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(54) **Amine-based compound and organic light-emitting diode including the same**

(57) An amine-based compound and an organic light-emitting diode including the amine-based compound.

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## Description

[0001] The present invention relates to an amine-based compound for organic light-emitting diodes, and an organic light-emitting diode including the compound.

[0002] Organic light-emitting diodes (OLEDs), which are self-emitting diodes, have advantages such as wide viewing angles, excellent contrast, quick response, high brightness, excellent driving voltage characteristics, and can provide multicoloured images.

[0003] A typical OLED has a structure including a substrate, and an anode, a hole transport layer (HTL), an emission layer (EML), an electron transport layer (ETL), and a cathode which are sequentially stacked on the substrate. In this regard, the HTL, the EML, and the ETL are organic thin-films comprising organic compounds.

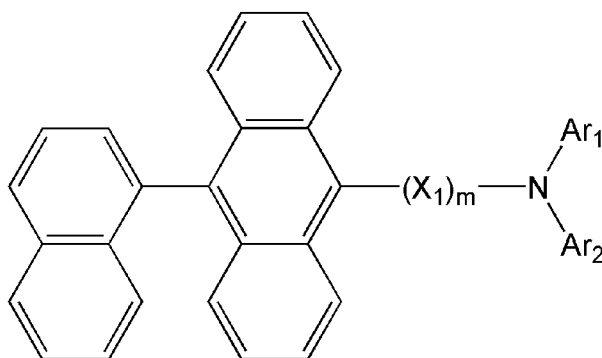
[0004] An operating principle of an OLED having the above-described structure is as follows.

[0005] When a voltage is applied between the anode and the cathode, holes injected from the anode move to the EML via the HTL, and electrons injected from the cathode move to the EML via the ETL. The holes and electrons recombine in the EML to generate excitons. When the excitons drop from an excited state to a ground state, light is emitted.

[0006] The present invention provides an amine-based compound having a novel structure and an organic light-emitting diode including the amine-based compound.

[0007] According to a first aspect of the present invention there is provided an amine-based compound represented by Formula 1 below:

Formula 1



wherein, in Formula 1,  $Ar_1$  and  $Ar_2$  are each independently a substituted or unsubstituted  $C_6-C_{60}$  aryl group or a substituted or unsubstituted  $C_2-C_{60}$  heteroaryl group;

$X_1$  is a substituted or unsubstituted  $C_6-C_{60}$  arylene group or a substituted or unsubstituted  $C_2-C_{60}$  heteroarylene group;  $m$  is an integer from 1 to 5; and

at least one substituent of each of the substituted  $C_6-C_{60}$  aryl group, the substituted  $C_2-C_{60}$  heteroaryl group, the substituted  $C_6-C_{60}$  arylene group, and the substituted  $C_2-C_{60}$  heteroarylene group is one of a deuterium atom; -F; -Cl; -Br; -I; -CN; a hydroxyl group; -NO<sub>2</sub>; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; a phosphoric acid or a salt thereof; a tri( $C_6-C_{60}$  aryl)silyl group; a  $C_1-C_{60}$  alkyl group, a  $C_1-C_{60}$  alkoxy group, a  $C_2-C_{60}$  alkenyl group, a  $C_2-C_{60}$  alkynyl group; a  $C_1-C_{60}$  alkyl group, a  $C_1-C_{60}$  alkoxy group, a  $C_2-C_{60}$  alkenyl group and a  $C_2-C_{60}$  alkynyl group that is substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof; a  $C_3-C_{60}$  cycloalkyl group, a  $C_3-C_{60}$  cycloalkenyl group, a  $C_6-C_{60}$  aryl group, a  $C_2-C_{60}$  heteroaryl group, a  $C_6-C_{60}$  aralkyl group, a  $C_6-C_{60}$  aryloxy group, a  $C_6-C_{60}$  arylthiol group; a  $C_3-C_{60}$  cycloalkyl group, a  $C_3-C_{60}$  cycloalkenyl group, a  $C_6-C_{60}$  aryl group, a  $C_2-C_{60}$  heteroaryl group, a  $C_6-C_{60}$  aralkyl group, a  $C_6-C_{60}$  aryloxy group, and a  $C_6-C_{60}$  arylthiol group that is substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl

wherein at least one of  $Ar_1$  and  $Ar_2$  is a  $C_6-C_{60}$  aryl group substituted with at least one electron withdrawing group selected from the group consisting of -F; -CN; -NO<sub>2</sub>; a  $C_1-C_{60}$  alkyl group substituted with at least one -F; a  $C_2-C_{60}$  heteroaryl group; and a  $C_2-C_{60}$  heteroaryl group substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a  $C_1-C_{60}$  alkyl group, a  $C_1-C_{60}$  alkyl group substituted with at least one -F, a  $C_1-C_{60}$  alkoxy group, a  $C_2-C_{60}$  alkenyl group, a  $C_2-C_{60}$  alkynyl group, a  $C_6-C_{60}$  aryl group, and a  $C_2-C_{60}$  heteroaryl group.

**[0008]** According to another aspect of the present invention, there is provided an organic light-emitting diode comprising a first electrode, a second electrode disposed opposite to the first electrode, and an organic layer disposed between the first electrode and the second electrode, the organic layer comprising at least one of the amine-based compounds according to the invention in its first aspect.

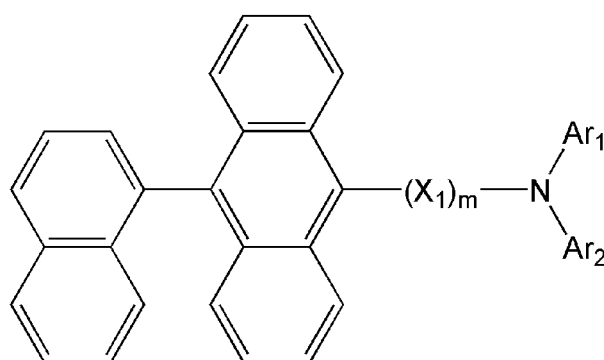
**[0009]** A more complete appreciation of the present invention, and many of the attendant advantages thereof, will be readily apparent as the same becomes better understood by reference to the following detailed description when considered in conjunction with the accompanying drawings, wherein:

Figure. 1 schematically illustrates the structure of an organic light-emitting diode according to an embodiment of the invention.

**[0010]** As used herein, the term "and/or" includes any and all combinations of one or more of the associated listed items.

**[0011]** According to an aspect of the present invention, there is provided an amine-based compound represented by Formula 1:

Formula 1



**[0012]** In Formula 1 above,  $Ar_1$  and  $Ar_2$  are each independently a substituted or unsubstituted  $C_6-C_{60}$  aryl group, or a substituted or unsubstituted  $C_2-C_{60}$  heteroaryl group; and  $X_1$  is a substituted or unsubstituted  $C_6-C_{60}$  arylene group, or a substituted or unsubstituted  $C_2-C_{60}$  heteroarylene group and  $m$  is an integer selected from 1, 2, 3, 4 and 5.

**[0013]** At least one substituent of each of the substituted  $C_6-C_{60}$  aryl group, the substituted  $C_2-C_{60}$  heteroaryl group, the substituted  $C_6-C_{60}$  arylene group, and the substituted  $C_2-C_{60}$  heteroarylene group is one of a deuterium atom; -F; -Cl; -Br; -I; -CN; a hydroxyl group;  $-NO_2$ ; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; a phosphoric acid or a salt thereof; a tri( $C_6-C_{60}$ aryl)silyl group; a  $C_1-C_{60}$  alkyl group, a  $C_1-C_{60}$  alkoxy group, a  $C_2-C_{60}$  alkenyl group, and a  $C_2-C_{60}$  alkynyl group; a  $C_1-C_{60}$  alkyl group, a  $C_1-C_{60}$  alkoxy group, a  $C_2-C_{60}$  alkenyl group and a  $C_2-C_{60}$  alkynyl group that is substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group,  $-NO_2$ , an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof; a  $C_3-C_{60}$  cycloalkyl group, a  $C_3-C_{60}$  cycloalkenyl group, a  $C_6-C_{60}$  aryl group, a  $C_2-C_{60}$  heteroaryl group, a  $C_6-C_{60}$  aralkyl group, a  $C_6-C_{60}$  aryloxy group, a  $C_6-C_{60}$  arylthiol group; a  $C_3-C_{60}$  cycloalkyl group, a  $C_3-C_{60}$  cycloalkenyl group, a  $C_6-C_{60}$  aryl group, a  $C_2-C_{60}$  heteroaryl group, a  $C_6-C_{60}$  aralkyl group, a  $C_6-C_{60}$  aryloxy group, and a  $C_6-C_{60}$  arylthiol group that is substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group,  $-NO_2$ , an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a

**[0014]** In Formula 1 above, at least one of  $Ar_1$  and  $Ar_2$  is a  $C_6-C_{60}$  aryl group substituted with at least one electron withdrawing group selected from the group consisting of -F; -CN;  $-NO_2$ ; a  $C_1-C_{60}$  alkyl group substituted with at least one -F; a  $C_2-C_{60}$  heteroaryl group; and a  $C_2-C_{60}$  heteroaryl group substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group,  $-NO_2$ , an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a  $C_1-C_{60}$  alkyl group, a  $C_1-C_{60}$  alkyl group substituted with at least one -F, a  $C_1-C_{60}$  alkoxy group, a  $C_2-C_{60}$  alkenyl group, a  $C_2-C_{60}$  alkynyl group, a  $C_6-C_{60}$  aryl group, and a  $C_2-C_{60}$  heteroaryl group.

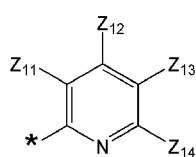
**[0015]** For example, the at least one electron withdrawing group may be selected from the group consisting of: -F; -CN;  $-NO_2$ ; a  $C_1-C_{20}$  alkyl group substituted with at least one -F; a  $C_2-C_{20}$  heteroaryl group including a ring which contains a N atom; and a  $C_2-C_{20}$  heteroaryl group that includes a ring which contains a N atom and is substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group,  $-NO_2$ , an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, phosphoric acid or a salt thereof,

a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a C<sub>6</sub>-C<sub>20</sub> aryl group, and a C<sub>2</sub>-C<sub>20</sub> heteroaryl group.

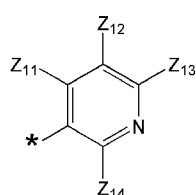
[0016] In an embodiment of the present invention, the at least one electron withdrawing group in Formula 1 is selected from the group consisting of -F; -CN; a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F; a pyrrolyl group, a pyrazolyl group, an imidazolyl group, an imidazoliny group, an imidazopyridiny group, an imidazopyrimidiny group, a pyridiny group, a pyraziny group, a pyrimidiny group, a benzoimidazolyl group, an indolyl group, a puriny group, a quinoliny group, an isoquinoliny group, a phthalaziny group, an indoliziny group, a quinazoliny group, a cinnoliny group, an indazolyl group, a carbazolyl group, a phenaziny group, a phenanthridiny group, a triaziny group, a pyridaziny group, a triazolyl group, and a tetazolyl; and a pyrrolyl group, a pyrazolyl group, an imidazolyl group, an imidazoliny group, an imidazopyridiny group, imidazopyrimidiny, pyridiny, pyraziny, pyrimidiny, benzoimidazolyl, indolyl, puriny, quinoliny, isoquinoliny, phthalaziny, indoliziny, quinazoliny, cinnoliny, indazolyl, carbazolyl, phenaziny, phenanthridiny, triaziny, pyridaziny, triazolyl, and a tetazolyl group that is substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridiny group, a triaziny group and a carbazolyl group.

[0017] For example, the at least one electron withdrawing group in Formula 1 above may be selected from, but is not limited to, the group consisting of: -F; -CN; a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F; a pyridiny group, a pyraziny group, a pyrimidiny group, a quinoliny group, an isoquinoliny group, a quinazoliny group, a triaziny group, a benzoimidazolyl group; a pyridiny group, a pyraziny group, a pyrimidiny group, a quinoliny group, an isoquinoliny group, a quinazoliny group, a triaziny group, a benzoimidazolyl group, and a carbazolyl group that is substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridiny group, a triaziny group, and a carbazolyl group.

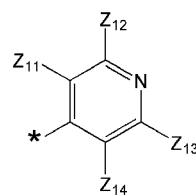
[0018] In an embodiment of the invention, the at least one electron withdrawing group in Formula 1 above is selected from the group consisting of -F; -CN; -CH<sub>2</sub>F; -CHF<sub>2</sub>; -CF<sub>3</sub>; and groups represented by Formulae 2(1) to 2(14) below:



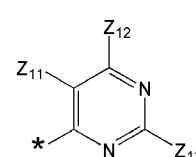
Formula 2(1)



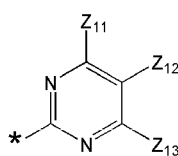
Formula 2(2)



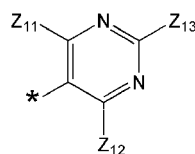
Formula 2(3)



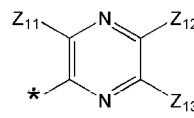
Formula 2(4)



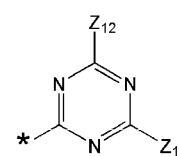
Formula 2(5)



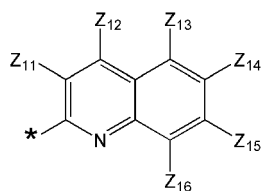
Formula 2(6)



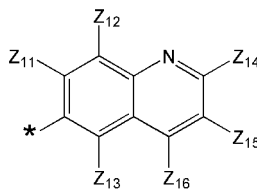
Formula 2(7)



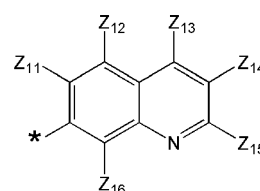
Formula 2(8)



Formula 2(9)

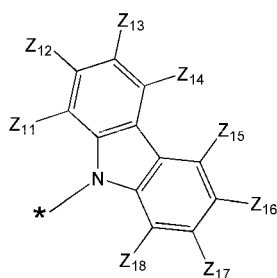


Formula 2(10)



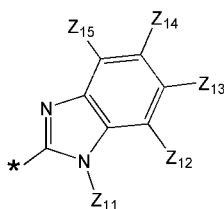
Formula 2(11)

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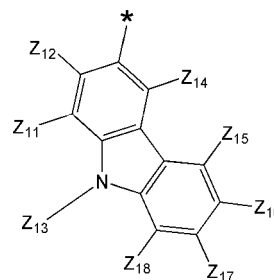


Formula 2(12)

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Formula 2(13)



Formula 2(14)

**[0019]** In Formulae 2(1) to 2(14) above,  $Z_{11}$  to  $Z_{18}$  may each independently be a hydrogen atom, a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, or a carbazolyl group.

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**[0020]** For example,  $Z_{11}$  to  $Z_{18}$  in Formulae 2(1) to 2(14) above may each independently be a hydrogen atom, a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonate group or a salt thereof, a phosphoric acid or a salt thereof, a methyl group, an ethyl group, a propyl group, a butyl group, a pentyl group, a methoxy group, an ethoxy group, a propoxy group, a butoxy group, a pentoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, or a carbazolyl group, but are not limited thereto.

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**[0021]** In Formula 1 above, the at least one of Ar<sub>1</sub> and Ar<sub>2</sub> may be a C<sub>6</sub>-C<sub>60</sub> aryl group substituted with at least two electron withdrawing groups.

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**[0022]** In an embodiment of the present invention, the at least one of Ar<sub>1</sub> and Ar<sub>2</sub> is a phenyl group, a biphenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, or a fluorenyl group that is substituted with at least two electron withdrawing groups. The electron withdrawing groups may each independently be selected from the group consisting of a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group; and a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a phthalazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN; a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group.

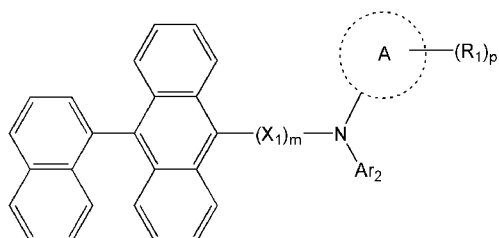
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**[0023]** At least one of Ar<sub>1</sub> and Ar<sub>2</sub> in the amine-based compound of Formula 1 above is a C<sub>6</sub>-C<sub>60</sub> aryl group substituted with at least one of the above electron withdrawing groups. Accordingly, the amine-based compound may be represented by Formula 1(1) or Formula 1(2) below:

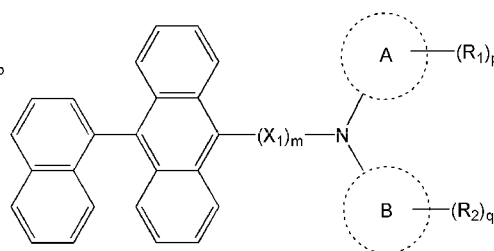
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Formula 1(1)



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Formula 1(2)



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**[0024]** In Formula 1(1) above, Ar<sub>2</sub> is a substituted or unsubstituted C<sub>6</sub>-C<sub>20</sub> aryl group, or a substituted or unsubstituted C<sub>2</sub>-C<sub>20</sub> heteroaryl group. In Formulae 1(1) and 1(2) above, the rings A and B are each independently a substituted C<sub>6</sub>-C<sub>20</sub> aryl group; R<sub>1</sub> and R<sub>2</sub> are each independently an electron withdrawing group selected from the group consisting of: -F; -CN; -NO<sub>2</sub>; a C<sub>1</sub>-C<sub>60</sub> alkyl group substituted with at least one -F; a C<sub>2</sub>-C<sub>60</sub> heteroaryl group; and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>60</sub>

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alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, a C<sub>2</sub>-C<sub>60</sub> alkynyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group; and p and q are each independently an integer selected from 1, 2, 3, 4, 5, 6, 7, 8 and 9.

**[0025]** The electron withdrawing group in Formulae 1(1) and 1(2) are as described above, and thus a detailed description thereof will not be repeated herein.

**[0026]** For example, the amine-based compound may be represented by Formula 1(1) above, wherein at least one of R<sub>1</sub> in Formula 1(1) may be -CN.

**[0027]** In an embodiment of the present invention, the amine-based compound is represented by Formula 1(2) above, wherein at least one of R<sub>1</sub> and R<sub>2</sub> in Formula 1(2) is -CN.

**[0028]** In an embodiment of the present invention, the amine-based compound is represented by Formula 1(1) above, wherein the ring A in Formula 1(1) is a substituted phenyl group, a substituted biphenyl group, a substituted naphthyl group, a substituted anthryl group, a substituted phenanthrenyl group, a substituted pyrenyl group, or a substituted fluorenyl group, but is not limited thereto.

**[0029]** In another embodiment of the present invention, the amine-based compound is represented by Formula 1(2) above, wherein the rings A and B in Formula 1(2) may be each independently a substituted phenyl group, a substituted biphenyl group, a substituted naphthyl group, a substituted anthryl group, a substituted phenanthrenyl group, a substituted pyrenyl group, or a substituted fluorenyl group.

