

(19) World Intellectual Property Organization
International Bureau(43) International Publication Date
31 May 2007 (31.05.2007)

PCT

(10) International Publication Number
WO 2007/061218 A1

(51) International Patent Classification:

C09K 11/06 (2006.01)

(21) International Application Number:

PCT/KR2006/004922

(22) International Filing Date:

22 November 2006 (22.11.2006)

(25) Filing Language:

Korean

(26) Publication Language:

English

(30) Priority Data:

10-2005-0112046

22 November 2005 (22.11.2005) KR

10-2006-0115344

21 November 2006 (21.11.2006) KR

(71) Applicant (for all designated States except US): **GRACEL DISPLAY INC.** [KR/KR]; 5floor Samyang Techno Town, 284-25 Seongsoo-2Ga-3dong, Seongdong-gu, Seoul 133-833 (KR).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **KWON, Hyuck-Joo** [KR/KR]; 107-1102 Samseong leman APT.,

Youngkang-dong, Mapo-gu, Seoul 121-070 (KR). **CHO, Young-Jun** [KR/KR]; 31-203 Sindongah APT., Banghak 3-dong, Dobong-gu, Seoul 132-739 (KR). **YOON, Seung-Soo** [KR/KR]; 405-1409 Samik APT., Suseo-dong, Kangnam-gu, Seoul 135-884 (KR). **KIM, Bong-Ok** [KR/KR]; 101-801 Ilseongpark APT., 99 Gunja-dong, Kwangjin-gu, Seoul 143-150 (KR). **KIM, Sung-Min** [KR/KR]; 102ho Salrem house, 392-27 Hawgok 8-dong, Kangseo-gu, Seoul 157-886 (KR).

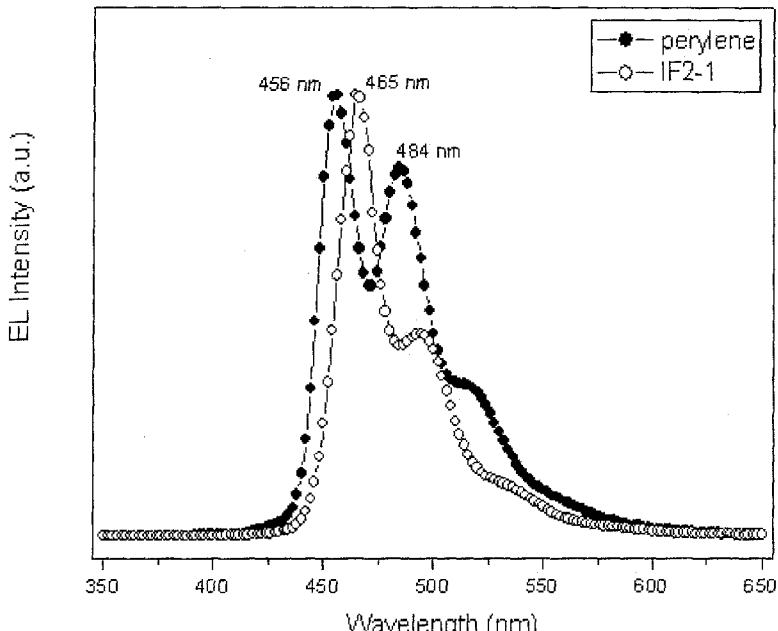
(74) Agents: **KWON, Oh-Sig** et al.; 4F, Jooeun Leaderstel, 921 Dunsan-dong, Seo-gu, Daejeon 302-120 (KR).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KZ, LA, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,

[Continued on next page]

(54) Title: ORGANIC ELECTROLUMINESCENT COMPOUNDS AND DISPLAY DEVICE USING THE SAME



WO 2007/061218 A1

(57) Abstract: The present invention relates to novel organic electroluminescent compounds having an indenof luorene or a di-fluorene skeletal, and a display employing the same as an electroluminescent material. The organic electroluminescent compounds according to the invention exhibit good electroluminescent efficiency and excellent life property, so that an OLED device having very good operative lifetime can be advantageously prepared.



ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

— *with international search report*

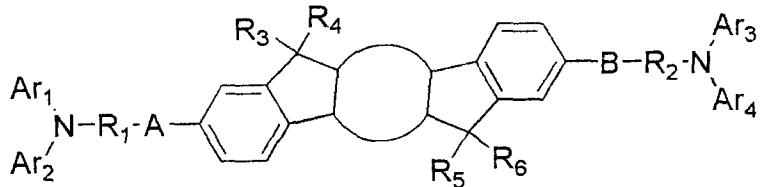
ORGANIC ELECTROLUMINESCENT COMPOUNDS AND DISPLAY DEVICE USING
THE SAME

【 Field of the Invention 】

5 The present invention relates to novel organic electroluminescent compounds represented by Chemical Formula 1 and display devices employing the same as an electroluminescent material.

[Chemical Formula 1]

10



15 【 Background of the Related Art 】

The most important issue in developing an organic electroluminescent device having high efficiency and long life is development of electroluminescent material of high performance. In view of current development of 20 electroluminescent material, it is the fact that red or blue electroluminescent materials show even lower electroluminescent property as compared to green electroluminescent materials. In order to realize a full color display, three electroluminescent materials (red, green and 25 blue) are employed, and the material having the lowest

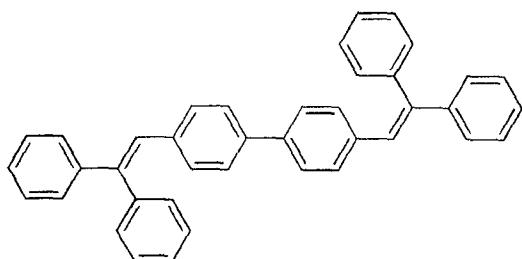
property among the three materials eventually determines the performance of the entire panel. Thus, development of blue or red electroluminescent material having high efficient and long life is an important matter to enhance the properties of an 5 entire organic electroluminescent device.

As a blue electroluminescent material, diphenylanthracene, tetraphenylbutadiene, distyrylbenzene derivatives and the like have been developed, but the compounds have been known to have low stability of thin film so that they tend to be readily 10 crystallized. Diphenyldistyryl type blue electroluminescent materials having improved stability of thin film where the phenyl group of side chain inhibits crystallization have been developed by Idemitsu [H. Takailin, H. Higashi, C. Hosokawa, EP 388,768 (1990)]. Distyrylanthracene derivatives having 15 improved stability of thin film due to electron withdrawers and electron donors have been developed by Kyushu University [Pro. SPIE, 1910, 180 (1993)].

In addition, DPVBi of Chemical Formula A from Idemitsu Kosan, arylethylene derivatives such as DPVDPAN of Chemical 20 Formula B, dinaphthylanthracene of Chemical Formula C from Kodak Company and tetra(t-butyl)perylene system of Chemical Formula D, as disclosed in EP 1063869 A1 (Idemitsu Kosan Company Limited), Korean Patent Laid-Open 2000-0048006 (Eastman Kodak Company, USA) and Japanese Patent Laid-Open 25 1996-333569, have been widely used as blue electroluminescent

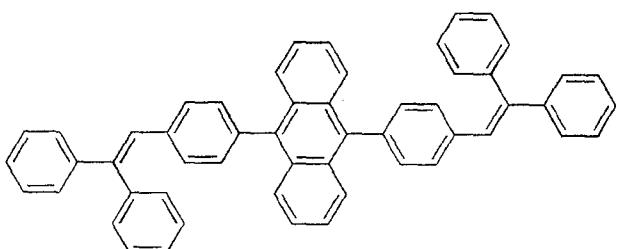
materials.

[Chemical Formula A]



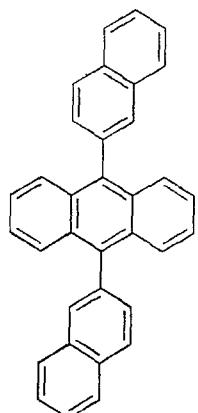
5

[Chemical Formula B]



10

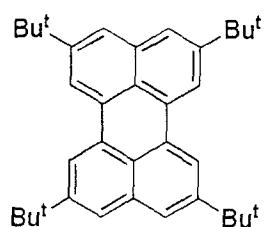
[Chemical Formula C]



15

20

[Chemical Formula D]



25

Since DPVBi of Chemical Formula A involves problem of thermal stability having low glass transition temperature of 100°C or less, DPVDPAN of Chemical Formula B where anthracene is incorporated inside the biphenyl of said DPVBi has improved 5 thermal stability by raising the glass transition temperature to 105°C. The color purity and electroluminescent efficiency as a blue electroluminescent material, however, were not in a quite satisfactory level.

In the meanwhile, blue electroluminescence, when the 10 electroluminescent wavelength is shifted from the present state to a longer wavelength, becomes advantageous in terms of electroluminescent efficiency, but it does not fulfill pure blue color so that it involves difficulties to be applied to a full-colored organic electroluminescent display requiring an 15 electroluminescent material of pure blue color.

Thus, development of novel blue electroluminescent material is an urgent subject in order to develop a blue electroluminescent device or a full-colored electroluminescent device, because conventional blue electroluminescent compounds 20 have lower electroluminescent efficiency than that of other colors.

【 Disclosure 】

【 Technical Problem 】

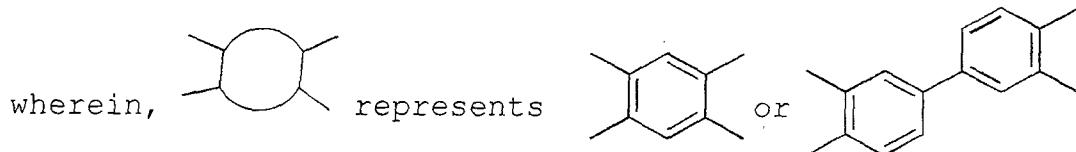
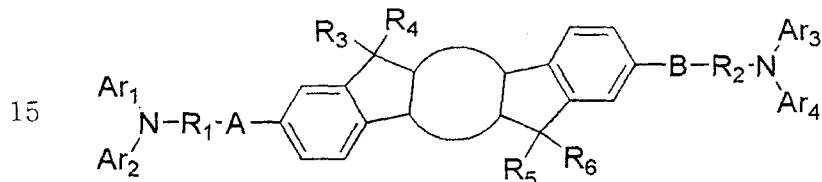
25 The present invention noticeably improves the properties

of a host which serves as a solvent or an energy carrier in electroluminescent materials as compared to the conventional materials. The object of the invention is to provide organic electroluminescent compounds having excellent 5 electroluminescent efficiency and very good operative life. Another object of the invention is to provide an organic electroluminescent device containing the novel organic electroluminescent compound.

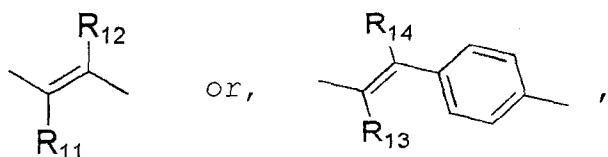
10 【 Technical Solution 】

The present invention relates to a novel organic electroluminescent compound represented by Chemical Formula 1:

[Chemical Formula 1]



20 A and B independently represent a chemical bond,



25 R₁ and R₂ independently represent an aromatic ring or a fused multi-cyclic aromatic ring having two or more aromatic

rings,

R₃ through R₆ independently represent a linear or branched C₁-C₂₀ alkyl group with or without halogen substituent(s), a C₅-C₈ cycloalkyl group, or an aromatic group with or without 5 halogen substituent(s),

R₁₁ through R₁₄ independently represent a hydrogen, a C₁-C₈ alkyl group, a C₅-C₈ cycloalkyl group or an aromatic group with or without halogen substituent(s),

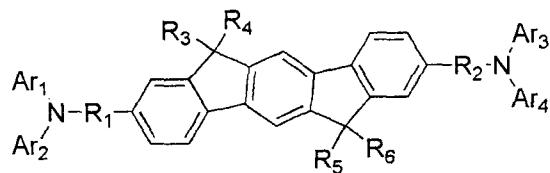
Ar₁ through Ar₄ independently represent an aromatic ring 10 or a fused multi-cyclic aromatic ring having two or more aromatic rings: and a display device employing the same as an electroluminescent material.

In the Chemical Formulas of the present invention, it is referred to as "chemical bond" when there is no element in A 15 or B but R₁ or R₂ is simply connected.

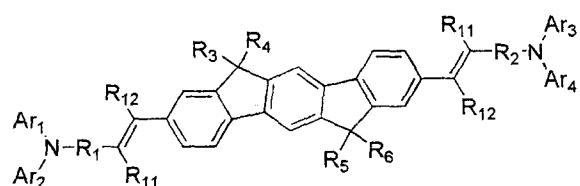
The organic electroluminescent compounds according to the present invention are advantageous in that they can be easily prepared in a high yield with high electroluminescent properties.

20 The compounds of Chemical Formula 1 according to the present invention include the compounds represented by Chemical Formulas 2 to 6:

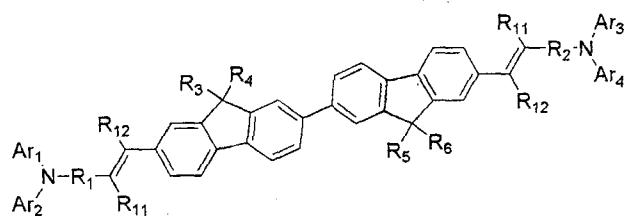
[Chemical Formula 2]



5 [Chemical Formula 3]

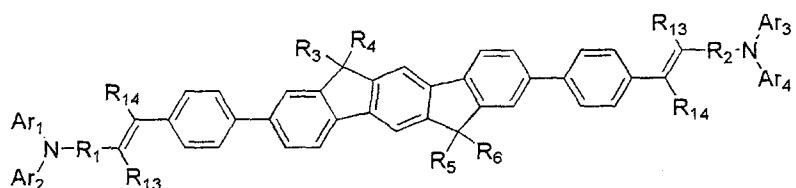


10 [Chemical Formula 4]



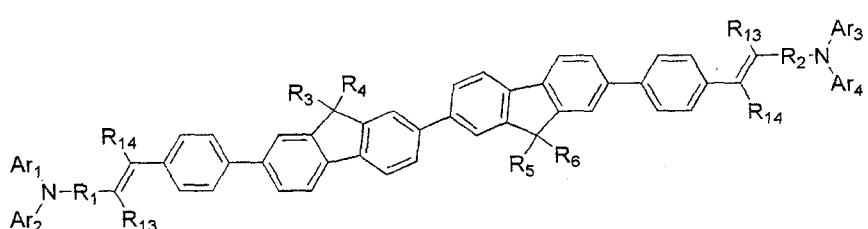
15

[Chemical Formula 5]



20

[Chemical Formula 6]



25

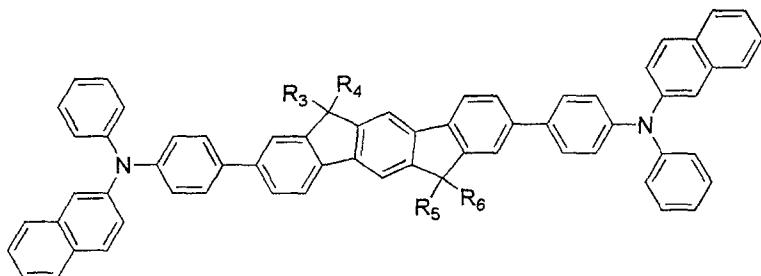
In the compounds represented by Chemical Formula 2 through Chemical Formula 6, R_1 and R_2 independently represent an aromatic group or a fused multi-cyclic aromatic ring having two or more aromatic rings, R_3 through R_6 independently represent a linear or branched C_1-C_{20} alkyl group with or without halogen substituent(s), a C_5-C_8 cycloalkyl group, or an aromatic group with or without halogen substituent(s), R_{11} through R_{14} independently represent a hydrogen, a C_1-C_8 alkyl group, a C_5-C_8 cycloalkyl group or an aromatic group with or without halogen substituent(s), and Ar_1 through Ar_4 independently represent an aromatic ring or a fused multi-cyclic aromatic ring having two or more aromatic rings.

Specific examples of R_1 and R_2 in Chemical Formulas 2 through 6 include phenylene, naphthalene, anthracene, naphthacene, pyrene, fluorene and biphenyl, R_3 through R_6 are methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, t-butyl, n-pentyl, i-amyl, n-hexyl, n-heptyl, n-octyl, 2-ethylhexyl, n-nonyl, trifluoromethyl, pentafluoroethyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, phenyl, tolyl, 1-naphthyl, 2-naphthyl, 2-fluorophenyl or 4-fluorophenyl, R_{11} through R_{14} are hydrogen, methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, t-butyl, n-pentyl, n-hexyl, n-heptyl, n-octyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, phenyl, tolyl, 1-naphthyl, 2-naphthyl, 2-fluorophenyl or 4-fluorophenyl, and Ar_1 through Ar_4 are phenyl, tolyl, xylyl,

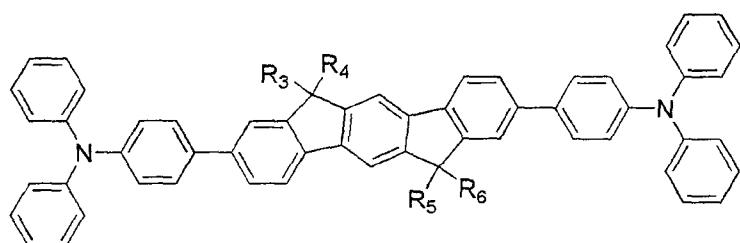
pyridyl, biphenyl, naphthyl, anthryl, phenanthryl, naphthacenyl, acenaphthene, pyrenyl, fluorenyl or perylenyl.

The organic electroluminescent compounds according to each one of Chemical Formulas 2 to 6 can be specifically exemplified as the compounds having the structures as follows:

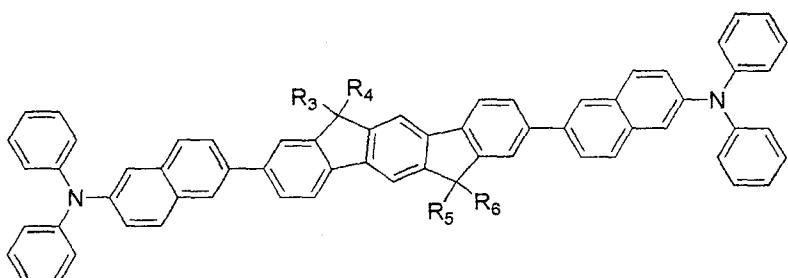
5 the compounds having the structures as follows:



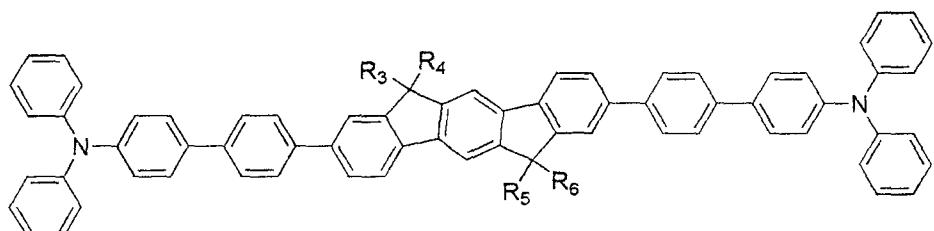
10



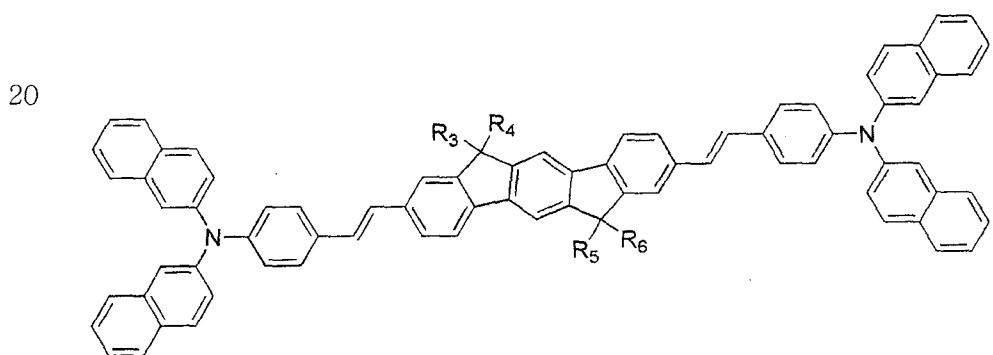
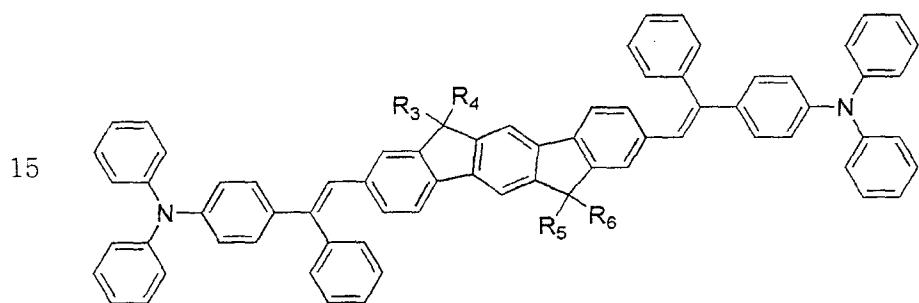
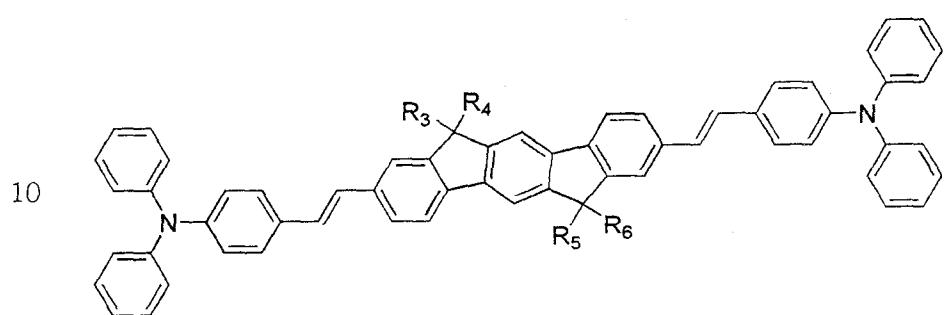
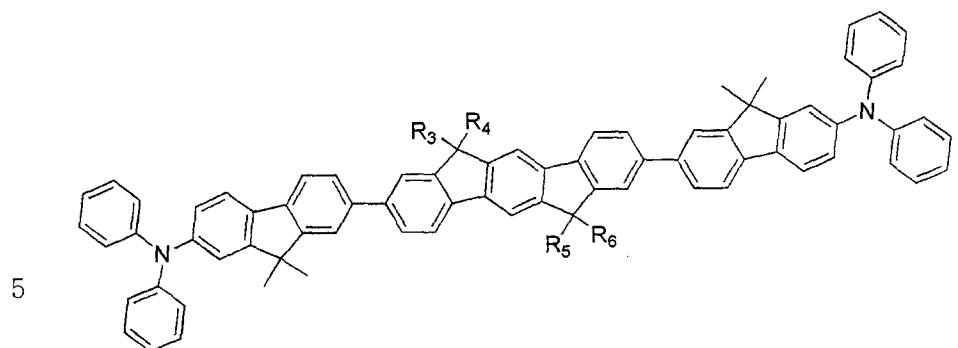
15

