healed-maternal ECG signal is obtained.

To improve phase alignment process an analytical (complex) signal, such as Hilbert transform, may be used.

Step 750: summing-up the N signals.

Garment-control device **110** performs a weighted summing-up of the filtered healed signals, after shifting each filtered mixed signal by the respective calculated phase shift, thereby forming a summed-up coherent fetal signal having a substantially higher SNR than either of the healed-maternal ECG signal.

Step 760: determining the boundary of fetal QRS complexes.

Normally, each QRS complex starts from a first minimum point, reaches maximum and ends at a second minimum point. The first and second minimum points of each QRS complex are determined by garment-control device **110**.

Step 770: analyzing the fetal QRS complexes.

Garment-control device **110** analyzes, for example by performing a morphologically analysis, and to determine the fetal HR and possibly detect health hazardous data.

{end of steps details of process **700**}

Example

Continuing from the maternal example, reference is also made to Fig. 14, showing an example graph **701** of the fetal QRS complexes peaks as detected in the derivative of the summed-up coherent fetal signal, thereby yielding the fetal heart rate.

The first and second minimum points of each fetal QRS complex are determined by garment-control device **110**, and each fetal QRS complex is disposed in the respective position in each respective filtered ECG signal. Fig. 15 shows an example graph **702** of the fetal QRS complexes as overlaid over one of the four signals composing the healed-maternal ECG signal.

{end of example}

Reference is also made to Fig. 16, showing a schematic flowchart diagram **800** outlining an example method for detecting and analyzing muscles contraction such as uterine contractions, herein referred to as EMG signal analysis. To begin with, steps **610-660** of method **600** and **710-760** of method **700** are performed. Then, method **800** proceeds with the following steps:

Step 810: healing the summed-up coherent fetal signal.

Garment-control device **110** deletes the fetal QRS complexes from the summed-up coherent fetal signal, for example, leaving a gap therein. The gaps formed may be filled by linear interpolation, spline or any other known method. A signal yield from the healing process of this step is referred to as an EMG signal.

Step 820: analyzing the EMG signal.

Garment-control device **110** analyzes, for example by performing a morphologically analysis, and to determines if the uterine is contracting at a rate and amplitude that requires hospitalization for birth giving.

(end of steps details of process **800**)

Preferably the health monitoring and self-alert system, including monitoring garment **100**, complies with to the IEEE 802.15 standard or an updated standard and FCC Medical Body Area Network (MBAN) systems or an updated standard.

It should be further noted that the monitoring of the health condition is configured to perform continuously. Personal-alerts may be generated immediately as a

dangerous situation is detected. The user does not have to perform any activity action in order to get the alert. For the sake of clarity, activity may be required at installation time, but not during monitoring.

5 It should be further noted that personal-alerts can be issued to the monitored being and/or to an external entity, such as an emergency center, a close relative, etc. The personal-alert can be transmitted to a computer, a telephone and/or any other communication device.

10 In variation if the present invention, the monitoring garment (**200, 202, 204 or 400**) includes a generally vertical zipper (not shown), wherein textile electrodes **210** are knitted therein and are individually operatively connected to garment-control device **110**. However, some electrodes may require crossing the zipper. To overcome the problem conductive stripes or line traces **220** are knitted into or attached to smart garment **220** in a path that is set to continuously pass through the continuous section of the garment between the two unzipped parts of the zipper.

15 It should be further noted that the health monitoring and self-alert system can optionally send the data to any remote processor, which can further process the information, compare it to many other monitored people, make statistics-based decisions and other decision-making methods to improve alerts sensitivity and specificity and providing information for the treatment of the living being once getting to a treating
20 facility.

The invention being thus described in terms of embodiments and examples, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such
25 modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.

WHAT IS CLAIMED IS:

1. A smart maternal monitoring garment comprising:
 - a) a tubular form having variable elasticity, said tubular form having a first multiplicity of knitted or interwoven lines, wherein each said line is knitted or interwoven with at least one non-conductive yarn; and
 - b) a second multiplicity of conductive textile electrodes for sensing maternal and fetal electrical vital signals, each said conductive textile electrode having:
 - i. a third multiplicity of vertically-aligned line segments, wherein each said segment is formed within said knitted or interwoven lines with a non-conductive yarn and a conductive yarn; and
 - ii. a skin-side face configured to electrically conduct said signal from a predetermined external surface region of a pregnant woman,

wherein each said conductive textile electrode is adapted to be in communication flow with a processor.

2. The maternal garment of claim 1, wherein said maternal and fetal electrical vital signals are selected from a group including maternal heart rate, fetal heart rate and electromyogram (EMG) activities including uterine activities.
3. The maternal garment of claim 1, wherein said predetermined external surface region is selected from a group including the abdomen, the perineum and buttocks of said pregnant woman.
4. The maternal garment of claim 1, wherein said second multiplicity of conductive textile electrodes includes a preconfigured number of measuring electrodes and a preconfigured number of reference electrodes.
5. The maternal garment of claim 4, wherein each said measuring electrode is paired with at least one reference electrode.
6. The maternal garment of claim 4, wherein each given said conductive textile electrode, in a specific measurement instance, is paired with a preconfigured number of other said conductive textile electrodes, and wherein in each said pairing, said given

conductive textile electrode serves either as a measuring electrode or as a reference electrode, thereby facilitating increasing the number of differential measurements acquired, in said specific measurement instance, beyond said second multiplicity of said conductive textile electrodes.

7. The maternal garment of claim 4, wherein said measuring electrodes and said reference electrodes are positioned, within the maternal garment, in preconfigured locations.

8. The maternal garment of claim 7, wherein said position of said measuring electrodes and said reference electrodes are preconfigured to thereby optimize the spatial coverage of the uterine.

9. The maternal garment of claim 4, wherein the pairing of said measuring electrodes and respective said reference electrodes is preset using said processor.

10. The maternal garment of claim 9, wherein said number of measuring electrodes, said number of reference electrodes and said pairing thereof are preset to thereby optimize the signal to noise (SNR) ratio.

11. The maternal garment of claim 1, wherein said tubular form has a designated knitting or interweaving density, and wherein one or more designated regions have a knitting or interweaving density that is higher than said designated knitting or interweaving density of said tubular form, thereby providing said variable elasticity, to enable stable conductive contact of said skin-side face of each said electrode with the skin of said pregnant woman.

12. The maternal garment of claim 1, wherein said maternal and fetal monitoring is performed continuously, day and night, while performing everyday life chores.

13. The maternal garment of claim 1, wherein said processor is adapted to alert at least one preconfigured receiving entity, upon detecting a health hazard.

14. The maternal garment of claim 1, wherein said conductive textile electrode are in communication flow with the processor via conductive stripes or line traces; wherein the tubular form further includes a generally vertical zipper; and wherein said conductive stripes or line traces are attached to or knitted into said smart garment in a path that is set to continuously pass through the continuous section of the garment between the two unzipped parts of said zipper.

15. The maternal garment of claim 13, wherein said preconfigured receiving entity is selected from the group including a smart personal electronic device of said pregnant woman, a smart personal electronic device of another person, a medical personal, and a computerized center.

16. A method for maternal and fetal monitoring comprising the steps of:

- a) wearing a knitted or interwoven smart maternal garment having a plurality of textile electrodes integrally knitted or interwoven therein, said textile electrodes being in communication flow with a processor;
- b) acquiring electrical mixed common, maternal and fetal electrical vital signals from a predetermined external surface region of a pregnant woman, using a plurality of textile electrodes integrally knitted or interwoven into a maternal garment;
- c) optimally weighted summing-up said acquired mixed maternal and fetal electrical vital signals to thereby form a summed-up mixed signal, having a substantially higher SNR than either of the acquired maternal and fetal electrical vital signals;
- d) analyzing the summed-up mixed signal to thereby extract the maternal signal from said summed-up mixed signal and maternal-related-parameters thereof; and
- e) healing the summed-up mixed signal, including deleting the extracted maternal signal from said summed-up mixed signal, to thereby form a healed-summed-up mixed signal;
- f) analyzing said healed-summed-up mixed signal to thereby extract a fetal signal from said healed-summed-up mixed signal and fetal-related-parameters thereof.

17. The method of claim 16, wherein said maternal-related-parameters are selected from the group including heart rate, oxygen saturation, respiratory rate, blood pressure, skin temperature and ECG parameters such as ST elevation and depression.

18. The method of claim 16, wherein said fetal-related-parameters are selected from the group including heart rate, spatial position of the heart inside the womb, body spatial orientation inside the womb, motion inside the womb and body dimensions.

19. A method for maternal and fetal monitoring comprising the steps of:

- a) wearing a knitted or interwoven smart maternal garment having a plurality of textile electrodes integrally knitted or interwoven therein, said textile electrodes being in communication flow with a processor;
 - b) acquiring electrical mixed common, maternal and fetal electrical vital signals from a predetermined external surface region of a pregnant woman, using a plurality of textile electrodes integrally knitted or interwoven into a maternal garment;
 - c) optimally weighted summing-up said acquired mixed maternal and fetal electrical vital signals to thereby form a summed-up maternal signal, having a substantially higher SNR than either of the acquired maternal and fetal electrical vital signals;
 - d) analyzing the summed-up maternal signal to thereby extract the maternal signal from said summed-up maternal signal; and
 - e) healing the acquired mixed maternal and fetal electrical vital signals, including deleting the extracted maternal signal from the respective acquired mixed maternal and fetal electrical vital signal, to thereby form a plurality of healed-maternal ECG signals;
 - f) optimally weighted summing-up said healed-maternal ECG signals to thereby form a summed-up coherent fetal signal, having a substantially higher SNR than either of the healed-maternal ECG signals;
 - g) analyzing said summed-up coherent fetal signal to thereby extract a fetal signal from said summed-up coherent fetal signal.
20. The method of claim 19 further comprising the step of:
- h) analyzing said summed-up coherent fetal signal thereby extract the EMG signal formed by electromyogram (EMG) activities including uterine activities, from said summed-up coherent fetal signal.
21. The method of claim 19, wherein said extracting and analyzing of said maternal signal from said summed-up electrical signal comprises the steps of:
- a) detecting the peaks in the maternal QRS complexes using said summed-up maternal signal, the maternal QRS complexes peaks being substantially stronger than the fetal QRS complexes;
 - b) determining the boundary of each said detected maternal QRS complex;

- c) analyzing said summed-up maternal signal to thereby extract said maternal signal and determine the maternal HR; and
 - d) analyzing each said detected maternal QRS complex to thereby detect health hazardous data.
22. The method of claim 19, wherein said extracting and analyzing of said fetal signal from said summed-up electrical signal comprises the steps of:
- a) detecting the peaks in the maternal QRS complexes in said summed-up maternal signal, the maternal QRS complexes peaks being substantially stronger than the fetal QRS complexes;
 - b) determining the boundary of each said detected maternal QRS complex;
 - c) deleting each said detected maternal QRS complex from the respective said acquired mixed maternal and fetal electrical vital signal and filling the gap, thereby forming a respective healed-maternal ECG signal;
 - d) optimally-weighted summing-up said healed-maternal ECG signals to thereby form a summed-up coherent fetal signal, having a substantially higher SNR than either of said healed-maternal ECG signals;
 - e) detecting the peaks of fetal QRS complexes in said summed-up coherent fetal signal;
 - f) determining the boundary of each said detected fetal QRS complex;
 - g) analyzing said summed-up maternal signal to thereby extract said fetal signal and determine the fetal HR; and
 - h) analyzing each said detected fetal QRS complex to thereby detect health hazardous data.