**[0030]** The amine-based compound may be represented by Formula 1(1), wherein the A ring may be a substituted phenyl group, a substituted biphenyl group, a substituted naphthyl group, a substituted anthryl group, a substituted phenanthrenyl group, a substituted pyrenyl group, or a substituted fluorenyl group; R<sub>1</sub> may be at least one electron withdrawing group selected from the group consisting of a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group; and a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a phthalazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN; a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group; and p may be 2, 3, or 4, for example, may be 2.

**[0031]** In an embodiment of the present invention, the amine-based compound is represented by Formula 1(2), wherein the ring A and the ring B are each independently a substituted phenyl group, a substituted biphenyl group, a substituted naphthyl group, a substituted anthryl group, a substituted phenanthrenyl group, a substituted pyrenyl group, or a substituted fluorenyl group; R<sub>1</sub> and R<sub>2</sub> are each independently at least one electron withdrawing group selected from the group consisting of a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group; and a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a phthalazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN; a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group; and p and q are each independently an integer of 2, 3, or 4, for example, p and q may both be an integer of 2.

**[0032]** At least one of Ar<sub>1</sub> and Ar<sub>2</sub> in Formula 1 above may be a phenyl group, a biphenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, or a fluorenyl group that are substituted with at least one of the above-listed electron withdrawing groups.

**[0033]** In Formula 1 above, Ar<sub>1</sub> and Ar<sub>2</sub> may each independently be a substituted or unsubstituted phenyl group, a substituted or unsubstituted pentalenyl group, a substituted or unsubstituted indenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted azulenyl group, a substituted or unsubstituted heptalenyl group, a substituted or unsubstituted indacenyl group, a substituted or unsubstituted acenaphthyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted phenalenyl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted fluoranthrenyl group, a substituted or unsubstituted triphenylenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted chrysenyl group, a substituted or unsubstituted naphthacenyl group, a substituted or unsubstituted picenyl group, a substituted or unsubstituted perylenyl group, a substituted or unsubstituted pentaphenyl group, a substituted or unsubstituted hexacenyl group, a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted imidazoliny group, a substituted or unsubstituted imidazopyridinyl group, a substituted or unsubstituted imidazopyrimidinyl group, a substituted or unsubstituted pyridinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyrimidinyl group, a substituted or unsubstituted benzoimidazolyl group, a substituted or unsubstituted indolyl group, a substituted or unsubstituted purinyl group,

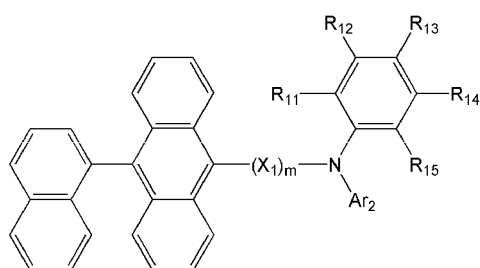
a substituted or unsubstituted quinolinyl group, a substituted or unsubstituted phthalazinyl group, a substituted or unsubstituted indolizinyll group, a substituted or unsubstituted naphthyridinyl group, a substituted or unsubstituted quina-  
 zolinyl group, a substituted or unsubstituted cinnolinyl group, a substituted or unsubstituted indazolyl group, a substituted  
 or unsubstituted carbazolyl group, a substituted or unsubstituted phenazinylene group, a substituted or unsubstituted  
 phenanthridinyl group, a substituted or unsubstituted pyranlyl group, a substituted or unsubstituted chromenyl group, a  
 substituted or unsubstituted furanyl group, a substituted or unsubstituted benzofuranyl group, a substituted or unsubsti-  
 tuted thiophenyl group, a substituted or unsubstituted benzothiophenyl group, a substituted or unsubstituted isothiazolyl  
 group, a substituted or unsubstituted benzoimidazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted  
 or unsubstituted dibenzothiophenyl group, a substituted or unsubstituted dibenzofuranyl group, a substituted or unsub-  
 stituted triazinyl group, a substituted or unsubstituted oxadiazolyl group, a substituted or unsubstituted pyridazinyl group,  
 a substituted or unsubstituted triazolyl group, a substituted or unsubstituted tetrazolyl group, or a substituted or unsub-  
 stituted phenanthrolinyl group. At least one of Ar<sub>1</sub> and Ar<sub>2</sub> may be a phenyl group, a biphenyl group, a naphthyl group,  
 an anthryl group, a phenanthrenyl group, a pyrenyl group, or a fluorenyl group that are substituted with at least one of  
 the above-listed electron withdrawing groups.

**[0034]** For example, Ar<sub>1</sub> and Ar<sub>2</sub> in Formula 1 above may each independently be a substituted or unsubstituted phenyl  
 group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted fluorenyl group, a substituted or  
 unsubstituted phenanthrenyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted triphe-  
 nylenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted chrysenyl group, a substituted  
 or unsubstituted pyridinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyrimidinyl  
 group, a substituted or unsubstituted quinolinyl group, a substituted or unsubstituted carbazolyl group, a substituted or  
 unsubstituted triazinyl group, a substituted or unsubstituted dibenzothiophenyl group, a substituted or unsubstituted  
 dibenzofuranyl group, or a substituted or unsubstituted phenanthrolinyl group. At least one of Ar<sub>1</sub> and Ar<sub>2</sub> may be a  
 phenyl group, a biphenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, or a fluorenyl  
 group that is substituted with at least one electron withdrawing group selected from the group consisting of -F; -CN; a  
 C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F; a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl  
 group, an isoquinolinyl group, a quinazolinyl group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group;  
 and a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazolinyl  
 group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a  
 deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone,  
 a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl  
 group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group,  
 an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group.

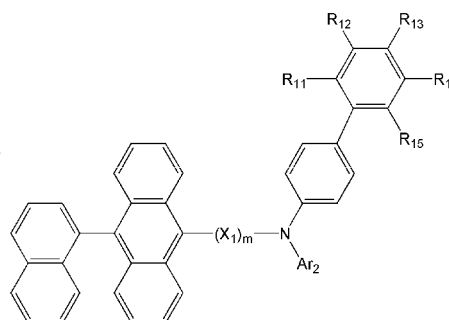
**[0035]** In Formula 1, Ar<sub>1</sub> and Ar<sub>2</sub> may be linked together by a single bond.

**[0036]** The amine-based compound may be represented by any one of Formulae 1A to 1J below:

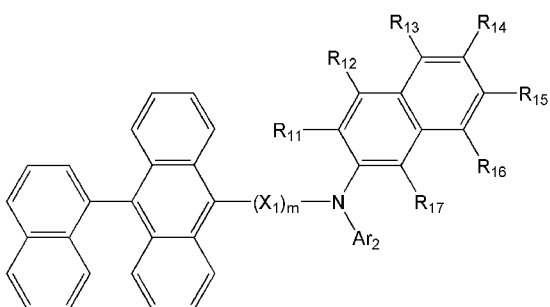
Formula 1A



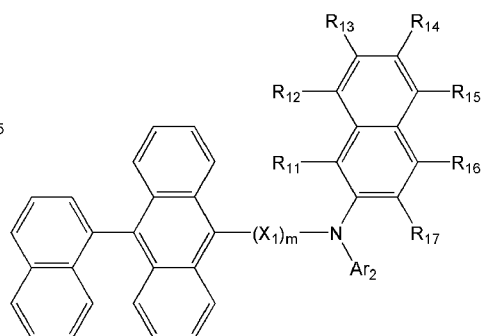
Formula 1B



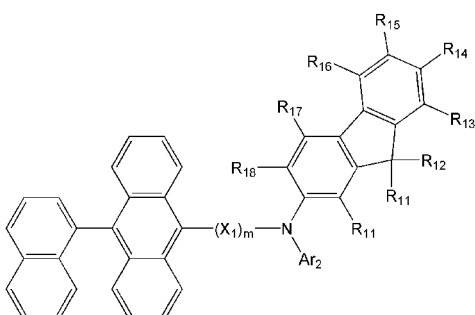
Formula 1C



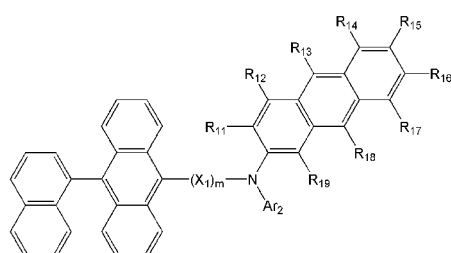
Formula 1D



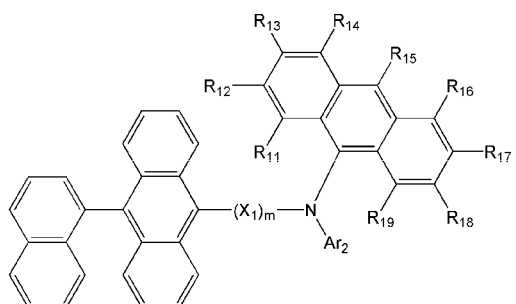
Formula 1E



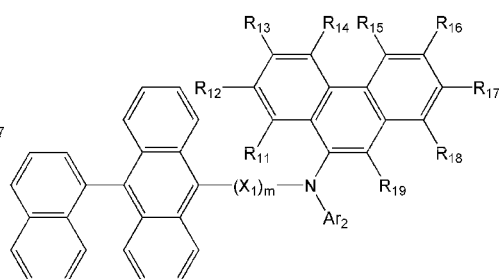
Formula 1F



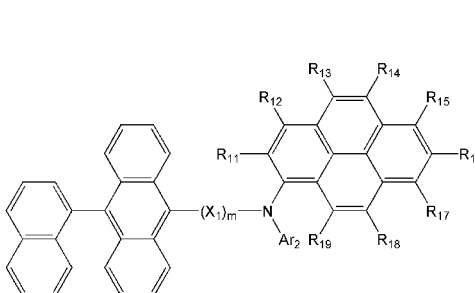
Formula 1G



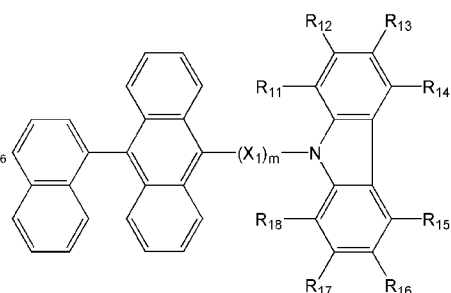
Formula 1H



Formula 1I



Formula 1J



**[0037]** Ar<sub>2</sub> in Formulae 1A to 1I may be the same as described above in conjunction with other formulae.

**[0038]** At least one of R<sub>11</sub> to R<sub>15</sub> in Formulae 1A and 1B, at least one of R<sub>11</sub> to R<sub>17</sub> in Formulae 1C and 1D, at least one of R<sub>11</sub> to R<sub>18</sub> in Formulae 1E and 1J, and at least one of R<sub>11</sub> to R<sub>19</sub> in Formula 1F, 1G, 1H and 1I may each independently be an electron withdrawing group selected from the group consisting of -F; -CN; -NO<sub>2</sub>; a C<sub>1</sub>-C<sub>60</sub> alkyl

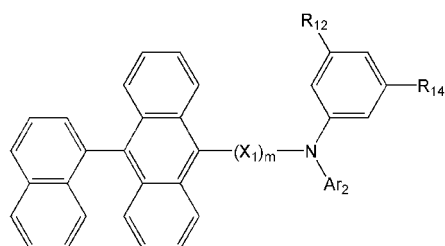
group substituted with at least one -F; a C<sub>2</sub>-C<sub>60</sub> heteroaryl group; and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, a C<sub>2</sub>-C<sub>60</sub> alkynyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group.

**[0039]** For example, at least one of R<sub>11</sub> to R<sub>15</sub> of Formulae 1A and 1B, at least one of R<sub>11</sub> to R<sub>17</sub> in Formulae 1C and 1D, at least one of R<sub>11</sub> to R<sub>18</sub> of Formulae 1E and 1J, and at least one of R<sub>11</sub> to R<sub>19</sub> of Formulae 1F, 1G, 1H and 1I may each independently be, but are not limited to, an electron withdrawing group selected from the group consisting of: -F; -CN; a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F; a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group; a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a phthalazinyl group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group.

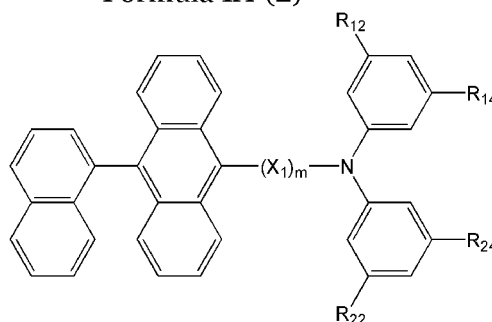
**[0040]** In an embodiment of the present invention, Ar<sub>2</sub> in Formulae 1A to 1I may be, but are not limited thereto, a phenyl group, a biphenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, or a fluorenyl group that are substituted with at least one electron withdrawing group selected from the group consisting of -F; -CN; a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F; a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group; and a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a phthalazinyl group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group.

**[0041]** In an embodiment of the invention, the amine-based compound may be represented by Formula 1A-(1) or 1A-(2) below:

Formula 1A-(1)



Formula 1A-(2)



**[0042]** In Formulae 1A-(1) and 1A-(2), R<sub>12</sub>, R<sub>14</sub>, R<sub>22</sub>, and R<sub>24</sub> may each independently be an electron withdrawing group selected from the group consisting of a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group; and a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a phthalazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN; a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group; and Ar<sub>2</sub> may be a substituted or unsubstituted phenyl group, a substituted or unsubstituted biphenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted pyrenyl group, or a substituted or unsubstituted fluorenyl group.

**[0043]** In Formulae 1A-(1) and 1A-(2), R<sub>12</sub>, R<sub>14</sub>, R<sub>22</sub> and R<sub>24</sub> may each independently be selected from the group

consisting of -F; -CN; -CH<sub>2</sub>F; -CHF<sub>2</sub>; -CF<sub>3</sub>; and groups represented by Formulae 2(1) to 2(14) above.

**[0044]** In Formulae 1A-(1) and 1A-(2) above, R<sub>12</sub>, R<sub>14</sub>, R<sub>22</sub> and R<sub>24</sub> may each independently be one of the groups represented by Formulae 2(1) to 2(8) above.

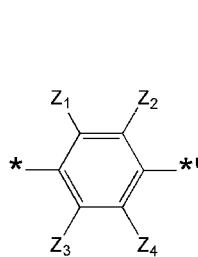
**[0045]** In Formulae 1A-(1) and 1A-(2) above, R<sub>12</sub>, R<sub>14</sub>, R<sub>22</sub> and R<sub>24</sub> may each independently be the group represented by Formula 2(2) above, but are not limited thereto.

**[0046]** In Formula 1A-(1), Ar<sub>2</sub> may be a phenyl group, a biphenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, or a fluorenyl group, but are not limited thereto.

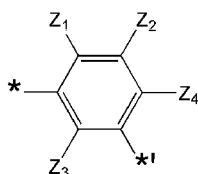
**[0047]** In Formula 1, X<sub>1</sub> may be a substituted or unsubstituted phenylene group, a substituted or unsubstituted pentalenylene group, a substituted or unsubstituted indenylene group, a substituted or unsubstituted naphthylene group, a substituted or unsubstituted azulenylylene group, a substituted or unsubstituted heptalenylene group, a substituted or unsubstituted indacenylene group, a substituted or unsubstituted acenaphthylene group, a substituted or unsubstituted fluorenylene group, a substituted or unsubstituted phenalenylene group, a substituted or unsubstituted phenanthrenylene group, a substituted or unsubstituted anthrylene group, a substituted or unsubstituted fluoranthenylylene group, a substituted or unsubstituted triphenylenylene group, a substituted or unsubstituted pyrenylene group, a substituted or unsubstituted chrysenylene group, a substituted or unsubstituted naphthacenylene group, a substituted or unsubstituted picenylene group, a substituted or unsubstituted perylenylene group, a substituted or unsubstituted pentaphenylene group, a substituted or unsubstituted hexacenylene group, a substituted or unsubstituted pyrrolylene group, a substituted or unsubstituted pyrazolylylene group, a substituted or unsubstituted imidazolylene group, a substituted or unsubstituted imidazolinylylene group, a substituted or unsubstituted imidazopyridinylylene group, a substituted or unsubstituted imidazopyrimidinylylene group, a substituted or unsubstituted pyridinylylene group, a substituted or unsubstituted pyrazinylylene group, a substituted or unsubstituted pyrimidinylylene group, a substituted or unsubstituted indolylylene group, a substituted or unsubstituted purinylylene group, a substituted or unsubstituted quinolinylylene group, a substituted or unsubstituted phthalazinylylene group, a substituted or unsubstituted indolizinylylene group, a substituted or unsubstituted naphthyridinylylene group, a substituted or unsubstituted quinazolinylylene group, a substituted or unsubstituted cinnolinylylene group, a substituted or unsubstituted indazolylene group, a substituted or unsubstituted carbazolylene group, a substituted or unsubstituted phenazinylylene group, a substituted or unsubstituted phenanthridinylylene group, a substituted or unsubstituted pyranylene group, a substituted or unsubstituted chromenylylene group, a substituted or unsubstituted furanylylene group, a substituted or unsubstituted benzofuranylylene group, a substituted or unsubstituted thiophenylylene group, a substituted or unsubstituted benzothiophenylylene group, a substituted or unsubstituted isothiazolylylene group, a substituted or unsubstituted benzoimidazolylene group, a substituted or unsubstituted isoxazolylene group, a substituted or unsubstituted dibenzothiophenylylene group, a substituted or unsubstituted dibenzofuranylylene group, a substituted or unsubstituted triazinylylene group, a substituted or unsubstituted oxadiazolylylene group, a substituted or unsubstituted pyridazinylylene group, a substituted or unsubstituted triazolylene group, or a substituted or unsubstituted tetrazolylylene group. X<sub>1</sub> in Formula 1 may have at least one substituent, which may be selected from among the substituents described above.

**[0048]** In an embodiment, X<sub>1</sub> in Formula 1 is, but is not limited to, a substituted or unsubstituted phenylene group, a substituted or unsubstituted naphthylene group, a substituted or unsubstituted fluorenylylene group, a substituted or unsubstituted phenanthrenylene group, a substituted or unsubstituted anthrylene group, a substituted or unsubstituted triphenylenylene group, a substituted or unsubstituted pyrenylene group, a substituted or unsubstituted chrysenylene group, a substituted or unsubstituted pyridinylylene group, a substituted or unsubstituted pyrazinylylene group, a substituted or unsubstituted pyrimidinylylene group, a substituted or unsubstituted quinolinylylene group, a substituted or unsubstituted quinazolinylylene group, a substituted or unsubstituted carbazolylene group, a substituted or unsubstituted dibenzothiophenylylene group, a substituted or unsubstituted dibenzofuranylylene group, a substituted or unsubstituted triazinylylene group, a substituted or unsubstituted pyridazinylylene group, a substituted or unsubstituted triazolylene group, or a substituted or unsubstituted tetrazolylylene group.