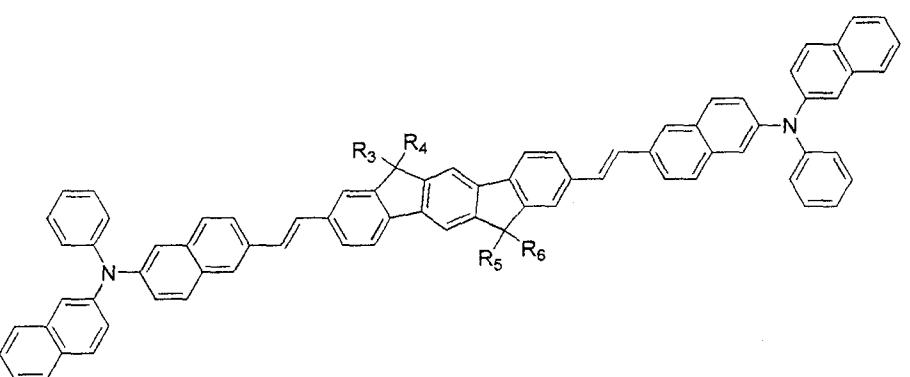
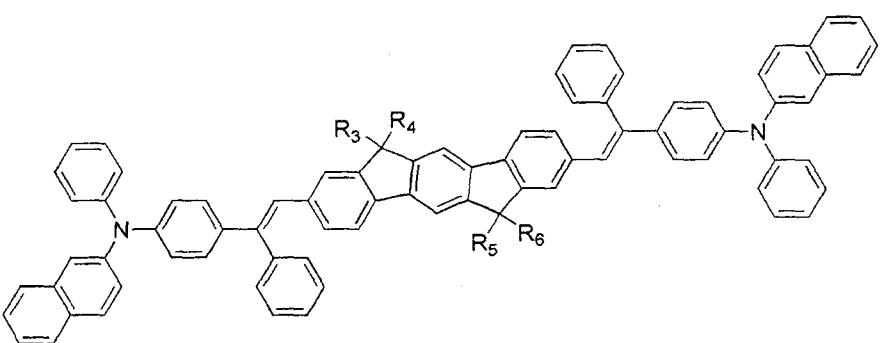
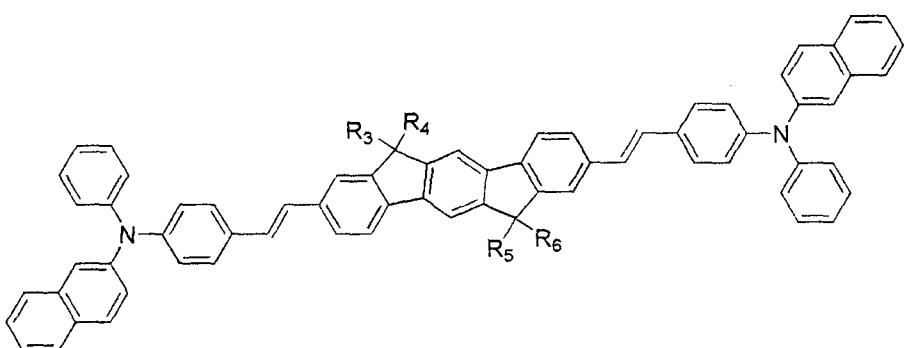
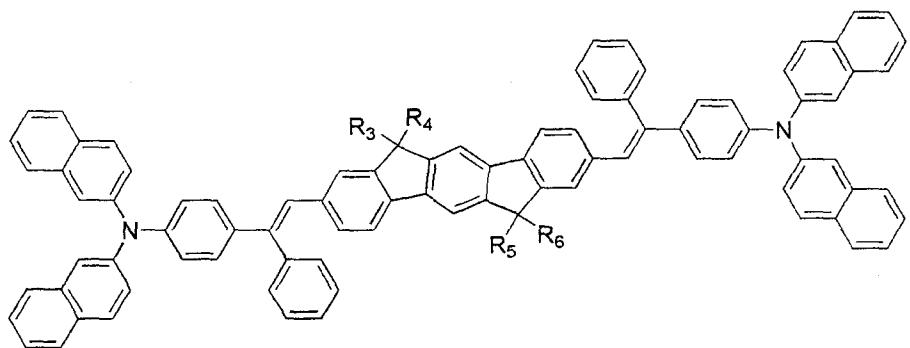


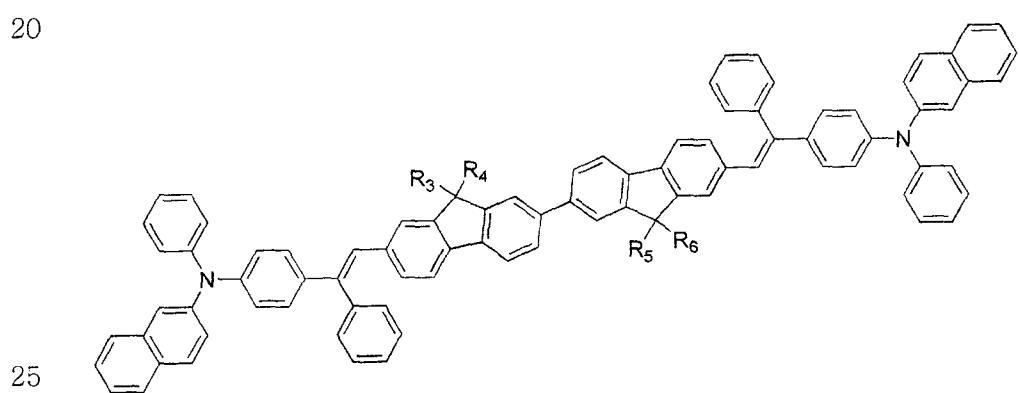
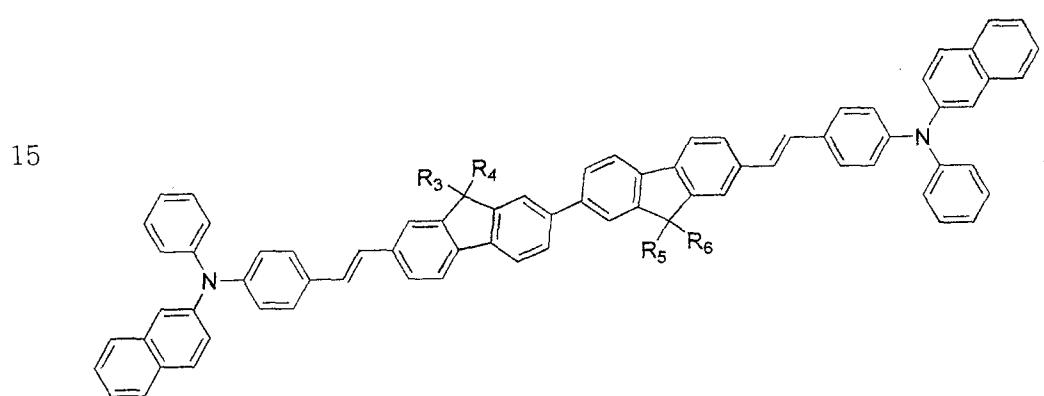
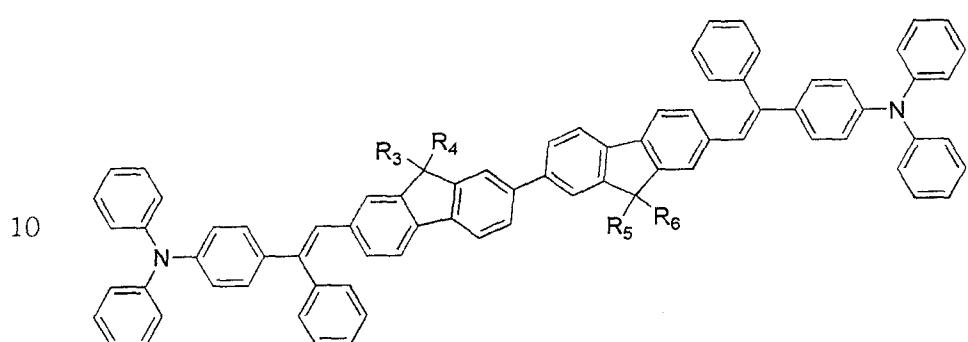
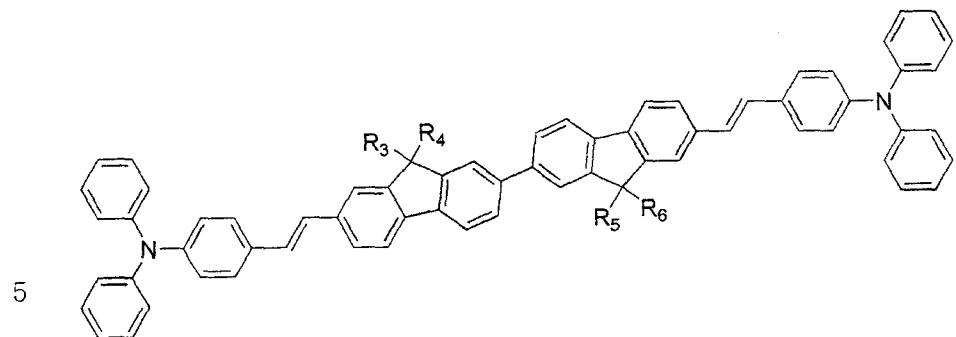
20

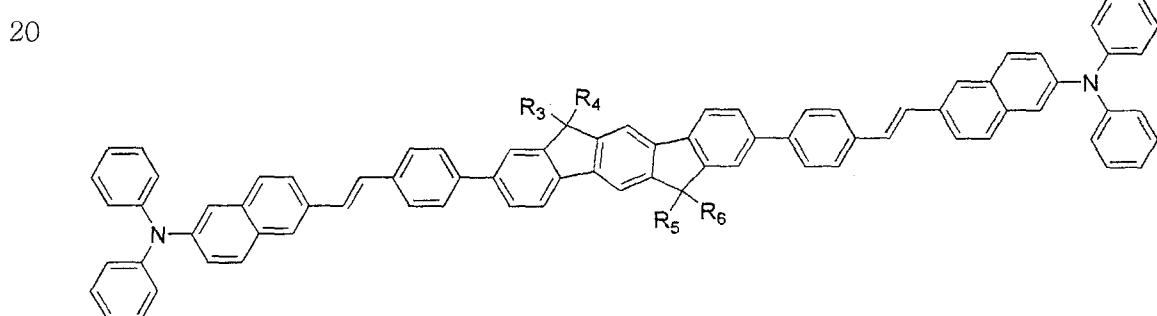
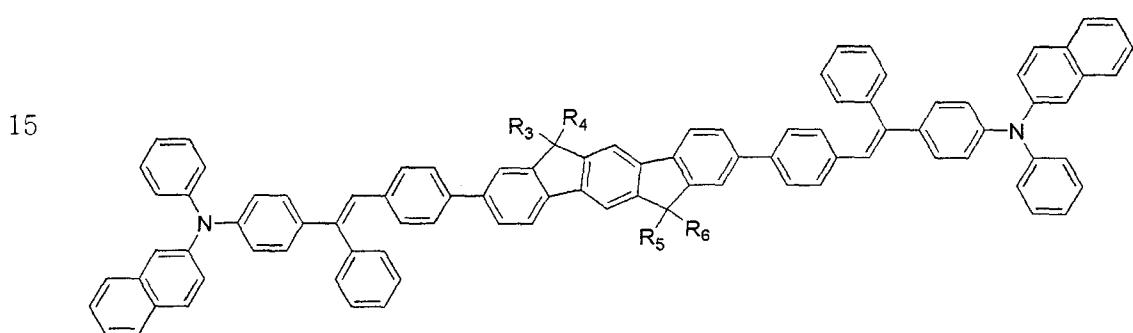
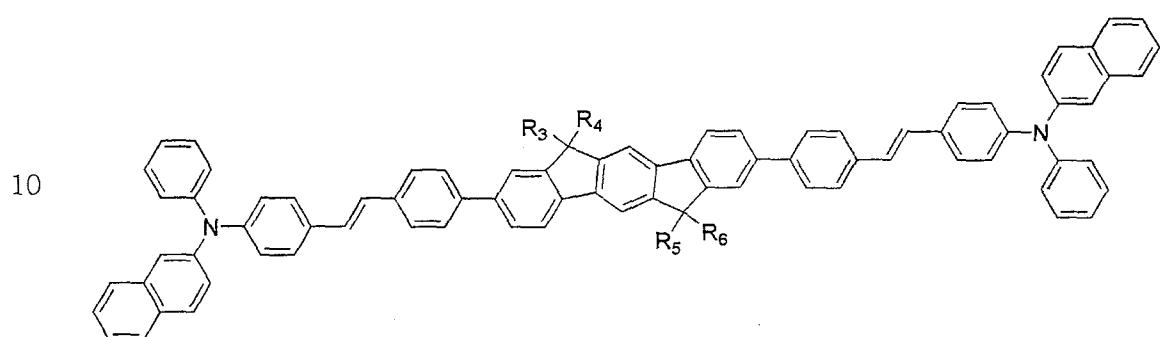
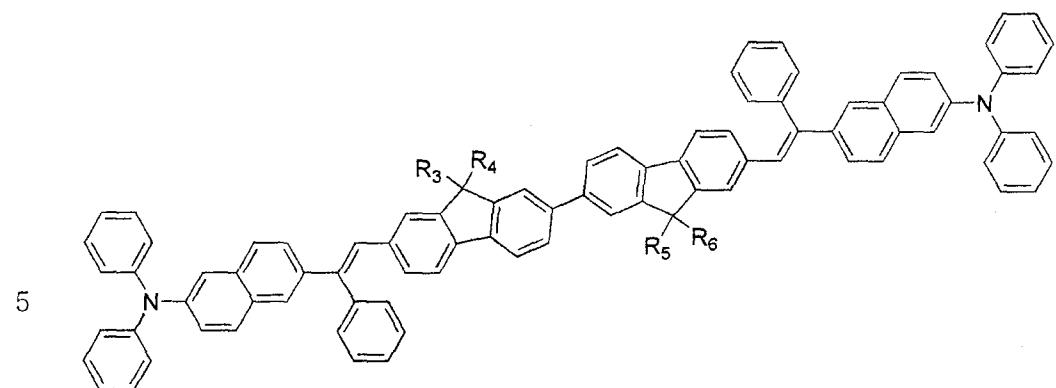


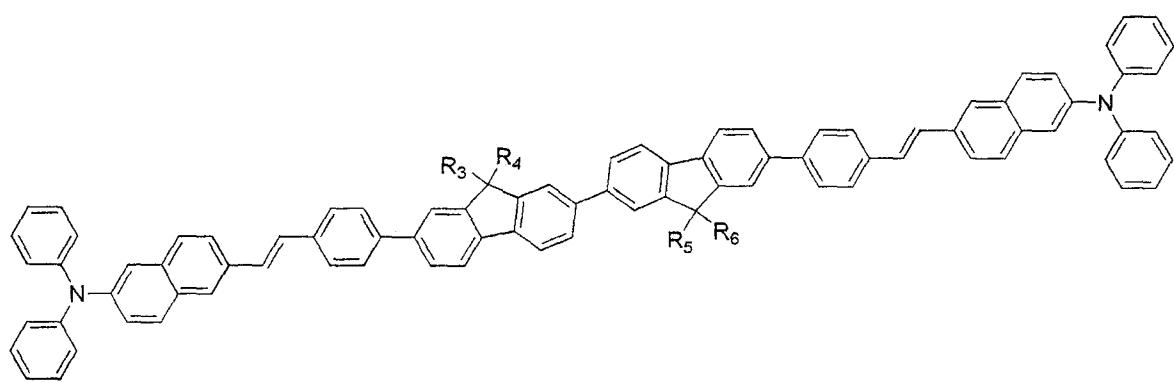
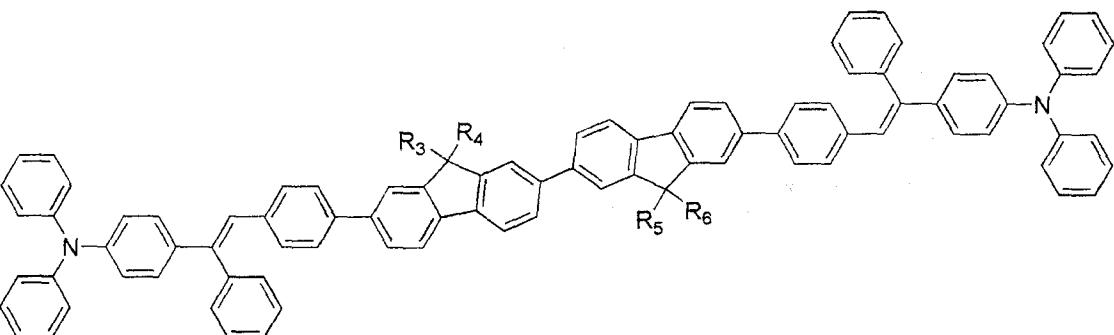
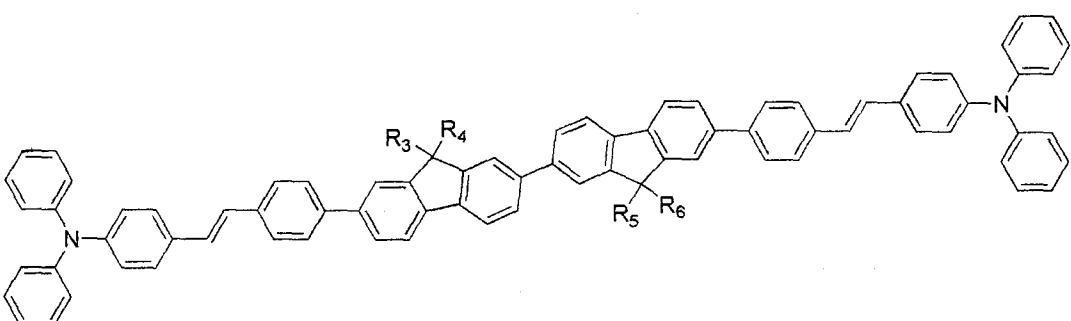
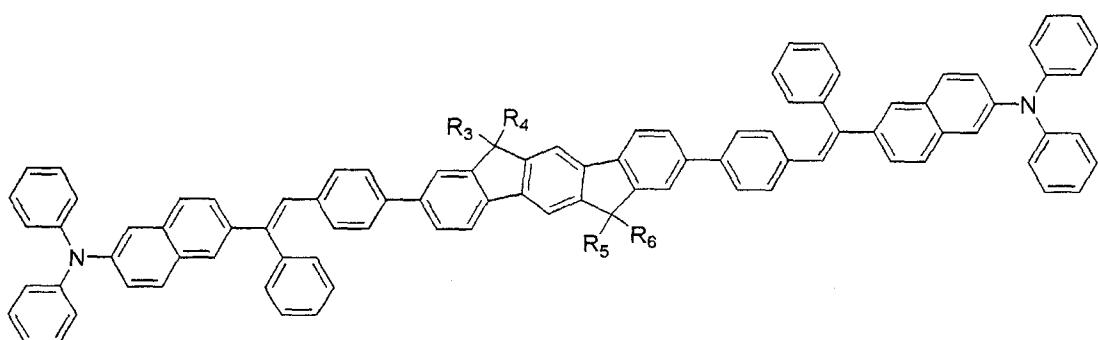
25