23. The method of claim 20, wherein said extracting and analyzing of said EMG signal from said summed-up electrical signal comprises the steps of:

- a) detecting the peaks in the maternal QRS complexes in said summed-up maternal signal;

- b) determining the boundary of each said detected maternal QRS complex;
 - c) deleting each said detected maternal QRS complex from the respective acquired mixed maternal and fetal electrical vital signal and filling the gap, thereby forming a respective healed-maternal ECG signal;
 - d) detecting the peaks of fetal QRS complexes in said summed-up coherent fetal signal;
 - e) determining the boundary of each said detected fetal QRS complex;
 - f) deleting each said detected fetal QRS complex from the summed-up coherent fetal signal and filling the gap, thereby forming a EMG summed-up signal; and
 - g) analyzing the EMG summed-up signal.
24. The method of claims 22 and 23, wherein said filling of said gap includes by using linear interpolation or spline.
25. The method of claim 23, wherein said analysis of said EMG summed-up signal includes performing a morphologically analysis to thereby determine if the uterine is contracting at a rate and amplitude that requires hospitalization for birth giving.
26. The method of claim 22, wherein said summed-up coherent fetal signal contains more than one fetus and wherein said fetal QRS complexes of the signal of each fetus is separated based on different heart rate and/or different phase normal or inverted QRS Complex.
27. The method of claim 26, wherein said separation of the signal of each fetus is performed using Fourier transform.
28. The method of claim 19, wherein said maternal garment is worn without attaching either of said electrodes,
- regardless of the precise bodily positioning of each said electrode;
- regardless of the chronological stage of the pregnancy; and
- regardless of the amount of stretching of the tubular form and of each said electrode.
29. The method of claim 19, wherein said maternal signal includes maternal heart rate.

30. The method of claim 19, wherein said fetal signal includes fetal heart rate.
31. The method of claim 19, wherein said predetermined external surface region is selected from a group including the abdomen, the perineum and buttocks of said pregnant woman.
32. The method of claim 19, wherein said conductive textile electrodes include a preconfigured number of measuring electrodes and a preconfigured number of reference electrodes.
33. The maternal garment of claim 32, wherein each said measuring electrode is paired with at least one reference electrode.
34. The method of claim 32, wherein each given said conductive textile electrode, in a specific measurement instance, is paired with a preconfigured number of other said conductive textile electrodes, and wherein in each said pairing, said given conductive textile electrode serves either as a measuring electrode or as a reference electrode, thereby facilitating increasing the number of differential measurements acquired, in said specific measurement instance, beyond said second multiplicity of said conductive textile electrodes.
35. The method of claim 32, wherein said measuring electrodes and said reference electrodes are positioned, within the maternal garment, in preconfigured locations.
36. The method of claim 35, wherein said position of said measuring electrodes and said reference electrodes are preconfigured to thereby optimize the spatial coverage of the uterine.
37. The method of claim 32, wherein the pairing of said measuring electrodes and respective said reference electrodes are preset using said processor.
38. The method of claim 37, wherein said number of measuring electrodes, said number of reference electrodes and said pairing thereof are preset to thereby optimize the signal to noise (SNR) ratio.