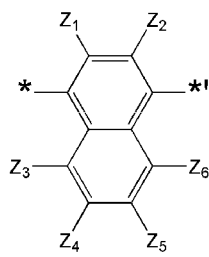
**[0049]** For example, X<sub>1</sub> in Formula 1 above may be a group represented by one of Formulae 5(1) to 5(16) below:



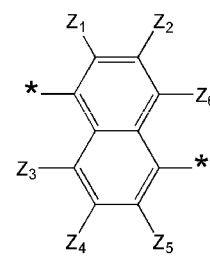
Formula 5(1)



Formula 5(2)

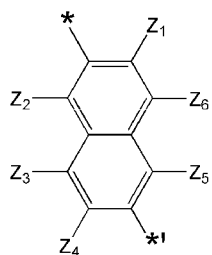


Formula 5(3)

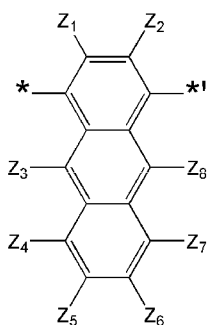


Formula 5(4)

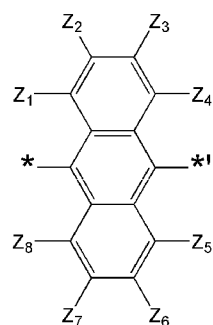
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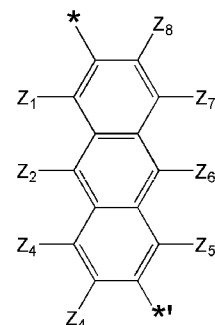
Formula 5(5)



Formula 5(6)

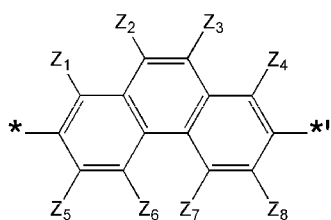


Formula 5(7)

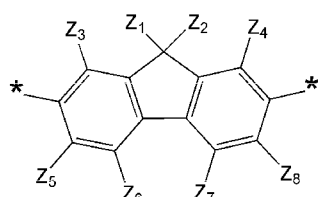


Formula 5(8)

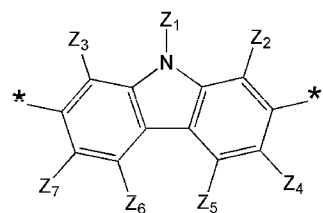
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Formula 5(9)

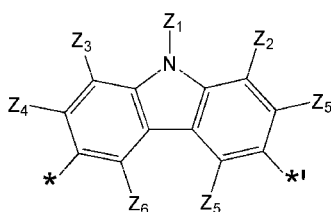


Formula 5(10)

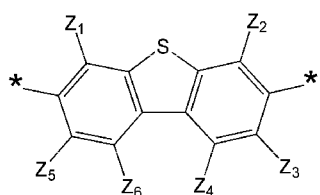


Formula 5(11)

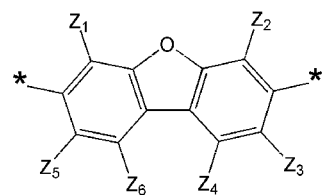
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Formula 5(12)

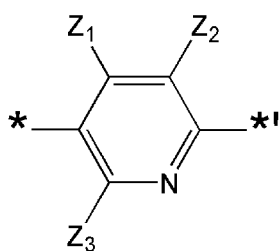


Formula 5(13)

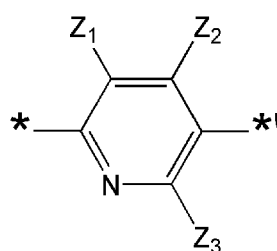


Formula 5(14)

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Formula 5(15)



Formula 5(16)

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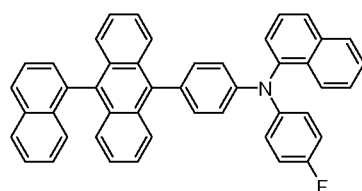
**[0050]** In Formulae 5(1) to 5(16),  $Z_1$  to  $Z_8$  may each independently be one of a hydrogen atom; a deuterium atom; -F; -Cl; -Br; -I; -CN; a hydroxyl group; -NO<sub>2</sub>; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; phosphoric acid or a salt thereof; a C<sub>1</sub>-C<sub>20</sub> alkyl group; a C<sub>1</sub>-C<sub>20</sub> alkoxy group; a C<sub>1</sub>-C<sub>20</sub> alkyl group and a C<sub>1</sub>-C<sub>20</sub> alkoxy groups that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, sulfonic acid group or a salt thereof, and phosphoric acid or a salt thereof; a C<sub>6</sub>-C<sub>20</sub> aryl group; a C<sub>2</sub>-C<sub>20</sub> heteroaryl group; and a C<sub>6</sub>-C<sub>20</sub> aryl group and a C<sub>2</sub>-C<sub>20</sub> heteroaryl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a C<sub>6</sub>-C<sub>20</sub> aryl group and a C<sub>2</sub>-C<sub>20</sub> heteroaryl group.

**[0051]** In Formulae 5(1) to 5(16), \* indicates a binding site to anthracene in Formula 1, and \*, indicates a binding site to N in Formula 1.

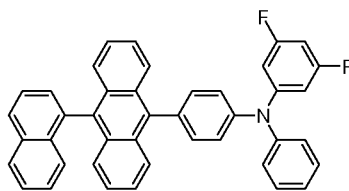
**[0052]** For example,  $Z_1$  to  $Z_8$  in Formulae 5(1) to 5(16) may each independently be, but are not limited to, a hydrogen atom; a deuterium atom; -F; -Cl; -Br; -I; -CN; a hydroxyl group; -NO<sub>2</sub>; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; a phosphoric acid or a salt thereof; a methyl group, an ethyl group, a propyl group, a butyl group, and a pentyl group; a methoxy group, an ethoxy group, a propoxy group, a butoxy group, and a pentoxy group; a methyl group, an ethyl group, a propyl group, a butyl group, a pentyl group, a methoxy group, an ethoxy group, a propoxy group, a butoxy group, and a pentoxy group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, and a phosphoric acid or a salt thereof; a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, and a fluorenyl group; a pyridinyl group, a pyrimidinyl group, a triazinyl group, a quinolyl group, and a carbazolyl group; a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a fluorenyl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, a quinolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group and a pyridinyl group.

**[0053]** In Formula 1, m is an integer from 1 to 5. In an embodiment of the present invention, m is 1, 2, or 3, but is not limited thereto.

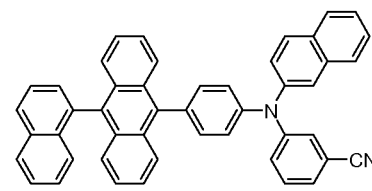
**[0054]** The amine-based compound of Formula 1 may be, for example, any one of Compounds 1 to 109 below, but is not limited thereto:



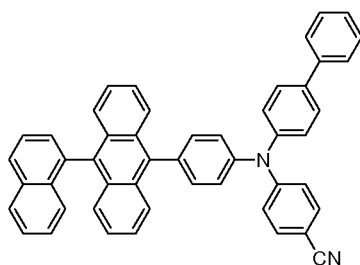
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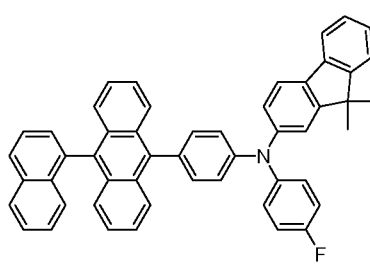
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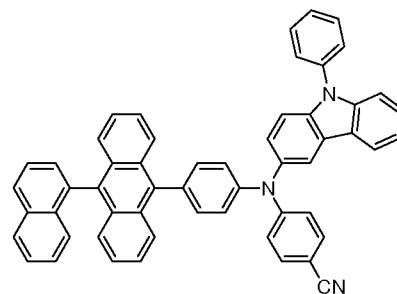
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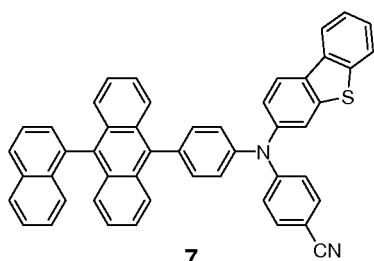
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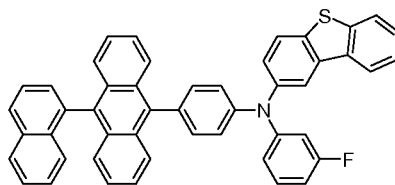
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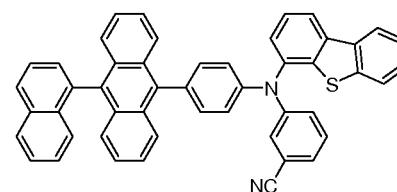
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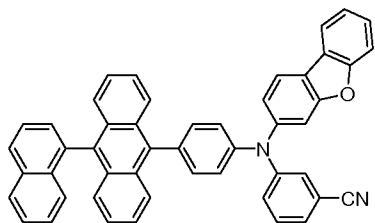


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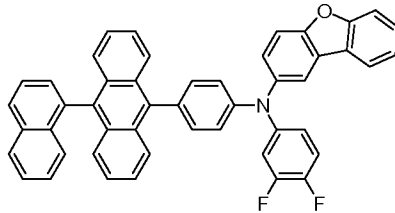


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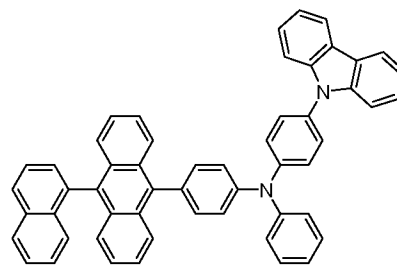
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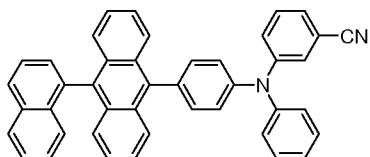
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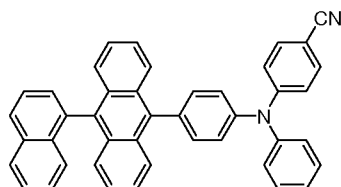
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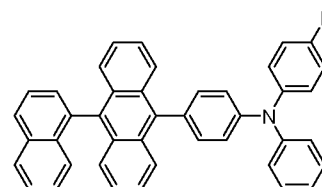
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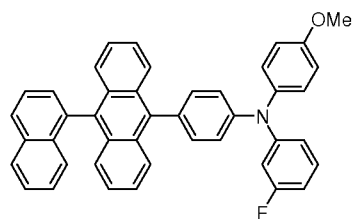
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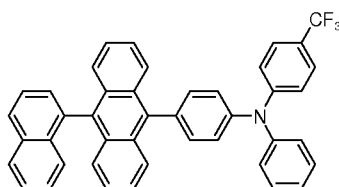
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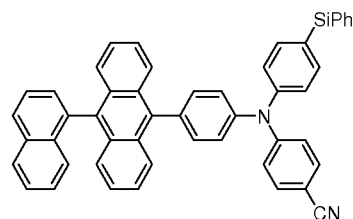
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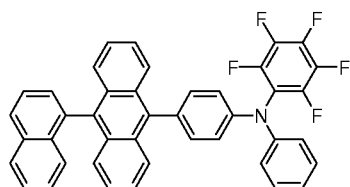
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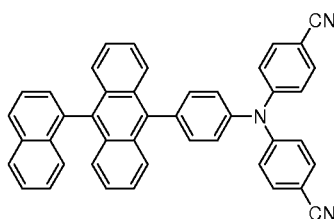
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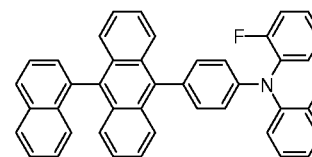
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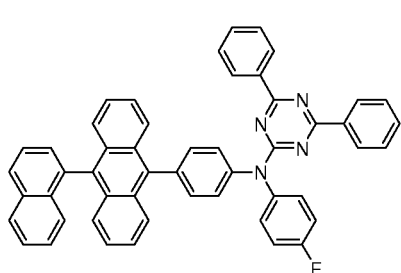
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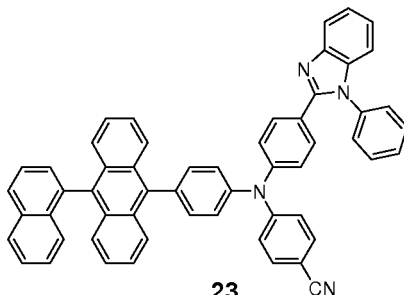
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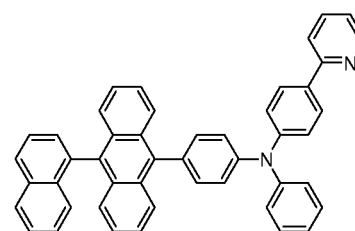
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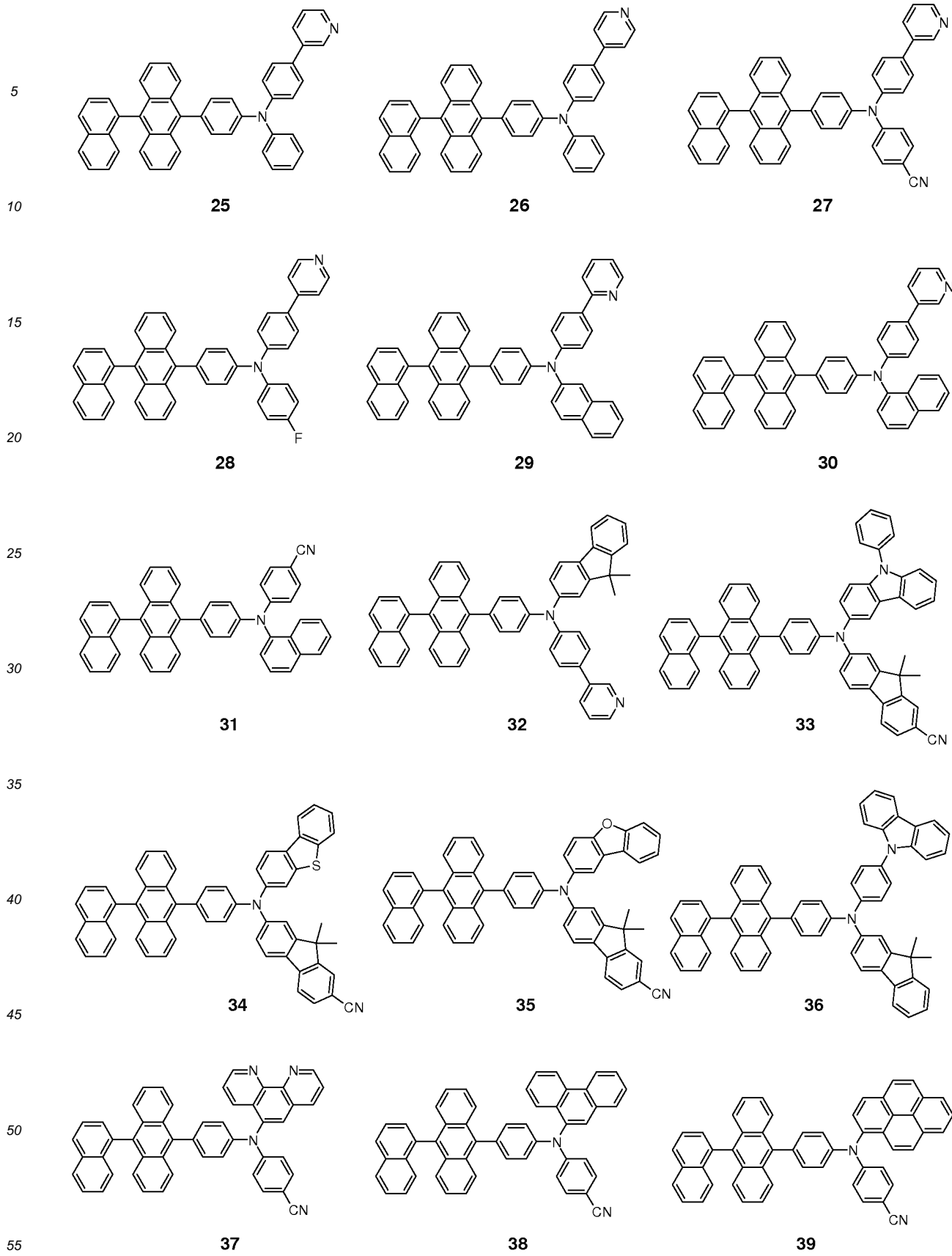
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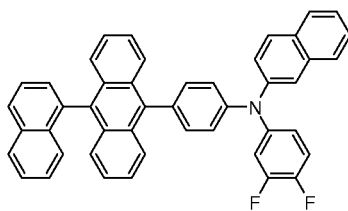
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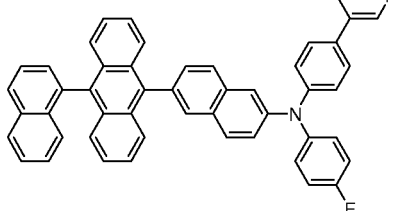
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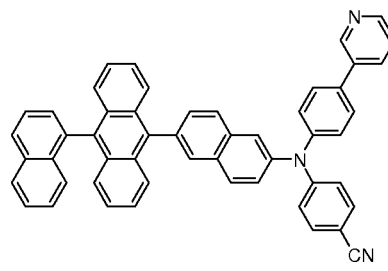
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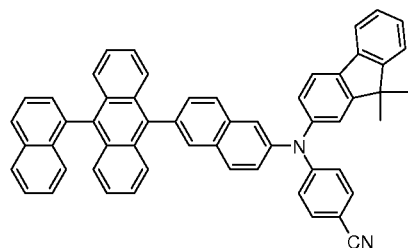
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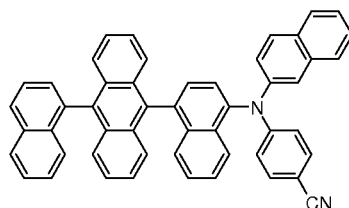
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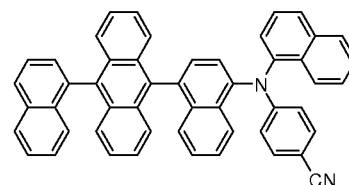
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43



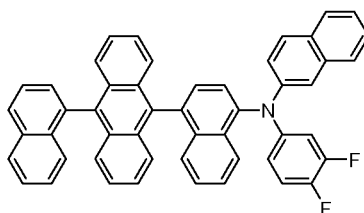
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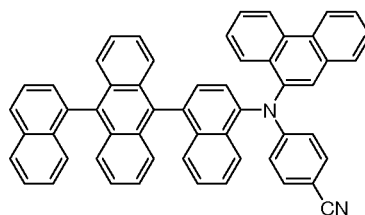
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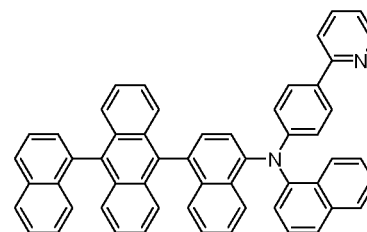
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46