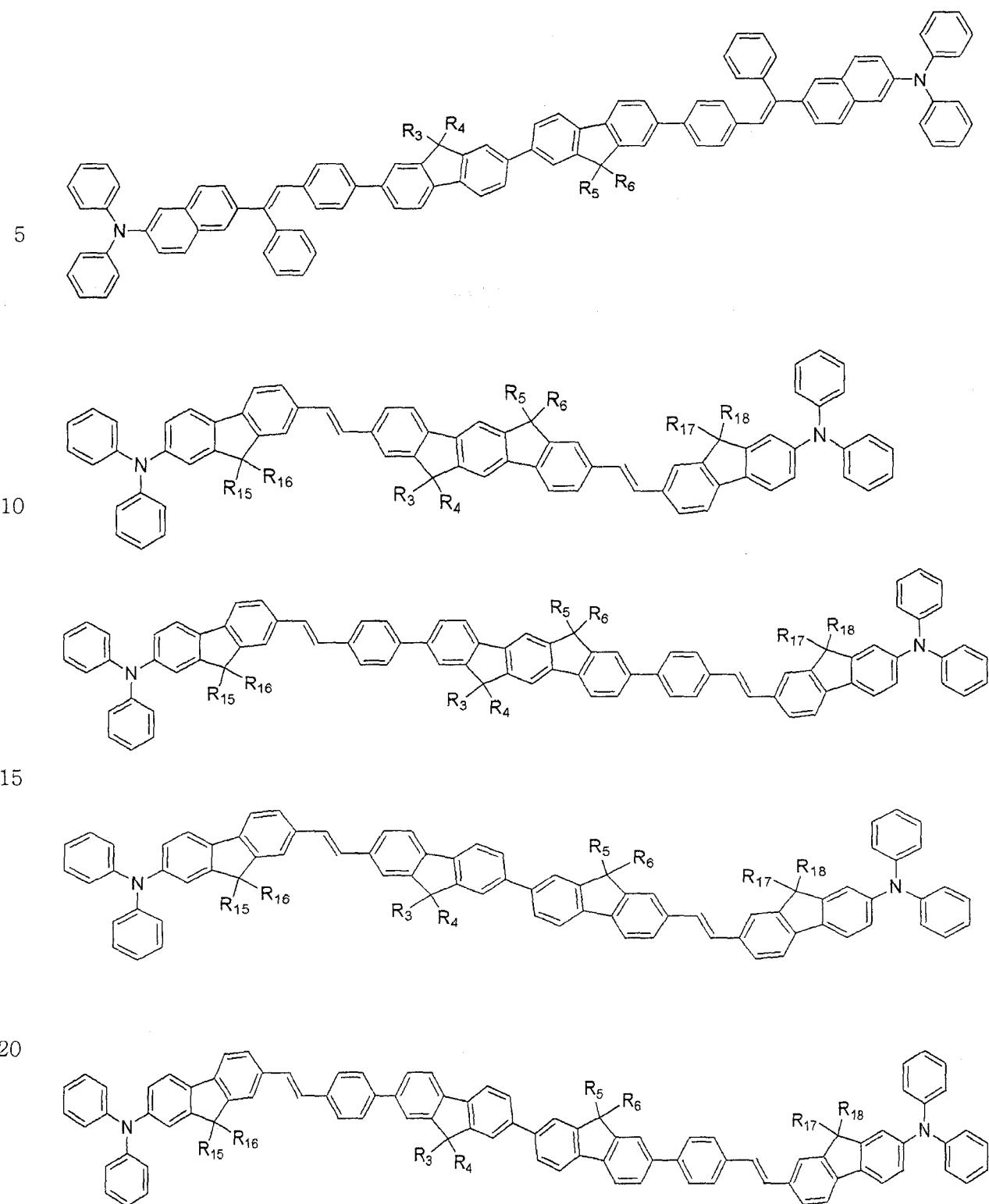


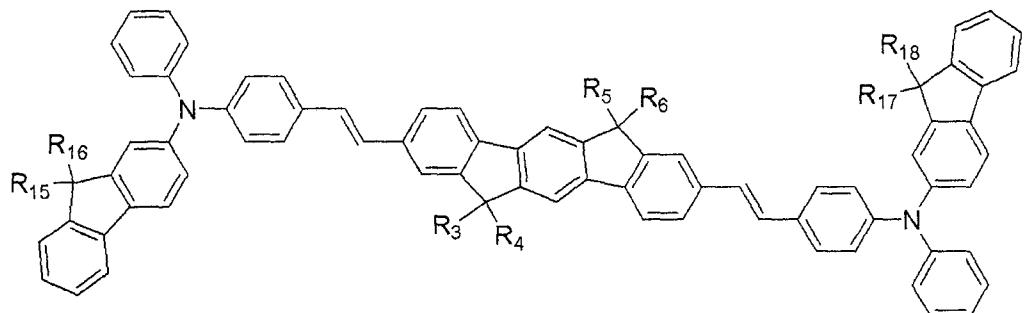




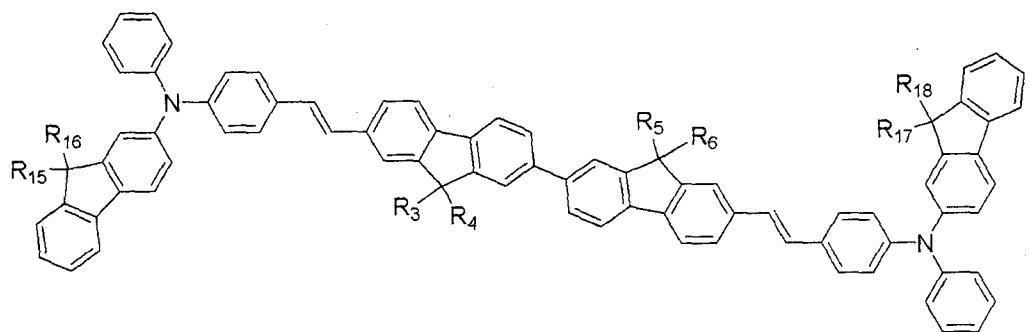




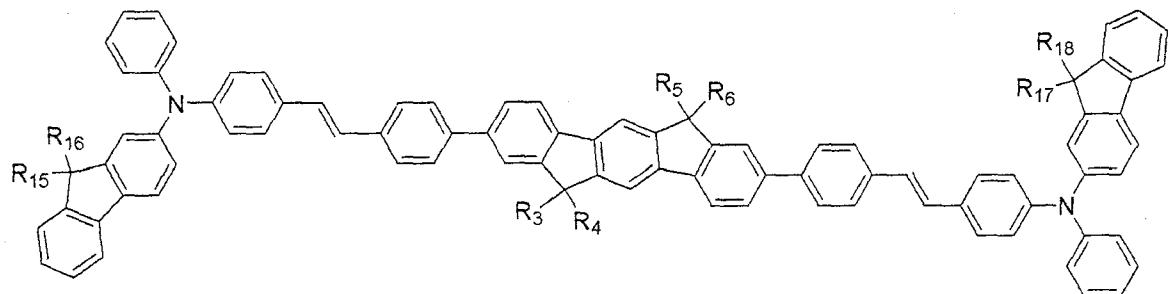




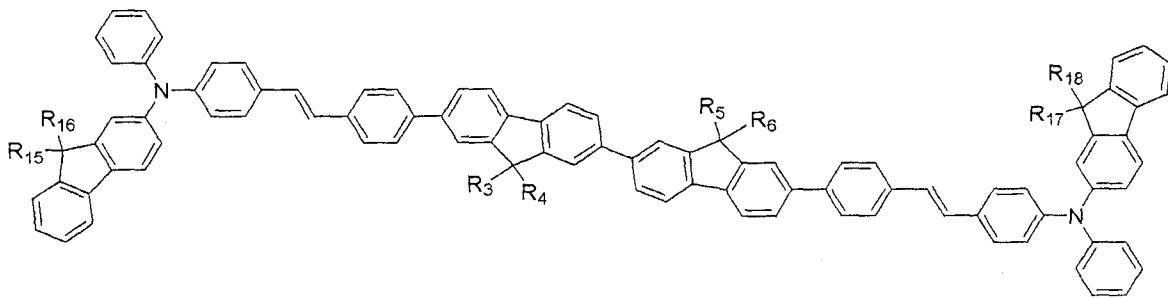
5



10



15



20

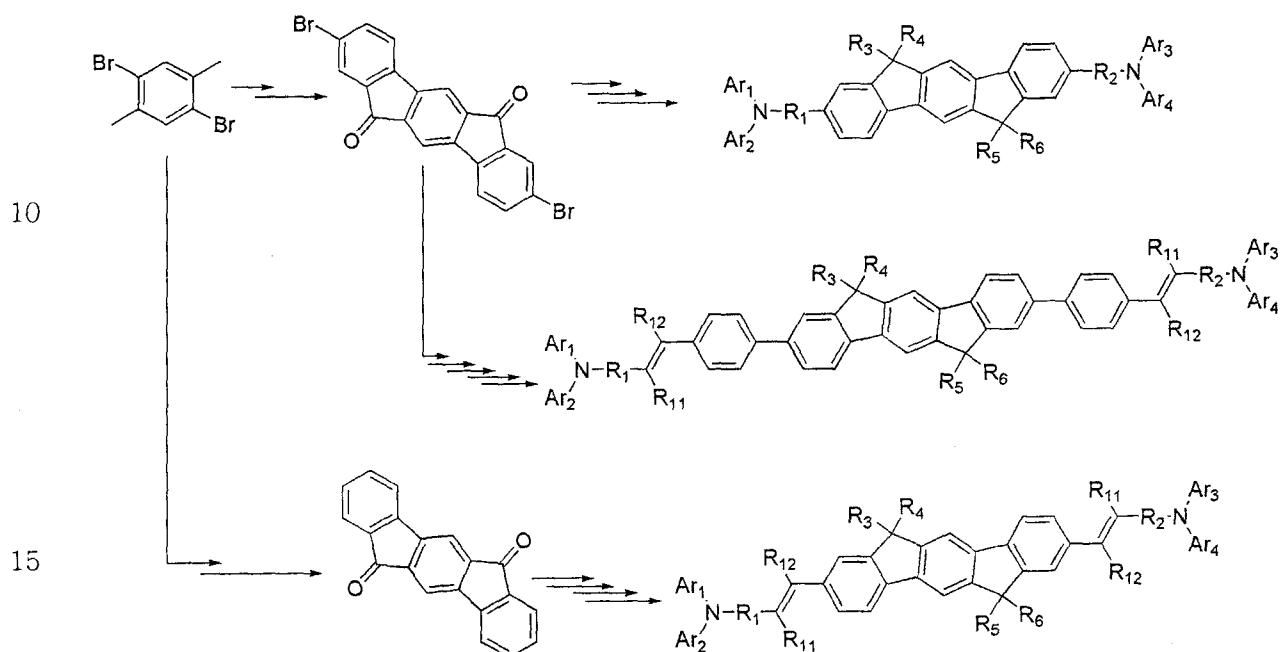
wherein, R_3 through R_6 represent methyl group or ethyl group, and R_{15} to R_{18} represent methyl group, ethyl group or phenyl group.

25

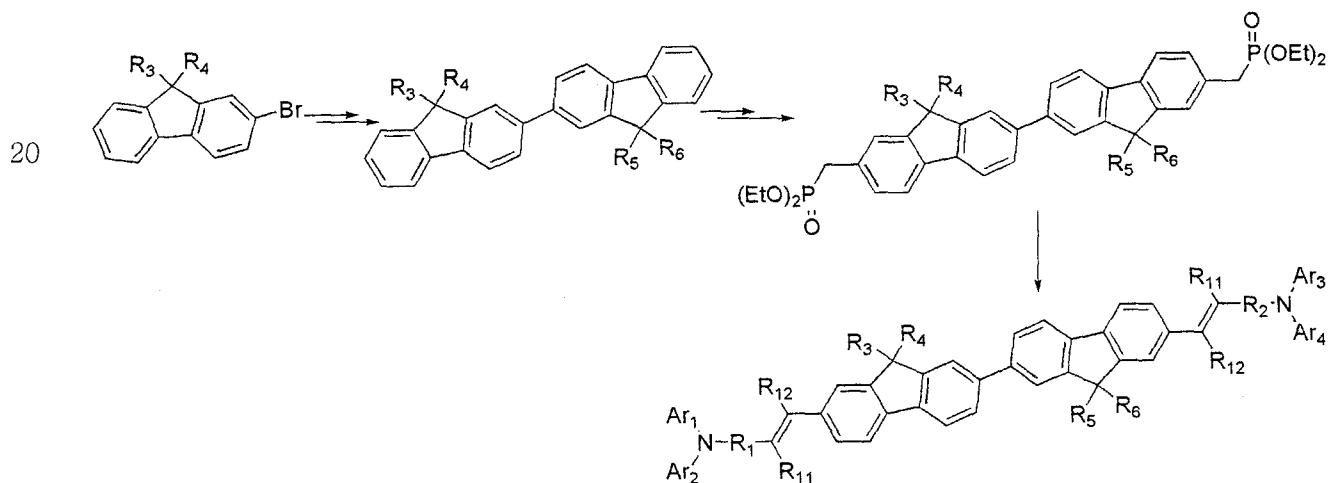
Each compound represented by Chemical Formulas 2, 3 or 5,

as an organic electroluminescent compound can be prepared via a reaction route represented by Reaction Scheme 1, a compound of Chemical Formula 4 via a reaction route of Reaction Scheme 2, and a compound of Chemical Formula 6 via that of Reaction 5 Scheme 3.

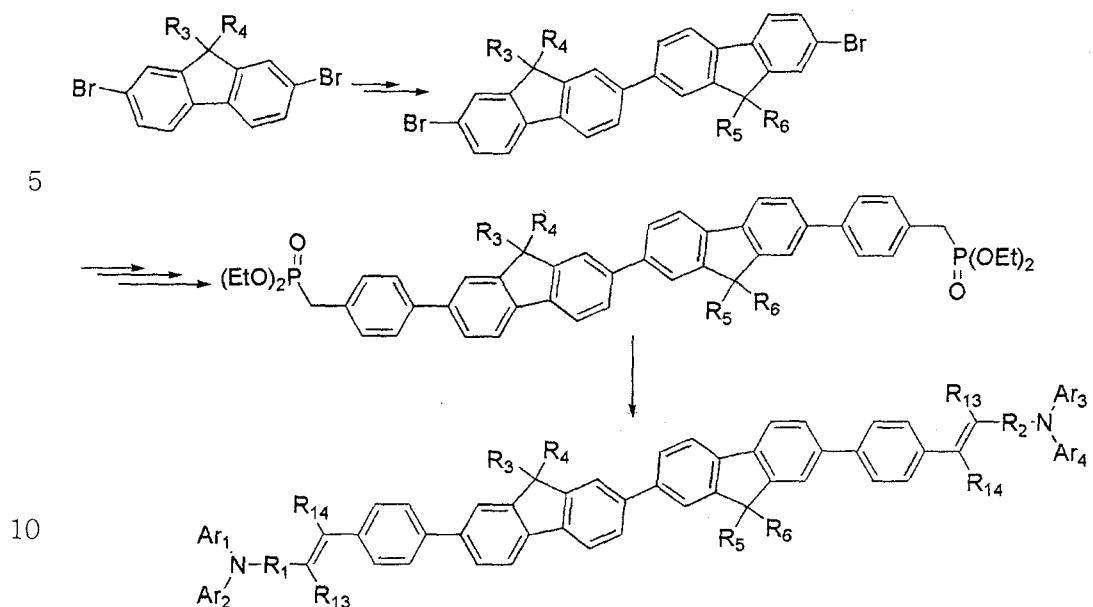
[Reaction Scheme 1]



[Reaction Scheme 2]



[Reaction Scheme 3]



【 Brief Description of Drawings 】

Fig. 1 is a graph showing the EL spectrum of an OLED employing IF2-1 as an electroluminescent material of the present invention and that of Comparative Example 1,

Fig. 2 is a graph showing the change of current density with respect to voltage of an OLED employing IF2-1 as an electroluminescent material of the present invention,

Fig. 3 is a graph showing the change of luminance with respect to the operating voltage of an OLED employing IF2-1 as an electroluminescent material of the present invention, and

Fig. 4 is a graph showing the change of electroluminescent efficiency with respect to current density of an OLED employing IF2-1 element as an electroluminescent

material of the present invention.

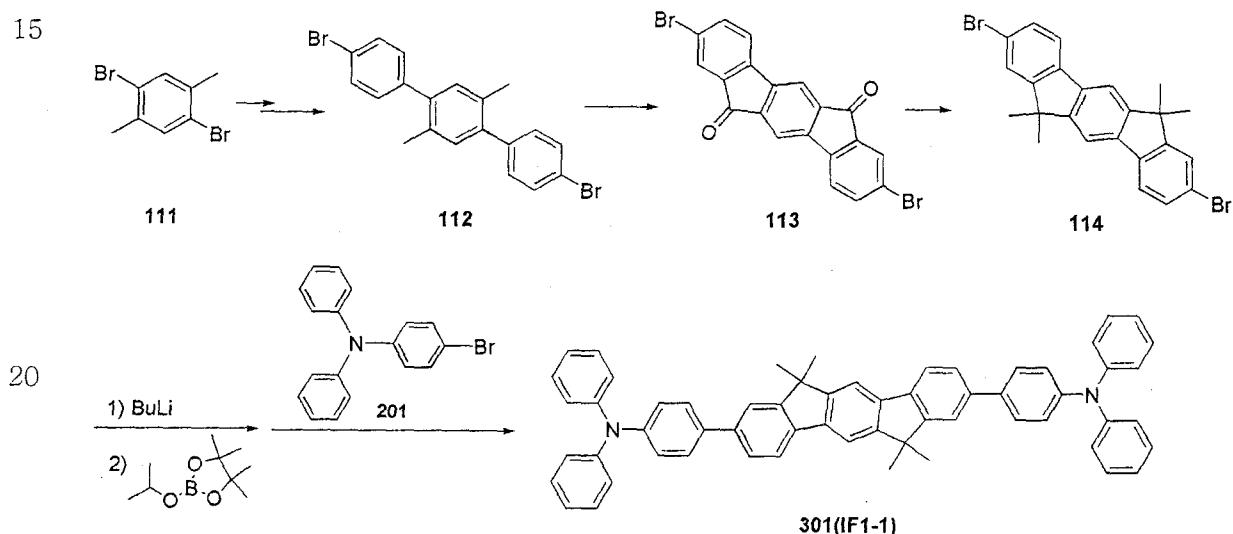
Other and further objects, features and advantages of the invention will appear more fully from the following description.

5

Examples

The present invention is further described with respect to the electroluminescent compounds according to the invention, a process for preparing the same and the electroluminescent properties of the device employing the same by referring to representative compounds according to the present invention, which are provided for illustration only and are not intended to be limiting in any way.

[Synthetic Example 1] Synthesis of IF1-1



In 50 ml of THF, 2,5-dibromoxylene (2.0 g, 7.60 mmol) as Compound (111) was dissolved and tert-butyl lithium (1.5 equivalent) was added to the THF solution of 2,5-dibromoxylene

(50 ml) at -80°C and the resultant solution was stirred at -40°C under nitrogen atmosphere for 12 hours. After the stirring completed, 2-isopropoxy-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (4.3 g, 23.1 mmol) was added thereto, while maintaining the temperature of the reaction mixture at -80°C to provide a boronic ester compound of Compound (111) (2.31 g, 6.42 mmol), and the resultant boronic ester compound of Compound (111) (2.3 g) was dissolved in 50 ml of THF. To the solution, added were 1-bromo-4-iodobenzene (3.80 g, 13.4 mmol), Pd(*PPh*₃)₄ (1.5 g, 1.29 mmol) and aqueous 2M solution of calcium carbonate (20 ml), and the resultant mixture was heated under reflux for 10 hours. From the precipitate thus formed, Compound (112) (2.14 g, 5.14 mmol) was obtained.

Compound (112) (2.14 g) was dissolved in 20 ml of pyridine, and an aqueous 2M potassium permanganate solution (15 ml) was added thereto to provide a carboxylic acid at the end of Compound (112). The solid obtained from extraction of the organic layer was put into sulfuric acid, and the mixture was heated at 80°C for 12 hours. After lowering the temperature of said sulfuric acid solution to ambient temperature, the solution was poured into crushed ice. The solid thus formed was extracted to obtain Compound (113) (1.70 g, 3.86 mmol).

Compound (113) (1.70 g) was put into diethylene glycol (30 ml), and hydrazine hydrate (0.58 g, 11.6 mmol) and potassium hydroxide (0.5 g) were added thereto, and the

resultant mixture was heated under reflux for 48 hours. After completion of heating under reflux, the reaction mixture was cooled to ambient temperature and extracted from ethyl acetate to provide indinofluorene compound. After drying, the compound 5 was dissolved in 30 ml of THF, and under nitrogen atmosphere, methyl iodide (2.20 g, 15.5 mmol) was added thereto at -78°C and then 1.8 M solution of n-butyllithium in THF (15 ml) was slowly added thereto. After stirring the mixture for 1 hour, the temperature was raised to ambient temperature, and the 10 mixture was again stirred and the reaction quenched by slowly adding 50 ml of water. After completion of the reaction, the reaction mixture was extracted from the organic layer and completely dried to obtain Compound (114) (1.17 g, 2.50 mmol).

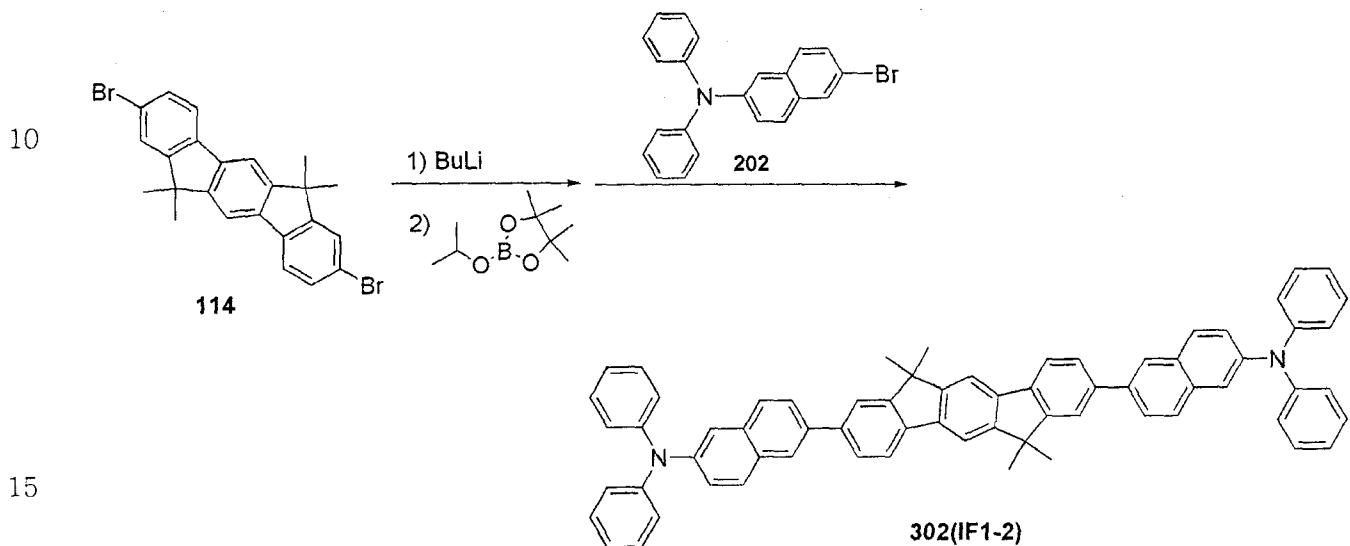
Compound (114) (1.17 g) was dissolved in THF (30 ml), and 15 1.5 equivalent of tert-butyl lithium was added thereto. By the use of 2-isopropoxy-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (1.4 g, 7.53 mmol), a boronic ester compound (1.33 g, 2.37 mmol) as Compound (114) was prepared. The boronic ester compound of Compound (114) (1.33 g) thus obtained was 20 dissolved in 30 ml of THF solution, and Compound (201) (1.56 g, 4.81 mmol) and $Pd(PPh_3)_4$ (0.56 g, 0.48 mmol) and aqueous 2M solution of calcium carbonate (10 ml) were added thereto. After heating the reaction mixture under reflux for 12 hour, the precipitate thus formed was extracted with ethyl acetate. 25 After recrystallization and drying, Compound (301, IFl-1)

(1.50 g, 1.88 mmol) was obtained as the title compound in total yield of 24.7%.

¹H NMR(200MHz, CDCl₃): δ 1.65(s, 12H), 6.45-6.55(m, 12H), 6.6-6.65(m, 4H), 7.0-7.05(m, 8H), 7.2-7.25(d, 4H), 7.65(d, 2H), 7.73(d, 2H), 7.80(s, 2H), 8.0-8.1(d, 2H)

MS/FAB: 796(found), 797.06(calculated)

[Synthetic Example 2] Synthesis of IF1-2

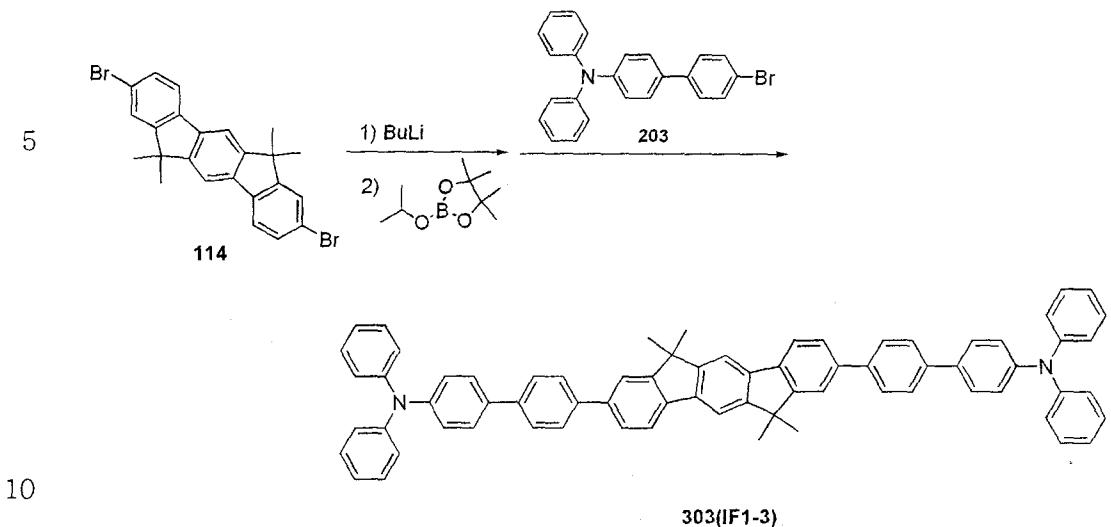


Compound (302, IF1-2) (1.16 g, 1.30 mmol) as the title compound was obtained in total yield of 19.0% according to the same procedure as Synthetic Example 1, but Compound 114 (1.0 g, 2.14 mmol), and Compound 202 (1.61 g, 4.30 mmol) instead of Compound 201 were employed.