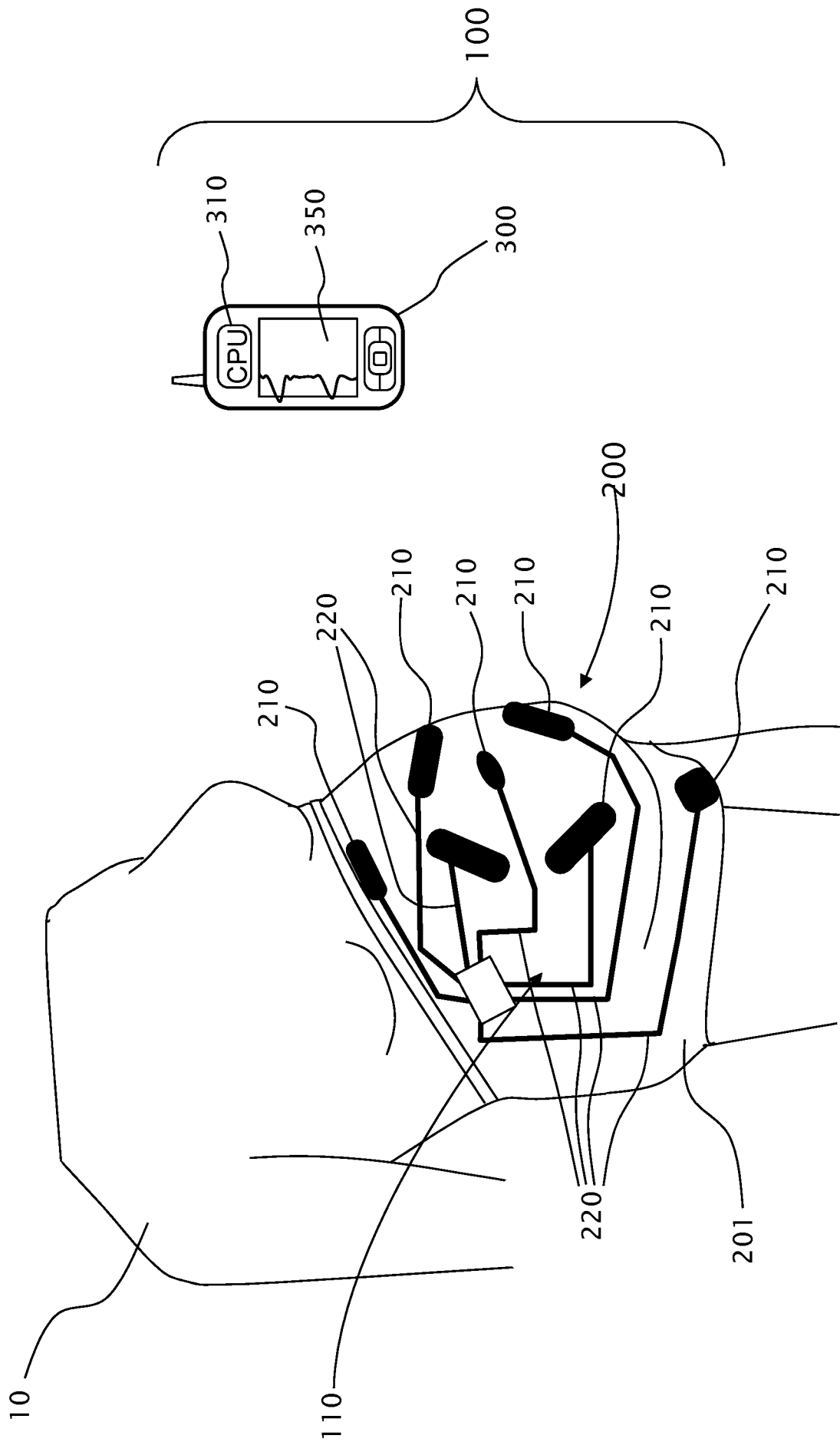


Fig. 1

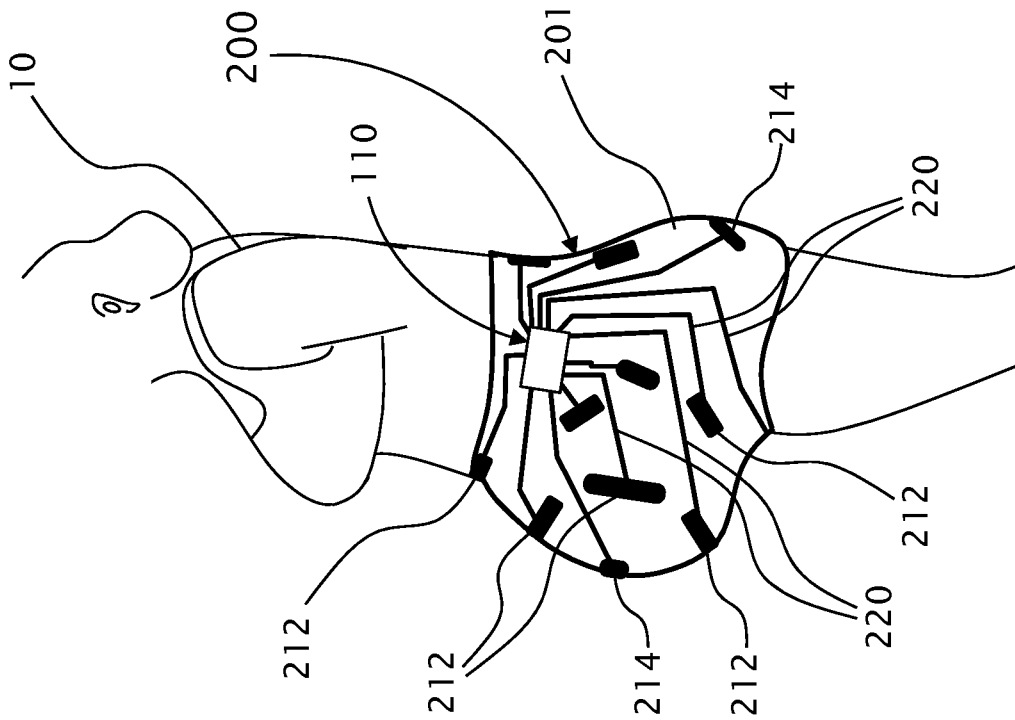


Fig. 2a

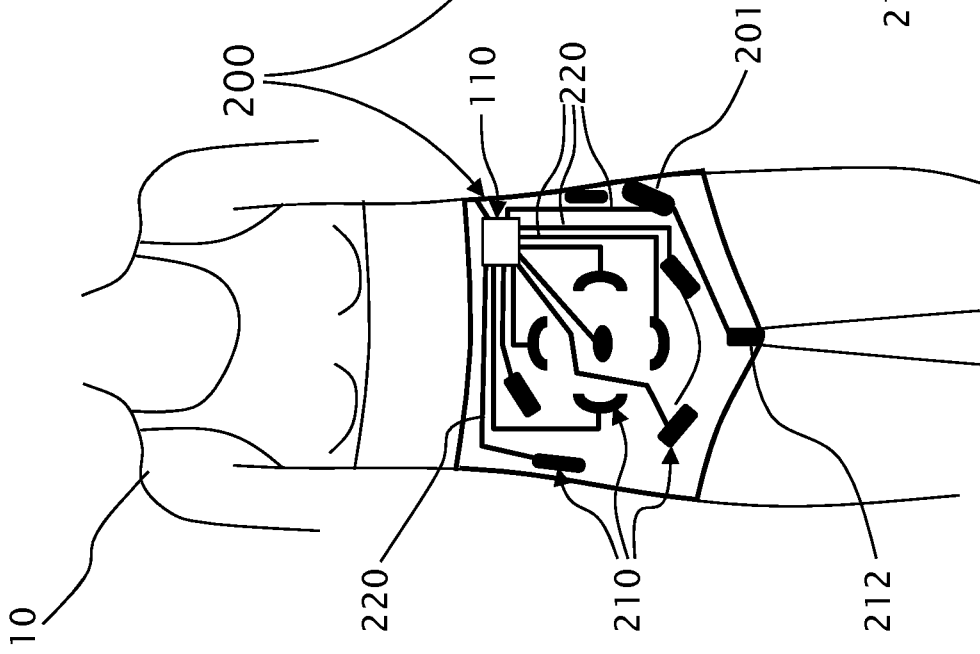


Fig. 2b

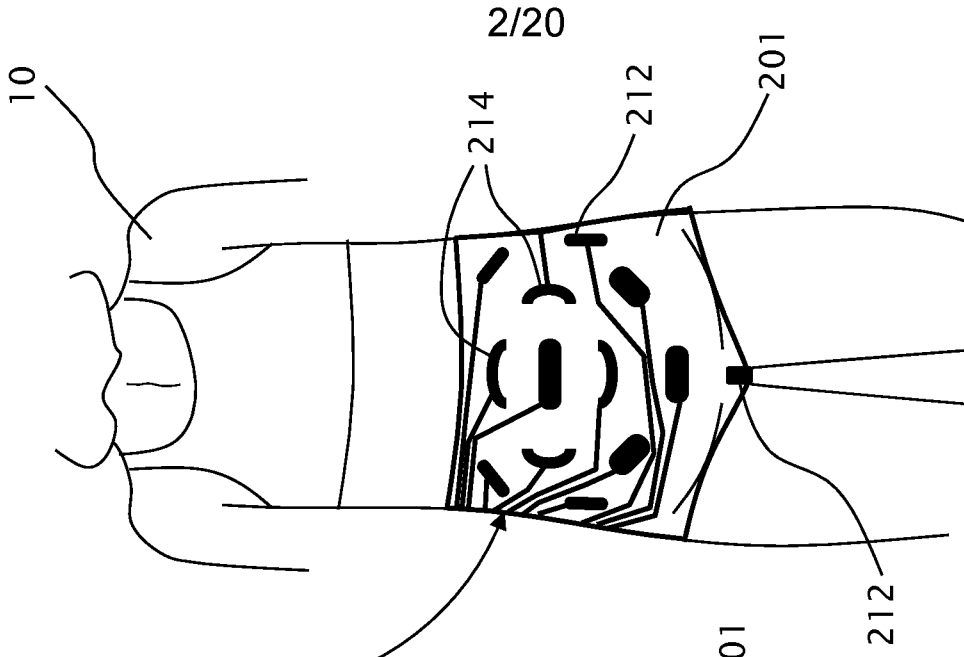


Fig. 2c

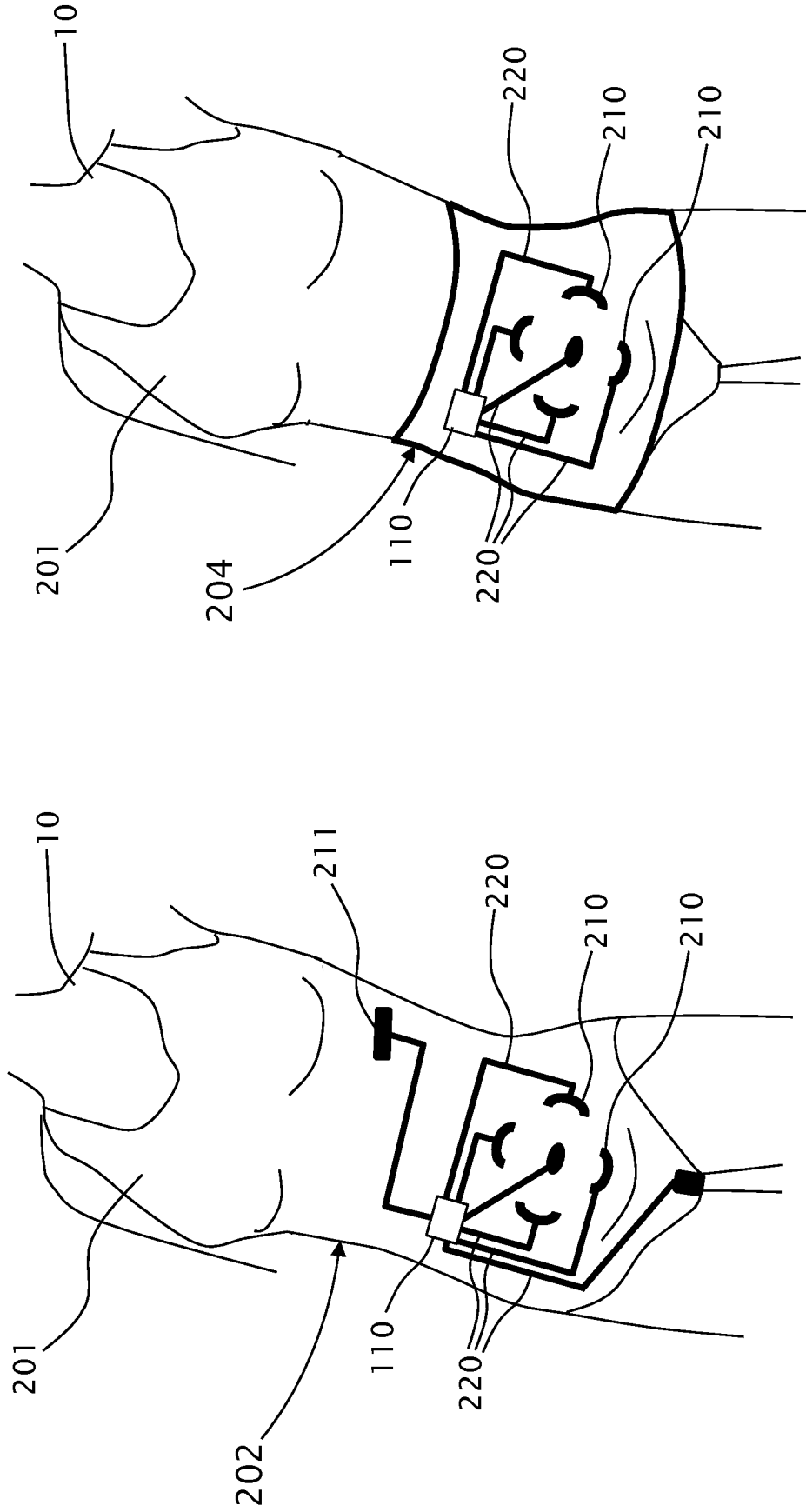


Fig. 4

Fig. 3

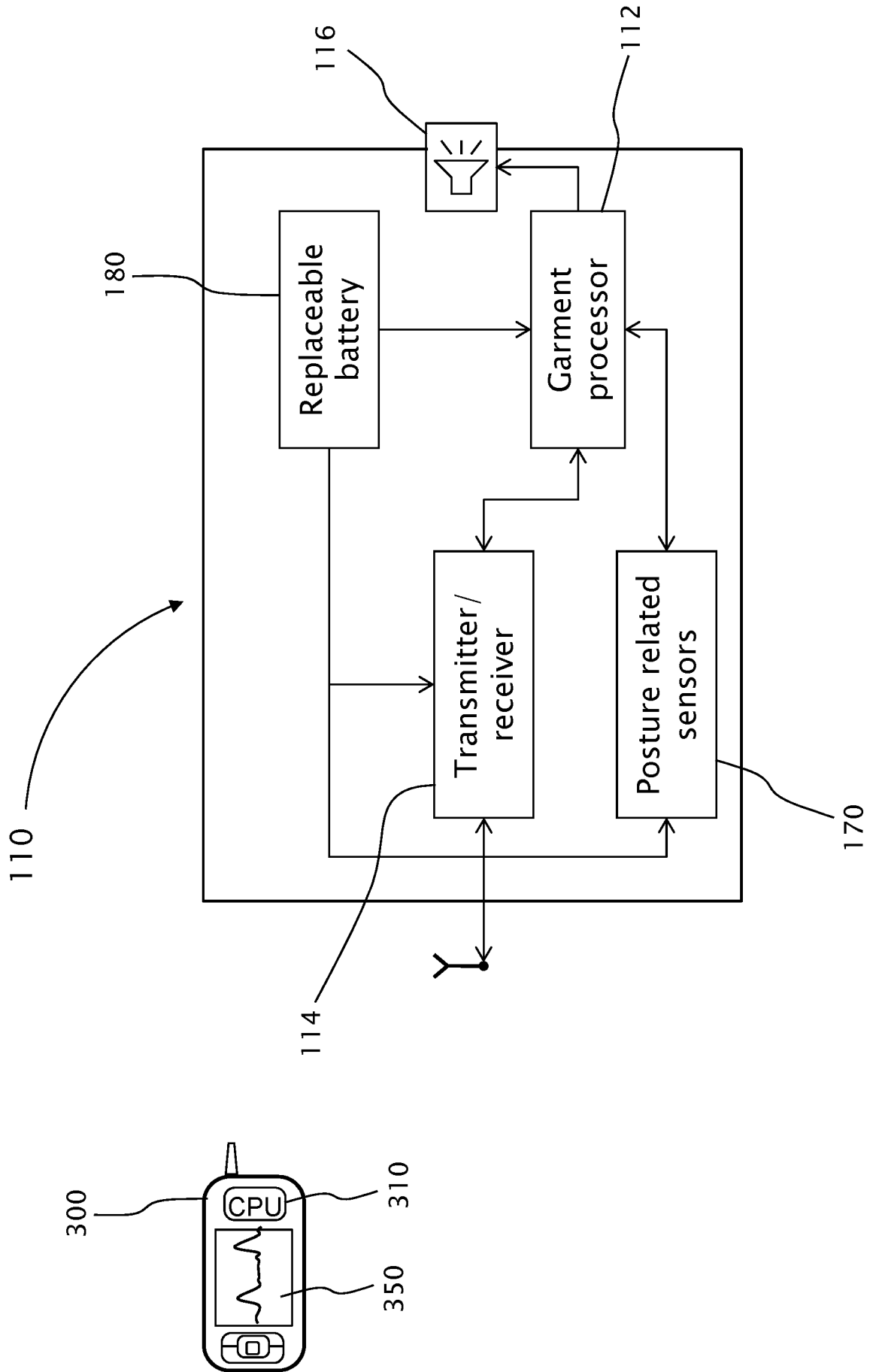


Fig. 5

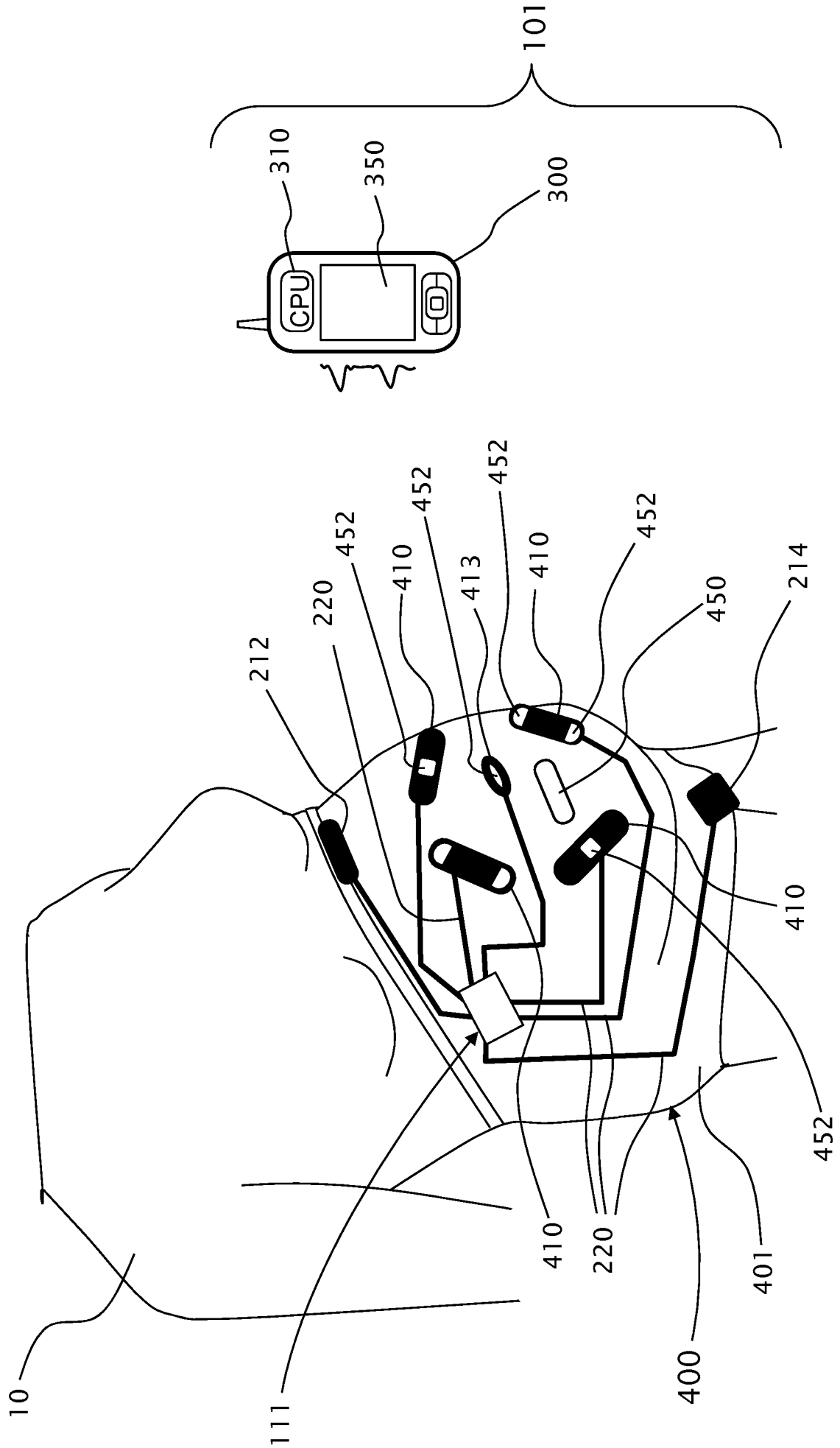


Fig. 6

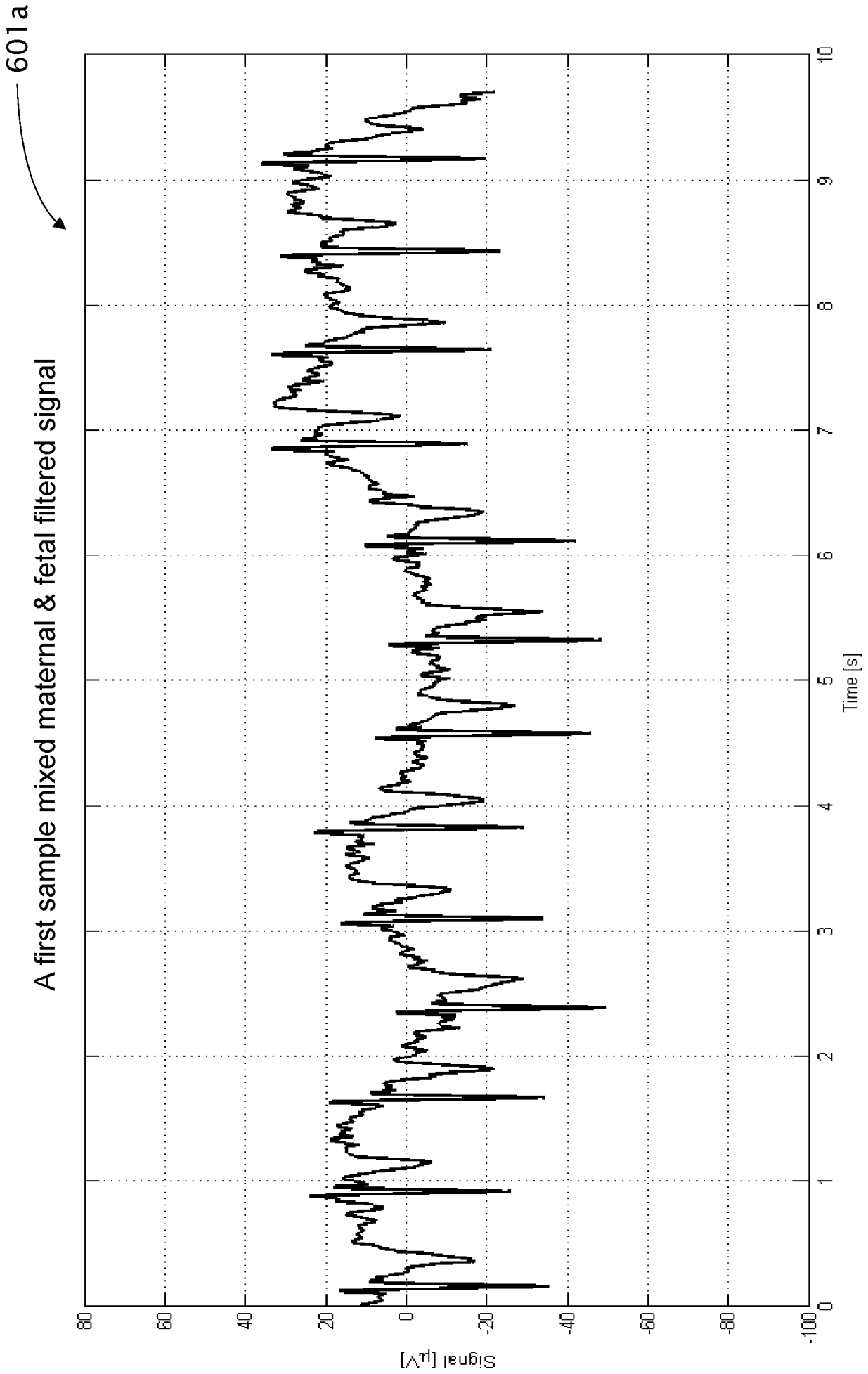


Fig. 7a

601b

A second sample mixed maternal & fetal filtered signal

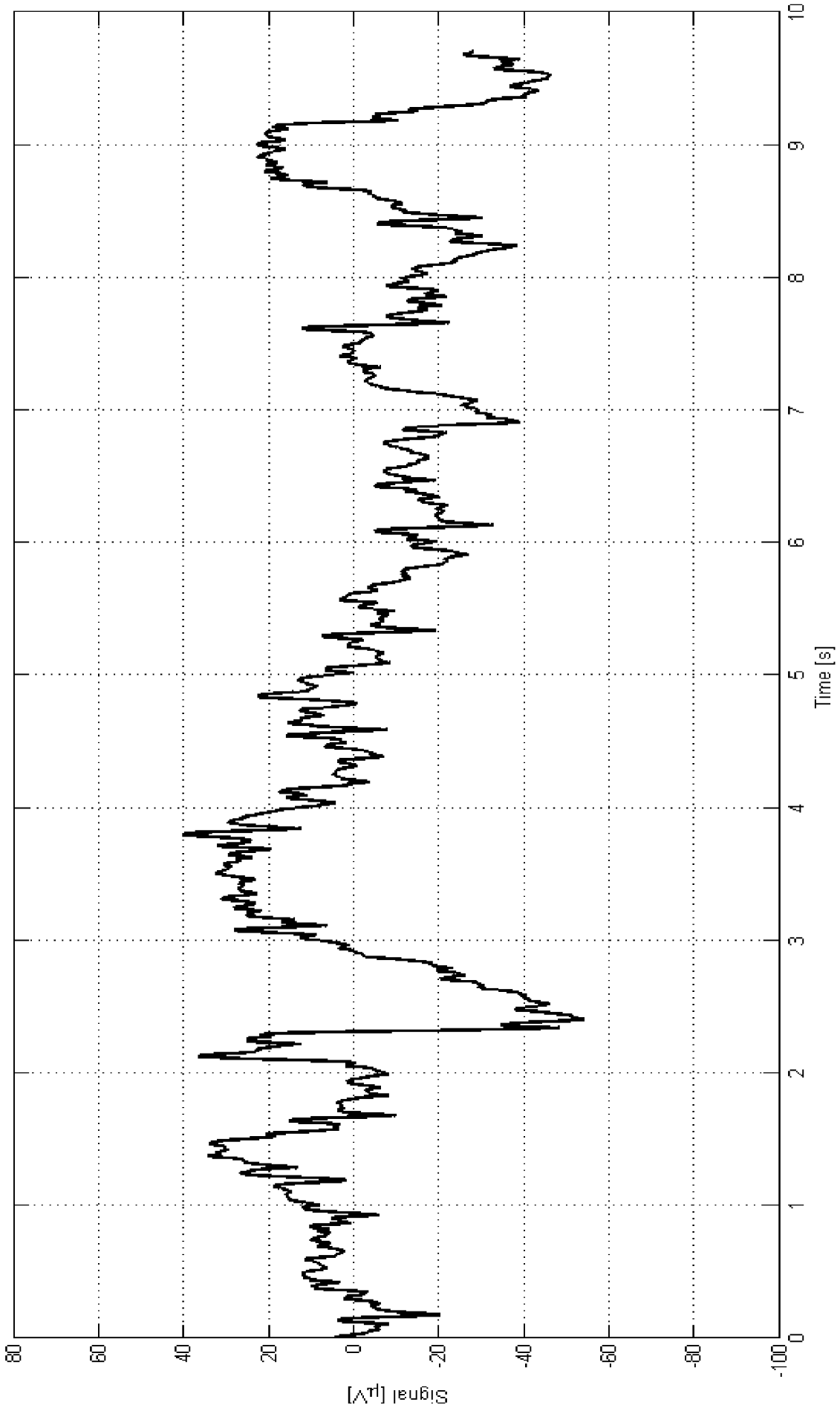


Fig. 7b

601C

A third sample mixed maternal & fetal filtered signal

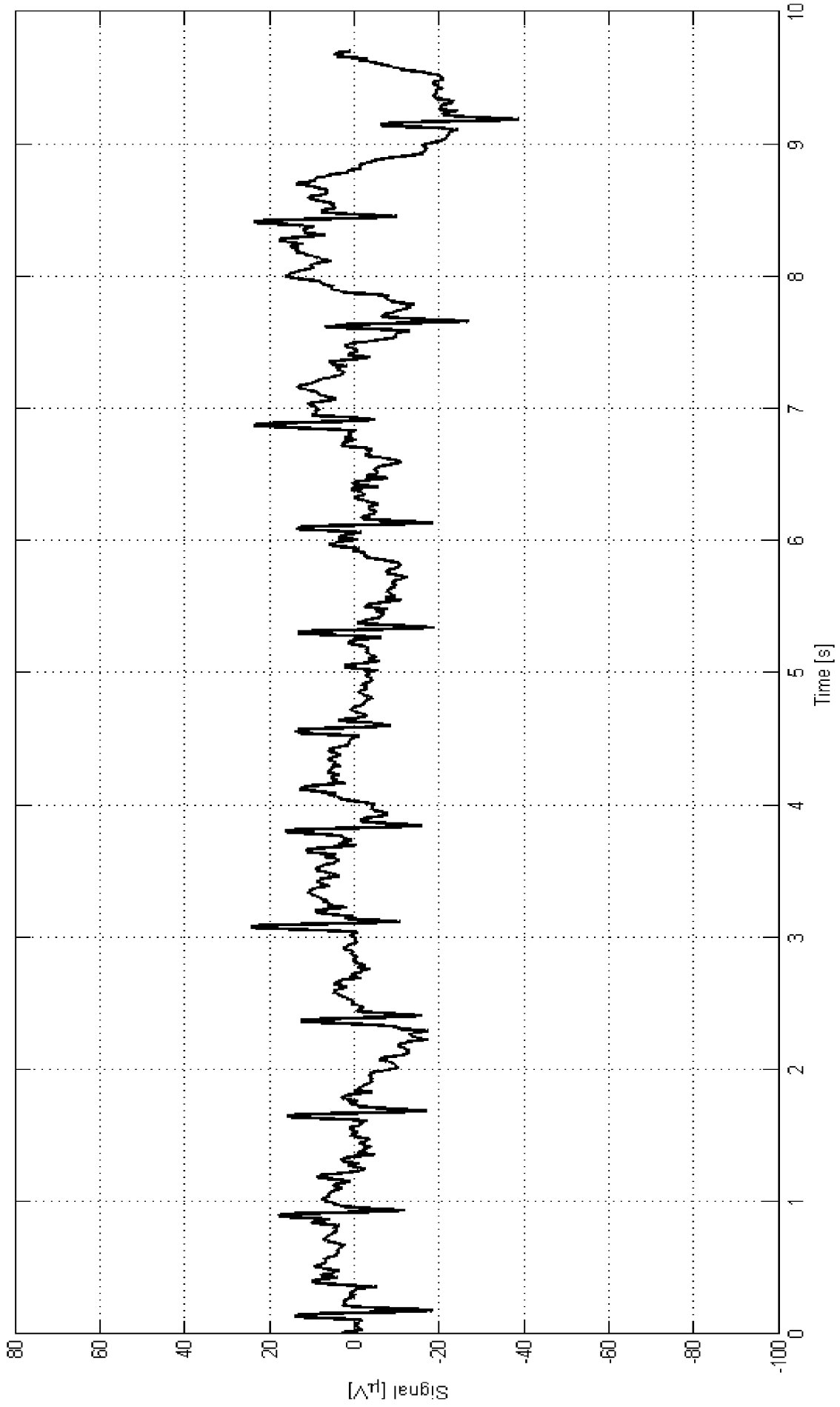


Fig. 7C

601d

A fourth sample mixed maternal & fetal filtered signal

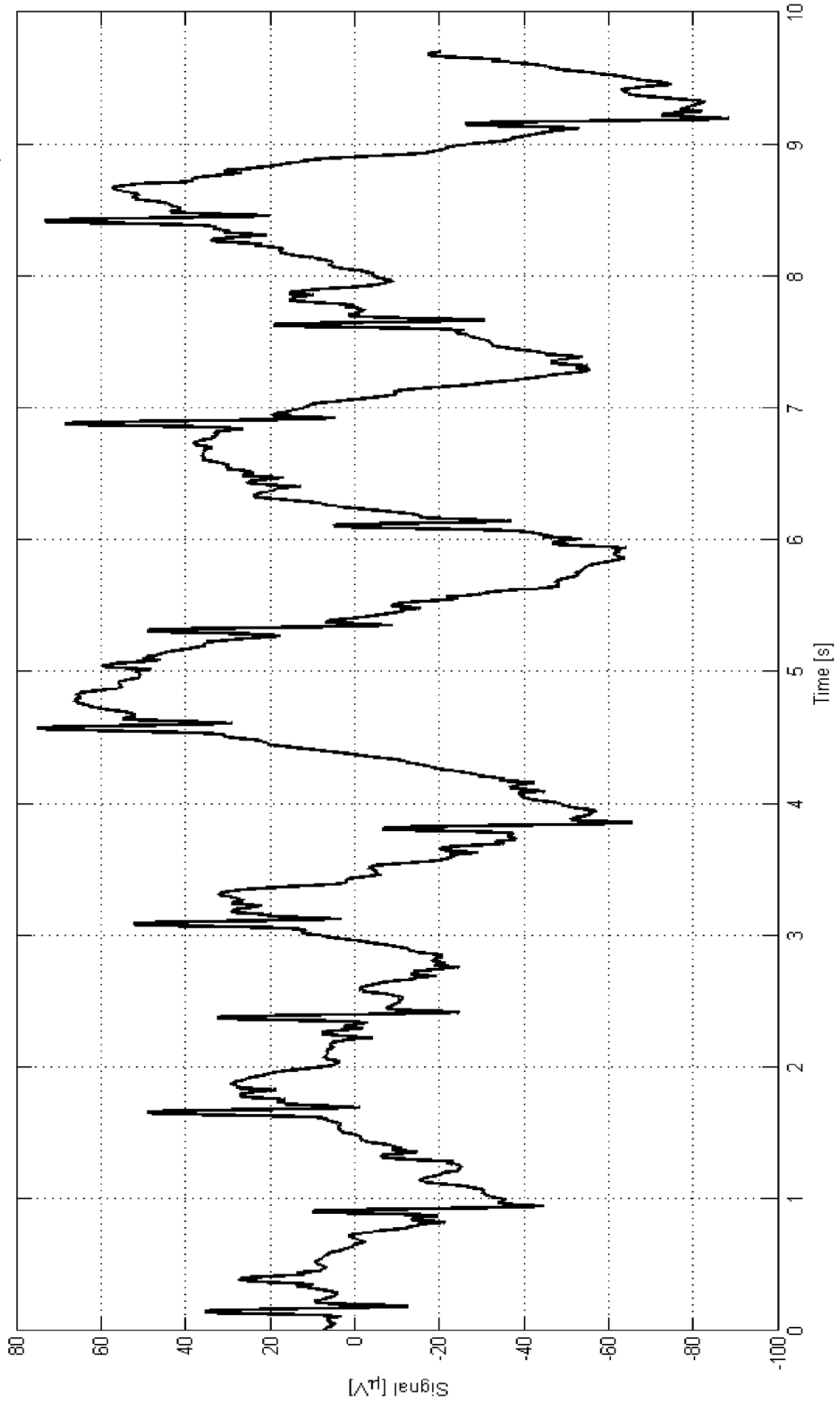


Fig. 7d

601e

The four sample mixed maternal & fetal filtered signals, overlaid

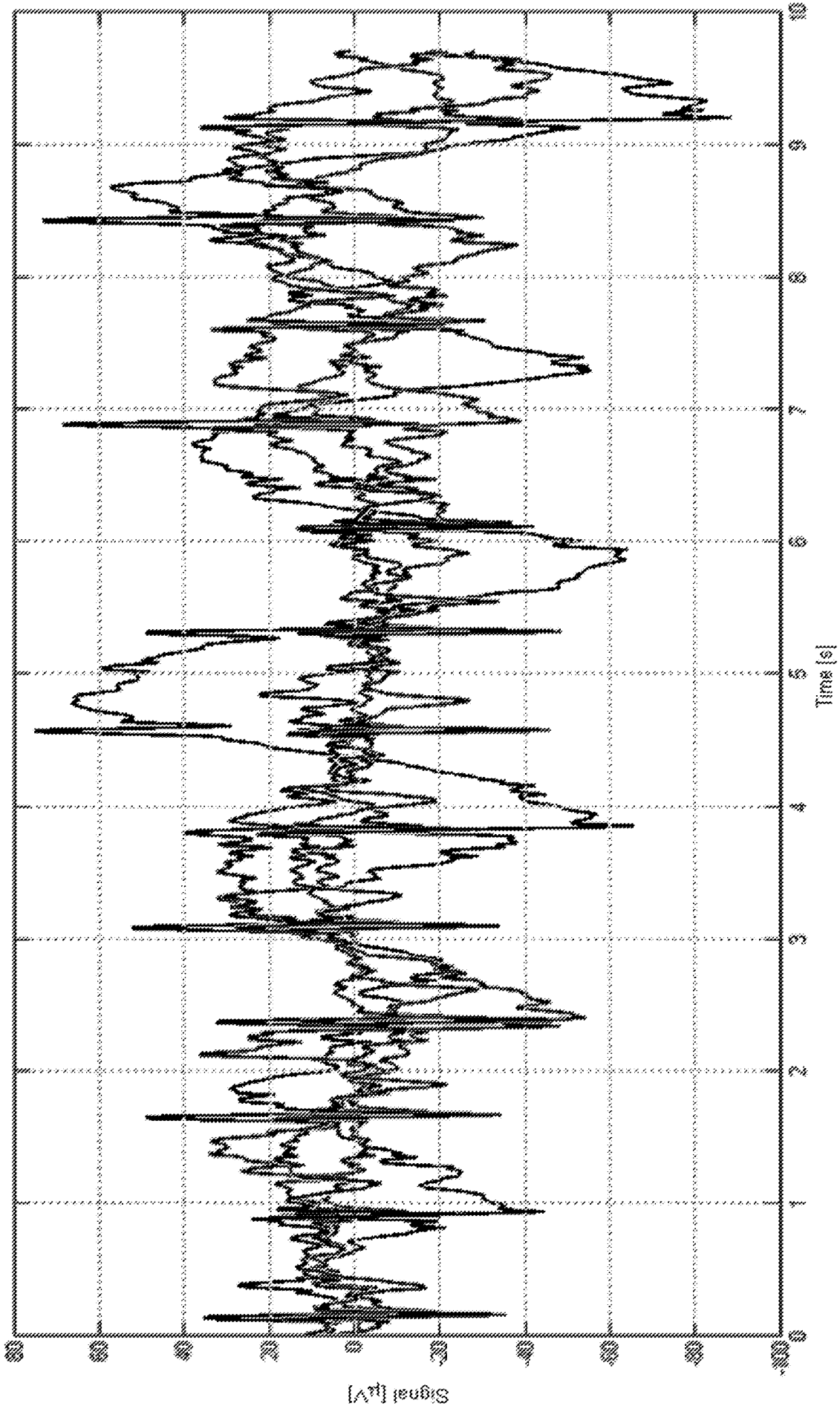


Fig. 7e

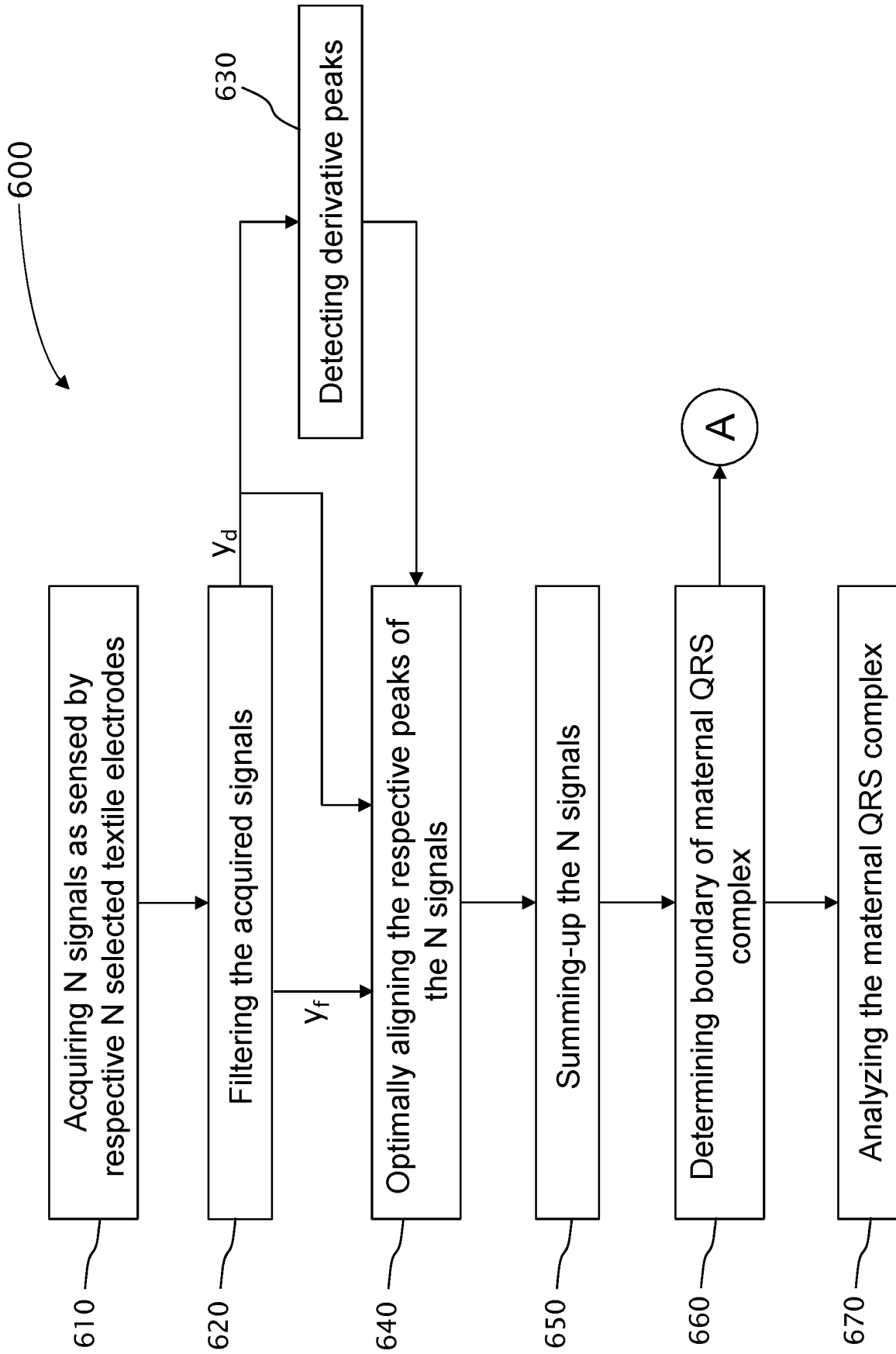