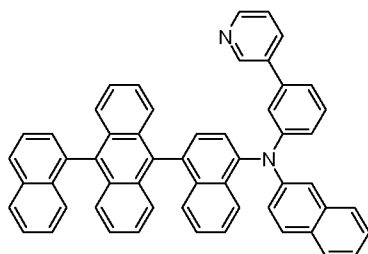
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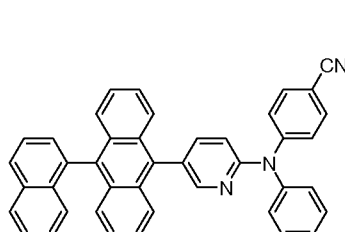
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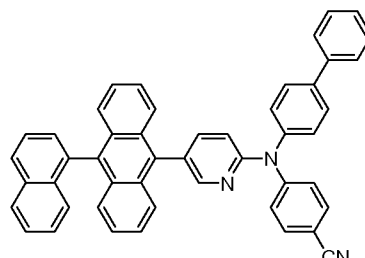
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49



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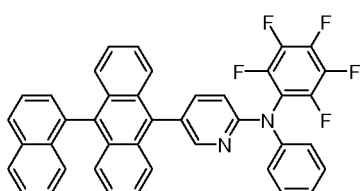


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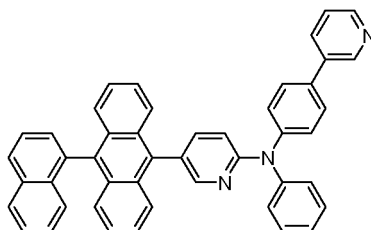
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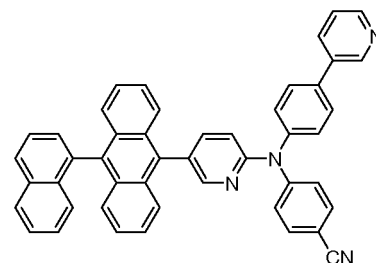
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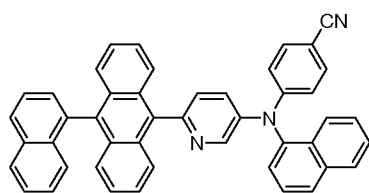
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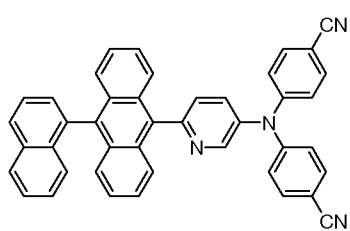
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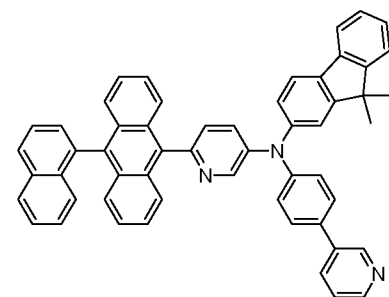
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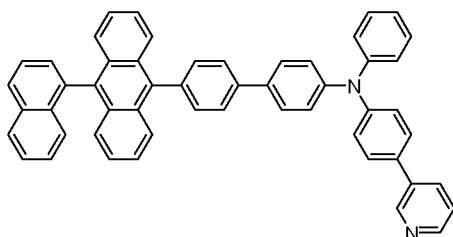
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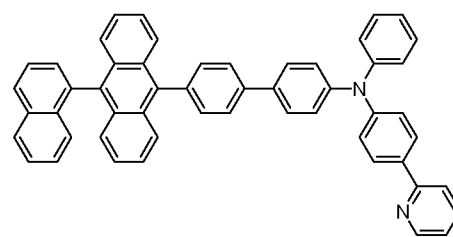
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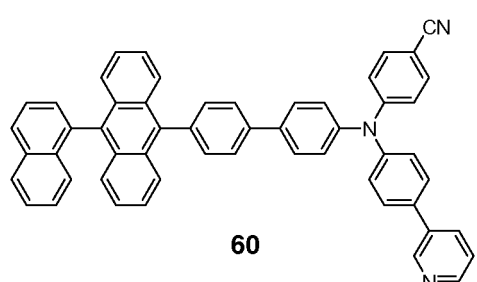
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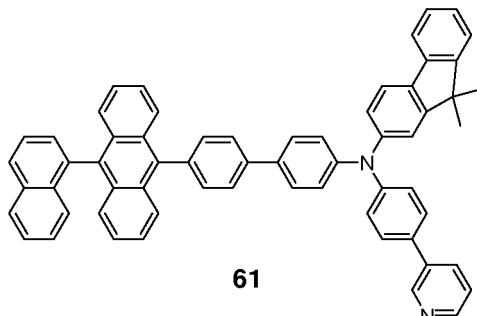
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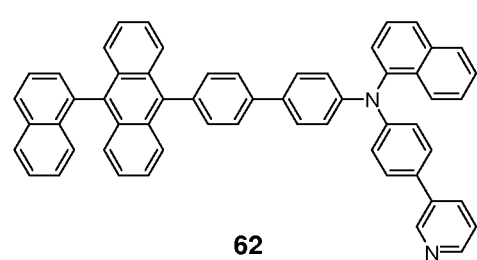
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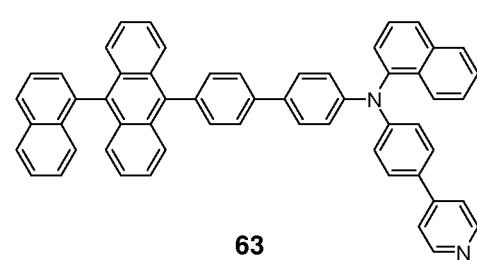
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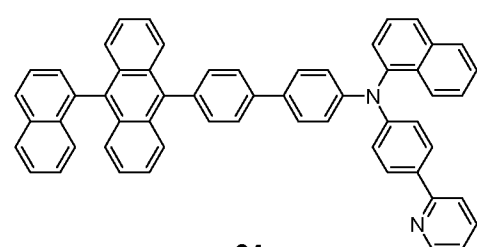
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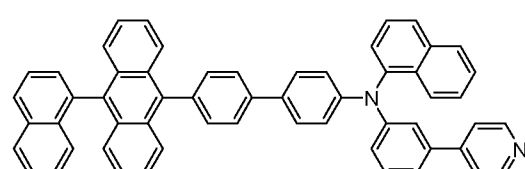
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64

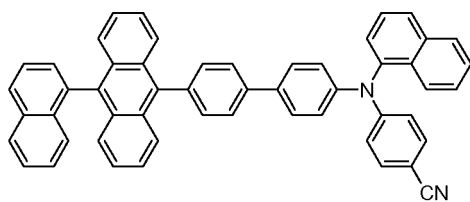


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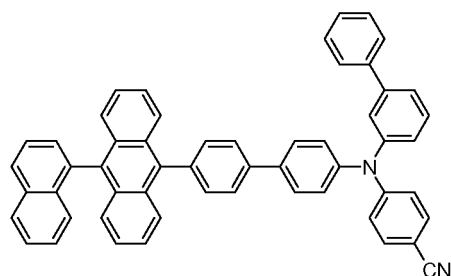
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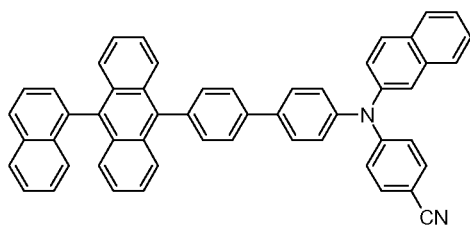
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10



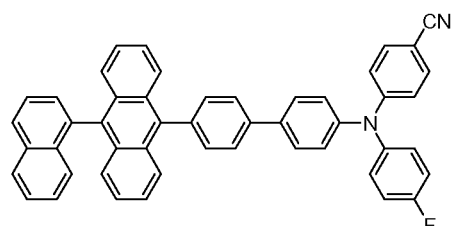
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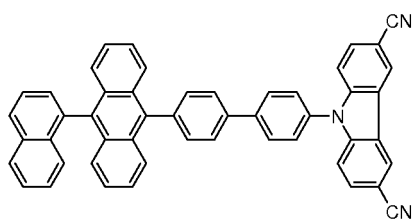
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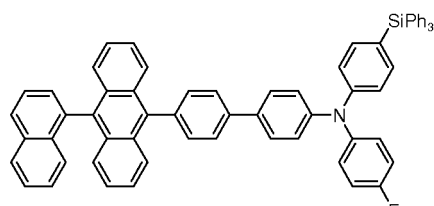
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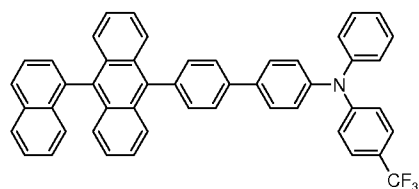
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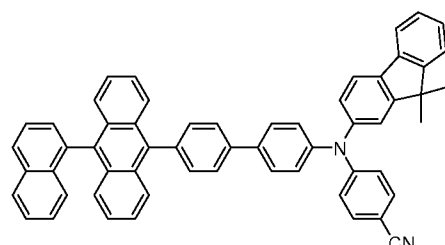
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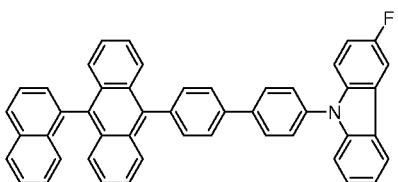
**72**

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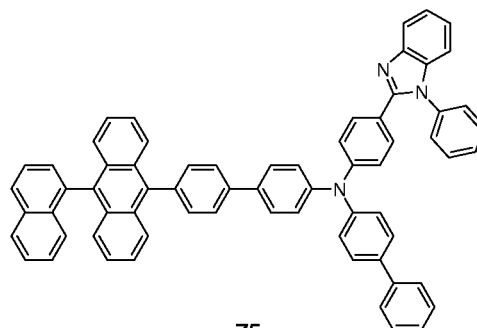
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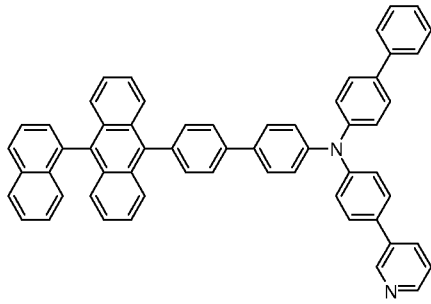
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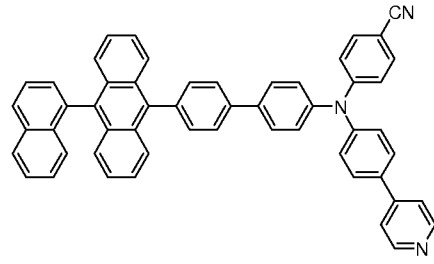
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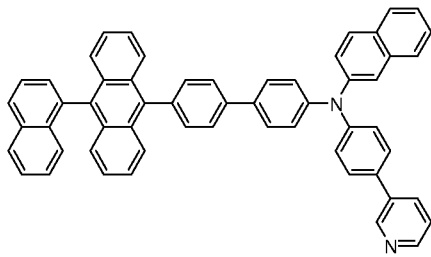
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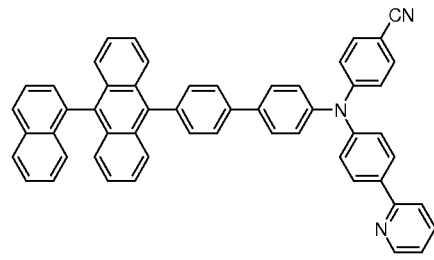
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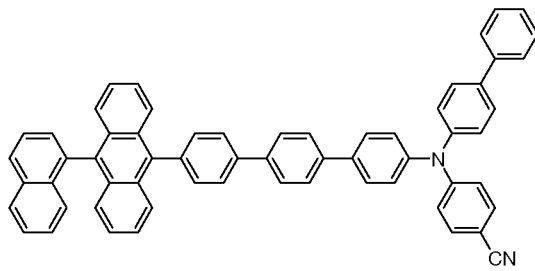
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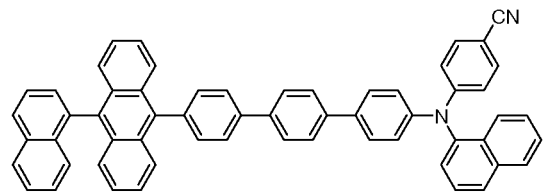
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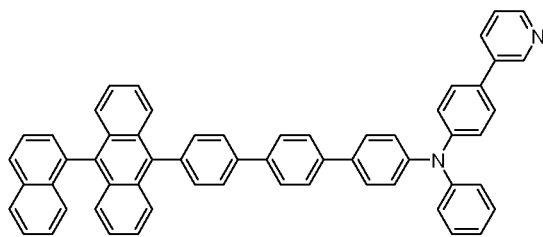
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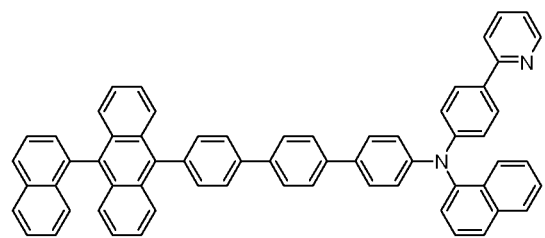
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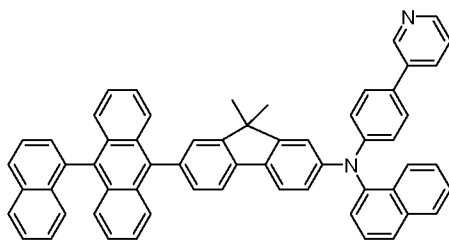
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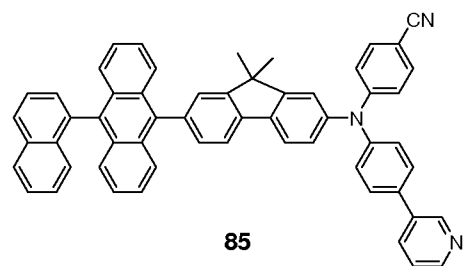
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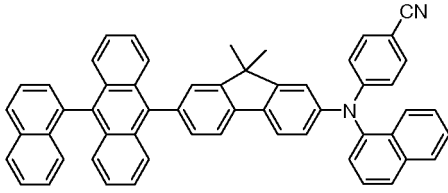
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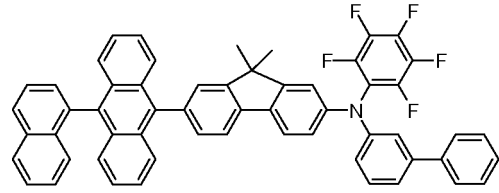
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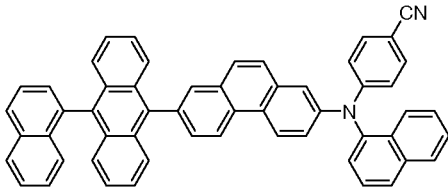


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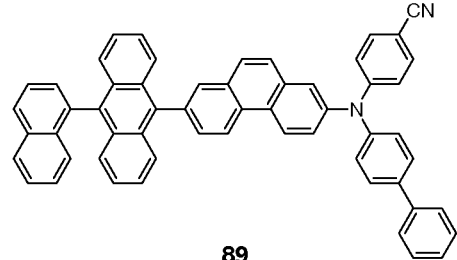


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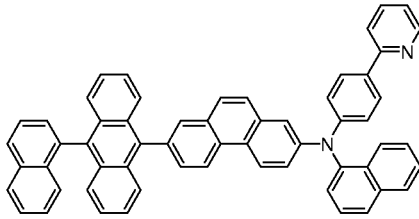
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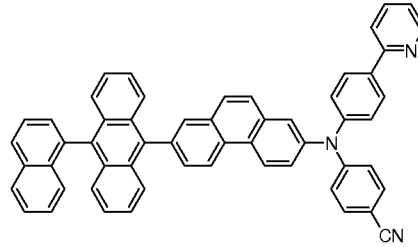
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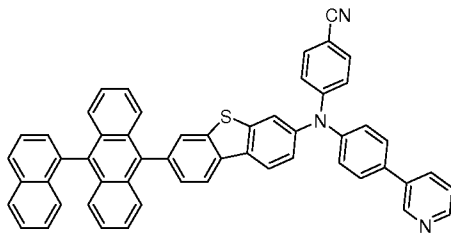
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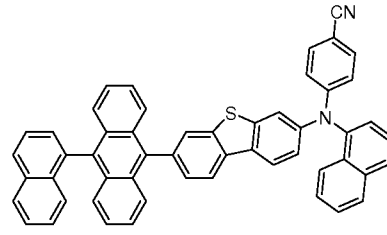
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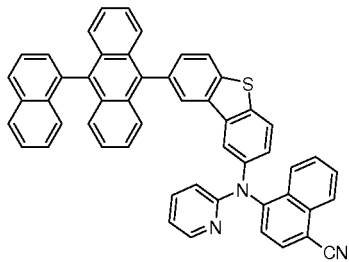
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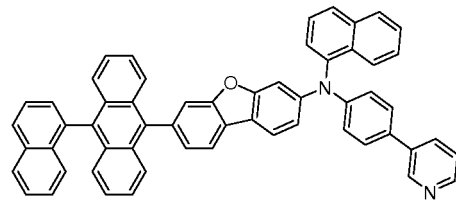
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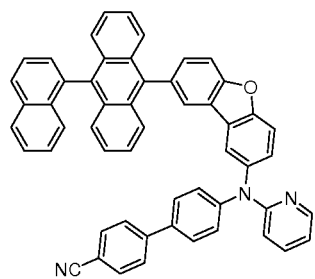
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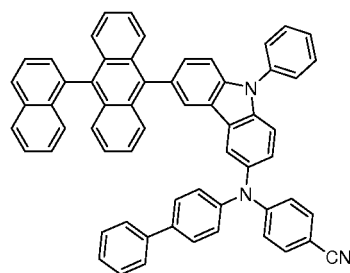
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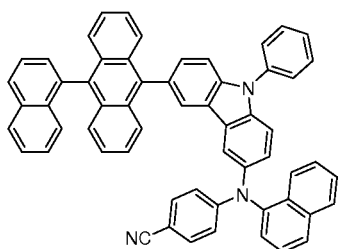
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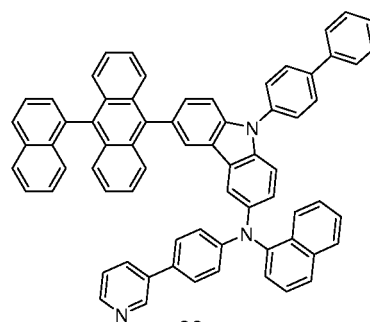
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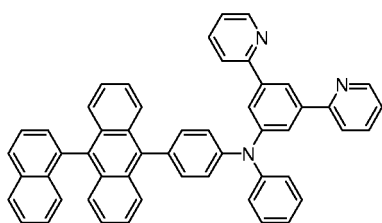
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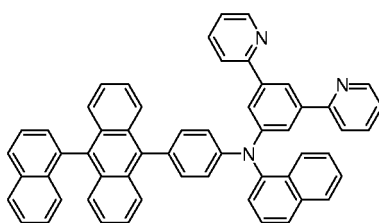
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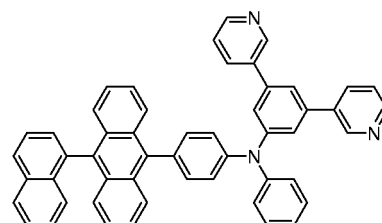