¹H NMR(200MHz, CDCl₃): δ 1.65(s, 12H), 6.45-6.55(m, 8H), 6.6-6.65(m, 4H), 6.75-6.8(m, 4H), 7.0-7.05(m, 8H), 7.45-7.55(m, 6H), 7.65(d, 2H), 7.75-7.85(m, 6H), 8.0-8.05(d, 2H)

MS/FAB: 896 (found), 897.19 (calculated)

[Synthetic Example 3] Synthesis of IF1-3

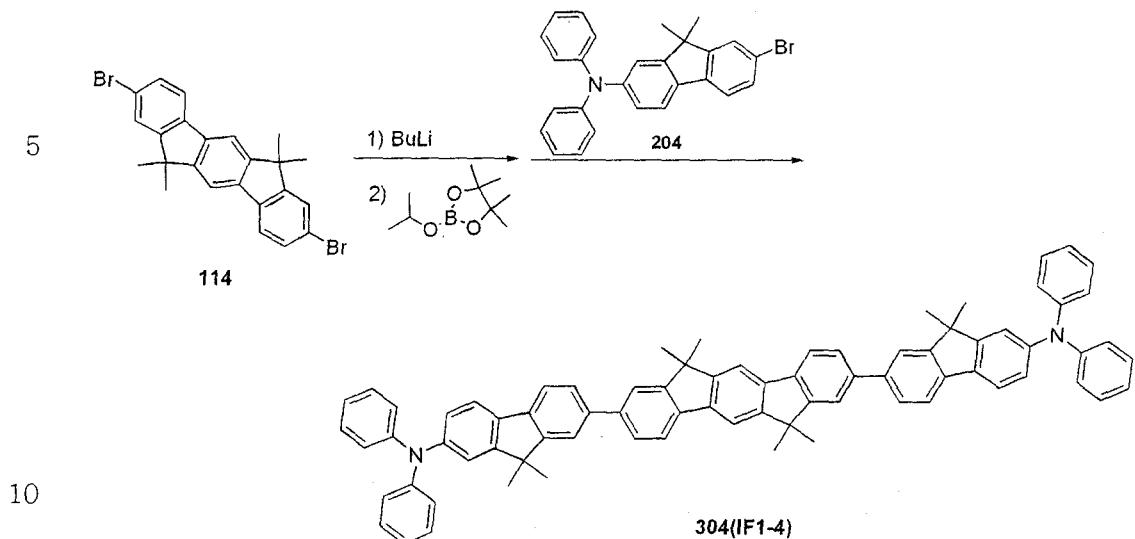


Compound (303, IF1-3) (1.12 g, 1.18 mmol) as the title compound was obtained in total yield of 17.2% according to the same procedure as Synthetic Example 1, but Compound 114 (1.0 g, 2.14 mmol), and Compound 203 (1.72 g, 4.30 mmol) instead of Compound 201 were employed.

15 ^1H NMR (200MHz, CDCl_3): δ 1.65 (s, 12H), 6.45-6.55 (m, 12H), 6.6-6.65 (m, 4H), 7.0-7.05 (m, 8H), 7.2-7.25 (d, 4H), 7.55-7.57 (d, 8H), 7.65 (d, 2H), 7.75 (s, 2H), 7.8 (s, 2H), 8.0-8.05 (d, 2H)

20 MS/FAB: 948 (found), 949.26 (calculated)

[Synthetic Example 4] Synthesis of IF1-4

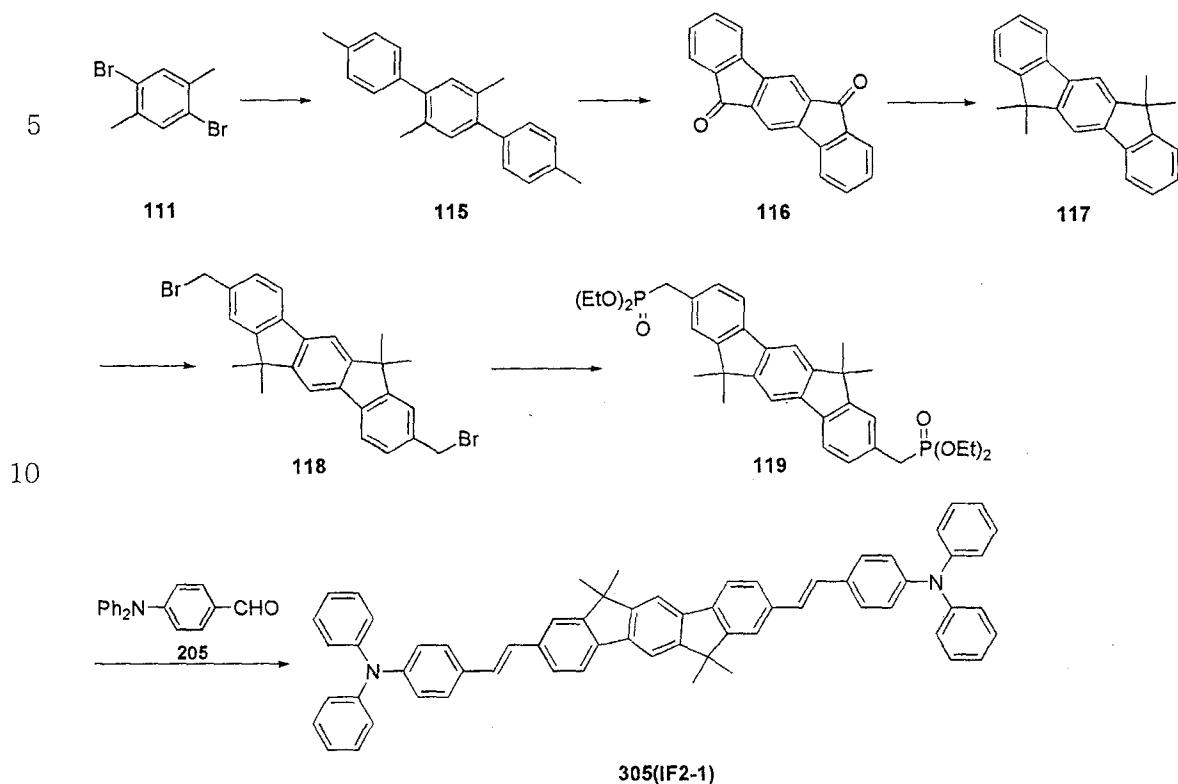


Compound (304, IF1-4) (0.95 g, 0.92 mmol) as the title compound was obtained in total yield of 13.4% according to the same procedure as Synthetic Example 1, but Compound 114 (1.0 g, 2.14 mmol), and Compound 204 (1.90 g, 4.32 mmol) instead of Compound 201 were employed.

¹H NMR (200MHz, CDCl₃): δ 1.63-1.65(d, 24H), 6.45-6.50(d, 8H), 6.55-6.65(m, 6H), 6.75(s, 2H), 7.0-7.05(m, 8H), 7.58-7.65(m, 6H), 7.73-7.85(m, 6H), 8.0-8.05(d, 2H)

20 MS/FAB: 1028 (found), 1029.39 (calculated)

[Synthetic Example 5] Synthesis of IF2-1



15

In 50 ml of THF, 2,5-dibromoxylene (2.0 g, 7.60 mmol) was dissolved, and phenyl boronic acid (1.95 g, 16.0 mmol) and $\text{Pd}(\text{PPh}_3)_4$ (1.95 g, 1.68 mmol), aqueous 2M calcium carbonate solution (25 ml) were added to the THF solution of 2,5-dibromoxylene (50 ml), and the resultant mixture was heated under reflux for 10 hours. From the precipitate thus formed, Compound (115) (1.86 g, 7.2 mmol) was obtained.

Compound (115) (1.86 g) was dissolved in 20 ml of pyridine, and an aqueous 2M potassium permanganate solution (15 ml) was added thereto to provide carboxylic acid at the

end of the compound. The solid obtained from extraction of the organic layer was put into sulfuric acid, and the mixture was heated at 80°C for 12 hours. After lowering the temperature of said sulfuric acid solution to ambient temperature, the 5 solution was poured into crushed ice. The solid thus formed was extracted to obtain Compound (116) (1.64 g, 5.82 mmol).

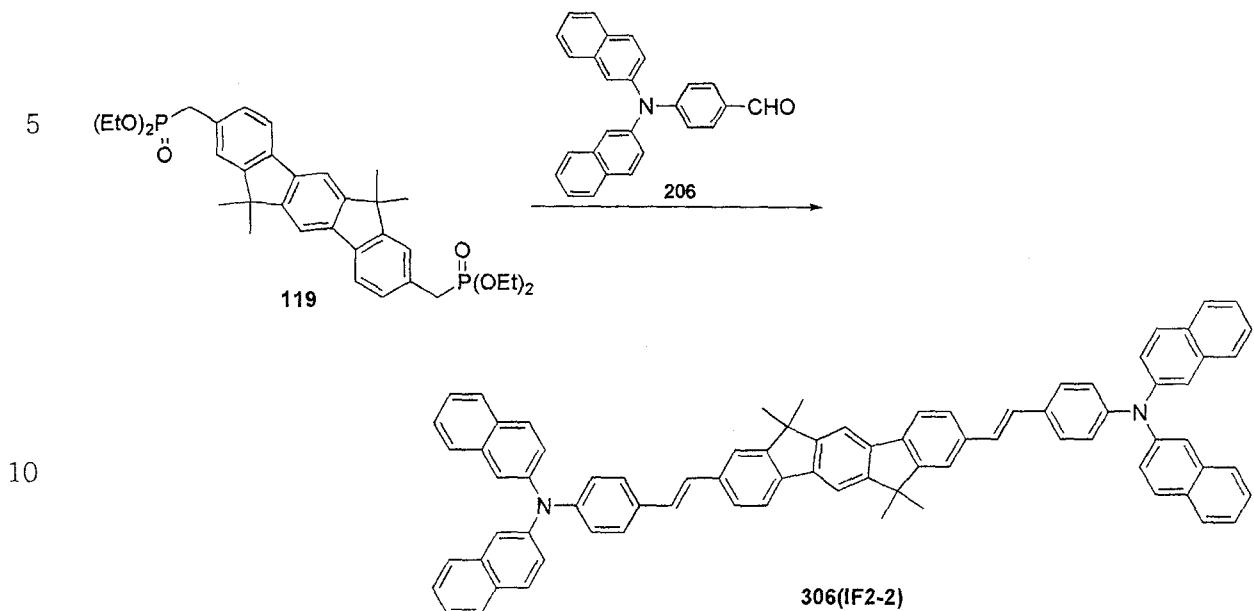
Compound (116) (1.64 g) was put into diethylene glycol (30 ml), and hydrazine hydrate (0.85 g, 17.0 mmol) and potassium hydroxide (0.8 g) were added thereto, and the 10 resultant mixture was heated under reflux for 48 hours. After completion of heating under reflux, the reaction mixture was cooled to ambient temperature and extracted from ethyl acetate to provide indinofluorene compound. After drying, the compound was dissolved in 30 ml of THF, and under nitrogen atmosphere, 15 methyl iodide (1.65 g, 11.6 mmol) was added thereto at -78°C and then 1.8 M solution of n-butyllithium in THF (12 ml) was slowly added thereto. After stirring the mixture for 1 hour, the temperature was raised to ambient temperature, and the mixture was again stirred for 24 hours and the reaction was 20 quenched by slowly adding 50 ml of water. After completion of the reaction, the reaction mixture was extracted from organic layer and completely dried to obtain Compound (117) (1.25 g, 4.03 mmol).

Compound (117) (1.25 g, 4.03 mmol) and paraformaldehyde 25 (1.8 g) were added to 35% HBr solution in acetic acid (15 ml),

and the mixture was heated at 60°C for 24 hours. The temperature of the reaction mixture was then lowered to ambient temperature, extracted and dried to obtain Compound (118) (1.34 g, 2.70 mmol), which was charged in a reaction vessel. Triethylphosphite (2.0 g, 12.0 mmol) was added thereto at 0°C and the mixture was heated at 150°C for 4 hours. After completion of the reaction, residual triethylphosphite was removed by vacuum distillation, and the residue was extracted from ethyl acetate to obtain Compound (119) (1.4 g, 2.30 mmol). Compound (119) (1.4 g) and Compound (205) (1.30 g, 4.76 mmol) were dissolved in THF (30 ml), and 1.6 M solution of potassium tert-butoxide in THF (5 ml) was added dropwise to the mixed solution. The temperature was slowly raised to ambient temperature to complete the reaction. Then an excess amount of water was poured thereto to generate solid, which was then filtered. After recrystallization from THF-methanol, Compound (305, IF2-1) (1.23 g, 1.45 mmol) was obtained as the title compound in total yield of 19.1%.

¹H NMR (200MHz, CDCl₃): δ 1.65(s, 12H), 6.45-6.5(m, 12H), 6.6-6.65(m, 4H), 6.95-7.05(m, 12H), 7.15-7.2(d, 4H), 7.57-7.6(d, 2H), 7.7-7.75(d, 4H), 7.9-8.0(d, 2H)
MS/FAB: 848 (found), 849.14 (calculated)

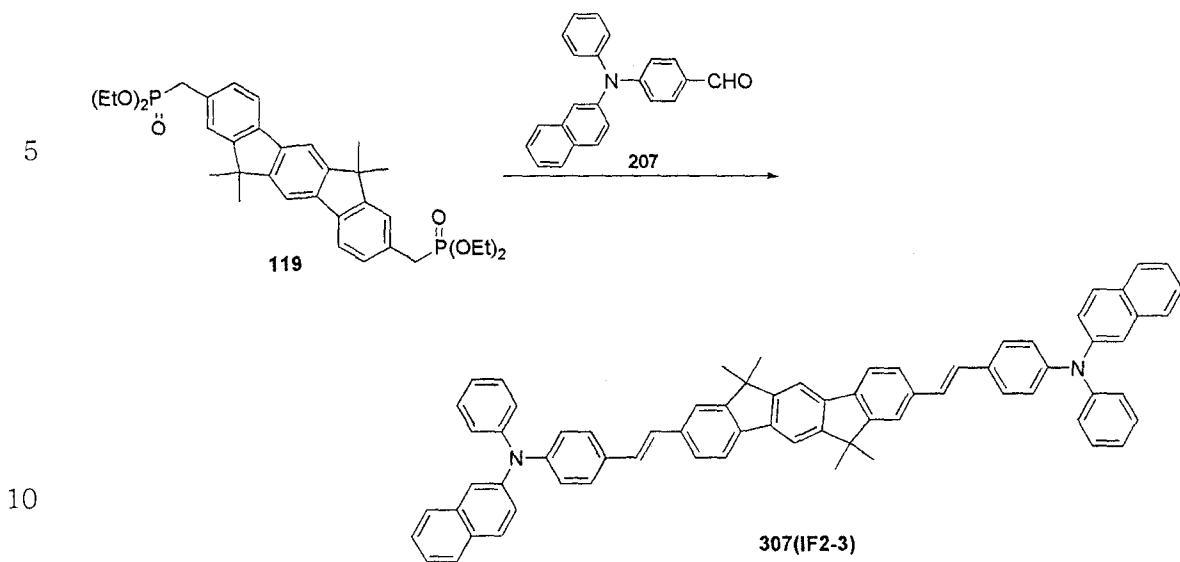
[Synthetic Example 6] Synthesis of IF2-2



Compound (306, IF2-2) (0.95 g, 0.91 mmol) as the title compound was obtained in total yield of 16.8% according to the same procedure as Synthetic Example 5, but Compound 119 (1.0 g, 1.64 mmol), and Compound 206 (1.28 g, 3.43 mmol) instead of Compound 205 were employed.

¹H NMR (200MHz, CDCl₃): δ 1.65(s, 12H), 6.45-6.50(d, 4H), 6.75-6.8(m, 8H), 7.0(d, 4H), 7.15-7.3(m, 12H), 7.4-7.6(m, 14H),
20 7.7-7.75(d, 4H), 7.9-8.0(d, 2H)

[Synthetic Example 7] Synthesis of IF2-3

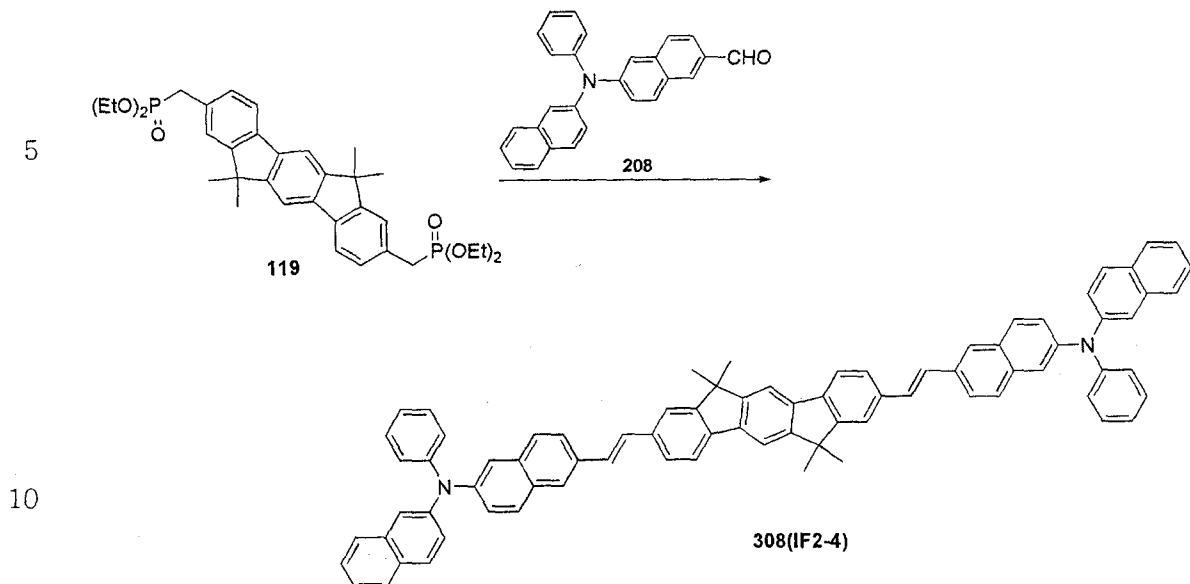


Compound (307, IF2-3) (0.92 g, 1.08 mmol) as the title compound was obtained in total yield of 20.0% according to the same procedure as Synthetic Example 5, but Compound 119 (1.0 g, 1.64 mmol), and Compound 207 (1.10 g, 3.41 mmol) instead of Compound 205 were employed.

¹H NMR (200MHz, CDCl₃): δ 1.65(s, 12H), 6.45-6.5(d, 8H), 6.6-6.65(m, 2H), 6.75-6.8(m, 4H), 6.95-7.25(m, 16H), 7.4-7.6(m, 8H), 7.7-7.75(d, 4H), 7.9-8.0(d, 2H)

MS/FAB: 948 (found), 949.26 (calculated)

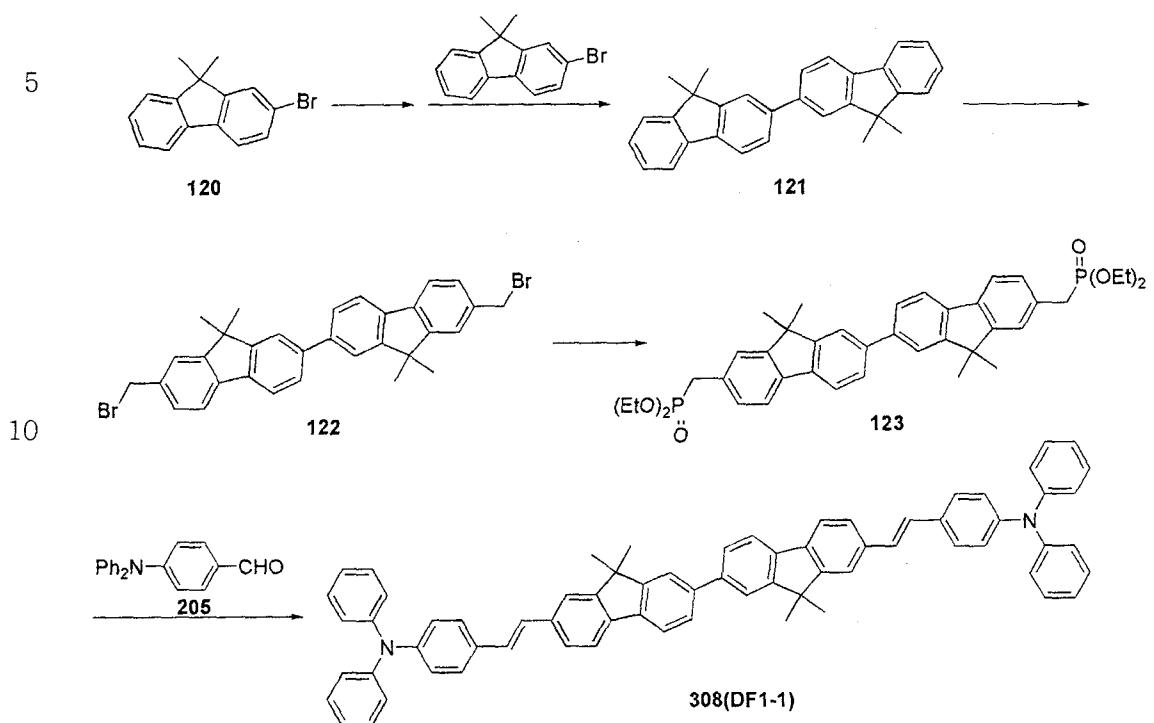
[Synthetic Example 8] Synthesis of IF2-4



Compound (308, IF2-4) (0.71 g, 0.68 mmol) as the title compound was obtained in total yield of 12.6% according to the 15 same procedure as Synthetic Example 5, but Compound 119 (1.0 g, 1.64 mmol), and Compound 208 (1.28 g, 3.43 mmol) instead of Compound 205 were employed.

¹H NMR(200MHz, CDCl₃): δ 1.65(s, 12H), 6.45-6.5(d, 4H), 6.6-6.65(m, 2H), 6.75-6.8(m, 8H), 6.95-7.1(m, 10H), 7.2-7.25(m, 2H), 7.35-7.6(m, 14H), 7.7-7.75(d, 6H), 7.9-8.0(d, 2H)
 20 MS/FAB: 1048 (found), 1049.38 (calculated)

[Synthetic Example 9] Synthesis of DF1-1



15

In 50 ml of THF, 2-bromo-9,9-dimethylfluorene (2.0 g, 7.33 mmol) as Compound (120) was dissolved and tert-butyl lithium (1.5 equivalent) was added to the THF solution of 2-bromo-9,9-dimethylfluorene (50 ml) at -80°C and the resultant solution was stirred at -40°C under nitrogen atmosphere for 12 hours.

After the stirring completed, 2-isopropoxy-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (4.3 g, 23.1 mmol) was added thereto, while maintaining the temperature of the reaction mixture at -80°C to provide a boronic ester compound of

Compound (120) (2.16 g, 6.75 mmol), and the resultant boronic ester compound of Compound (120) (2.16 g) was dissolved in 50 ml of THF. To the solution, 2-bromo-9,9-dimethylfluorene (1.92 g, 7.03 mmol), $\text{Pd}(\text{PPh}_3)_4$ (0.97 g, 0.84 mmol) and aqueous 2M 5 solution of calcium carbonate (15 ml) were added and the resultant mixture was heated under reflux for 10 hours. From the precipitate thus formed, Compound (121) (2.26 g, 5.85 mmol) was obtained.