Fig. 8

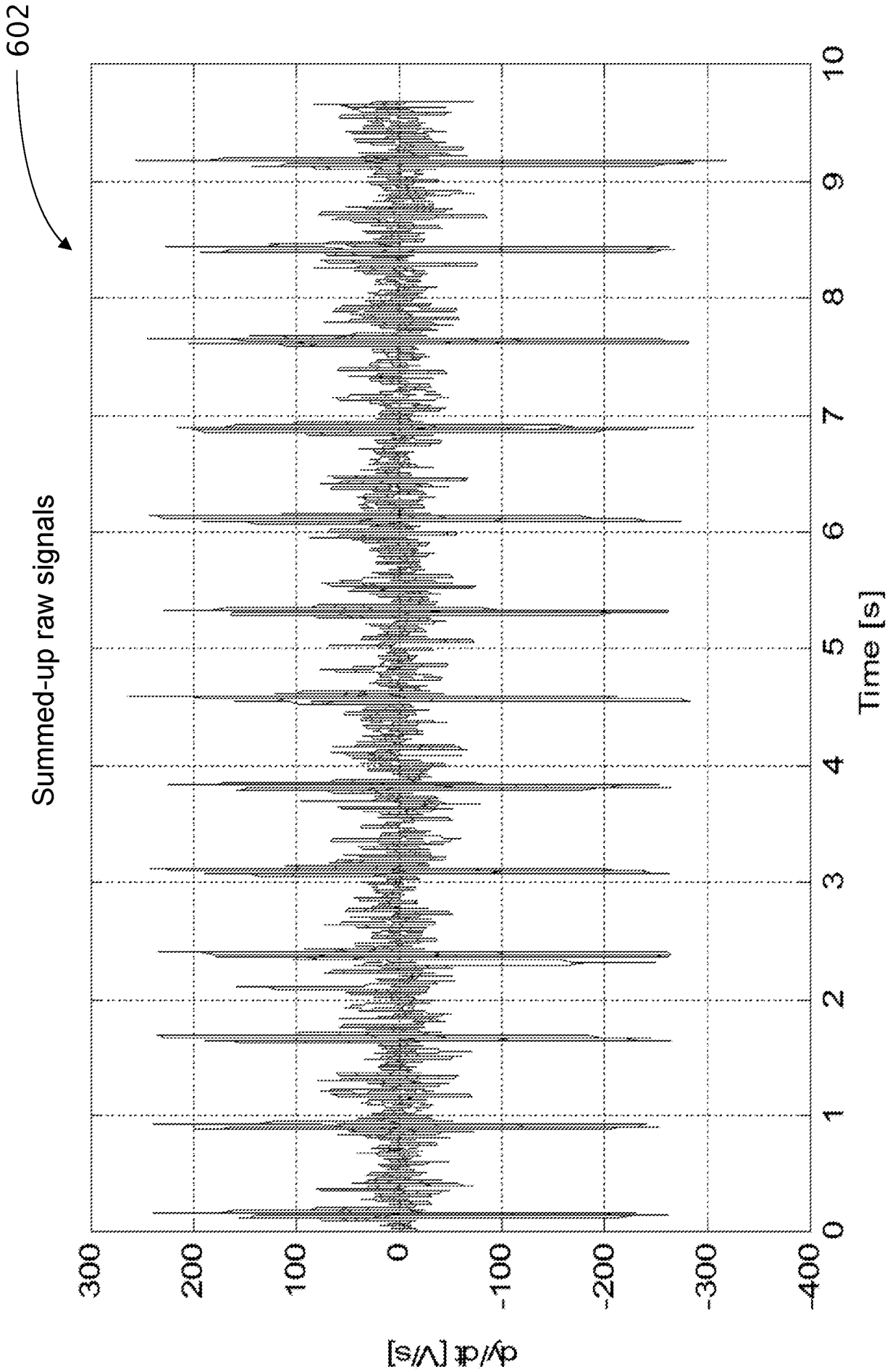


Fig. 9

603

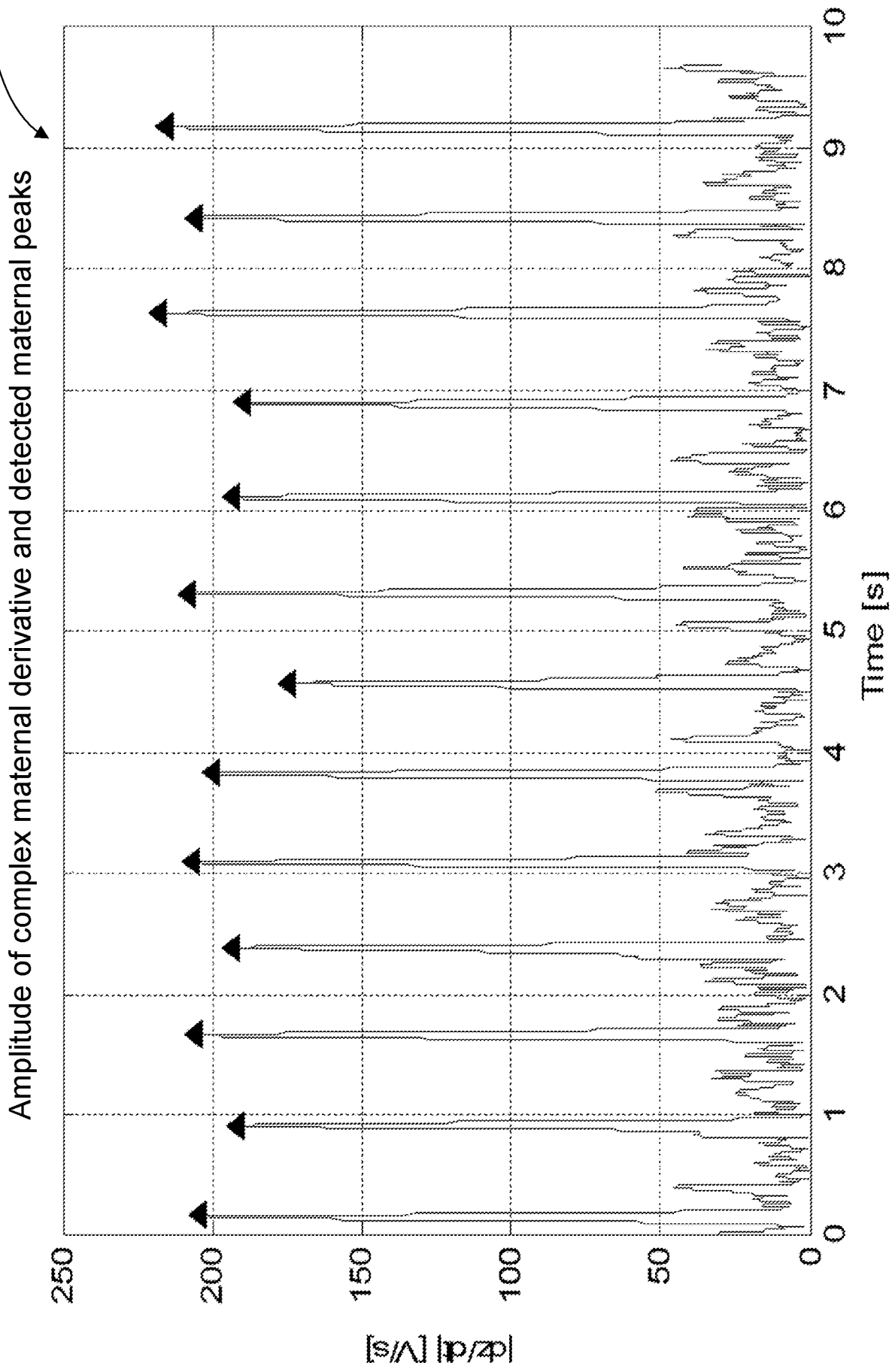


Fig. 10

604

Coherent signal with maternal complexes

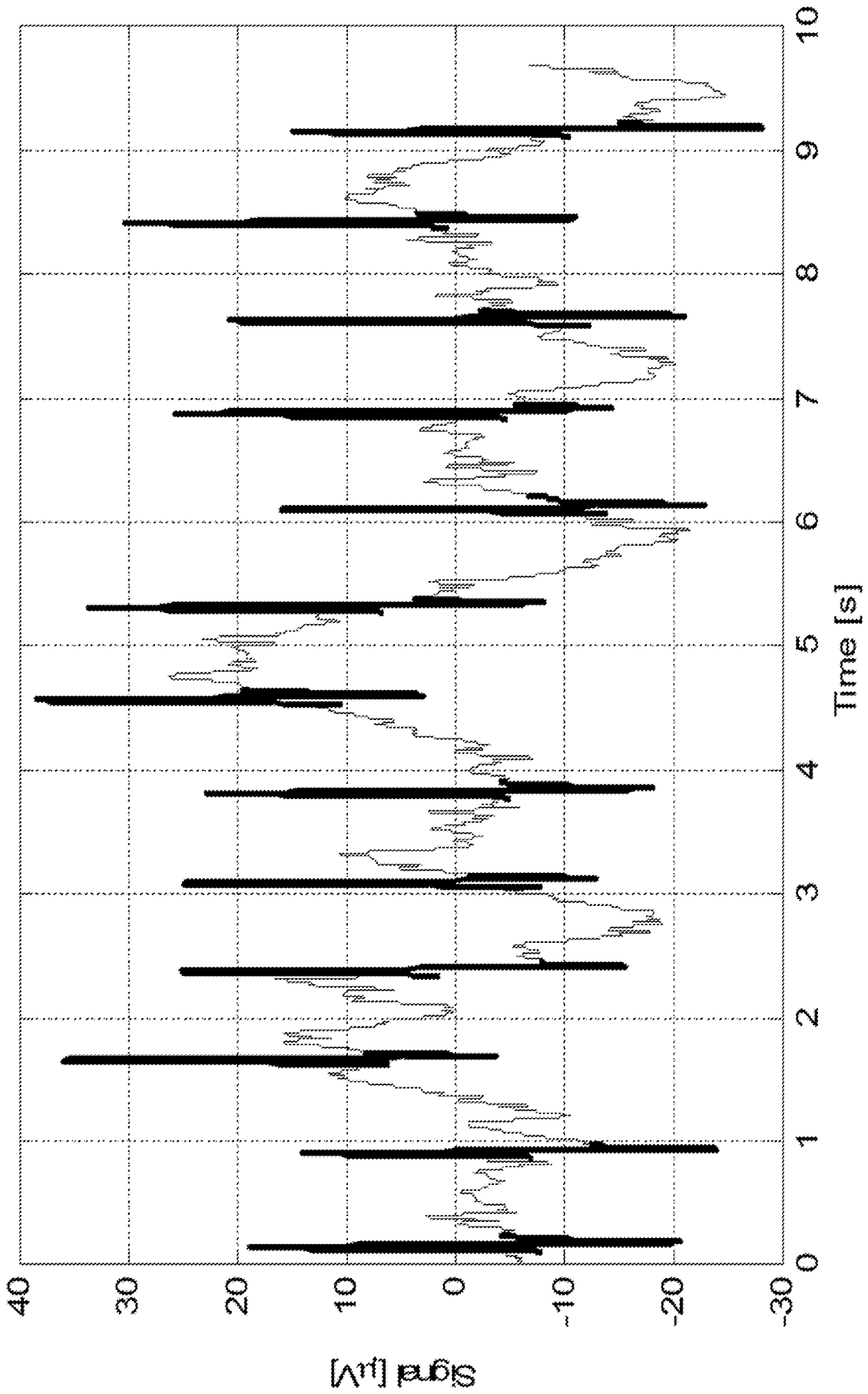


Fig. 17

605

Magnification of a selected time interval

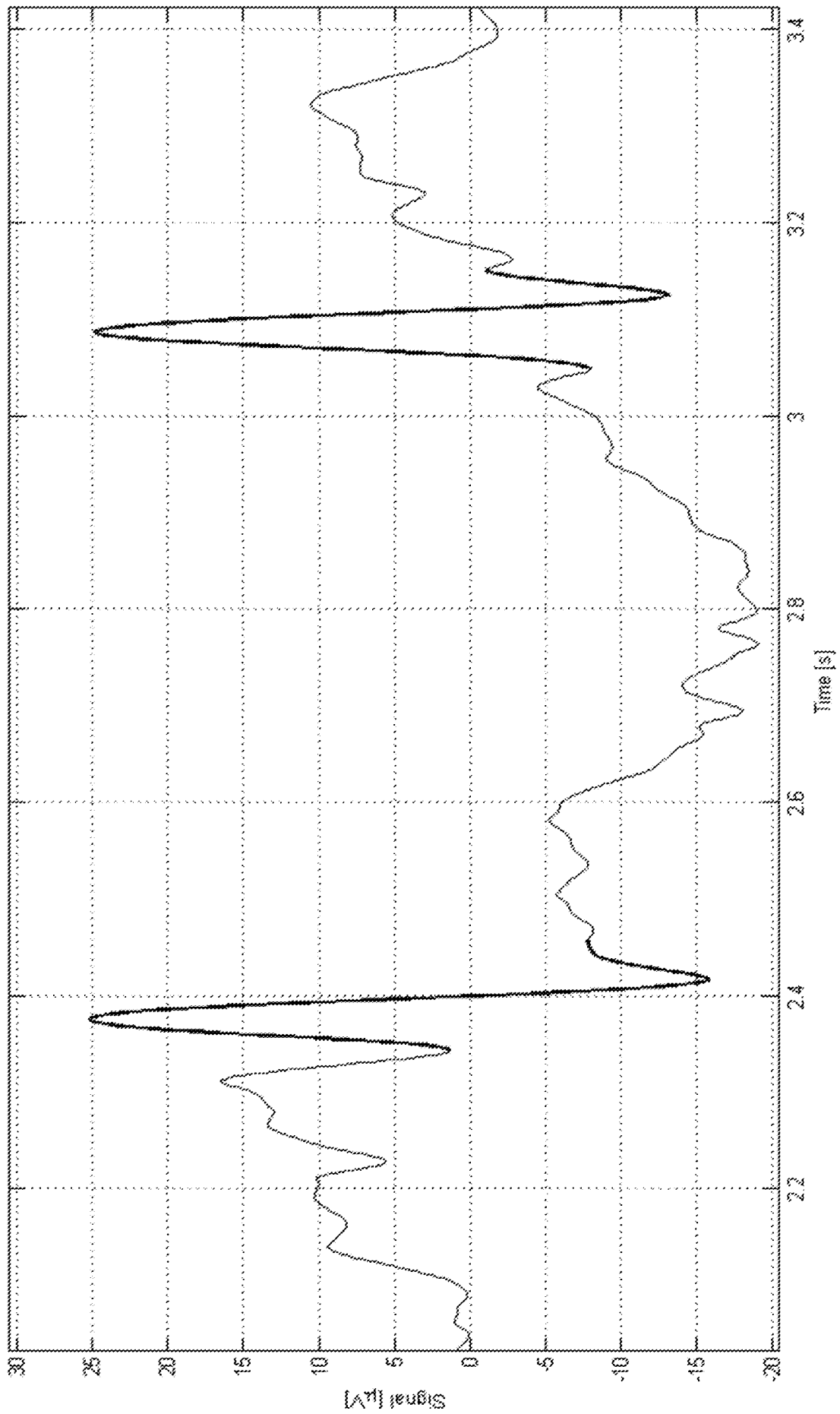


Fig. 12a

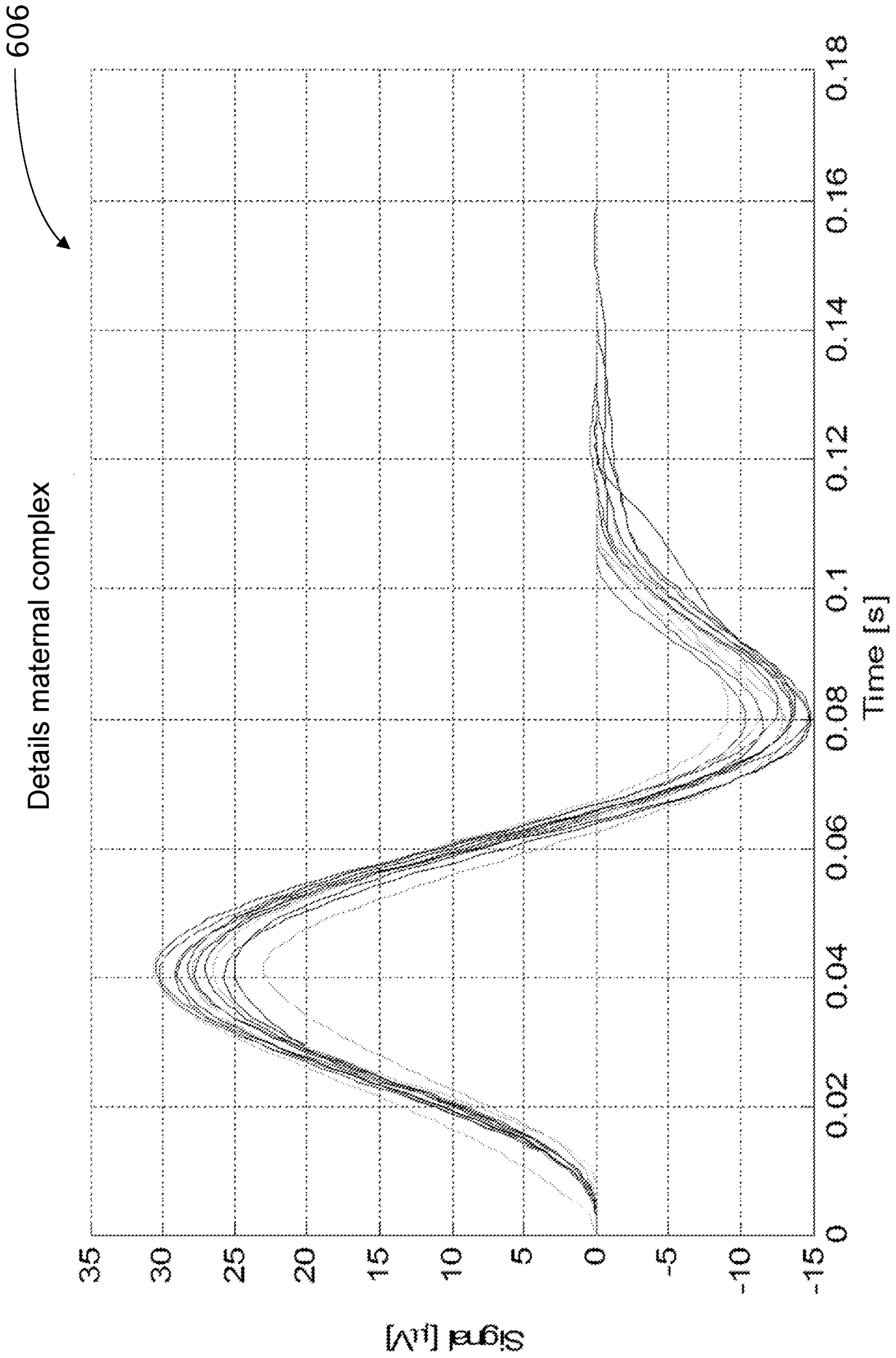


Fig. 12b

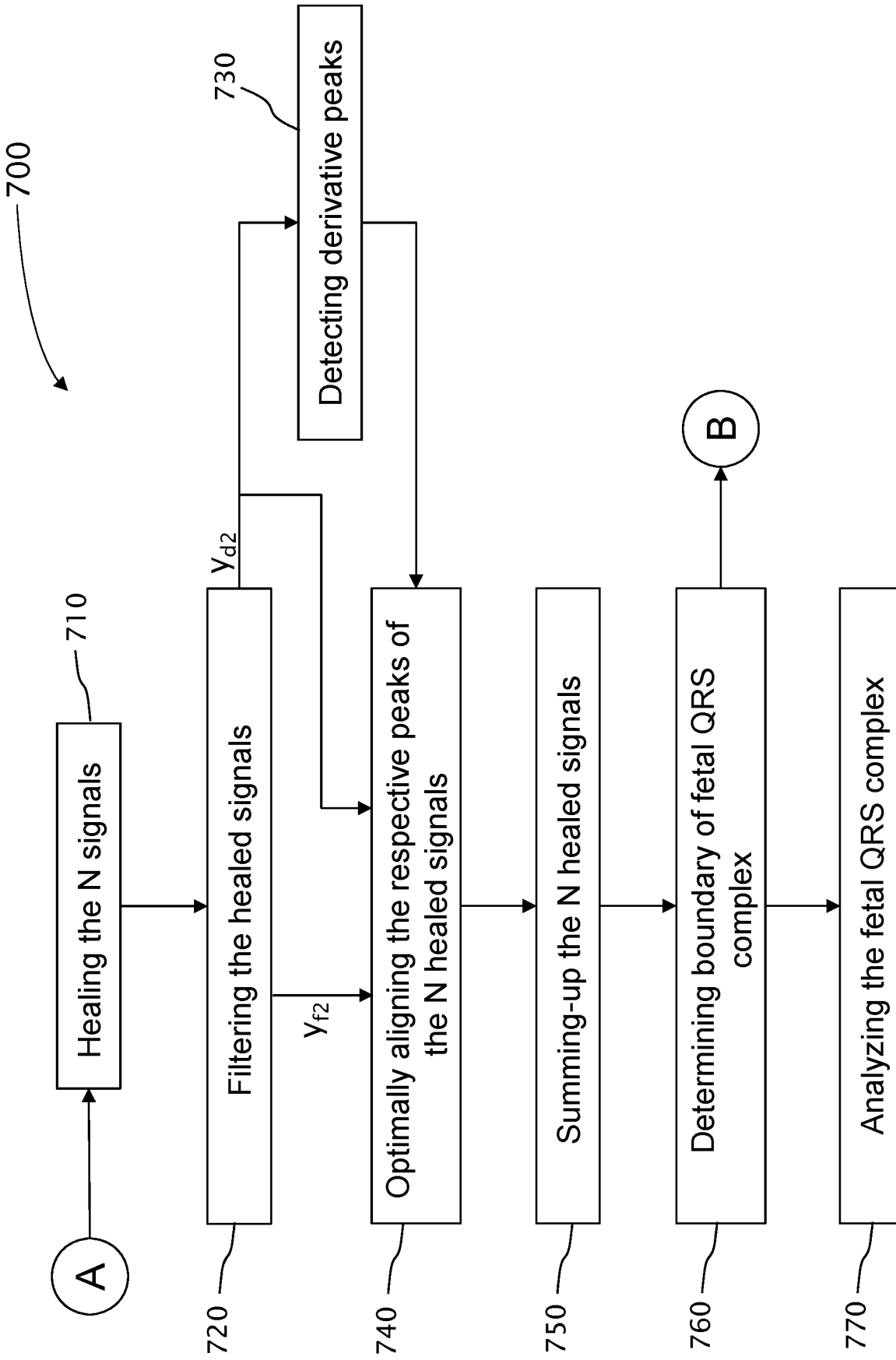


Fig. 13

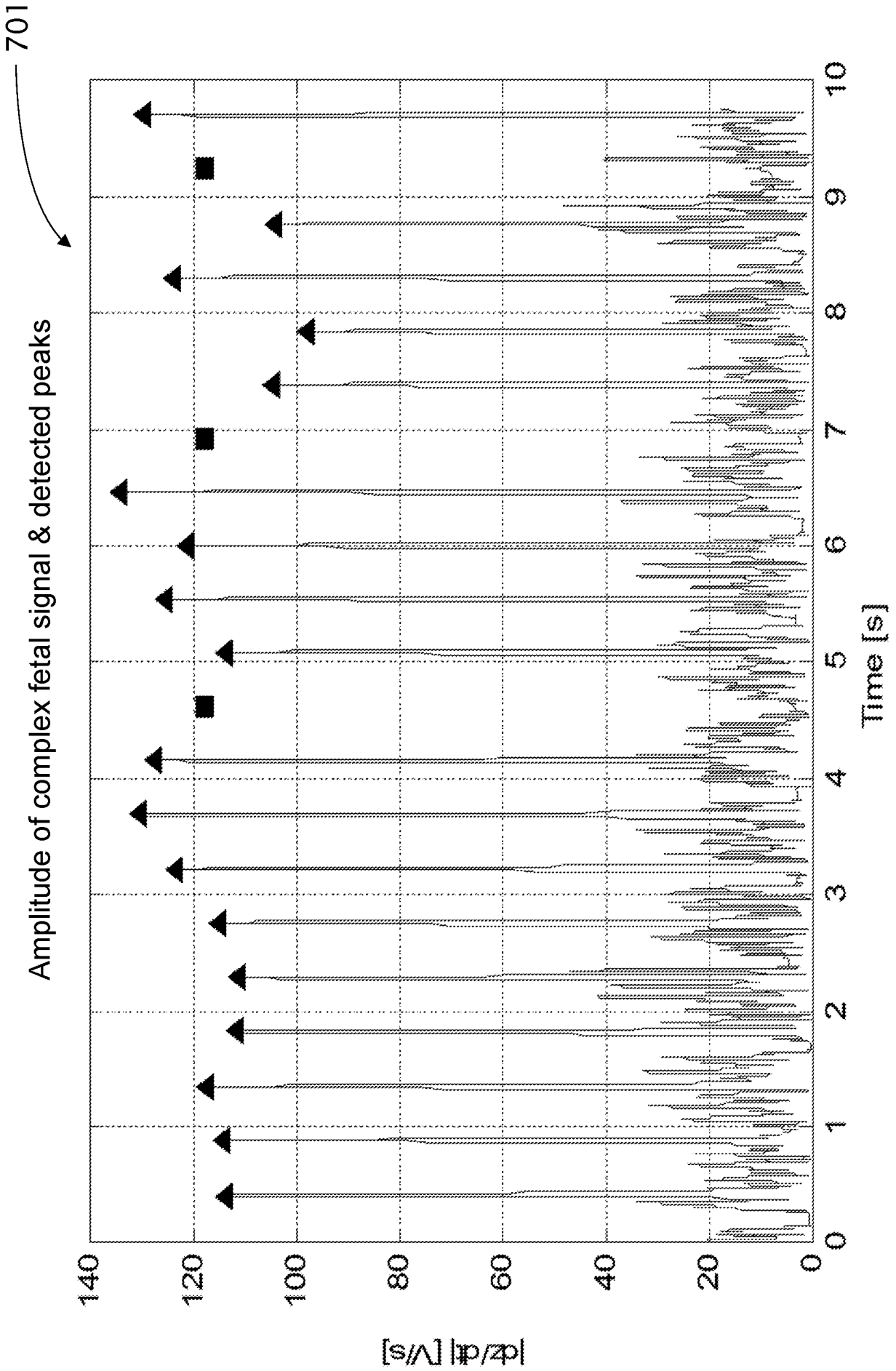


Fig. 14

702

Coherent signal with fetal complexes

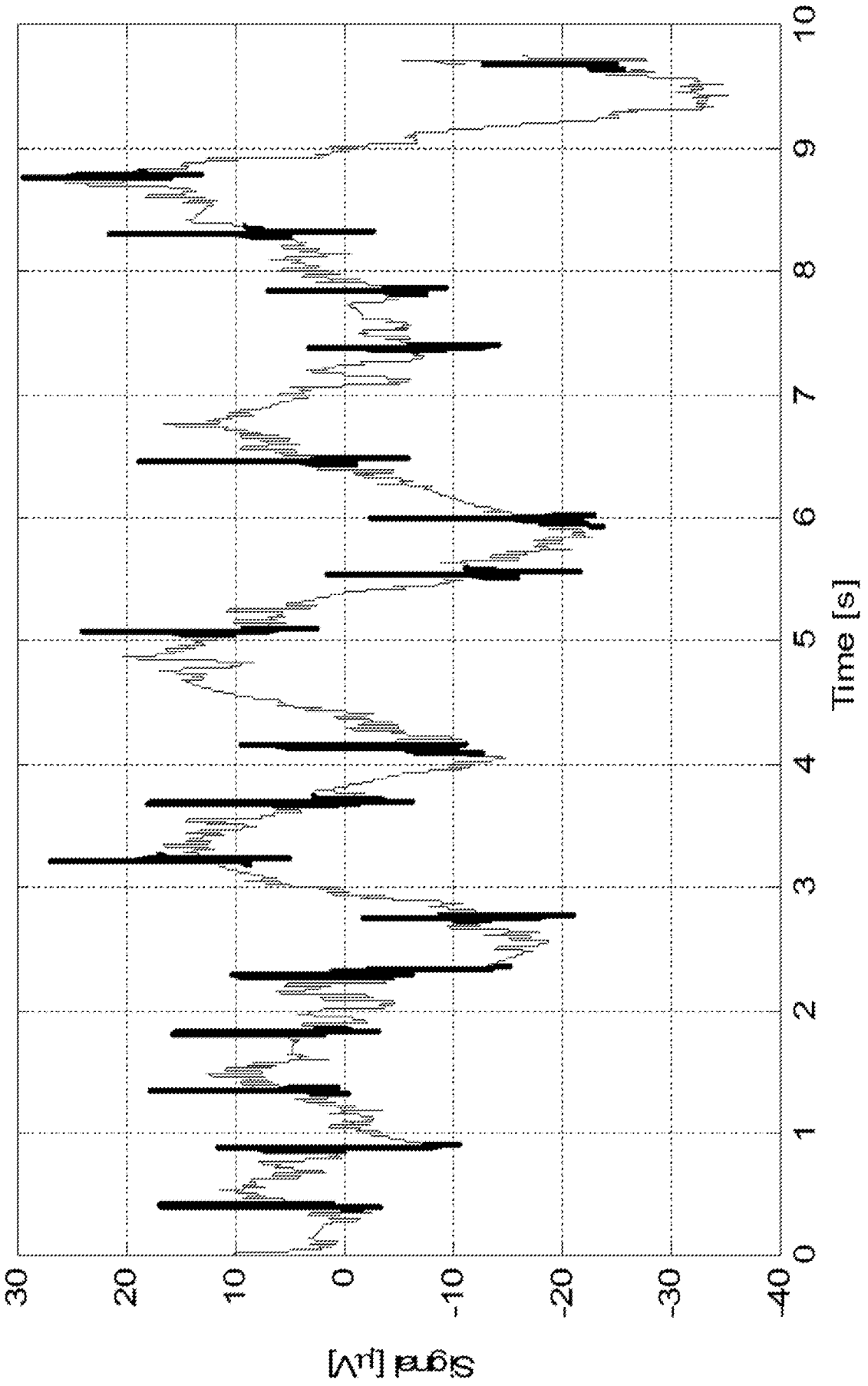


Fig. 15

800

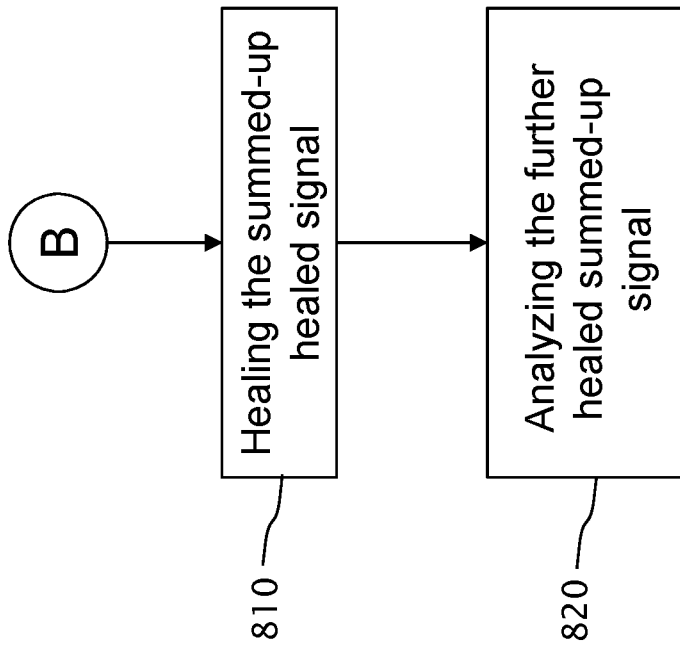


Fig. 16

INTERNATIONAL SEARCH REPORT

International application No.

PCT/IL2014/050493

A. CLASSIFICATION OF SUBJECT MATTER
See extra sheet.
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED
Minimum documentation searched (classification system followed by classification symbols)