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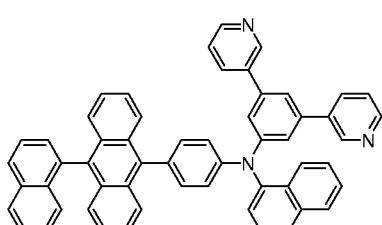


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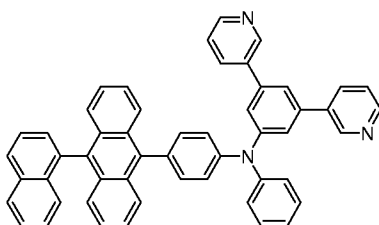
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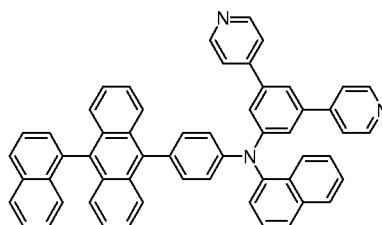


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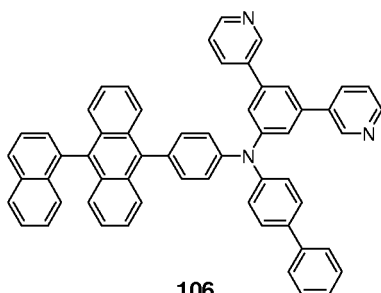


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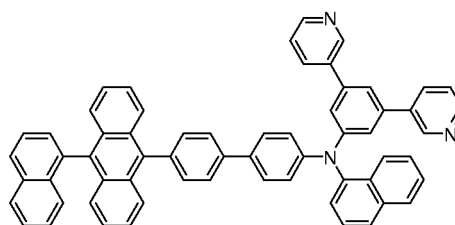
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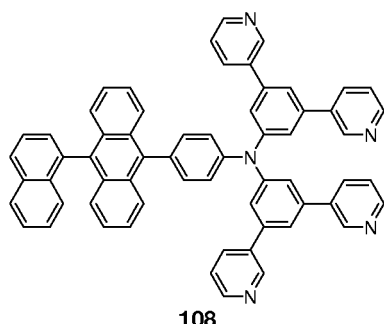
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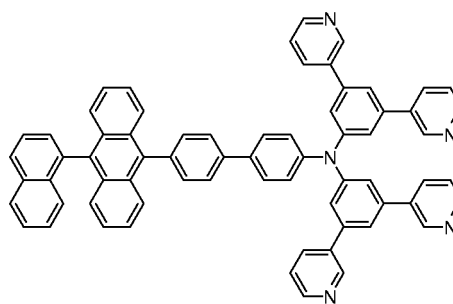
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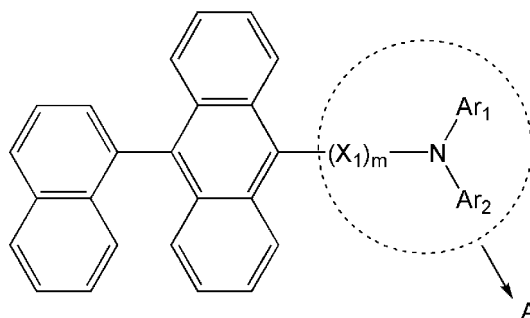
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**[0055]** Since at least one of  $Ar_1$  and  $Ar_2$  in the amine-based compound of Formula 1 above is a  $C_6-C_{60}$  aryl group substituted with at least one electron withdrawing group selected from the group consisting of -F; -CN;  $-NO_2$ ; a  $C_1-C_{60}$  alkyl group substituted with at least one -F; a  $C_2-C_{60}$  heteroaryl group; and a  $C_2-C_{60}$  heteroaryl group substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group,  $-NO_2$ , an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a  $C_1-C_{60}$  alkyl group, a  $C_1-C_{60}$  alkoxy group, a  $C_2-C_{60}$  alkenyl group, a  $C_2-C_{60}$  alkynyl group, a  $C_6-C_{60}$  aryl group, and a  $C_2-C_{60}$  heteroaryl group, a moiety represented by "A" in Formula 1' below may be able to withdraw electrons.

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Formula 1'



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**[0056]** The amine-based compound of Formula 1 has a naphthyl-anthracene core abundant in electrons and a moiety A with electron withdrawing ability, and thus the amine-based compound may have good electron transport characteristics. When the electron withdrawing group is a substituted or unsubstituted  $C_2-C_{60}$  heteroaryl group, the substituted or unsubstituted  $C_2-C_{60}$  heteroaryl group is linked to N of Formula 1, not directly, but via a  $C_6-C_{60}$  aryl group. Therefore, an organic light-emitting diode including the amine-based compound of Formula 1 may have improved efficiency characteristics. When the electron withdrawing group is -CN, an organic light-emitting diode including the amine-based compound of Formula 1 may have improved lifetime characteristics.

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**[0057]** Not wishing to be bound by a particular theory, in either of i) an amine-based compound including a naphthyl-anthracene core that lacks the above-described electron withdrawing group or ii) an amine-based compound including a naphthyl-anthracene core with pyridine directly linked to N, the highest occupied molecular orbital (HOMO) electron density may be focused near the anthracene moiety. However, in the amine-based compound of Formula 1 above, the HOMO electron density may be dispersed near the amine moiety, so that the lowest unoccupied molecular orbital (LUMO) electron density may be relatively fixed near anthracene. This may result in the amine-based compound of Formula 1 having improved dipole characteristics. Thus, the electron transport characteristics of the amine-based compound of Formula 1 may be improved.

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**[0058]** Therefore, an organic light-emitting diode including any of the amine-based compounds represented by Formula 1 above may have a low driving voltage, a high luminance, a high efficiency, and a long lifetime.

**[0059]** The amine-based compound of Formula 1 may be synthesized by any known organic synthesis method. A synthesis method of the amine-based compound of Formula 1 may be understood by those of ordinary skill in the art from the examples that will be described below.

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**[0060]** At least one of the amine-based compounds according to the invention in its first aspect may be used between a pair of electrodes of an organic light-emitting diode. For example, at least one of the amine-based compounds may be in an EML and/or between a cathode and the EML (for example, in the ETL, the EIL, or a functional layer having both electron transport and electron injection capabilities).

**[0061]** According to another aspect of the present invention, an organic light-emitting diode includes a first electrode,

a second electrode disposed opposite to the first electrode, and an organic layer disposed between the first electrode and the second electrode, wherein the organic layer includes at least one of the amine-based compounds of Formula 1 according to the invention in its first aspect.

**[0062]** As used herein, "(for example, the organic layer) including at least one amine-based compound" means (the organic layer) including one of the amine-based compounds of Formula 1 according to the invention in its first aspect, or at least two different amine-based compounds of Formula 1 according to the invention in its first aspect.

**[0063]** The organic layer may include only Compound 1 as the amine-based compound. Compound 1 may be in the EML or ETL of the organic light-emitting diode. The organic layer may include Compounds 1 and 3 as the amine-based compound. Compounds 1 and 3 may be in the same layer (for example, in the ETL) or may be in different layers (for example, in the EML and ETL, respectively).

**[0064]** The organic layer may include at least one layer selected from among a hole injection layer (HIL), a hole transport layer (HTL), a functional layer having both hole injection and hole transport capabilities (hereinafter, "H-functional layer"), a buffer layer, an electron blocking layer (EBL), an emission layer (EML), a hole blocking layer (HBL), an electron transport layer (ETL), an electron injection layer (EIL), and a functional layer having both electron injection and electron transport capabilities (hereinafter, "E-functional layer").

**[0065]** The term "organic layer" as used herein refers to a single layer and/or a plurality of layers disposed between the first and second electrodes of the organic light-emitting diode.

**[0066]** The organic layer may include an EML, wherein at least one of the amine-based compounds may be included in the EML.

**[0067]** The amine-based compound in the EML may serve as a host. When the amine-based compound in the EML serves as a host, the EML may further include a fluorescent dopant. The fluorescent dopant may be a blue fluorescent dopant. The amine-based compound in the EML may serve as a dopant. When the amine-based compound in the EML serves as a dopant, the amine-based compound may be a blue fluorescent dopant.

**[0068]** The organic layer may include an ETL, wherein at least one of the amine-based compounds may be included in the ETL.

**[0069]** Figure 1 is a schematic sectional view of an organic light-emitting diode 10 according to an embodiment of the invention. Hereinafter, a structure of an organic light-emitting diode according to an embodiment of the invention and a method of manufacturing the same will now be described with reference to Figure 1.

**[0070]** The substrate 11 may be any substrate that is used in existing organic light-emitting diodes. The substrate 11 may be a glass substrate or a transparent plastic substrate with strong mechanical strength, thermal stability, transparency, surface smoothness, ease of handling, and water resistance.

**[0071]** The first electrode 13 may be formed by depositing or sputtering a first electrode-forming material on the substrate 11. When the first electrode 13 constitutes an anode, a material having a high work function may be used as the first electrode-forming material to facilitate hole injection. The first electrode 13 may be a reflective electrode or a transmission electrode. Suitable first electrode-forming materials include transparent and conductive materials such as ITO, IZO, SnO<sub>2</sub>, and ZnO. The first electrode 13 may be formed as a reflective electrode using magnesium (Mg), aluminium (Al), aluminium-lithium (Al-Li), calcium (Ca), magnesium-indium (Mg-In), magnesium-silver (Mg-Ag), or the like.

**[0072]** The first electrode 13 may have a single-layer structure or a multi-layer structure including at least two layers. For example, the first electrode 13 may have a three-layered structure of ITO/Ag/ITO, but is not limited thereto.

**[0073]** The organic layer 15 may be disposed on the first electrode 13.

**[0074]** The organic layer 15 may include a HIL, a HTL, a buffer layer, an EML, an ETL, and an EIL.

**[0075]** The HIL may be formed on the first electrode 13 by vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like.

**[0076]** When the HIL is formed using vacuum deposition, vacuum deposition conditions may vary according to the compound that is used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, vacuum deposition may be performed at a temperature of about 100°C to about 500°C, a pressure of about 0.133 x 10<sup>-6</sup> Pa (10<sup>-8</sup> torr) to about 0.133 Pa (10<sup>-3</sup> torr), and a deposition rate of about 0.001 to about 10 nm/sec (about 0.01 to about 100 Å/sec). However, the deposition conditions are not limited thereto.

**[0077]** When the HIL is formed using spin coating, the coating conditions may vary according to the compound that is used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, the coating rate may be in the range of about 2000 rpm to about 5000 rpm, and a temperature at which heat treatment is performed to remove a solvent after coating may be in the range of about 80°C to about 200°C. However, the coating conditions are not limited thereto.

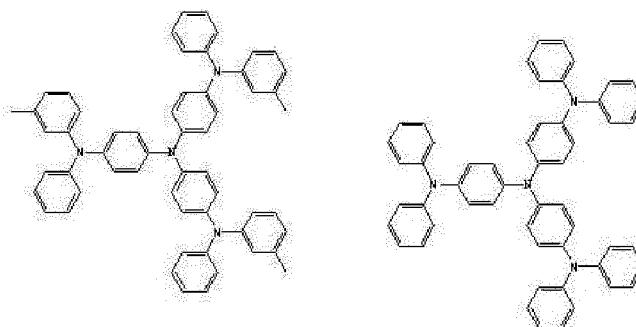
**[0078]** The HIL 130 may comprise any material that is commonly used to form a HIL. Examples of the material that can be used to form the HIL are, but are not limited to, N,N'-diphenyl-N,N'-bis-[4-(phenyl-m-tolyl-amino)-phenyl]-biphenyl-4,4'-diamine, (DNTPD), a phthalocyanine compound such as copper phthalocyanine, 4,4',4"-tris (3-methylphenyl)phenylamino)triphenylamine (m-MTDATA), N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine (NPB), 4,4'4"-Tris(N,N-diphe-

nylamino)triphenylamine (TDATA), 4,4',4"-Tris-(N-(naphthyl-2-yl)-N-phenylamine)triphenylamine (2-TNATA), poly-aniline/dodecylbenzenesulfonic acid (Pani/DBSA), poly(3,4-ethylenedioxythiophene)/poly(4-styrenesulfonate) (PEDOT/PSS), polyaniline/camphor sulfonic acid (Pani/CSA), and polyaniline/poly(4-styrenesulfonate) (PANI/PSS).

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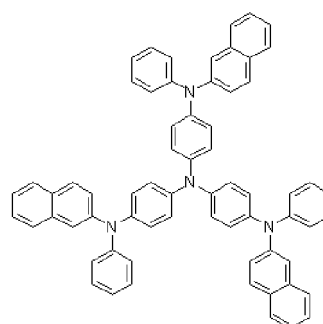
m-MTDATA

TDATA

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2-TNATA

**[0079]** The thickness of the HIL may be about 10 nm (100 Å) to about 1000 nm (10000 Å), and preferably may be about 10 nm (100 Å) to about 100 nm (1000 Å). When the thickness of the HIL is within these ranges, the HIL may have good hole injecting ability without a substantial increase in driving voltage.

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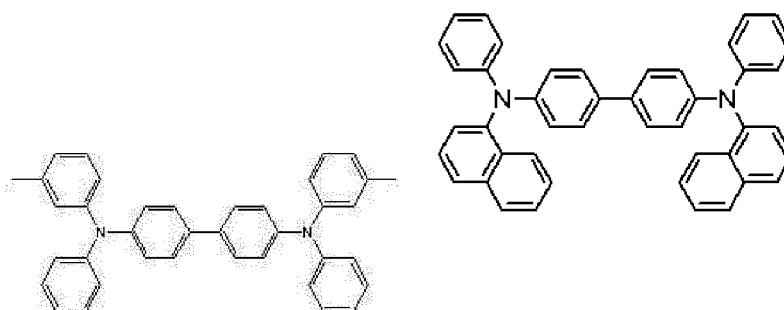
**[0080]** Then, a HTL may be formed on the HIL by using vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like. When the HTL is formed using vacuum deposition or spin coating, the conditions for deposition and coating may be similar to those for the formation of the HIL, though the conditions for the deposition and coating may vary according to the material that is used to form the HTL.

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**[0081]** Non-limiting examples of suitable known hole transport materials are carbazole derivatives, such as N-phenylcarbazole or polyvinylcarbazole, N,N'-bis(3-methylphenyl)-N,N'-diphenyl-[1,1'-biphenyl]-4,4'-diamine (TPD), 4,4',4"-tris(N-carbazolyl)triphenylamine (TCTA), and N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine (NPB).

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TPD

NPB

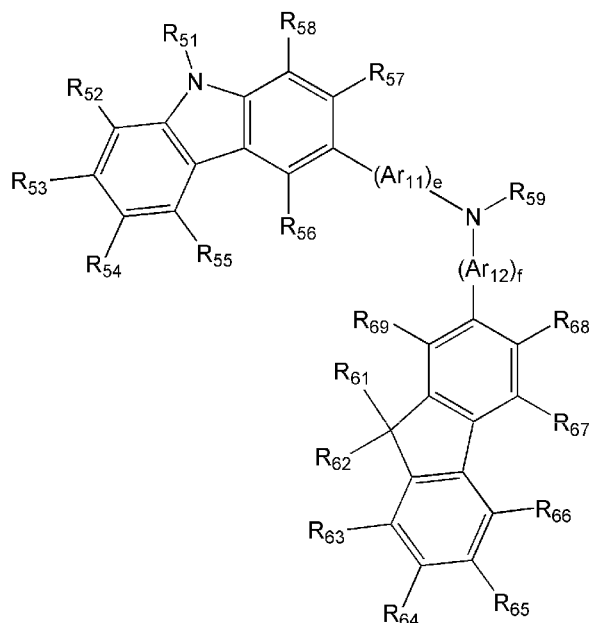
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**[0082]** The thickness of the HTL may be about 5 nm (50 Å) to about 200 nm (2000 Å), and preferably may be about 10 nm (100 Å) to about 150 nm (1500 Å). When the thickness of the HTL is within these ranges, the HTL may have good hole transporting ability without a substantial increase in driving voltage.

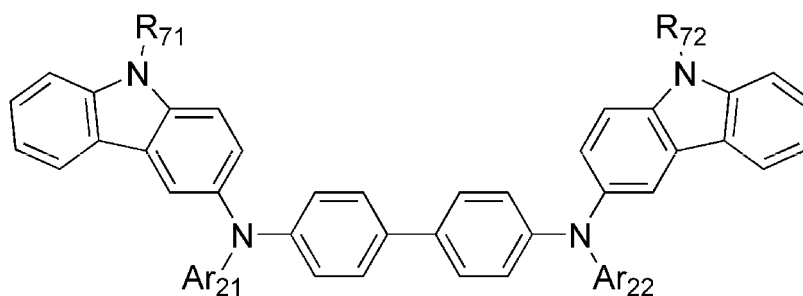
**[0083]** The H-functional layer (having both hole injection and hole transport capabilities) may contain at least one material from each group of the hole injection layer materials and hole transport layer materials. The thickness of the H-functional layer may be from about 10 nm (100Å) to about 1000 nm (10,000Å), and preferably may be from about 10 nm (100Å) to about 100 nm (1,000Å). When the thickness of the H-functional layer is within these ranges, the H-functional layer may have good hole injection and transport capabilities without a substantial increase in driving voltage.

**[0084]** At least one of the HIL, HTL, and H-functional layer may include at least one of a compound of Formula 300 below and a compound of Formula 350 below:

Formula 300



Formula 350



**[0085]** In each of Formulae 300 and 350, Ar<sub>11</sub> and Ar<sub>12</sub> may each independently be a substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> arylene group and Ar<sub>21</sub> and Ar<sub>22</sub> may each independently be a substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> aryl group. Ar<sub>11</sub>, and Ar<sub>12</sub> may each independently be one of a phenylene group, a naphthylene group, a phenanthrenylene group, and a pyrenylene group; and a phenylene group, a naphthylene group, a phenanthrenylene group, a fluorenylene group, and a pyrenylene group that are substituted with at least one of a phenyl group, a naphthyl group, and an anthryl group. Ar<sub>21</sub> and Ar<sub>22</sub> may each independently be one of a phenyl group, a naphthyl group, a phenanthrenyl group, and a pyrenyl group; and a phenyl group, a naphthyl group, a phenanthrenyl group, a fluorenyl group, and a pyrenyl group that are substituted with at least one of a phenyl group, a naphthyl group, and an anthryl group.

**[0086]** In Formula 300, e and f may each independently be an integer from 0 to 5, for example, may be 0, 1, or 2. In a non-limiting embodiment, e may be 1, and f may be 0.