Compound (121) (2.26 g) and paraformaldehyde (2.6 g) were 10 added to 35% HBr solution in acetic acid (20 ml), and the mixture was heated at 60°C for 24 hours. Then the temperature of the reaction mixture was lowered to ambient temperature, extracted and dried to obtain Compound (122) (2.64 g, 4.62 mmol). Compound (122) (2.64 g) was charged to a reaction 15 vessel. Triethylphosphite (3.42 g, 20.6 mmol) was added thereto at 0°C and the mixture was heated at 150°C for 4 hours. After completion of the reaction, residual triethylphosphite was removed by vacuum distillation, and the residue was extracted from ethyl acetate to obtain Compound (123) (2.13 g, 20 3.10 mmol).

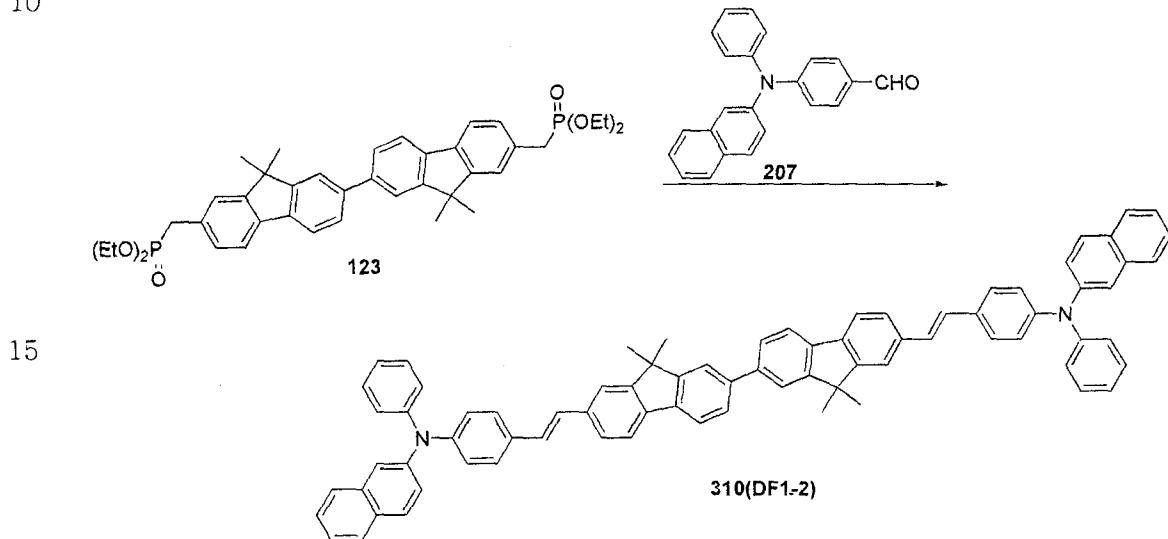
Compound (123) (2.13 g) and Compound (205) (1.86 g, 6.81 mmol) were dissolved in THF (40 ml), and 1.6 M solution of potassium tert-butoxide in THF (10 ml) was added dropwise to the mixed solution at 0°C. The temperature was slowly raised to 25 ambient temperature to complete the reaction. Then an excess

amount of water was poured thereto to generate solid, which was then filtered. After recrystallization from THF-methanol, Compound (309, DF1-1) (1.54 g, 1.67 mmol) was obtained as the title compound in total yield of 22.8%.

5 ^1H NMR (200MHz, CDCl_3): δ 1.65(s, 12H), 6.45-6.5(m, 12H), 6.6-6.65(m, 4H), 6.95-7.05(m, 12H), 7.15-7.2(d, 4H), 7.5-7.65(m, 4H), 7.7-7.8(m, 4H), 7.85-7.9(d, 4H)
 MS/FAB: 924 (found), 925.24 (calculated)

[Synthetic Example 10] Synthesis of DF1-2

10



15

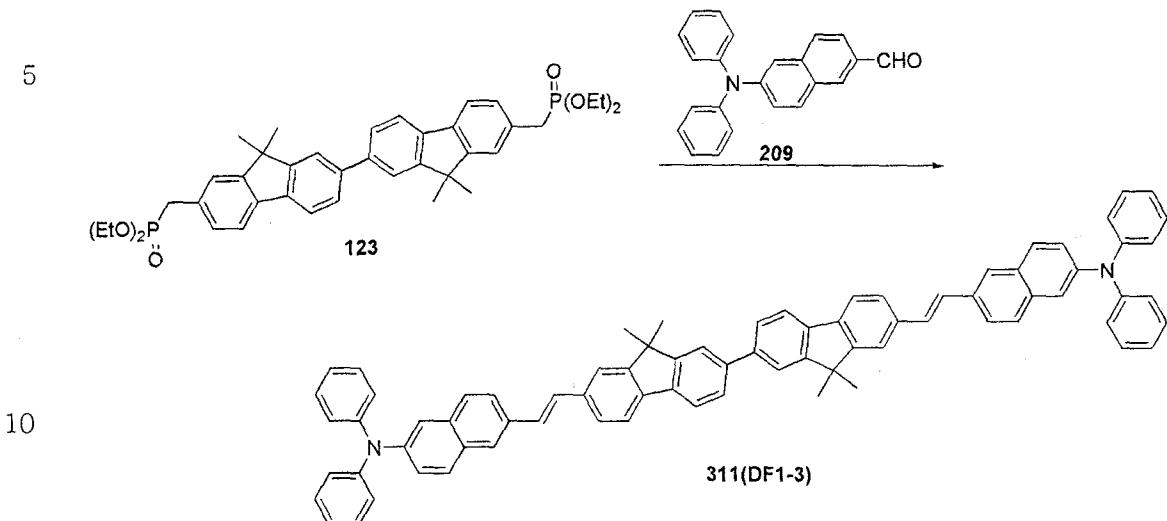
Compound (310, DF1-2) (0.88 g, 0.86 mmol) as the title compound was obtained in total yield of 24.9% according to the same procedure as Synthetic Example 9, but Compound 123 (1 g, 1.46 mmol), and Compound 207 (1.03 g, 3.19 mmol) instead of Compound 205 were employed.

25 ^1H NMR (200MHz, CDCl_3): δ 1.65(s, 12H), 6.45-6.5(m, 8H), 6.6-6.65(m, 2H), 6.75-6.8(m, 4H), 6.95-7.25(m, 16H), 7.35-

7.6 (m, 10H), 7.7-7.8 (d, 4H), 7.8-7.9 (d, 4H)

MS/FAB: 1024 (found), 1025.36 (calculated)

[Synthetic Example 11] Synthesis of DF1-3

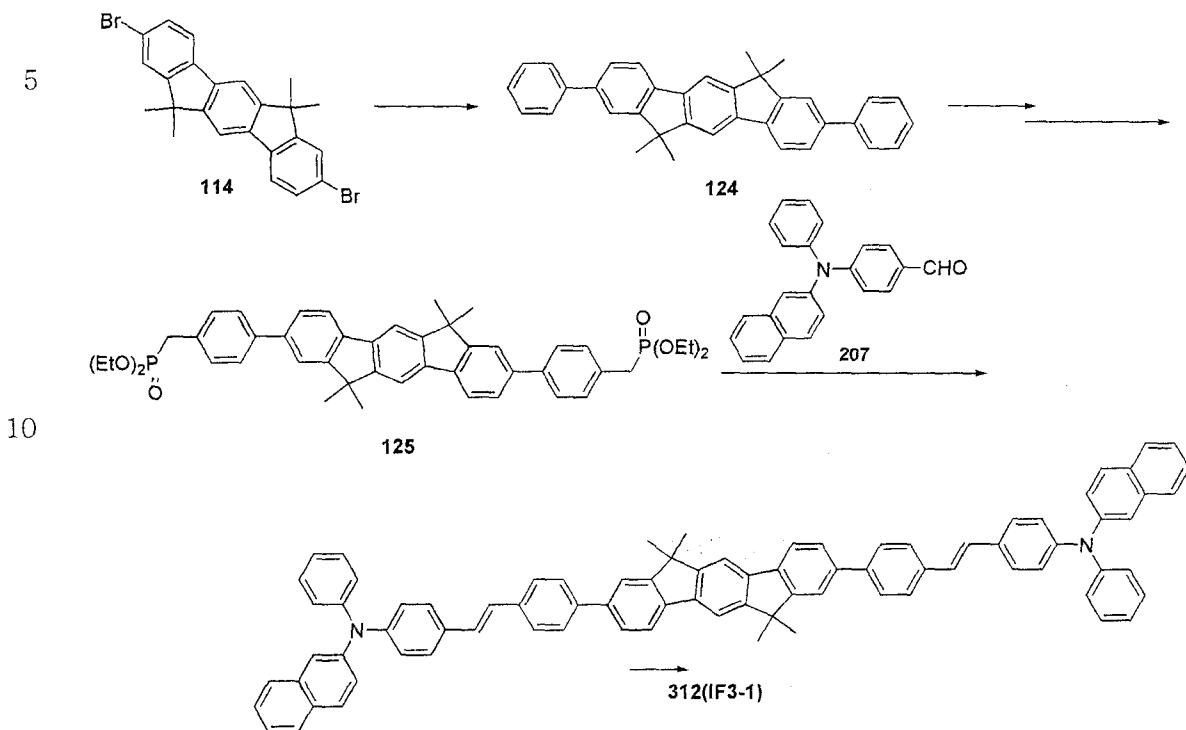


Compound (311, DF1-3) (0.56 g, 0.55 mmol) as the title compound was obtained in total yield of 15.9% according to the same procedure as Synthetic Example 9, but Compound 123 (1 g, 1.46 mmol), and Compound 209 (1.03 g, 3.19 mmol) instead of Compound 205 were employed.

15 ^1H NMR (200MHz, CDCl_3): δ 1.65 (s, 12H), 6.45-6.5 (m, 8H), 6.6-6.65 (m, 4H), 6.75-6.8 (m, 4H), 6.95-7.05 (m, 12H), 7.35-7.6 (m, 10H), 7.7-7.8 (t, 6H), 7.8-7.9 (d, 4H)

20 MS/FAB: 1024 (found), 1025.36 (calculated)

[Synthetic Example 12] Synthesis of IF3-1



To a solution of Compound (114) (2.0 g, 4.27 mmol) in THF (50 ml), added were phenyl boronic acid (1.10 g, 9.02 mmol), Pd(PPh₃)₄ (1.04 g, 0.90 mmol), and aqueous 2M calcium carbonate solution (15 ml), and the resultant mixture was heated under reflux for 10 hours. From the precipitate thus formed, obtained was Compound (124) (1.80 g, 3.90 mmol).

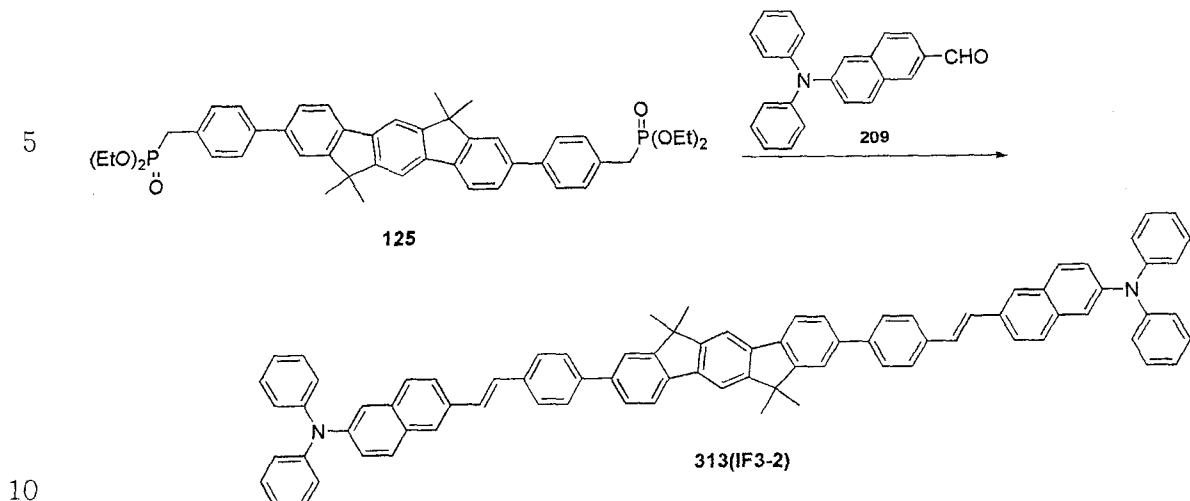
Compound (124) (1.80 g) and paraformaldehyde (1.7 g) were added to 35% HBr solution in acetic acid (20 ml), and the mixture was heated at 60°C for 24 hours. Then the temperature of the reaction mixture was lowered to ambient temperature,

extracted and dried to obtain a bromomethyl derivative, which was then charged to a reaction vessel. Triethylphosphite (2.57 g, 15.5 mmol) was added thereto at 0°C and the mixture was heated at 150°C for 4 hours. After completion of the reaction, 5 residual triethylphosphite was removed by vacuum distillation, and the residue was extracted from ethyl acetate to obtain Compound (125) (1.66 g, 2.18 mmol).

Compound (125) (1.66 g) and Compound (207) (1.48 g, 4.58 mmol) were dissolved in THF (50 ml), and 1.6 M solution of 10 potassium tert-butoxide in THF (8 ml) was added dropwise to the mixed solution at 0°C. The temperature was slowly raised to ambient temperature to complete the reaction. Then an excess amount of water was poured thereto to generate solid, which was then filtered. After recrystallization from ethanol, 15 Compound (312, IF3-1) (1.65 g, 1.65 mmol) was obtained as the title compound in total yield of 38.6%.

¹H NMR (200MHz, CDCl₃): δ 1.65(s, 12H), 6.45-6.5(m, 8H), 6.6-6.65(m, 2H), 6.75-6.8(m, 4H), 6.95-7.3(m, 16H), 7.4-7.6(m, 14H), 7.65(d, 2H), 7.75(s, 2H), 7.8(s, 2H), 7.95-8.05(d, 2H)
20 MS/FAB: 1100 (found), 1101.46 (calculated)

[Synthetic Example 13] Synthesis of IF3-2

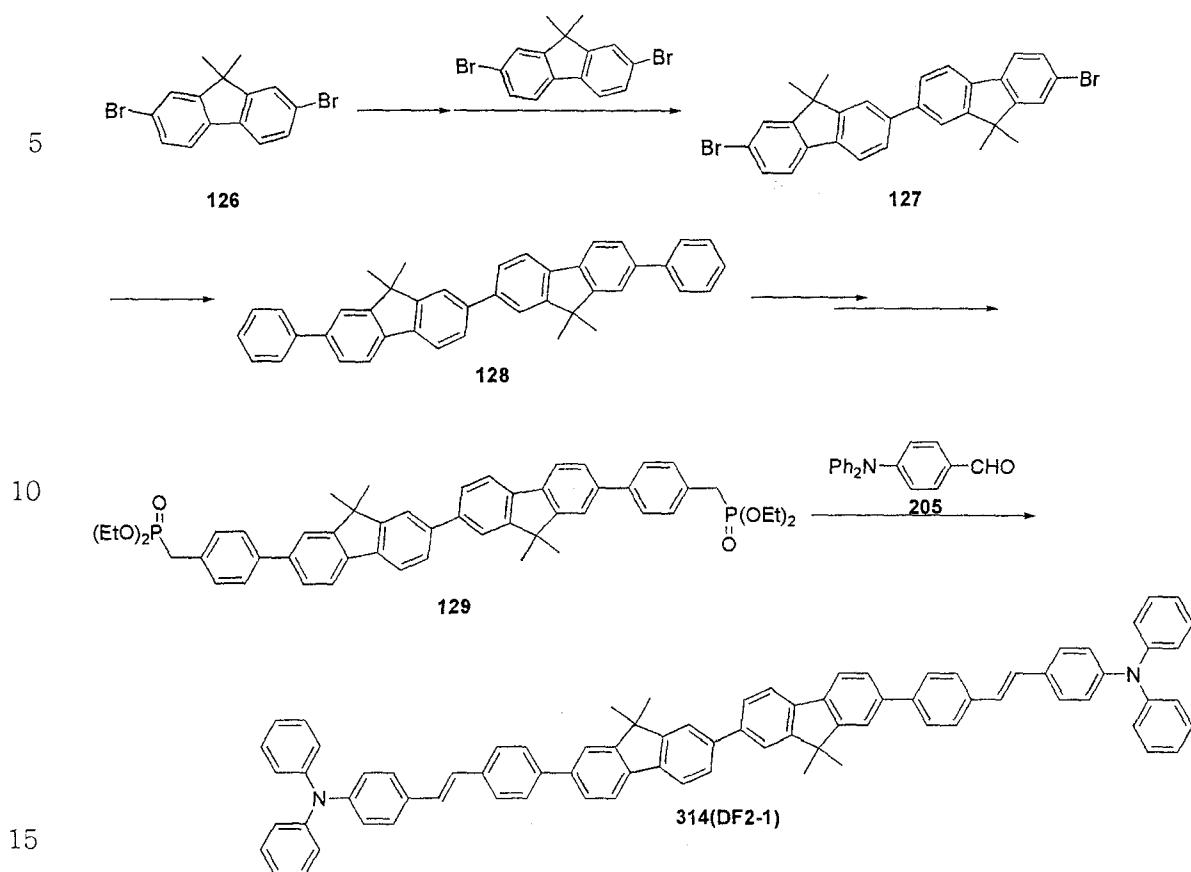


Compound (313, IF3-2) (0.86 g, 0.78 mmol) as the title compound was obtained in total yield of 30.4% according to the same procedure as Synthetic Example 12, but Compound 125 (1 g, 1.31 mmol), and Compound 209 (0.90 g, 2.79 mmol) instead of 15 Compound 207 were employed.

¹H NMR (200MHz, CDCl₃): δ 1.65(s, 12H), 6.45-6.5(m, 8H), 6.6-6.65(m, 4H), 6.75-6.8(m, 4H), 6.95-7.05(m, 12H), 7.4-7.55(m, 14H), 7.65(d, 2H), 7.7-7.75(d, 4H), 7.8(s, 2H), 7.95-8.05(d, 2H)

20 MS/FAB: 1100(found), 1101.46(calculated)

[Synthetic Example 14] Synthesis of DF2-1



To a solution of 2,7-dibromo-9,9-dimethylfluorene (2.0 g, 5.68 mmol) as Compound (126) in THF (50 ml), added was 1.5 equivalent of tert-butyl lithium at -80°C and the resultant 20 solution was stirred at -40°C under nitrogen atmosphere for 12 hours.

After the stirring completed, 2-isopropoxy-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (0.95 g, 5.11 mmol) was added thereto, while maintaining the temperature of the reaction 25 mixture at -80°C to provide a boronic ester compound of

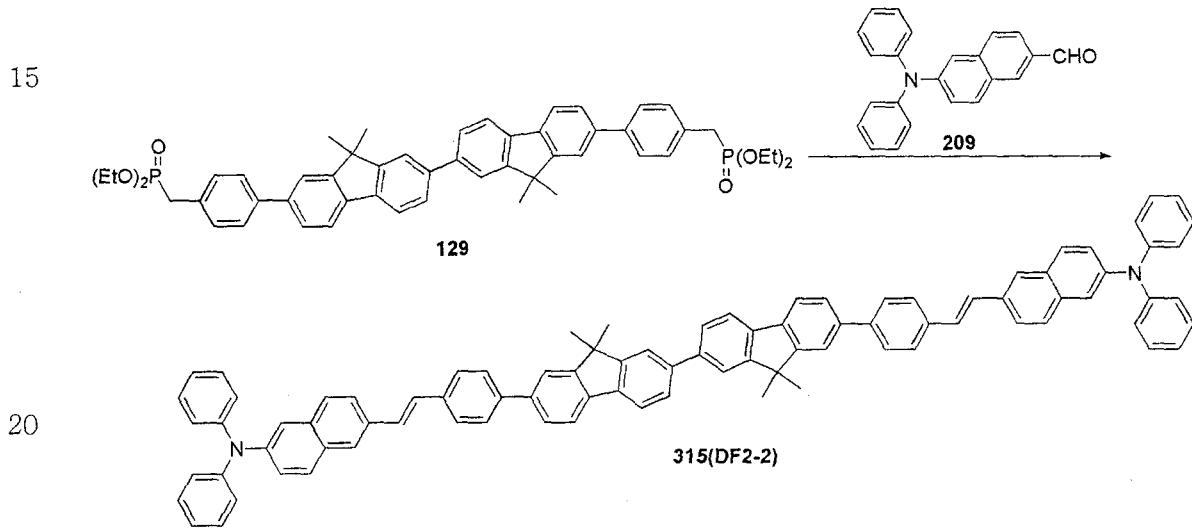
Compound (126) (1.86 g, 4.66 mmol), and the resultant boronic ester compound of Compound (126) (1.86 g) was dissolved in 50 ml of THF. To the solution, added were 2,7-dibromo-9,9-dimethylfluorene (1.56 g, 4.43 mmol), $\text{Pd}(\text{PPh}_3)_4$ (0.67 g, 0.58 mmol) and aqueous 2M solution of calcium carbonate (10 ml), and the resultant mixture was heated under reflux for 10 hours. From the precipitate thus formed, obtained was Compound (127) (2.12 g, 3.90 mmol).

To a solution of Compound (127) (2.12 g, 4.27 mmol) in 10 THF (50 ml), added were phenyl boronic acid (1.00 g, 8.20 mmol), $\text{Pd}(\text{PPh}_3)_4$ (1.18 g, 1.02 mmol) and aqueous 2M calcium carbonate solution (20 ml), and the resultant mixture was heated under reflux for 10 hours. From the precipitate thus formed, obtained was Compound (128) (1.87 g, 3.48 mmol).
15 Compound (128) (1.87 g) and paraformaldehyde (1.8 g) were added to 35% HBr solution in acetic acid (15 ml), and the mixture was heated at 60°C for 24 hours. Then the temperature of the reaction mixture was lowered to ambient temperature, extracted and dried to obtain a bromethyl derivative, which
20 was then charged to a reaction vessel. Triethylphosphite (2.30 g, 13.9 mmol) was added dropwise thereto at 0°C and the mixture was heated at 150°C for 4 hours. After completion of the reaction, residual triethylphosphite was removed by vacuum distillation, and the residue was extracted from ethyl acetate
25 to obtain Compound (129) (1.32 g, 1.57 mmol).

Compound (129) (1.32 g) and Compound (205) (0.90 g, 3.30 mmol) were dissolved in THF (30 ml), and 1.6 M solution of potassium tert-butoxide in THF (6 ml) was added to the mixed solution dropwise at 0°C. The temperature was slowly raised to 5 ambient temperature to complete the reaction. Then an excess amount of water was poured thereto to generate solid, which was then filtered. After recrystallization from ethanol, Compound (314, DF2-1) (1.28 g, 1.19 mmol) was obtained as the title compound in total yield of 21.0%.