IPC (2014.01) A41D 1/20, A61B 5/00, A61B 5/01, A61B 5/02, A61B 5/0205, A61B 5/024, A61B 5/0402, A61B 5/0444, A61B 5/0448, G06F 1/16
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
Databases consulted: THOMSON INNOVATION, Esp@cenet, Google Patents, EPODOC, FamPat database
Search terms used: mother, fetus, electrode, (cloth OR wear OR garment OR textile OR fabric OR mesh), pregnant, monitor

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2013102857 A1 WOLFBERG ADAM J et al 25 Apr 2013 (2013/04/25) All Document	1-38
A	US 4781200 A BAKER DONALD A 01 Nov 1988 (1988/11/01) All Document	1-38
A	WO 2012102040 A1 PUBLIC UNIVERSITY CORP NARA MEDICAL UNIVERSITY et al 02 Aug 2012 (2012/08/02) All Document	1-38
A	WO 2014002823 A1 NEC CORP et al 03 Jan 2014 (2014/01/03) All Document	1-38
A	US 2005267376 A1 UNIVERSITY OF FLORIDA RESEARCH FOUNDATION, INC et al 01 Dec 2005 (2005/12/01) All Document	1-38

Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:	
“A” document defining the general state of the art which is not considered to be of particular relevance	“T” later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
“E” earlier application or patent but published on or after the international filing date	“X” document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
“L” document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	“Y” document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
“O” document referring to an oral disclosure, use, exhibition or other means	“&” document member of the same patent family
“P” document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search 28 Sep 2014	Date of mailing of the international search report 29 Sep 2014
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Name and mailing address of the ISA: Israel Patent Office Technology Park, Bldg.5, Malcha, Jerusalem, 9695101, Israel Facsimile No. 972-2-5651616	Authorized officer JOCHNOWITZ Gershon Telephone No. 972-5651775