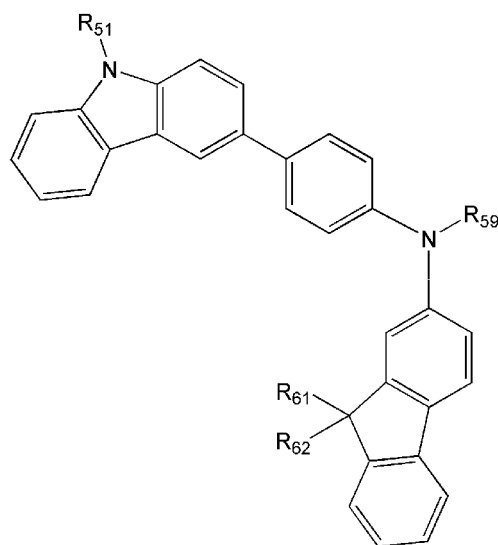
**[0087]** In each of Formulae 300 and 350, R<sub>51</sub> to R<sub>58</sub>, R<sub>61</sub> to R<sub>69</sub>, R<sub>71</sub>, and R<sub>72</sub> may each independently be a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a substituted or unsubstituted C<sub>1</sub>-C<sub>60</sub> alkyl group, a substituted or unsubstituted C<sub>2</sub>-C<sub>60</sub> alkenyl group, a substituted or unsubstituted C<sub>2</sub>-C<sub>60</sub> alkynyl group, a substituted or unsubstituted C<sub>1</sub>-C<sub>60</sub> alkoxy group, a substituted or

unsubstituted C<sub>3</sub>-C<sub>60</sub> cycloalkyl group, a substituted or unsubstituted C<sub>6</sub>-C<sub>60a</sub> aryl group, a substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> aryloxy group, or a substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> arylthiol group. In some non-limiting embodiments, R<sub>51</sub> to R<sub>58</sub>, R<sub>61</sub> to R<sub>69</sub>, R<sub>71</sub>, and R<sub>72</sub> may each independently be one of a hydrogen atom; a deuterium atom; a halogen atom; a hydroxyl group; a cyano group; -NO<sub>2</sub>; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; a phosphoric acid or a salt thereof; a C<sub>1</sub>-C<sub>10</sub> alkyl group (for example, a methyl group, an ethyl group, a propyl group, a butyl group, a pentyl group, a hexyl group, or the like); a C<sub>1</sub>-C<sub>10</sub> alkoxy group (for example, a methoxy group, an ethoxy group, a propoxy group, a butoxy group, a pentoxy group, or the like); a C<sub>1</sub>-C<sub>10</sub> alkyl group and a C<sub>1</sub>-C<sub>10</sub> alkoxy group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, and a phosphoric acid or a salt thereof; a phenyl group; a naphthyl group; an anthryl group; a fluorenyl group; a pyrenyl group; and a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, and a pyrenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>10</sub> alkyl group, and a C<sub>1</sub>-C<sub>10</sub> alkoxy group.

**[0088]** In Formula 300, R<sub>59</sub> may be one of a phenyl group; a naphthyl group; an anthryl group; a biphenyl group; a pyridyl group; and a phenyl group, a naphthyl group, an anthryl group, a biphenyl group, and a pyridyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a substituted or unsubstituted C<sub>1</sub>-C<sub>20</sub> alkyl group, and a substituted or unsubstituted C<sub>1</sub>-C<sub>20</sub> alkoxy group.

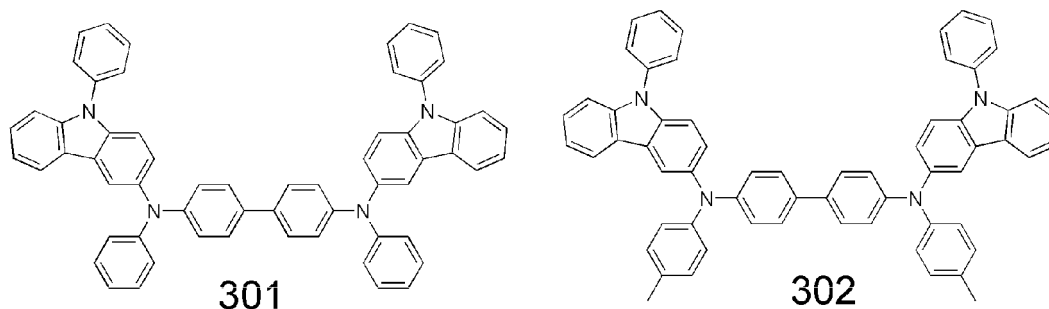
**[0089]** In an embodiment the compound of Formula 300 is a compound represented by Formula 300A below:

Formula 300A

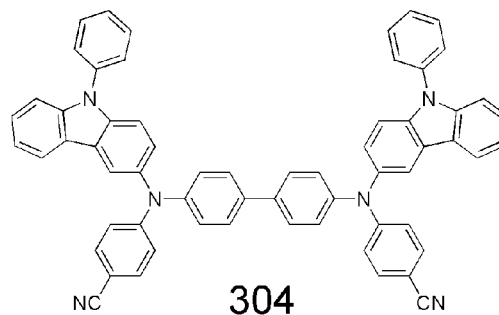
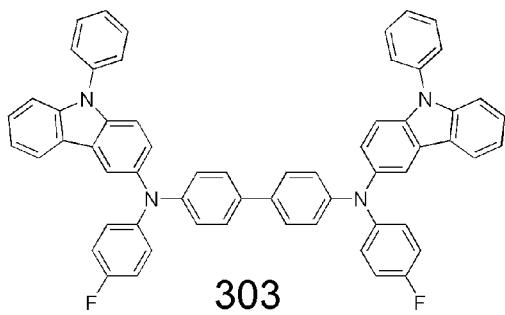


**[0090]** R<sub>51</sub>, R<sub>60</sub>, R<sub>61</sub> and R<sub>59</sub> in Formula 300A are as defined above, and thus a detailed description thereof will not be provided herein.

**[0091]** At least one of the HIL, HTL, and H-functional layer may include at least one of compounds represented by Formulae 301 to 320 below:

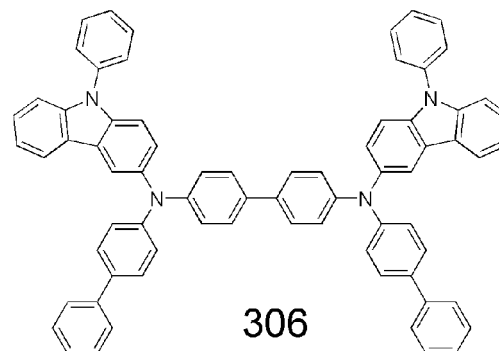
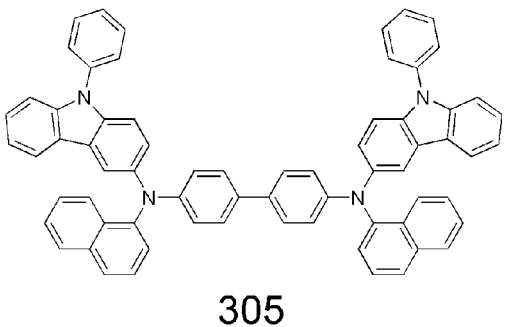


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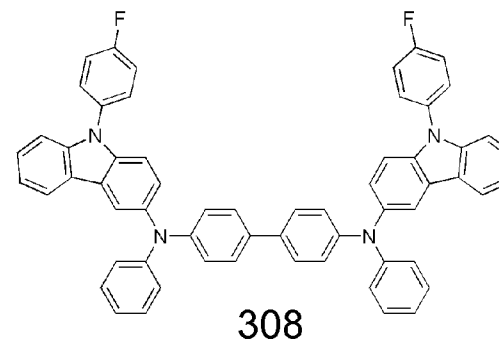
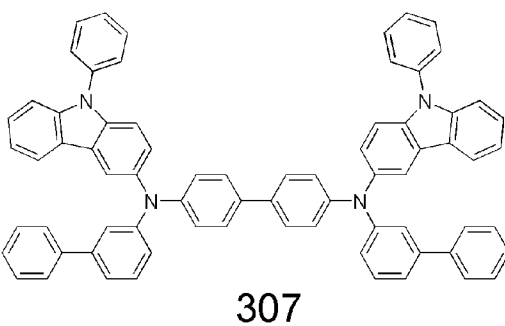
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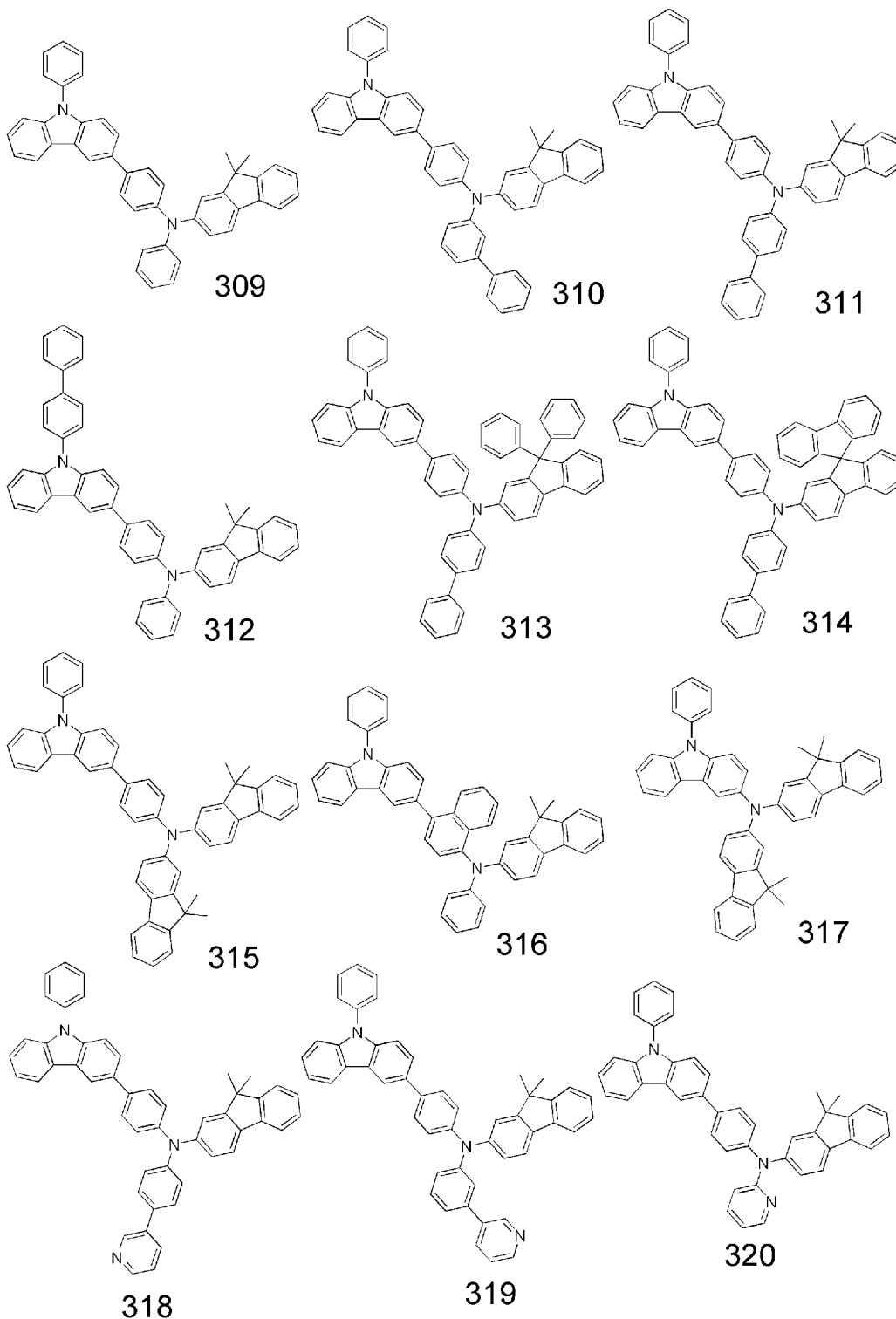
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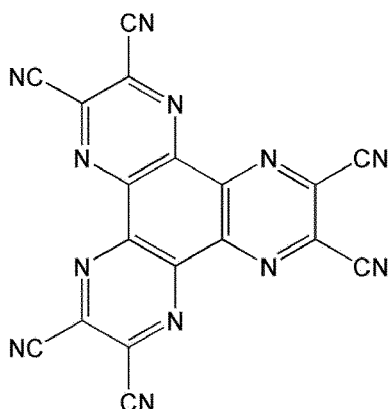
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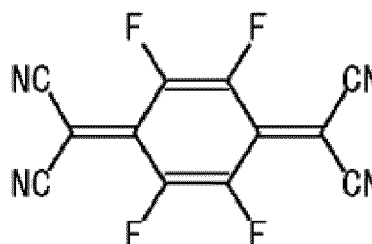
**[0092]** At least one of the HIL, HTL, and H-functional layer may further include a charge-generating material for improved layer conductivity, in addition to a known hole injecting material, hole transport material, and/or material having both hole injection and hole transport capabilities as described above.

**[0093]** The charge-generating material may be, for example, a p-dopant. The p-dopant may be one of quinine derivatives, metal oxides, and compounds with a cyano group, but are not limited thereto. Non-limiting examples of the p-dopant include quinone derivatives such as tetracyanoquinodimethane (TCNQ), 2,3,5,6-tetrafluoro-tetracyano-1,4-benzoquinodimethane (F<sub>4</sub>-TCNQ), and the like; metal oxides such as tungsten oxide, molybdenum oxide, and the like; and cyano-containing compounds such as Compound 200 below.

Compound 200



F4-TCNQ



[0094] When the hole injection layer, hole transport layer, or H-functional layer further includes a charge-generating material, the charge-generating material may be homogeneously dispersed or inhomogeneously distributed in the layer.

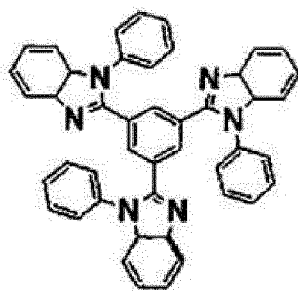
[0095] A buffer layer may be disposed between at least one of the HIL, HTL, and H-functional layer, and the EML. The buffer layer may compensate for an optical resonance distance of light according to a wavelength of the light emitted from the EML, and thus may increase efficiency. The buffer layer may include any hole injecting material or hole transporting material that is widely known. The buffer layer may include the same material as one of the materials included in the HIL, HTL, and H-functional layer that lies beneath the buffer layer.

[0096] Then, an EML may be formed on the HTL, H-functional layer, or buffer layer by vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like. When the EML is formed using vacuum deposition or spin coating, the deposition and coating conditions may be similar to those for the formation of the HIL, though the conditions for deposition and coating may vary according to the material that is used to form the EML.

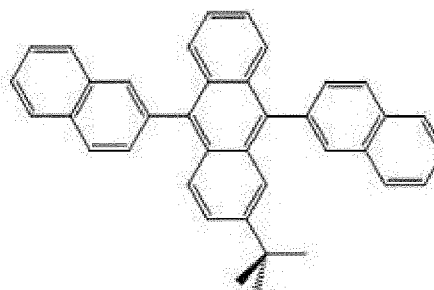
[0097] The EML may include at least one of the amine-based compounds of Formula 1.

[0098] The amine-based compound in the EML may serve as a dopant, for example, as a blue fluorescent dopant. The EML may further include a host, in addition to the amine-based compound.

[0099] Example of the host are Alq<sub>3</sub>, 4,4'-N,N'-dicarbazole-biphenyl (CBP), poly(n-vinylcarbazole) (PVK), 9,10-di(naphthalene-2-yl)anthracene (ADN), tris(4-carbazoyl-9-ylphenyl)amine (TCTA), 1,3,5-tris(N-phenylbenzimidazole-2-yl)benzene (TPBI), 3-tert-butyl-9,10-di-2-naphthylanthracene (TBADN), E<sub>3</sub>, distyrylarylene (DSA), dmCBP (see formula below), and Compounds 501 to 509 below, but are not limited thereto.



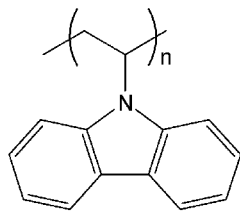
TPBI



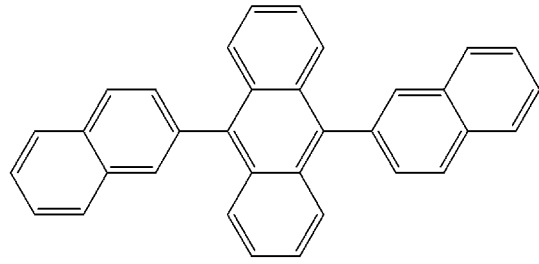
TBADN



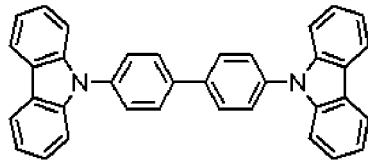
E3



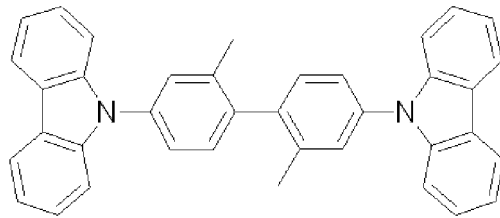
PVK



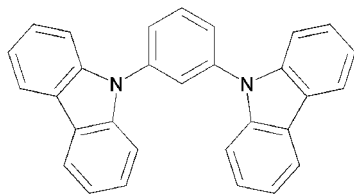
ADN



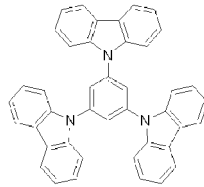
CBP



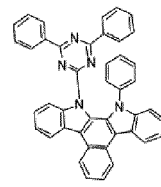
dmCBP



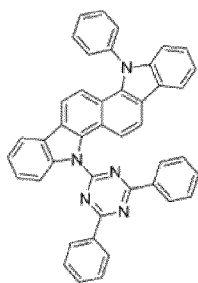
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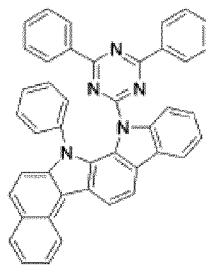
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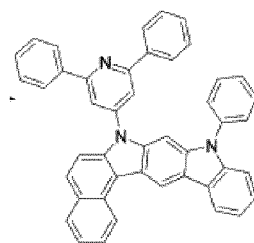
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504

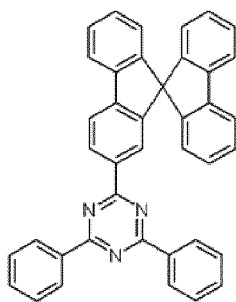


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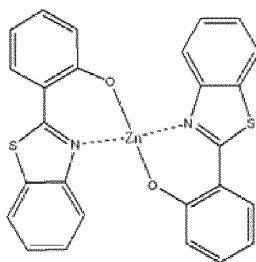
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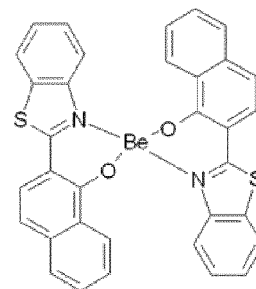


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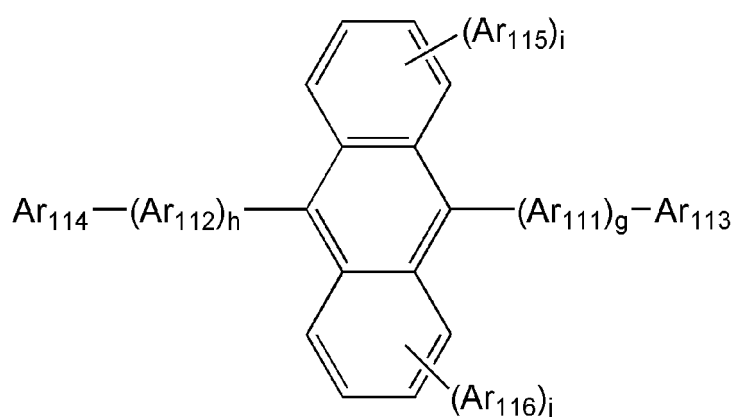


509

15 **[0100]** An anthracene-based compound represented by Formula 400 below may be used as the host.