10 ^1H NMR (200MHz, CDCl_3): δ 1.65(s, 12H), 6.45-6.5(m, 12H),
6.6-6.65(m, 4H), 6.95-7.05(m, 12H), 7.15-7.2(m, 4H), 7.45-
7.5(d, 8H), 7.55-7.6(m, 4H), 7.75-7.8(d, 4H), 7.85-7.9(d, 4H)

[Synthetic Example 15] Synthesis of DF2-2



Compound (315, DF2-2) (0.86 g, 0.73 mmol) as the title compound was obtained in total yield of 17.0% according to the same procedure as Synthetic Example 14, but Compound 129 (1.0

g, 1.19 mmol), and Compound 209 (0.93 g, 2.88 mmol) instead of Compound 205 were employed.

¹H NMR(200MHz, CDCl₃): δ 1.65(s, 12H), 6.45-6.5(m, 8H), 6.6-6.8(m, 8H), 6.95-7.05(m, 12H), 7.35-7.6(m, 18H), 7.7-7.8(t, 5 6H), 7.85-7.9(d, 4H)

MS/FAB: 1176(found), 1177.56(calculated)

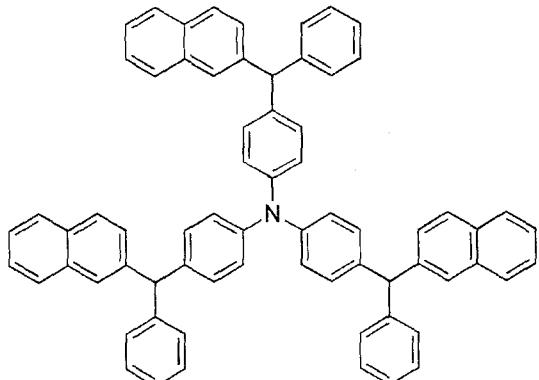
[Example 1] Manufacture of OLED device by using the compound according to the present invention

An OLED device having the structure employing the 10 electroluminescent material was manufactured.

First, a transparent electrode ITO thin film (15 Ω/\square) obtained from a glass for OLED was subjected to ultrasonic washing by trichloroethylene, acetone, ethanol and distilled water, subsequently, and stored in isopronanol before use.

15 Then, an ITO substrate was equipped in a substrate folder of vacuum vapor deposition equipment, and 4,4',4"-tris(N,N-(2-naphthyl)-phenylamino)triphenylamine (2-TNATA) represented by following structural formula was placed in a cell of the vacuum vapor deposition equipment, which was then ventilated 20 up to 10⁻⁶ torr of vacuum in the chamber. Electric current was applied to the cell to evaporate 2-TNATA to vapor-deposit a hole injection layer having 60 nm of thickness on the ITO substrate.

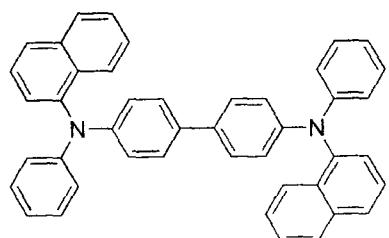
5



2-TNATA

10 Then, to another cell of the vacuum vapor deposition equipment, charged was N,N'-bis(α -naphthyl)-N,N'-diphenyl-4,4'-diamine (NPB), and electric current was applied to the cell to evaporate NPB to vapor-deposit a hole transport layer of 20 nm of thickness on the hole injection layer.

15



NPB

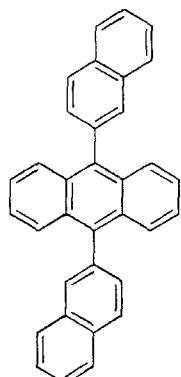
20

After forming the hole injection layer and hole transport layer, an electroluminescent layer was vapor-deposited thereon as follows. In one cell of the vacuum vapor deposition equipment, charged was dinaphthylanthracene (DNA) represented by following structural formula, and in another cell, an

25

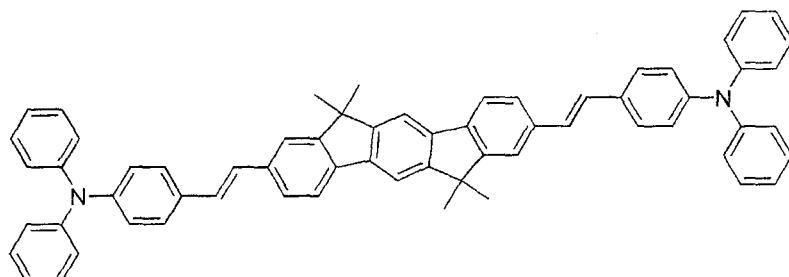
electroluminescent material of a compound according to the present invention (ex. Compound IF2-1), and an electroluminescent layer having 30 nm of thickness was vapor-deposited on said hole transport layer with the vapor deposition rate of 100:1.

10



DNA

15



IF2-1

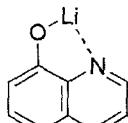
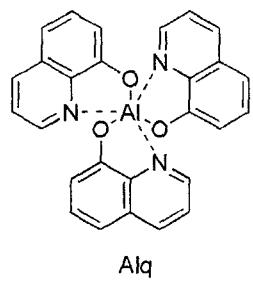
20

Then, tris(8-hydroxyquinoline)aluminum (III) (Alq) represented by following structural formula was vapor-deposited as an electron transport layer having 20 nm of thickness, and lithium quinolate (Liq) represented by following structural formula was vapor-deposited as an electron injection layer having from 1 to 2 nm of thickness.

25

Thereafter, an Al cathode was vapor-deposited with 150 nm of thickness by using another vapor-deposit device to manufacture an OLED.

5

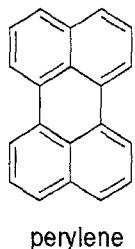


10 Each material employed in the OLED device was purified by vacuum sublimation under 10^{-6} torr, and employed as an electroluminescent material for OLED.

[Comparative Example 1] Preparation of an OLED employing conventional electroluminescent material

15 A hole injection layer and hole transport layer were created according to the same procedure as described in Example 1, and dinaphthylanthracene (DNA) as a blue electroluminescent material was charged in one cell of said vapor deposition equipment, while perylene having the following structural formula in another cell as another blue 20 electroluminescent material. Then, an electroluminescent layer with 30 nm thickness was vapor-deposited on said hole transport layer with the vapor deposition rate of 100:1.

25



Then, an electron transport layer and an electron injection layer were vapor-deposited according to the same procedure as described in Example 1, and an Al cathode was 5 vapor-deposited by using another vacuum vapor deposition equipment with a thickness of 150 nm, to manufacture an OLED.

[Example 2] Electroluminescent properties of the OLED manufactured

Electroluminescent efficiencies of OLEDs comprising the 10 organic electroluminescent compound according to the invention prepared from Example 1 and the conventional electroluminescent compound prepared from Comparative Example 1 were measured at 500 cd/m² and 2,000 cd/m², respectively, of which the results are shown in Table 1. Since the luminescent 15 properties in the range of low luminance and those applied on a panel are very important in case of blue electroluminescent material, in particular, the data of luminance of about 2,000 cd/m² was established as the standard in order to reflect those properties.

20 [Table 1]

No.	EL Material	EL Material	EL peak (nm)	EL Efficiency		Color coordinate		EL Efficiency
				@500 cd/m ²	@2,000 cd/m ²	X	Y	
1	DNA	IF1-1	451	3.67	2.89	0.155	0.137	26.8

2	DNA	IF1-2	435	2.90	2.04	0.151	0.092	31.5
3	DNA	IF1-3	435	3.01	2.32	0.151	0.094	32.0
4	DNA	IF1-4	438	2.95	2.20	0.151	0.093	31.7
5	DNA	IF2-1	465	11.27	12.81	0.154	0.195	65.7
6	DNA	IF2-2	465	11.71	12.37	0.166	0.202	61.2
7	DNA	IF2-3	465	10.33	12.87	0.169	0.208	61.9
8	DNA	IF2-4	461	8.02	10.90	0.158	0.192	56.8
9	DNA	DF1-1	456	7.70	8.35	0.149	0.146	57.2
10	DNA	DF1-2	456	7.07	8.41	0.158	0.155	54.3
11	DNA	DF1-3	455	6.73	7.81	0.147	0.128	61.0
12	DNA	IF3-1	453	6.61	6.76	0.155	0.132	51.2
13	DNA	IF3-2	452	5.60	5.80	0.150	0.126	44.5
14	DNA	DF2-1	450	5.11	5.09	0.168	0.104	49.1
15	DNA	DF2-2	448	4.50	4.62	0.157	0.103	44.8
Comp. 1	DNA	Perylene	456, 484	4.45	3.62	0.160	0.200	22.3

As can be seen from Table 1, the OLED device employing the organic electroluminescent compounds as the electroluminescent material was compared to the OLED device of 5 Comparative Example which employs widely known DNA:perylene as a conventional electroluminescent material, on the basis of "luminous efficiency/Y" value which shows similar tendency to proton efficiency. As the result, the OLED device employing the organic electroluminescent compound according to the

present invention showed higher "luminous efficiency/Y" value than that of Comparative Example.

In view of the fact that the organic electroluminescent compound according to the invention showed higher "luminous efficiency/Y" value, it is found that indenofluorene which is the basic skeletal of the organic electroluminescent compounds of the present invention is a material having high proton efficiency. In addition, it is found that the organic electroluminescent compounds of the present invention can 10 realize higher efficiency and color purity as compared to conventional electroluminescent compounds. In particular, in case of the series of IF2, DF1 and IF3, the "luminous efficiency/Y" value was enhanced 3-folds or more as compared to conventional electroluminescent compound.

15 In general, in case of a structure comprising a double bond primarily based on stilbene, noticeable enhancement of performances was confirmed. It is assumed that the enhancement of performances in case that the molecular structure wherein the chemical bonds are formed via double bond(s) rather than 20 those wherein only aromatics are simply connected is due to improvement of overlaps between the orbitals of respective aromatic ring in the molecular structure.

From Table 1, it is confirmed that "luminous efficiency/Y" value of the compounds of the invention showed 25 at least two-folds of improvement of the performance as

compared to conventional materials, and this comes from the effect of indenofluorene and difluorene skeletal of the present invention to improve by far the valuable properties.

As described above, the organic electroluminescent 5 compounds according to the present invention can be employed as a blue electroluminescent material of high efficiency, thereby having great advantages in terms of luminance of OLED, power consumption and life as compared to conventional ones.

10 【 Industrial Applicability 】

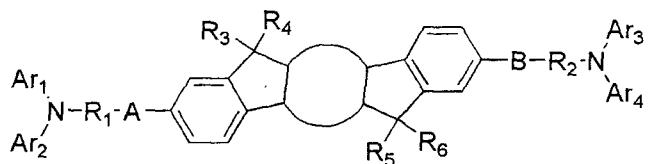
The organic electroluminescent compounds according to the present invention have good electroluminescent efficiency and excellent life properties, thereby providing OLED having very long lifetime of operation.

【 What is claimed is:]

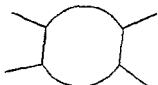
1. An organic electroluminescent compound represented by Chemical Formula 1:

[Chemical Formula 1]

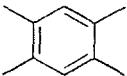
5



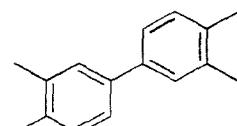
10 wherein,



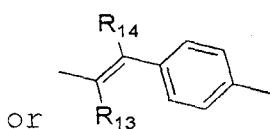
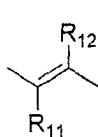
represents



or



A and B independently represent a chemical bond,



,

15

R₁ and R₂ independently represent an aromatic ring or a fused multi-cyclic aromatic ring having two or more aromatic rings,

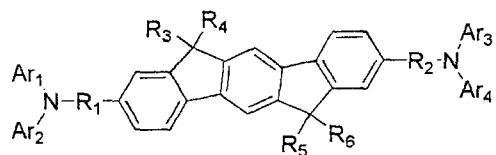
R₃ through R₆ independently represent a linear or branched 20 C₁-C₂₀ alkyl group with or without halogen substituent(s), a C₅-C₈ cycloalkyl group, or an aromatic group with or without halogen substituent(s),

R₁₁ through R₁₄ independently represent a hydrogen, a C₁-C₈ alkyl group, a C₅-C₈ cycloalkyl group or an aromatic group with 25 or without halogen substituent(s),

Ar₁ through Ar₄ independently represent an aromatic ring or a fused multi-cyclic aromatic ring having two or more aromatic rings.

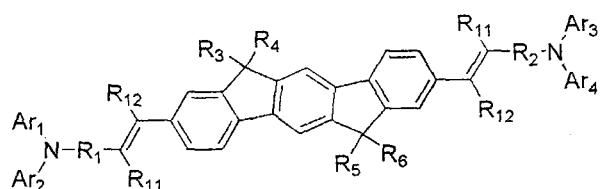
2. An organic electroluminescent compound according to claim 1,
5 which is represented by one of Chemical Formulas 2 to 6:

[Chemical Formula 2]



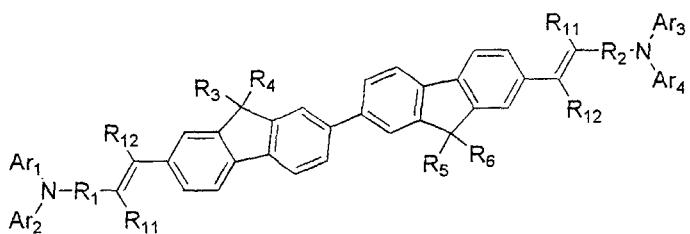
10

[Chemical Formula 3]



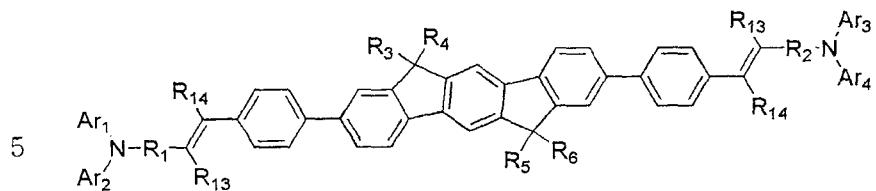
15

[Chemical Formula 4]



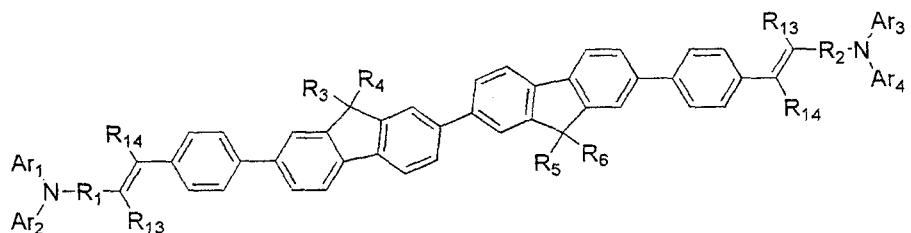
25

[Chemical Formula 5]



[Chemical Formula 6]

10



15 wherein, R₁ and R₂ independently represent an aromatic group or a fused multi-cyclic aromatic ring having two or more aromatic rings,

R₃ through R₆ independently represent a linear or branched C₁-C₂₀ alkyl group with or without halogen substituent(s), a C₅-20 C₈ cycloalkyl group, or an aromatic group with or without halogen substituent(s),

R₁₁ through R₁₄ independently represent hydrogen, a C₁-C₈ alkyl group, a C₅-C₈ cycloalkyl group or an aromatic group with or without halogen substituent(s), and

25 Ar₁ through Ar₄ independently represent an aromatic ring

or a fused multi-cyclic aromatic ring having two or more aromatic rings.

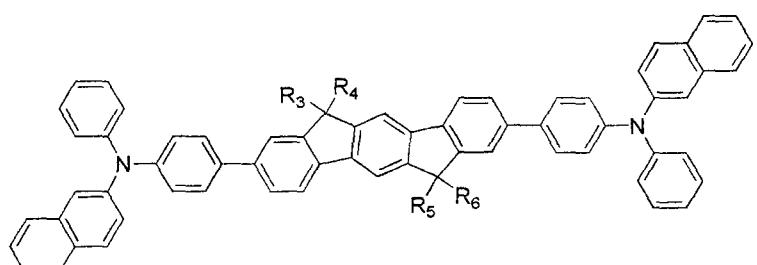
3. An organic electroluminescent compound according to claim 2, wherein R₁ and R₂ in Chemical Formulas 2 through 6 are selected 5 from phenylene, naphthalene, anthracene, naphthacene, pyrene, fluorene and biphenyl,

R₃ through R₆ represent methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, t-butyl, n-pentyl, i-amyl, n-hexyl, n-heptyl, n-octyl, 2-ethylhexyl, n-nonyl, trifluoromethyl, 10 pentafluoroethyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, phenyl, toyl, 1-naphthyl, 2-naphthyl, 2-fluorophenyl or 4-fluorophenyl,

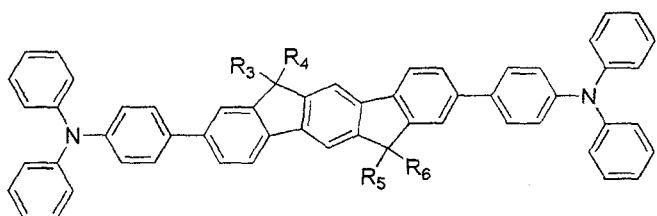
R₁₁ through R₁₄ represent a hydrogen, methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, t-butyl, n-pentyl, n-hexyl, 15 n-heptyl, n-octyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, phenyl, toyl, 1-naphthyl, 2-naphthyl, 2-fluorophenyl or 4-fluorophenyl, and

Ar₁ through Ar₄ represent phenyl, toyl, xyl, pyridyl, biphenyl, naphthyl, anthryl, phenanthryl, naphthacenyl, 20 acenaphthenyl, pyrenyl, fluorenyl or perylenyl.

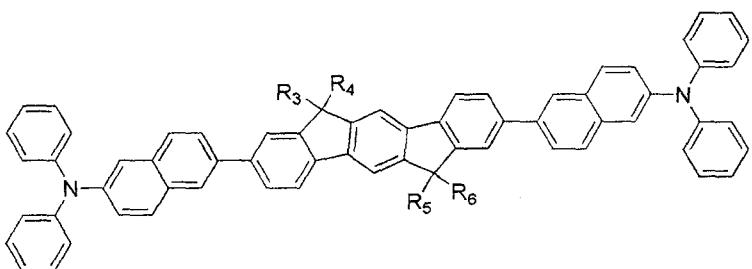
4. An organic electroluminescent compound according to claim 3, which is selected from the compounds represented by following chemical formulas:



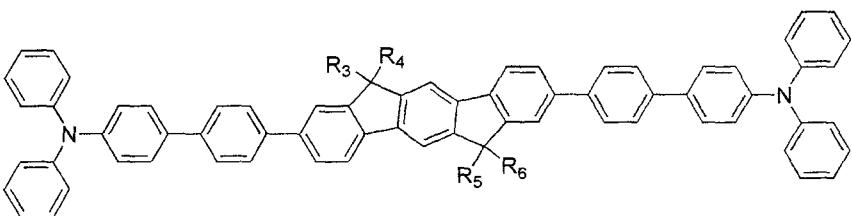
5



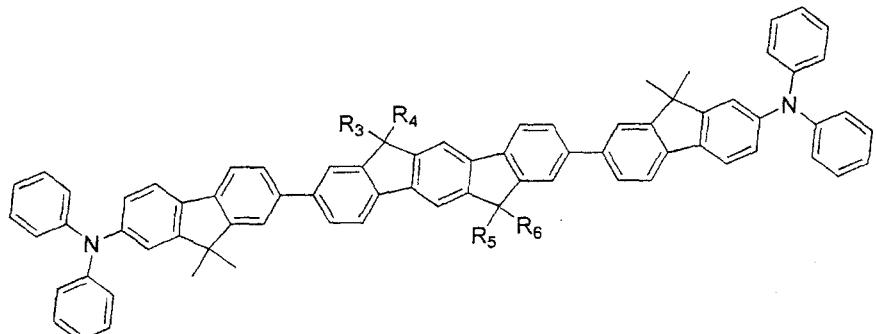
10



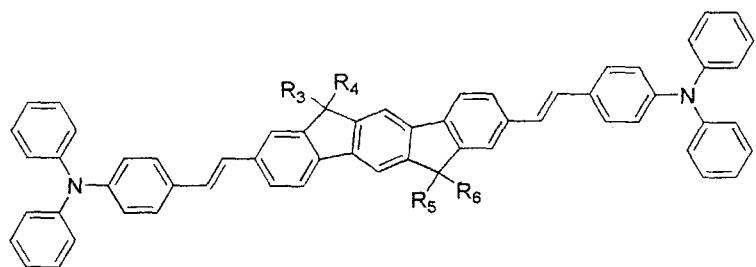
15



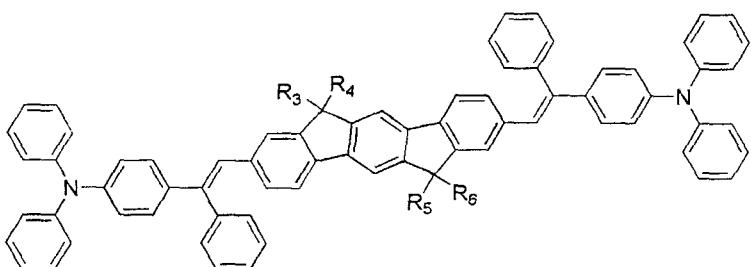
20



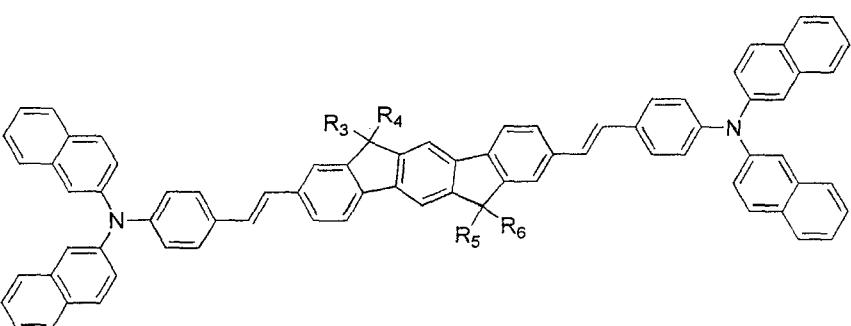
25



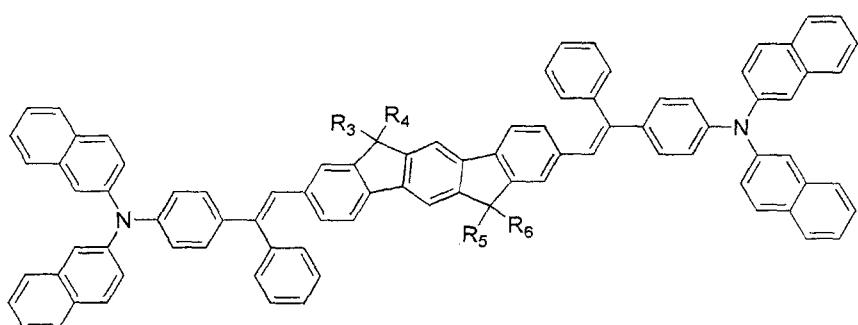
5



10

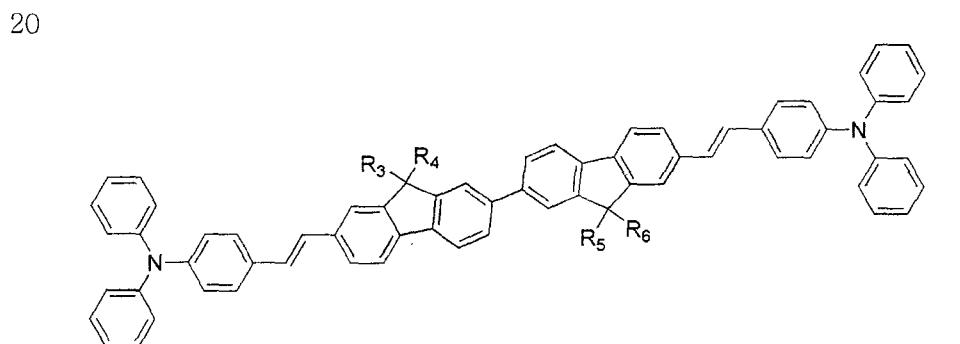
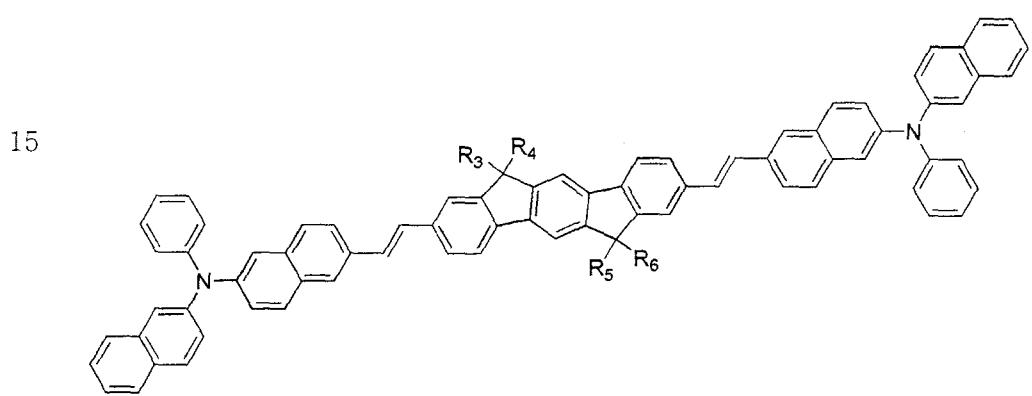
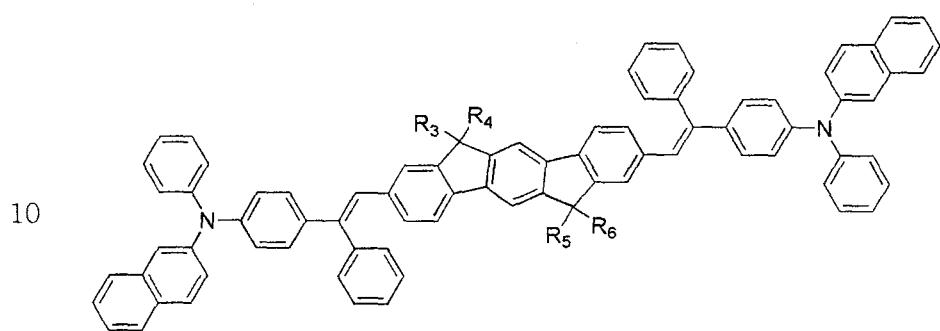
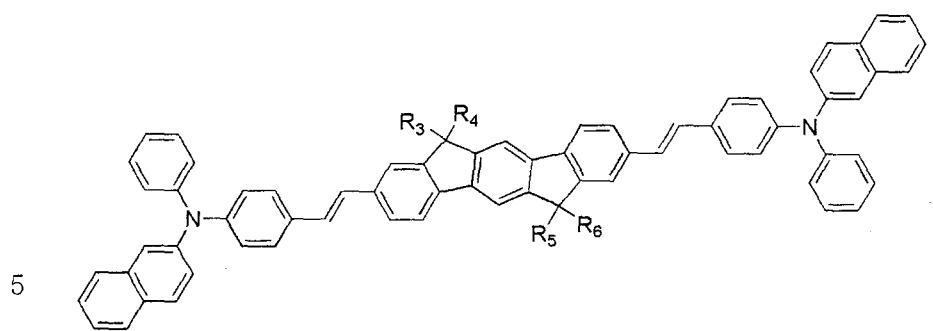


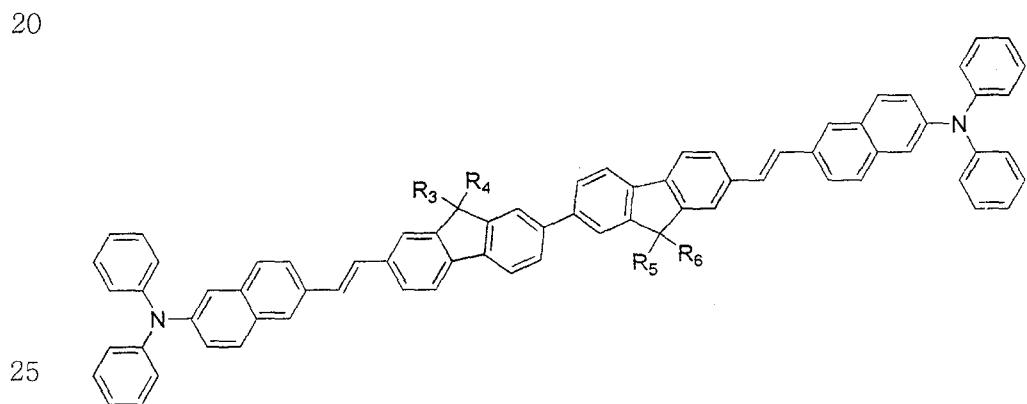
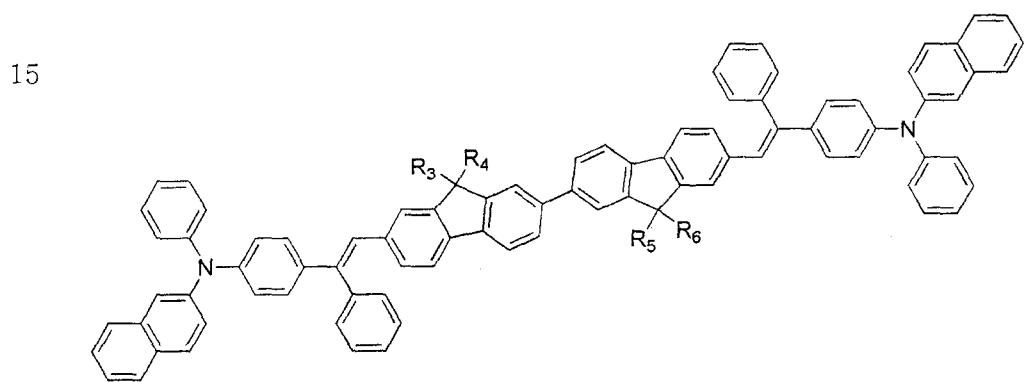
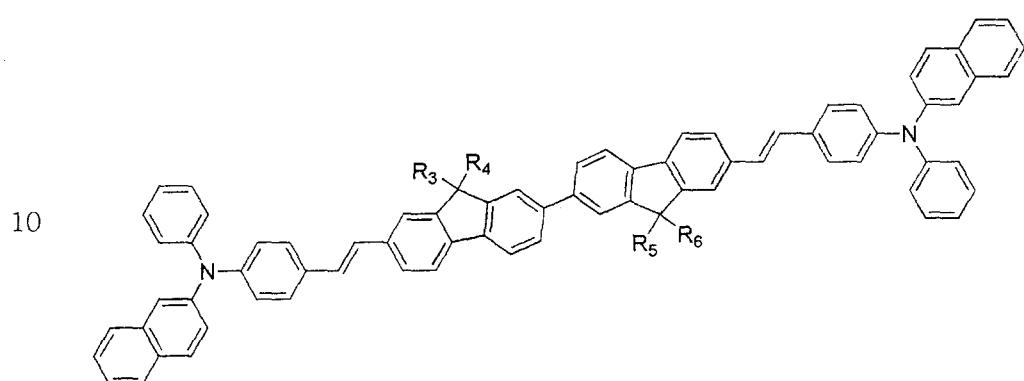
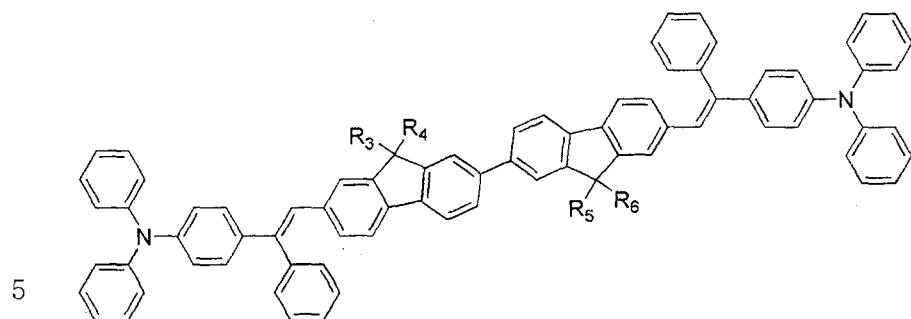
15

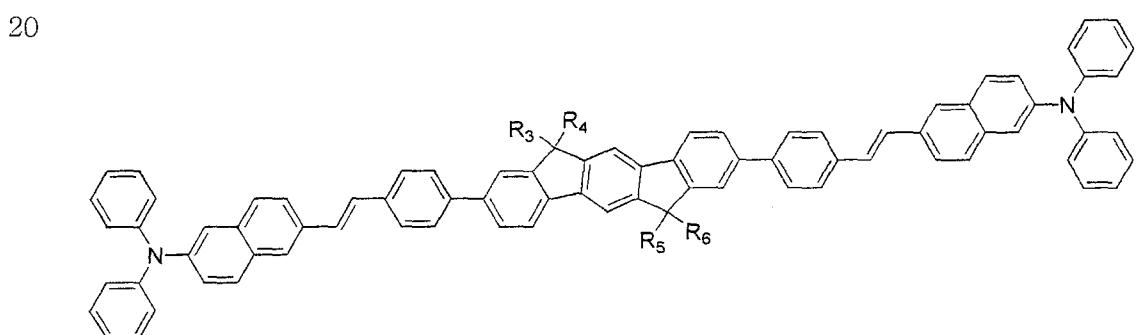
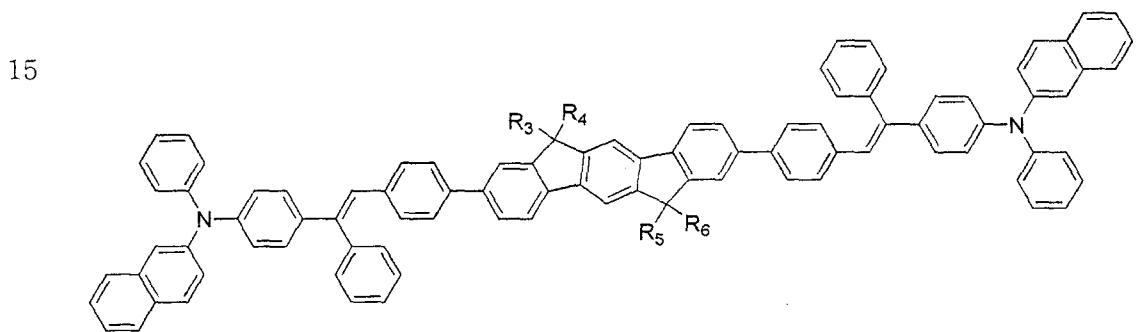
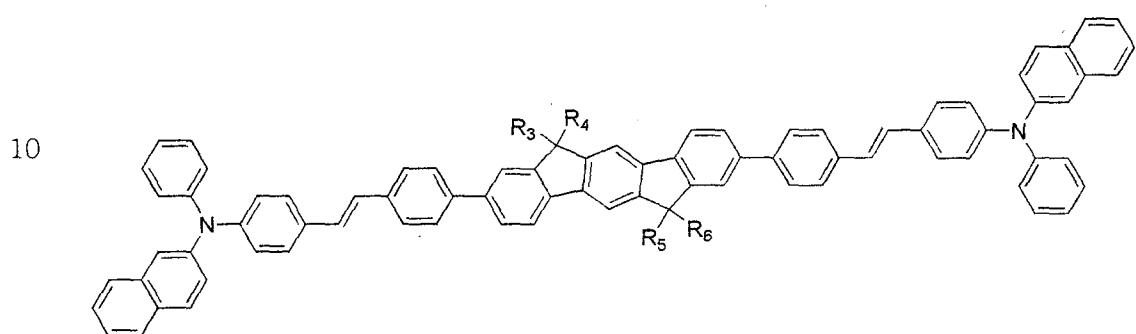
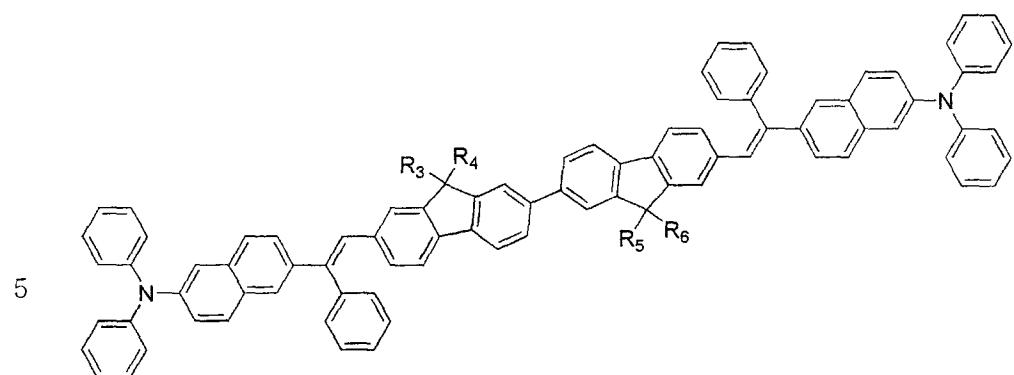


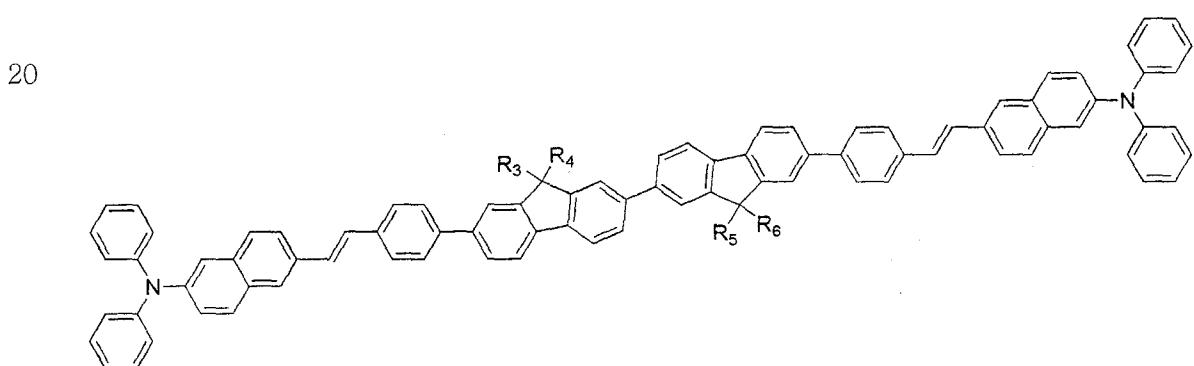
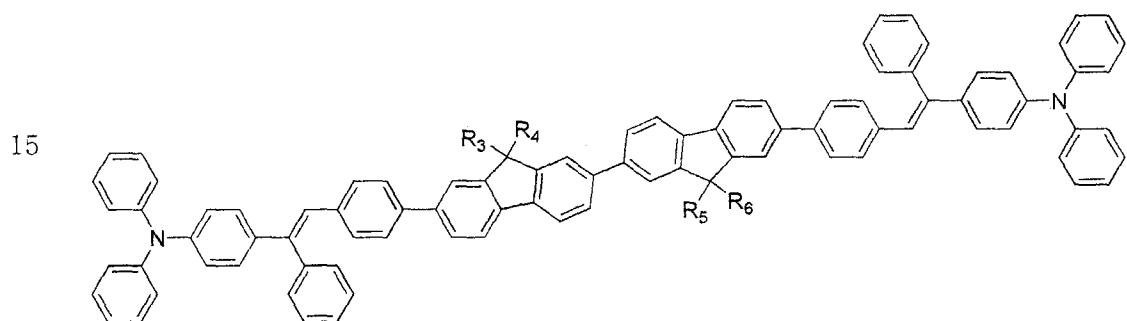
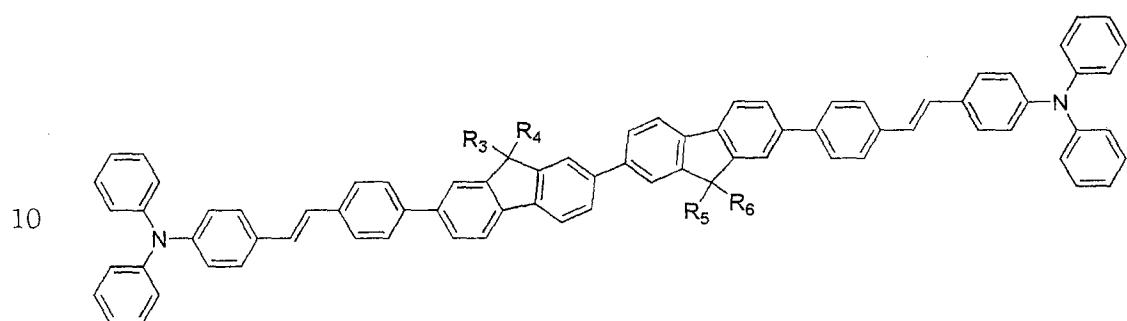
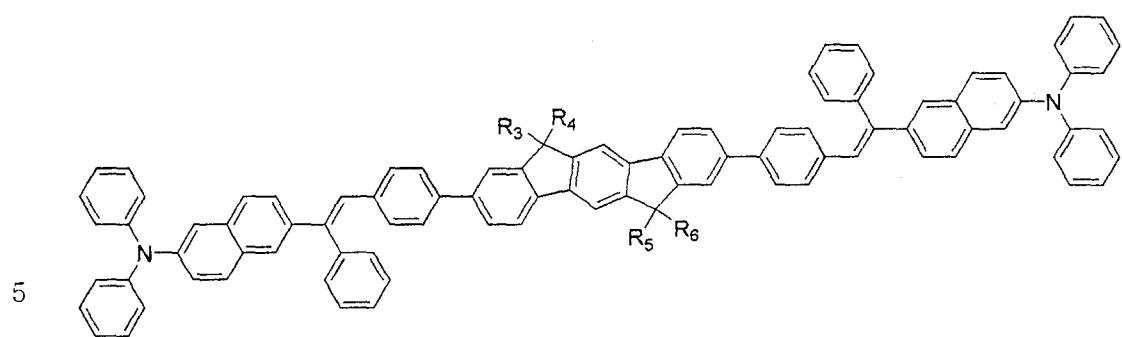
20

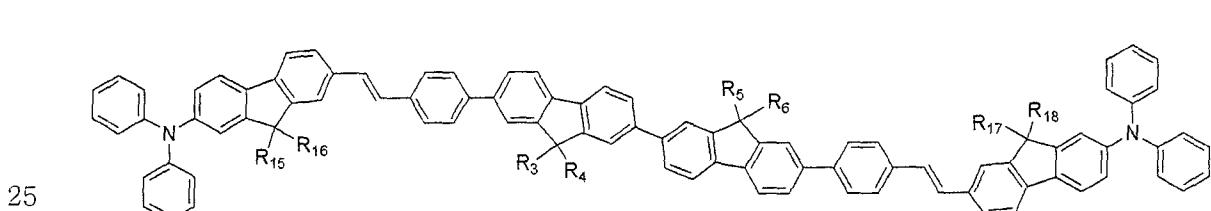
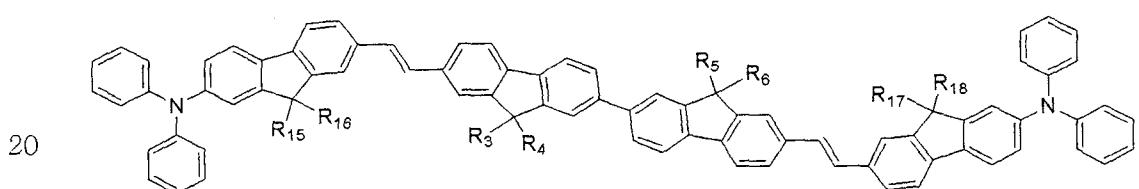
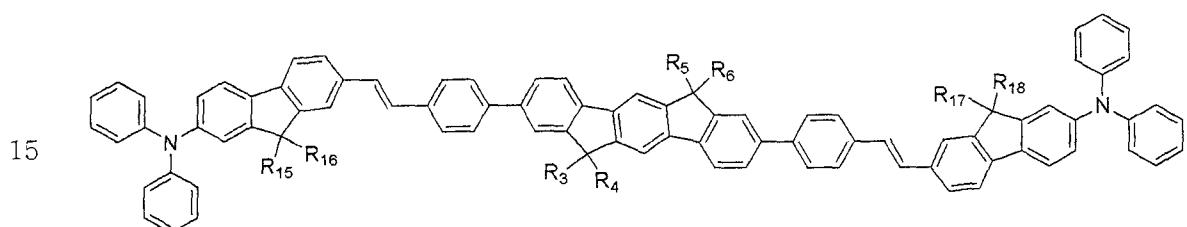
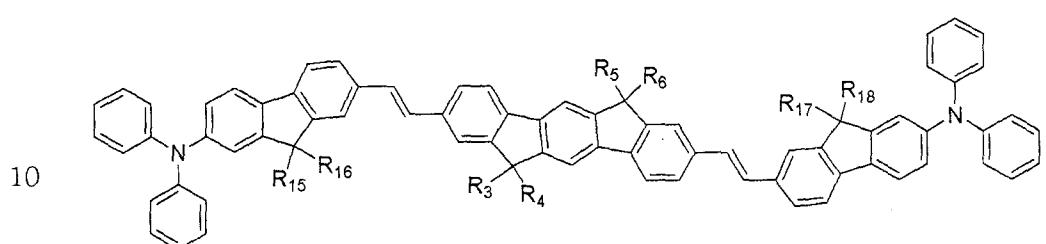
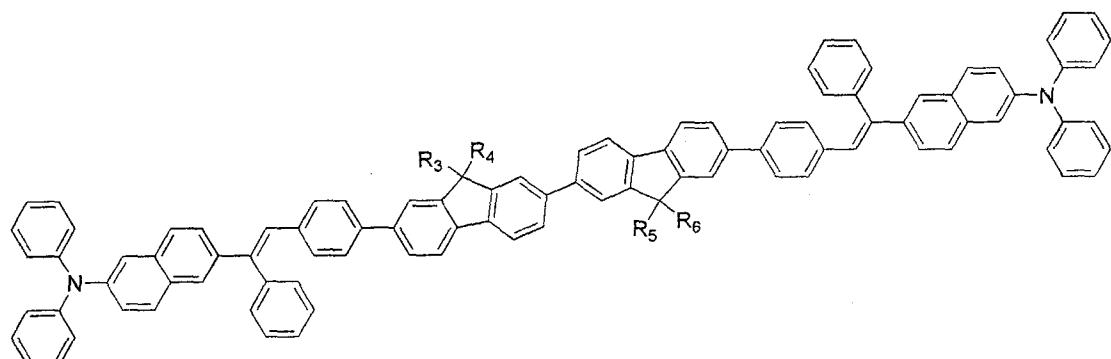
25