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INTERNATIONAL SEARCH REPORT

International application No.

PCT/IL2014/050493

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	AU 2008208376 A1 TOHOKU TECHNO ARCH CO LTD 31 Jul 2008 (2008/07/31) All document	1-38
A	WO 2012106219 A1 OBT LTD 09 Aug 2012 (2012/08/09) All document	1-38

INTERNATIONAL SEARCH REPORT
Information on patent family members

International application No.
PCT/IL2014/050493

Patent document cited search report	Publication date	Patent family member(s)	Publication Date
US 2013102857 A1	25 Apr 2013	US 2013102857 A1	25 Apr 2013
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WO 2012106219 A1	09 Aug 2012	WO 2012106219 A1	09 Aug 2012

A. CLASSIFICATION OF SUBJECT MATTER:

IPC (2014.01) A41D 1/20, A61B 5/00, A61B 5/01, A61B 5/02, A61B 5/0205, A61B 5/024, A61B 5/0402, A61B 5/0444, A61B 5/0448, G06F 1/16

专利名称(译)	具有纺织电极的可穿戴胎儿监测系统		
公开(公告)号	EP3003080A1	公开(公告)日	2016-04-13
申请号	EP2014804272	申请日	2014-06-01
[标]申请(专利权)人(译)	株式会社自动网络技术研究所		
申请(专利权)人(译)	HEALTHWATCH LTD.		
当前申请(专利权)人(译)	HEALTHWATCH LTD.		
[标]发明人	AMIR URI MALAFRIEV OLEG KATZ ITZHAK		
发明人	AMIR, URI MALAFRIEV, OLEG KATZ, ITZHAK		
IPC分类号	A41D1/20 A61B5/00 A61B5/01 A61B5/02 A61B5/0205 A61B5/024 A61B5/0402 A61B5/0444 A61B5/0448 G06F1/16 A61B5/0488		
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代理机构(译)	沃尔夫FELIX		
优先权	61/830077 2013-06-01 US 62/006102 2014-05-31 US		
其他公开文献	EP3003080A4		
外部链接	Espacenet		

摘要(译)

一种无缝，智能的胎儿监测服装及其使用方法。该系统包括针织或交织的服装，其具有多个导电纺织电极，用于感测母体和胎儿的电生命信号。母体和胎儿的电生命信号选自包括母体心率，胎心率和包括子宫活动在内的肌电图（EMG）活动的组。该方法包括穿着衣服，使用多个纺织电极从孕妇的表面区域获取电混合的共同，母体和胎儿生命信号，对获取的信号进行最佳加权求和，分析累加的信号从而提取母体信号和胎儿信号，包括确定他们的心率，并且包括检测健康危害，并且在一些实施例中，包括检测子宫收缩序列，表明需要住院用于分娩。