Formula 400

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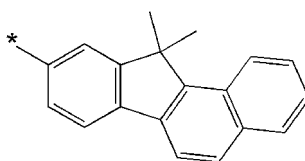
35 **[0101]** In Formula 400,  $Ar_{112}$  and  $Ar_{115}$  may each independently be a substituted or unsubstituted  $C_6-C_{60}$  arylene group;  $Ar_{113}$  to  $Ar_{116}$  may each independently be a substituted or unsubstituted  $C_1-C_{10}$  alkyl group or a substituted or unsubstituted  $C_6-C_{60}$  aryl group; and  $g$ ,  $h$ ,  $i$ , and  $j$  may each independently be an integer selected from 0, 1, 2, 3 and 4.

**[0102]**  $Ar_{112}$  and  $Ar_{115}$  in Formula 400 may each independently be a phenylene group, a naphthylene group, a phenanthrenylene group, or a pyrenylene group; or a phenylene group, a naphthylene group, a phenanthrenylene group, a fluorenyl group, or a pyrenylene group that are substituted with at least one of a phenyl group, a naphthyl group, and an anthryl group.

40 **[0103]** In Formula 400 above,  $g$ ,  $h$ ,  $i$ , and  $j$  may each independently be 0, 1, or 2.

45 **[0104]**  $Ar_{113}$  to  $Ar_{116}$  in Formula 400 may each independently be one of a  $C_1-C_{10}$  alkyl group substituted with at least one of a phenyl group, a naphthyl group, and an anthryl group; a phenyl group; a naphthyl group; an anthryl group; a pyrenyl group; a phenanthrenyl group; a fluorenyl group; a phenyl group, a naphthyl group, an anthryl group, a pyrenyl group, a phenanthrenyl group, and a fluorenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group,  $-NO_2$ , an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a  $C_1-C_{60}$  alkyl group, a  $C_2-C_{60}$  alkenyl group, a  $C_2-C_{60}$  alkynyl group, a  $C_1-C_{60}$  alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyrenyl group, a phenanthrenyl group, and a fluorenyl group; and

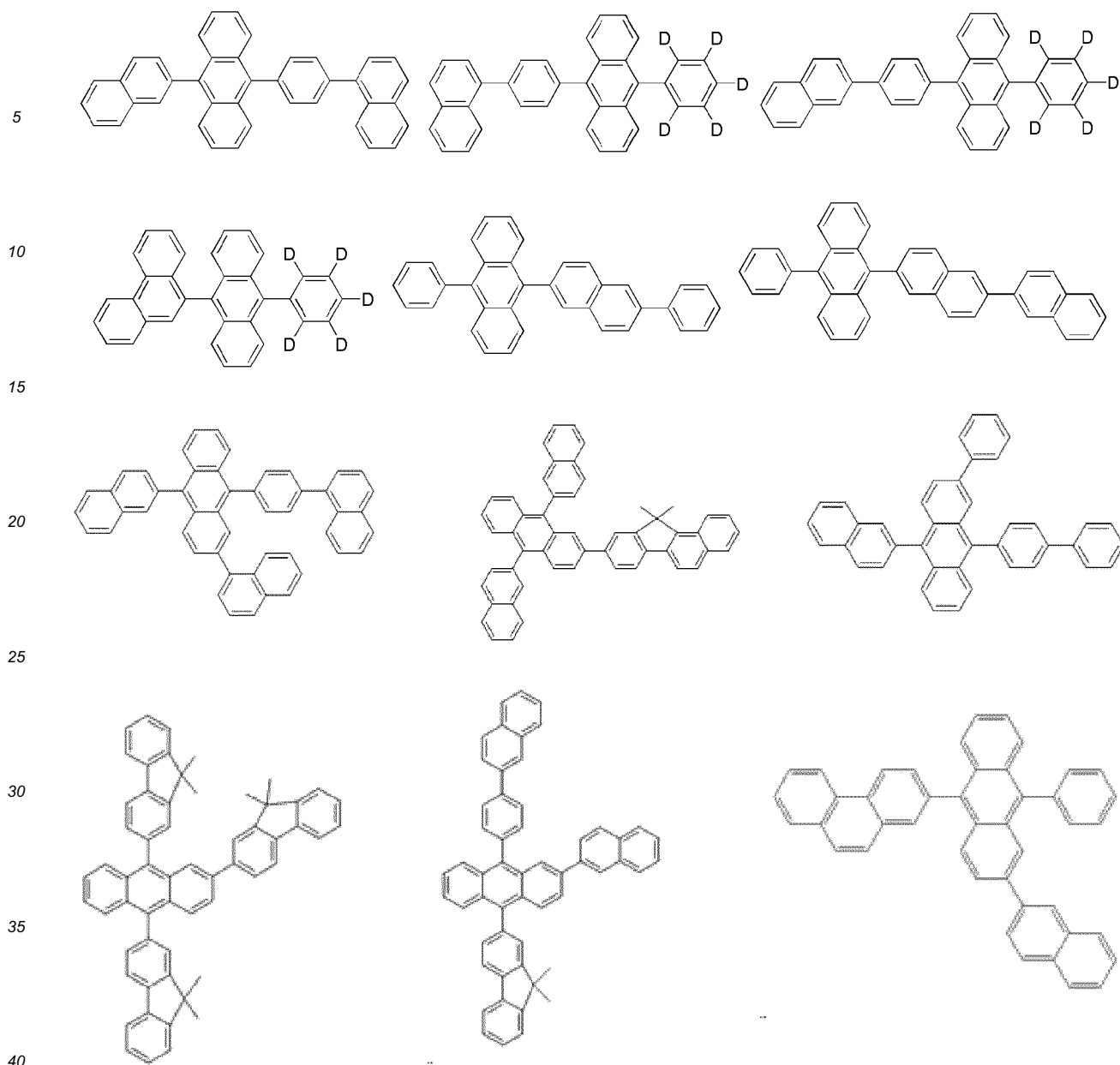
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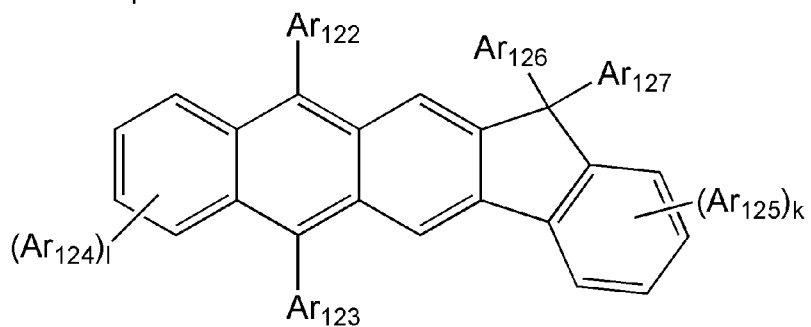
**[0105]** For example, the anthracene compound of Formula 400 above may be one of the compounds represented by the following formulae, but is not limited thereto:





[0106] An anthracene-based compound represented by Formula 401 below may be used as the host.

Formula 401



[0107]  $Ar_{122}$  to  $Ar_{125}$  in Formula 401 above may be defined as described above in conjunction with  $Ar_{113}$  of Formula 400, and thus a detailed description thereof will not be provided here.

[0108] Ar<sub>126</sub> and Ar<sub>127</sub> in Formula 401 above may each independently be a C<sub>1</sub>-C<sub>10</sub> alkyl group, for example, a methyl group, an ethyl group, or a propyl group.

[0109] In Formula 401, k and l may each independently be an integer from 0 to 4, for example, 0, 1, or 2.

[0110] For example, the anthracene compound of Formula 401 above may be one of the compounds represented by the following formulae, but is not limited thereto:

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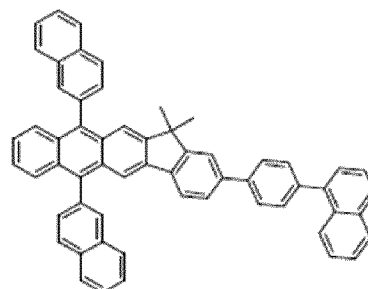
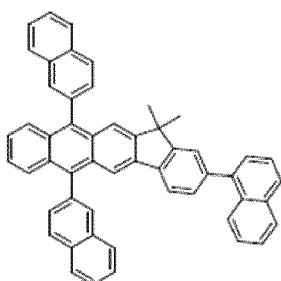
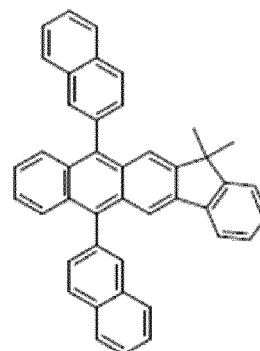
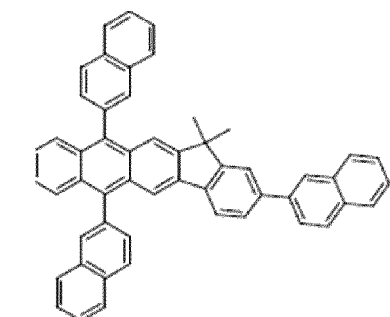
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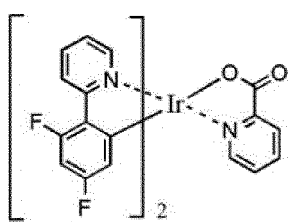
[0111] The amine-based compound in the EML may serve as a host. The EML may further include a dopant, for example, a blue dopant, a green dopant, or a red dopant, in addition to the amine-based compound.

[0112] Non-limiting examples of the blue dopant are compounds represented by the following formulae.

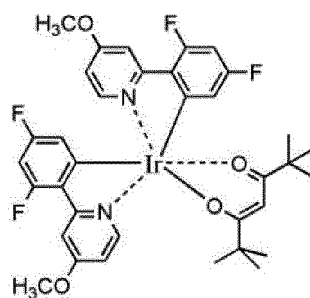
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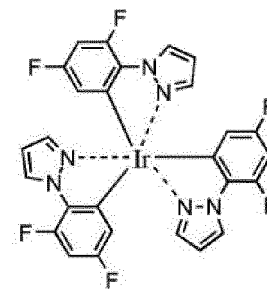
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F<sub>2</sub>Irpic



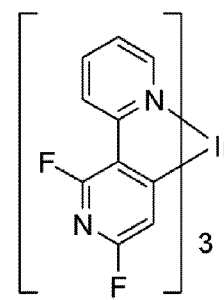
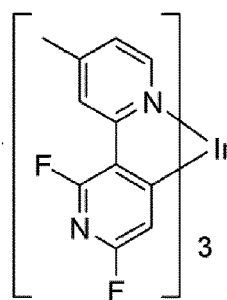
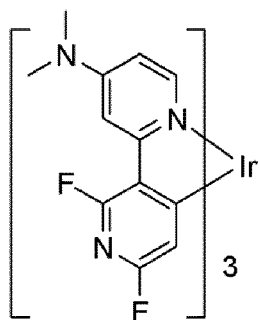
(F<sub>2</sub>ppy)<sub>2</sub>Ir(tmd)



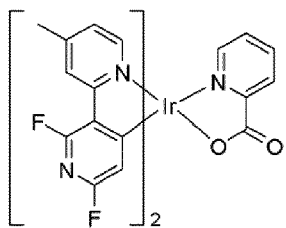
Ir(dfppz)<sub>3</sub>

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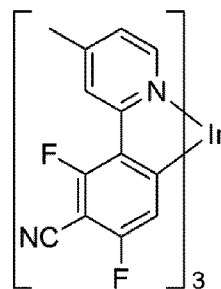
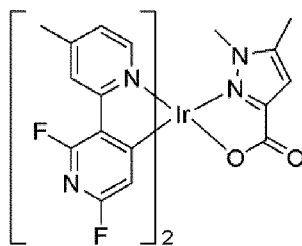
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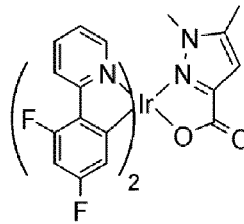
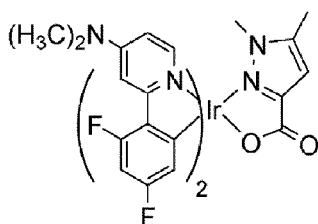
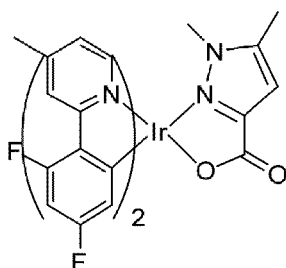
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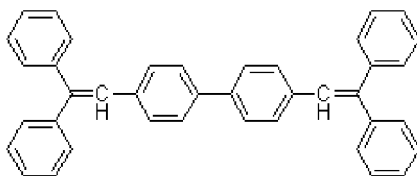


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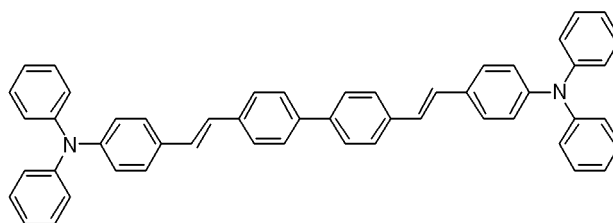
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**DPVBi**

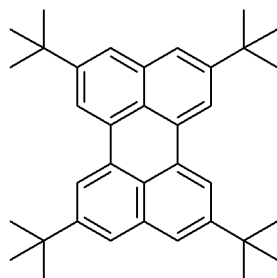
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**DPAVBi**

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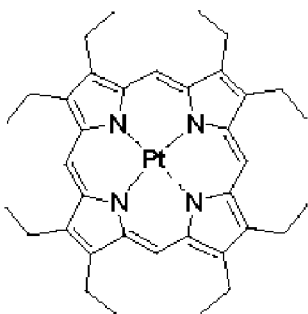
**TBPe**

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**[0113]** Non-limiting examples of the red dopant are compounds represented by the following formulae. The red dopant may be DCM or DCJTb, which will be described later.

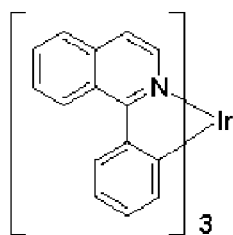
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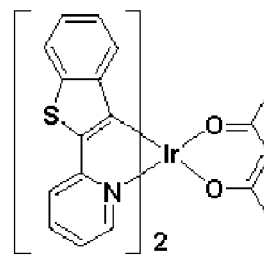


PtOEP

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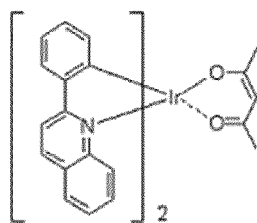
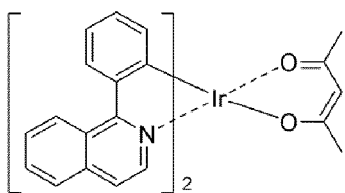


Ir(piq)<sub>3</sub>

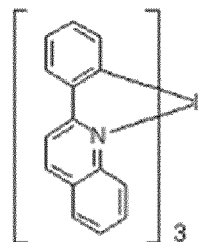


Btp<sub>2</sub>Ir(acac)

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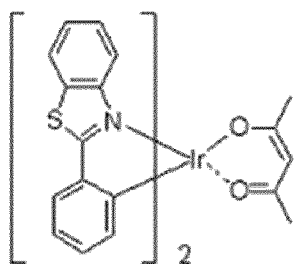
Ir(pq)<sub>2</sub>(acac)



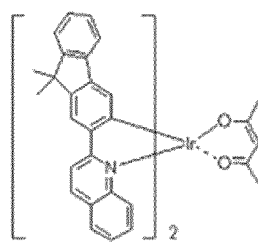
Ir(2-phq)<sub>3</sub>

20

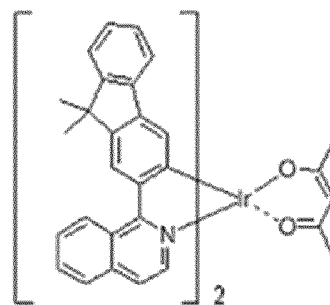
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Ir(BT)<sub>2</sub>(acac)



Ir(flq)<sub>2</sub>(acac)

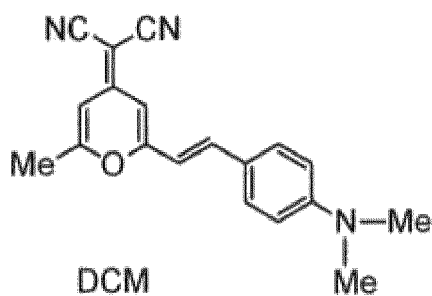


Ir(flq)<sub>2</sub>(acac)

30

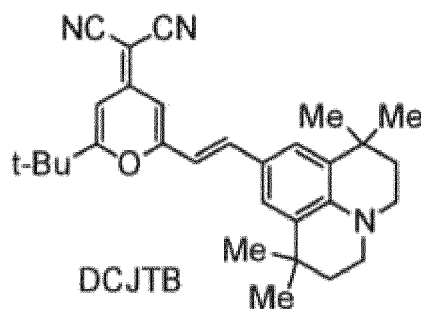
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DCM

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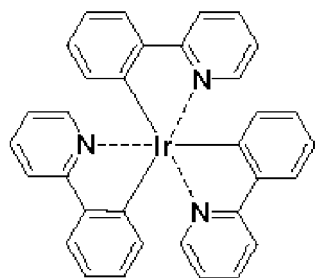
DCJTb

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[0114] Non-limiting examples of the green dopant are compounds represented by the following formulae. In an embodiment, the green dopant may be C<sub>545</sub>T represented below.

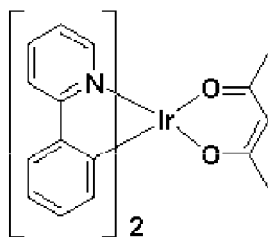
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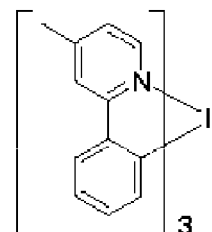


Ir(ppy)<sub>3</sub>

10

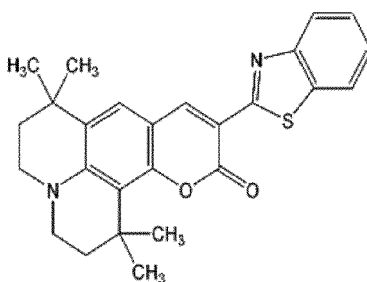


Ir(ppy)<sub>2</sub>(acac)



Ir(mpyp)<sub>3</sub>

15



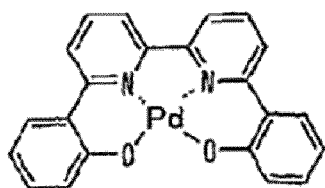
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C545T

25

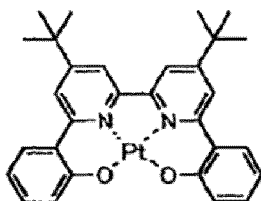
[0115] Non-limiting examples of the dopant that may be used in the EML are Pt complexes represented by the following formulae.