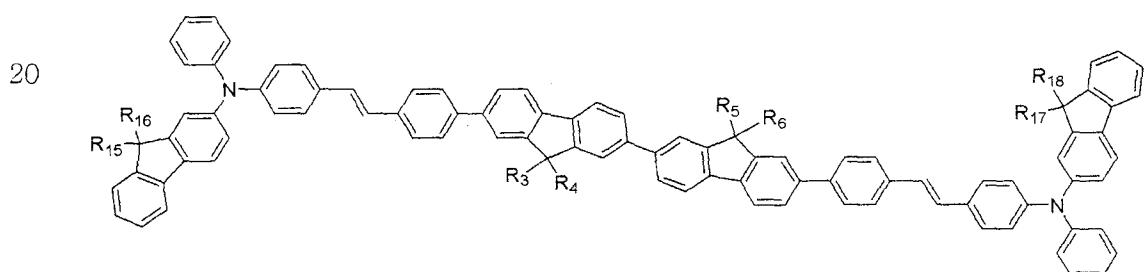
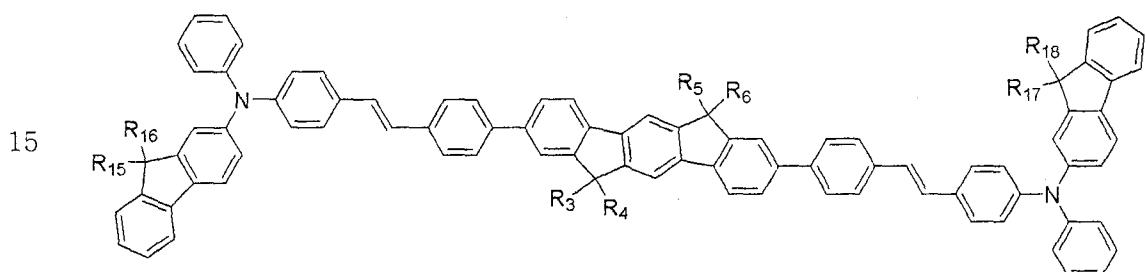
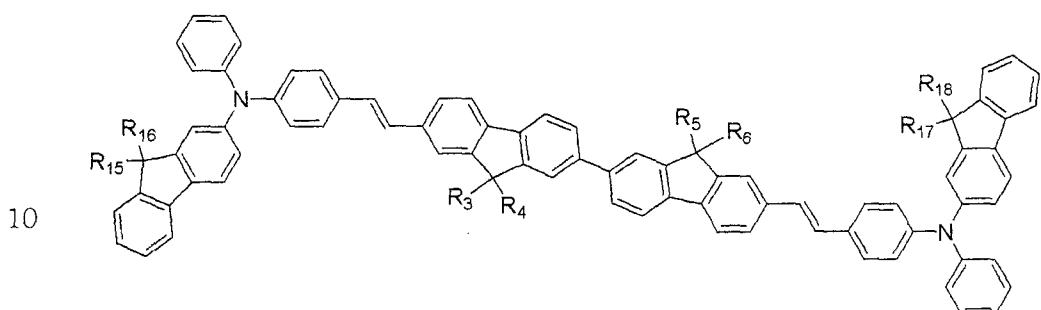
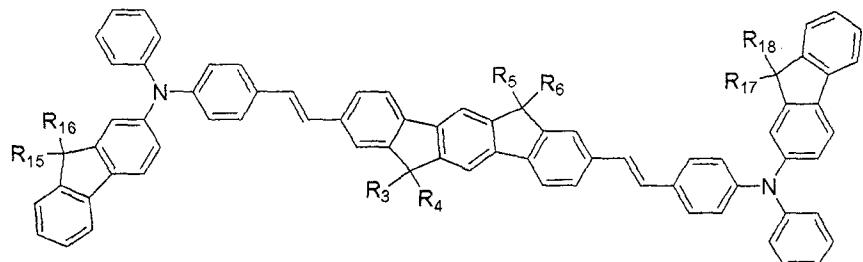












wherein, R₃ through R₆ represent methyl group or ethyl group,

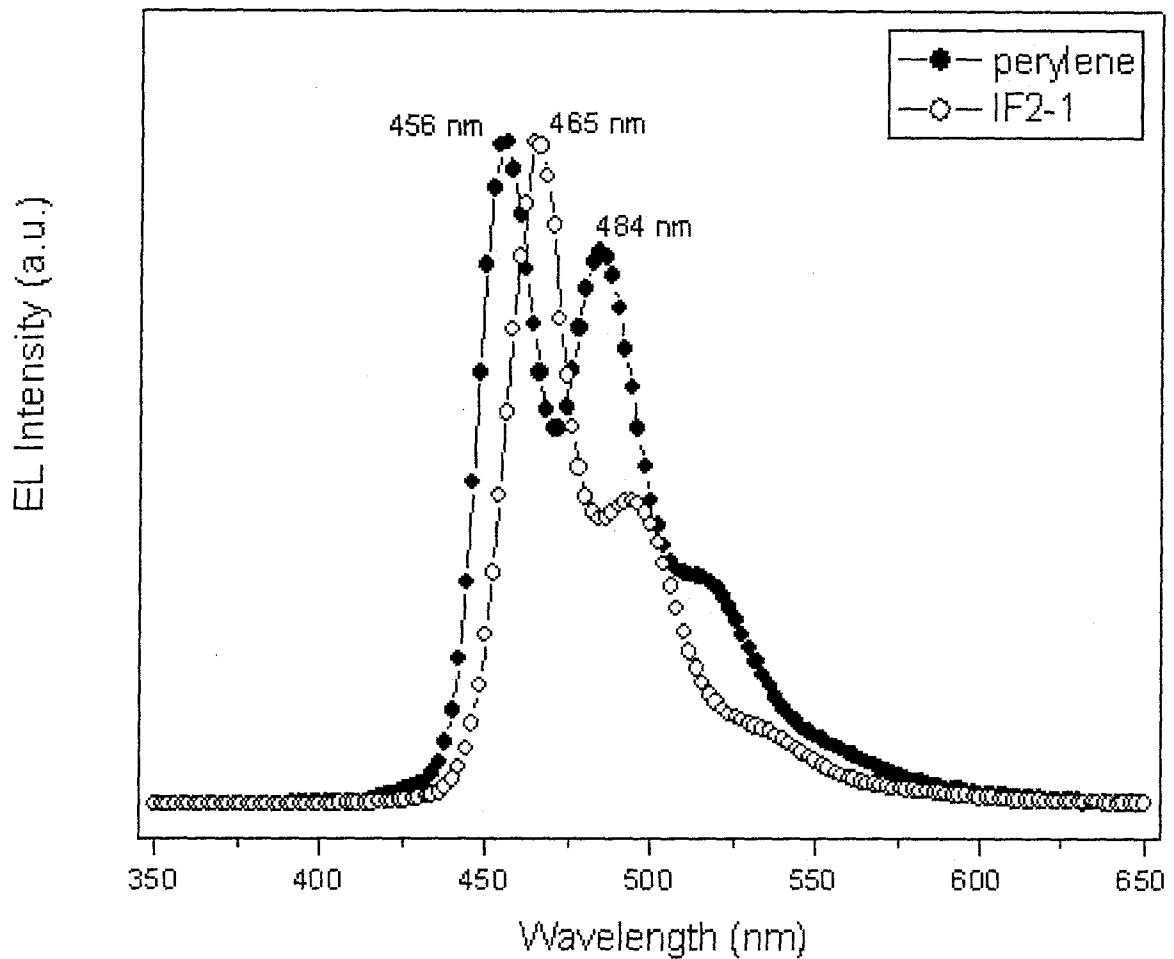
25 and R₁₅ to R₁₈ represent methyl group, ethyl group or phenyl

group.

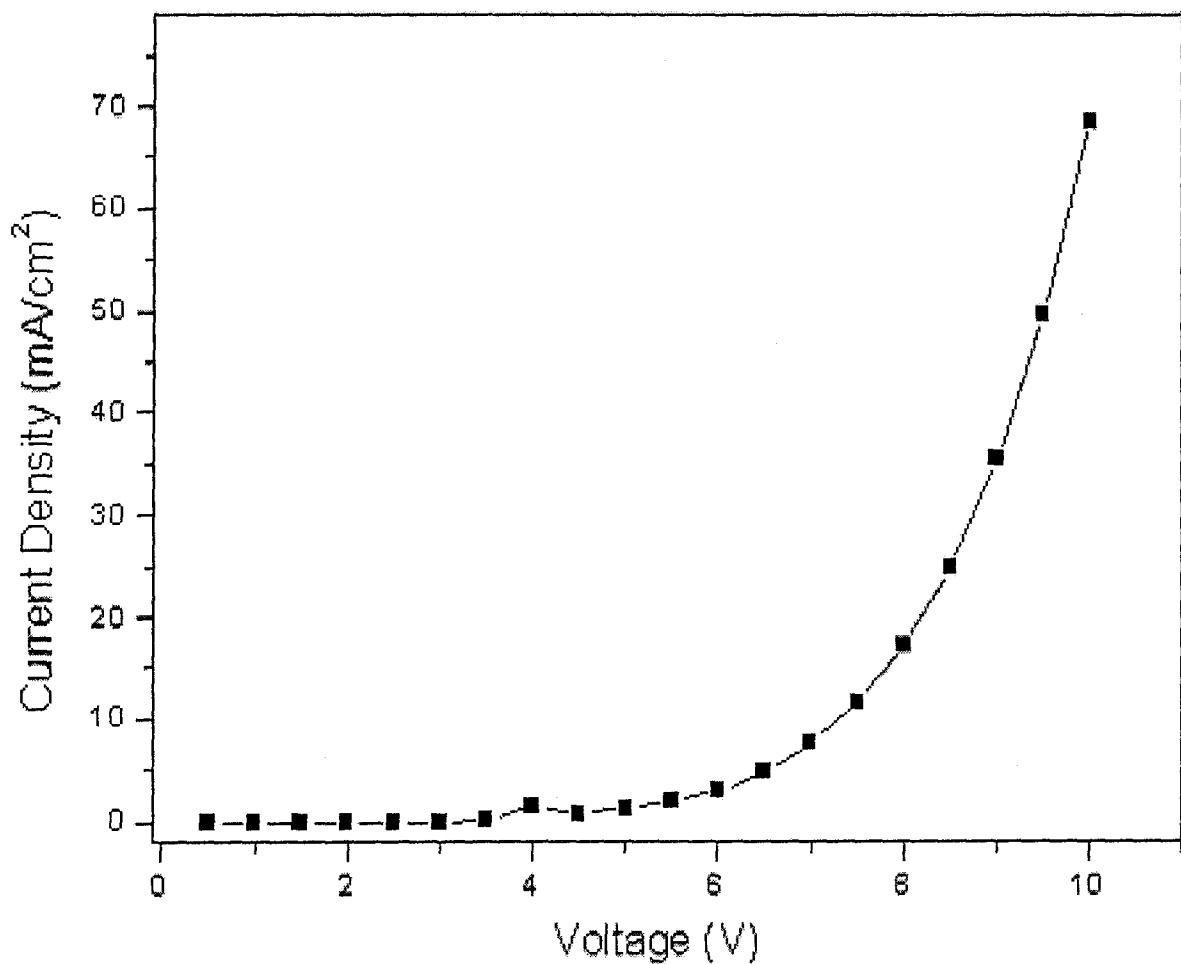
5. An organic electroluminescent device comprising an anode; a cathode; and an organic electroluminescent compound according to any one of claims 1 to 4 between the anode and the cathode.

[DRAWINGS]

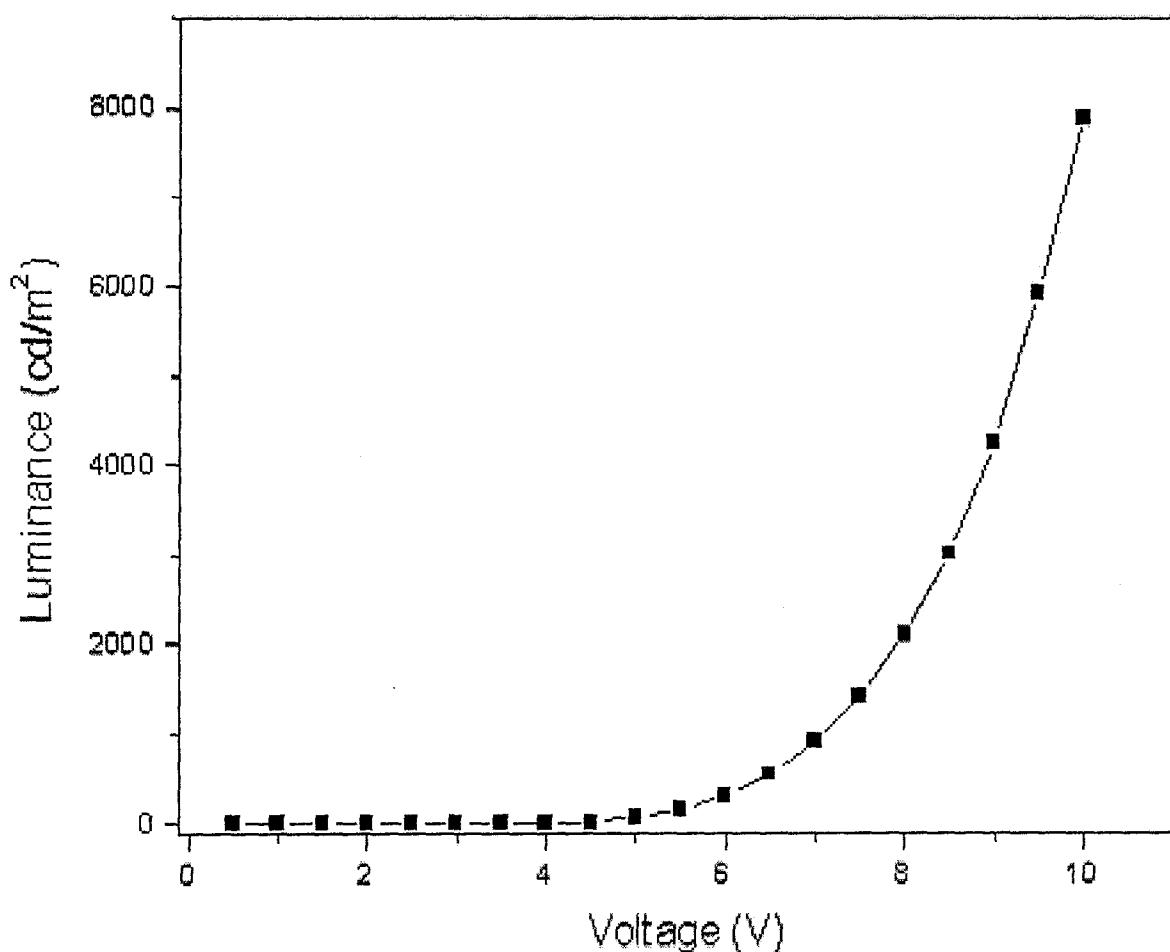
[Figure 1]



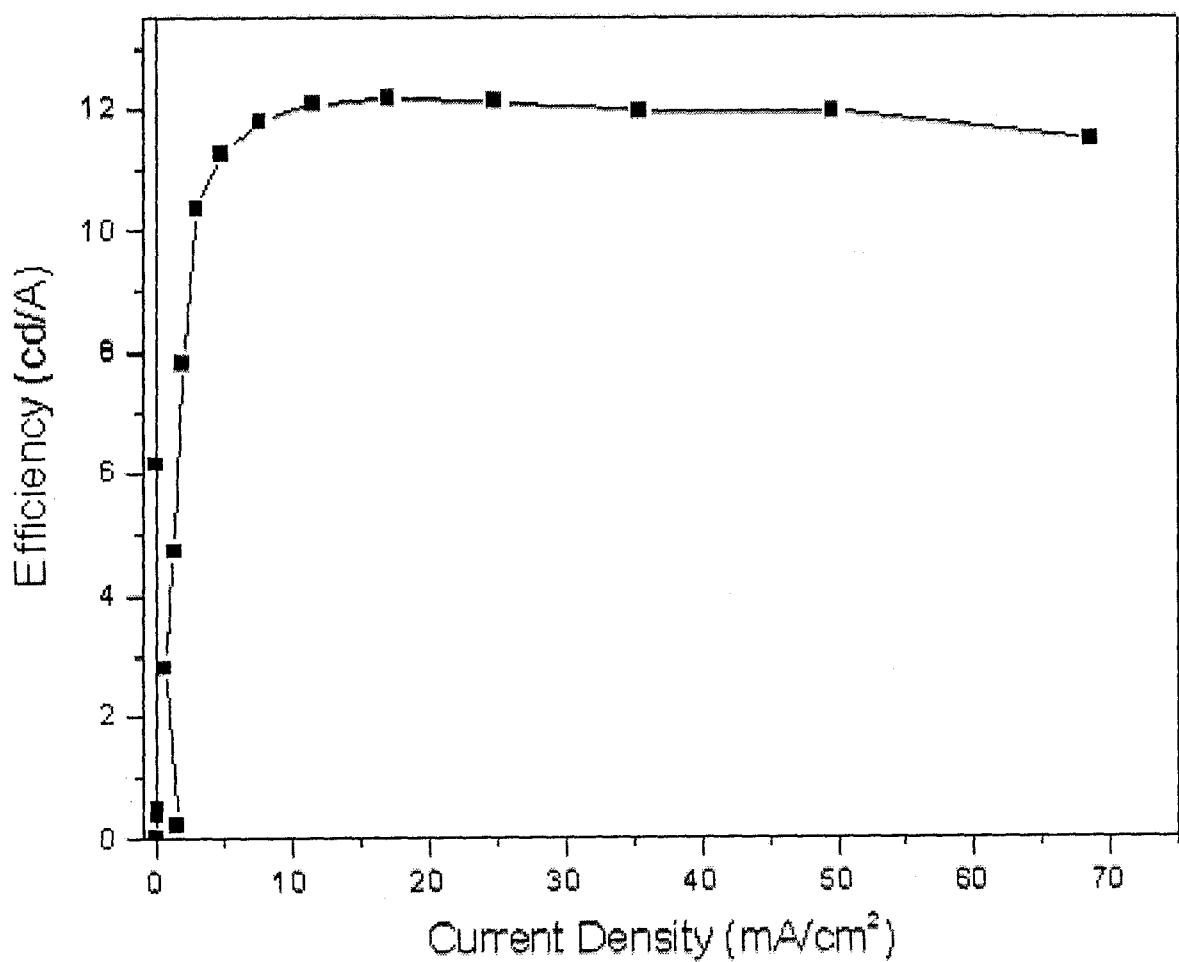
【Figure 2】



[Figure 3]



[Figure 4]



INTERNATIONAL SEARCH REPORT

International application No.
PCT/KR2006/004922

A. CLASSIFICATION OF SUBJECT MATTER

C09K 11/06(2006.01)i

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC C09K, C07C, H05B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
Korean patents and applications for inventions

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
eKIPASS, USPAT, PAJ, CA(STN)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	JP 2004-83481 A (CANON INC) 18 March 2004 See abstract, claims, formula (I)	1-5
A	JP 2002-326965 A (SONY CORP) 15 November 2002 See abstract, claims, general formula (1)	1-5
A	US 2004/63981 A1 (STOSSEL et al.) 01 April 2004 See the whole document	1-5
A	EP 1220339 A2 (SEL SEMICONDUCTOR ENERGY LABORATORY CO., LTD) 03 July 2002 See the whole document	1-5
A	JP 2000-12228 A (SONY CORP) 14 January 2000 See the whole document	1-5

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance
"E" earlier application or patent but published on or after the international filing date
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of citation or other special reason (as specified)
"O" document referring to an oral disclosure, use, exhibition or other means
"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

09 FEBRUARY 2007 (09.02.2007)

Date of mailing of the international search report

09 FEBRUARY 2007 (09.02.2007)

Name and mailing address of the ISA/KR



Korean Intellectual Property Office
920 Dunsan-dong, Seo-gu, Daejeon 302-701,
Republic of Korea

Faxsimile No. 82-42-472-7140

Authorized officer

SOHN, Chang Ho

Telephone No. 82-42-481-8398



INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/KR2006/004922

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
JP16083481	18.03.2004	AU2003253442AA CN1255365C CN1571763A EP1532089A1 EP1532089A4 KR2005038634A US20040253389A1 W02004020372A1	19.03.2004 10.05.2006 26.01.2005 25.05.2005 26.07.2006 27.04.2005 16.12.2004 11.03.2004
JP14326965	15.11.2002	NONE	
US2004063981A1	01.04.2004	CN1221555C CN1483036A DE50104149C0 EP01345948A1 EP01345948B1 EP1345948A1 JP16525878 KR1020040023579 US6911551BB W02002051850A1	05.10.2005 17.03.2004 18.11.2004 24.09.2003 13.10.2004 24.09.2003 26.08.2004 18.03.2004 28.06.2005 04.07.2002
EP1220339A2	03.07.2002	CN1268008C CN1362747 CN1870285A JP2002324680A2 KR2002055418A SG93298A1 TW545080B US2002121860AA	02.08.2006 07.08.2002 29.11.2006 08.11.2002 08.07.2002 17.12.2002 01.08.2003 05.09.2002
JP12012228	14.01.2000	CN1242682 KR1020000006491 US06440585 US20010038924A1	26.01.2000 25.01.2000 27.08.2002 08.11.2001

专利名称(译)	有机电致发光化合物和使用其的显示装置		
公开(公告)号	EP1960493A1	公开(公告)日	2008-08-27
申请号	EP2006823676	申请日	2006-11-22
申请(专利权)人(译)	GRACEL显示增量.		
当前申请(专利权)人(译)	GRACEL显示增量.		
[标]发明人	KWON HYUCK JOO CHO YOUNG JUN YOON SEUNG SOO KIM BONG OK KIM SUNG MIN		
发明人	KWON, HYUCK-JOO CHO, YOUNG-JUN YOON, SEUNG-SOO KIM, BONG-OK KIM, SUNG-MIN		
IPC分类号	C09K11/06 H05B33/14		
CPC分类号	H05B33/14 C09K11/06 C09K2211/1007 C09K2211/1011 C09K2211/1014 H01L51/0055 H01L51/006 H01L51/5012 H01L2251/308		
代理机构(译)	ALBRECHT , THOMAS		
优先权	1020060115344 2006-11-21 KR 1020050112046 2005-11-22 KR		
其他公开文献	EP1960493A4 EP1960493B1		
外部链接	Espacenet		

摘要(译)

本发明涉及具有茚并芴或二芴骨架的新型有机电致发光化合物，以及使用该化合物作为电致发光材料的显示器。根据本发明的有机电致发光化合物表现出良好的电致发光效率和优异的寿命特性，因此可以有利地制备具有非常好的工作寿命的OLED器件。