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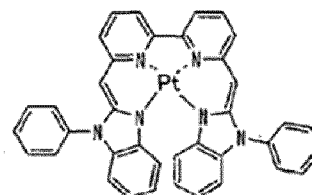


D1

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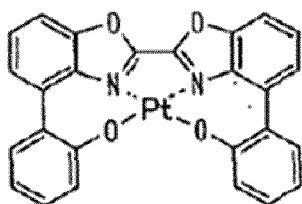


D2



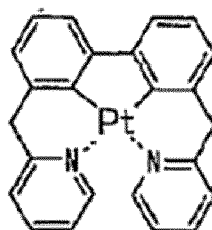
D3

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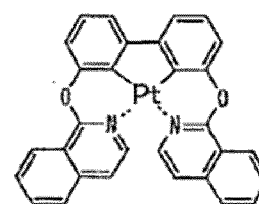
D4

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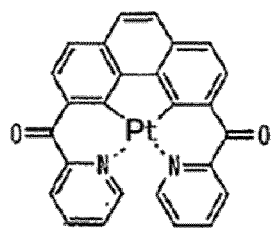
D5

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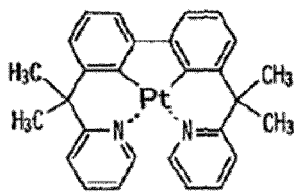


D6

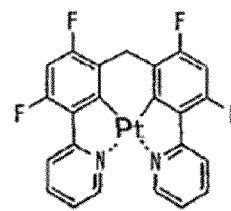
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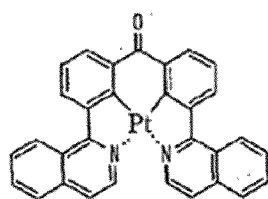
D7



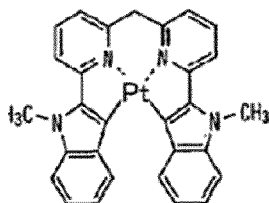
D8



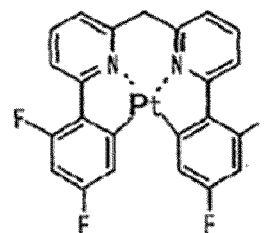
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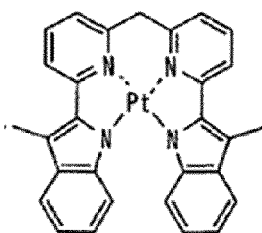
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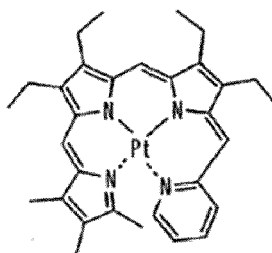
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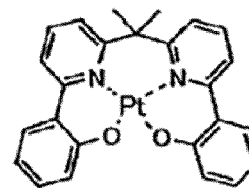
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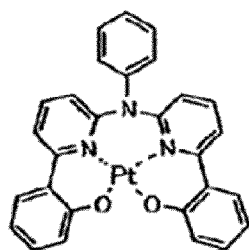
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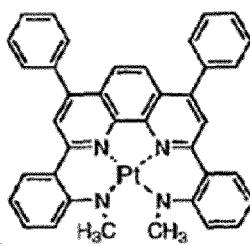
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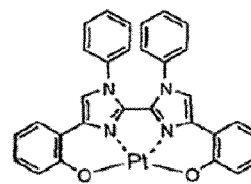
D15



D16

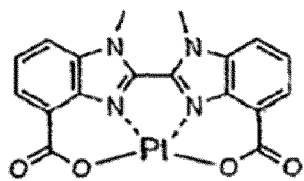


D17

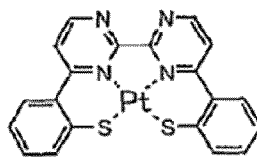


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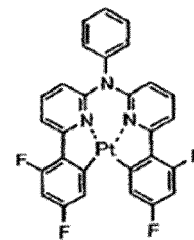
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D19



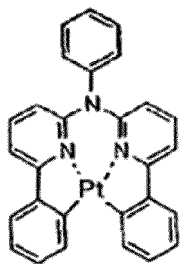
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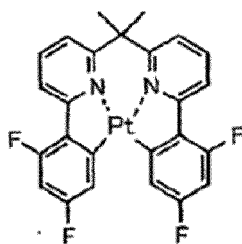
D21

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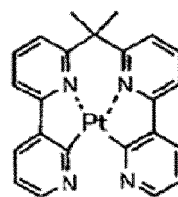
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D22



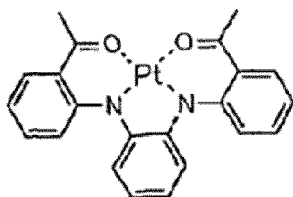
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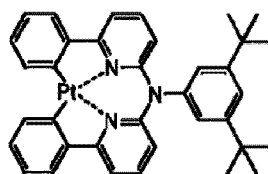
D24

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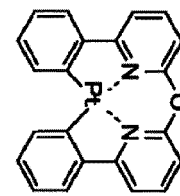
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D25



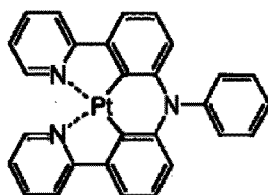
D26



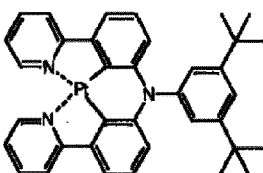
D27

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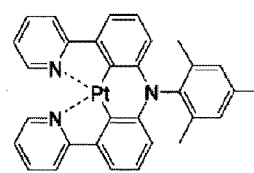
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D28



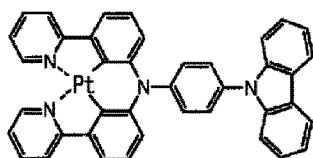
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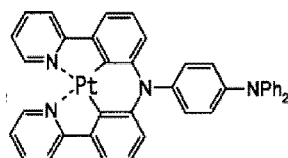
D30

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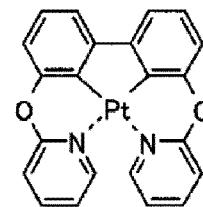
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D31



D32

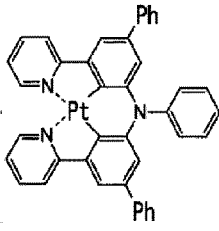


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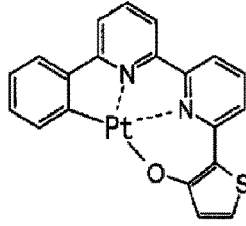
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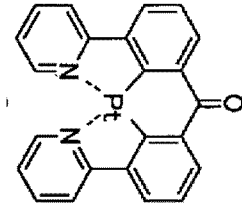
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D34

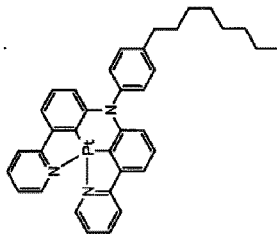


D35

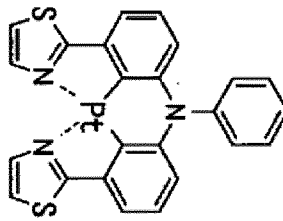


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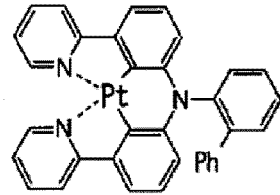
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D37



D38

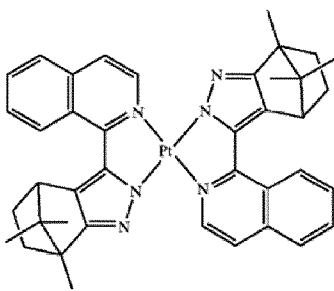


D39

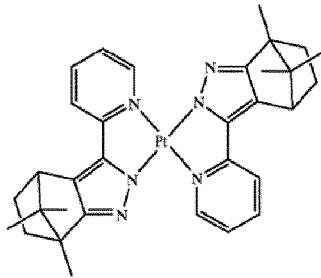
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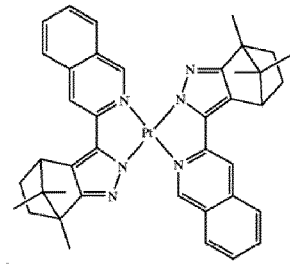
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D40



D41

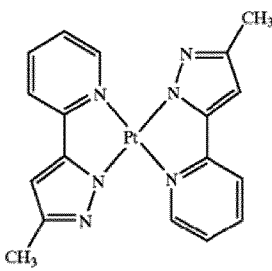


D42

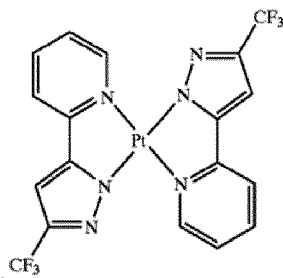
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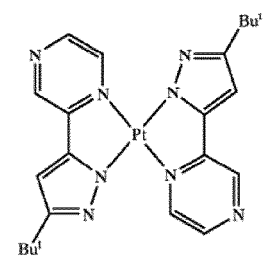
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D43



D44

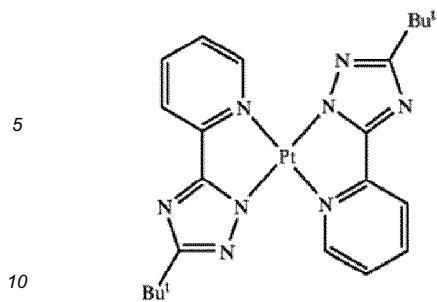


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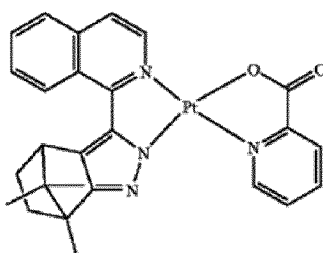
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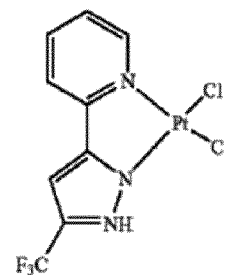
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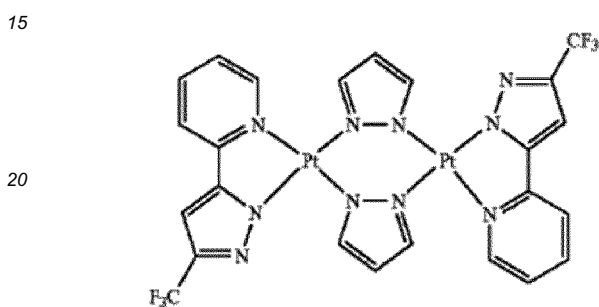
D46



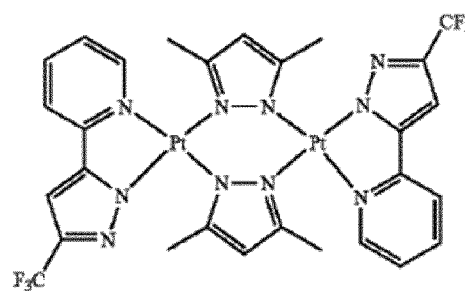
D47



D48

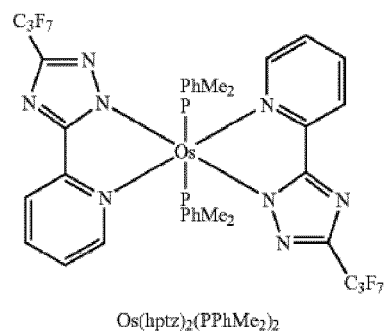
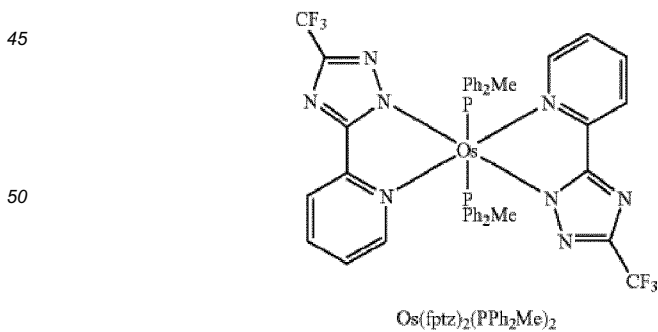
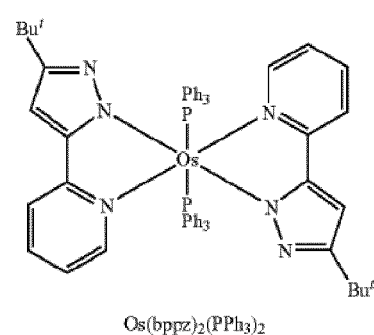
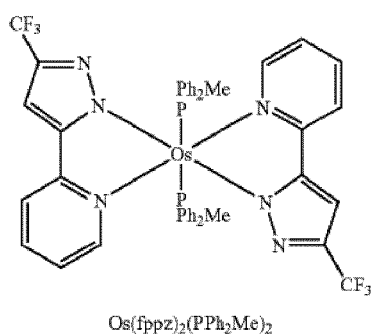
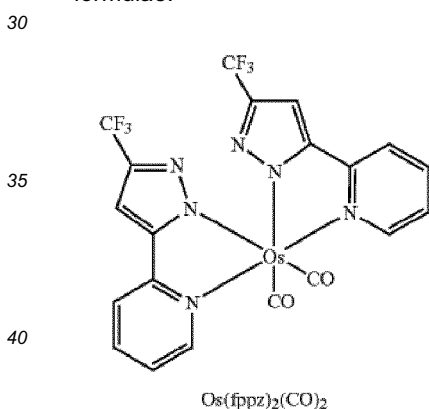


D49



D50

[0116] Non-limiting examples of the dopant that may be used in the EML are Os complexes represented by the following formulae.

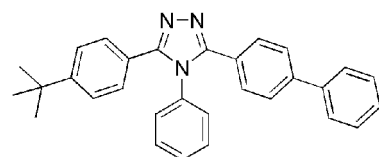


[0117] When the EML includes both a host and a dopant, the amount of the dopant may be from about 0.01 to about 15 parts by weight based on 100 parts by weight of the host. However, the amount of the dopant is not limited to this range.

[0118] The thickness of the EML may be about 10 nm (100 Å) to about 100 nm (1000 Å), and preferably may be about

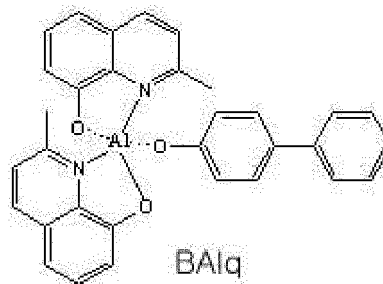
20 nm (200 Å) to about 60 nm (600 Å). When the thickness of the EML is within these ranges, the EML may have good light emitting ability without a substantial increase in driving voltage.

[0119] Then, an ETL may be formed on the EML by vacuum deposition, spin coating, casting, or the like. When the ETL is formed using vacuum deposition or spin coating, the deposition and coating conditions may be similar to those for the formation of the HIL, though the deposition and coating conditions may vary according to a compound that is used to form the ETL. A material for forming the ETL may be any known material that can stably transport electrons injected from an electron injecting electrode (cathode). Examples of materials for forming the ETL are a quinoline derivative, such as tris(8-quinolinolate)aluminium (Alq<sub>3</sub>), TAZ, BAlq, beryllium bis(benzoquinolin-10-olate (Bebq<sub>2</sub>), 9,10-di(naphthalene-2-yl)anthracene (ADN), Compound 201, and Compound 202, but are not limited thereto.



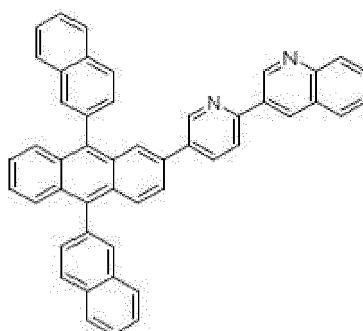
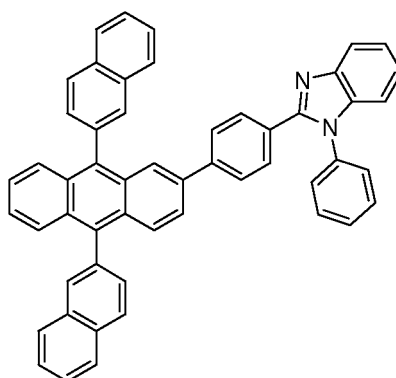
TAZ

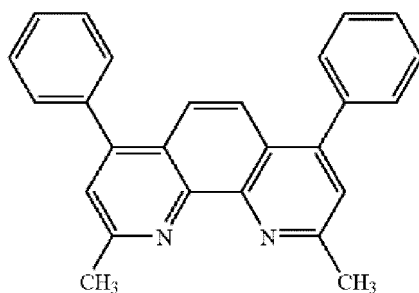
Compound 201



BAlq

Compound 202





BCP

[0120] The ETL may include at least one of the amine-based compounds described above.

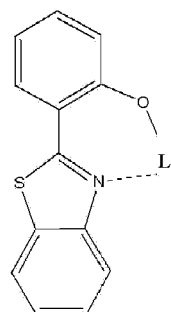
[0121] When the amine-based material of Formula 1 is used as a material for forming the ETL, efficiency and/or lifetime of the organic light-emitting diode may be improved. The ETL including the amine-based compound of Formula 1 may further include a metal complex, for example, lithium quinolate.

[0122] The thickness of the ETL may be in a range of about 10 nm (100 Å) to about 100 nm (1,000 Å), and preferably, may be about 15 nm (150 Å) to about 50 nm (500 Å). When the thickness of the ETL is within these ranges, the ETL may have satisfactory electron transporting ability without a substantial increase in driving voltage.

[0123] The ETL may further include a metal-containing material, in addition to any known electron-transporting organic compound.

[0124] The metal-containing material may be a lithium (Li) complex. Non-limiting examples of the Li complex are lithium quinolate (Liq) and Compound 203 below:

Compound 203



[0125] Then, an EIL, which facilitates injection of electrons from the cathode, may be formed on the ETL. Any suitable electron-injecting material may be used to form the EIL.

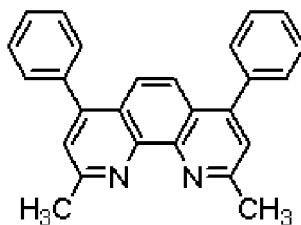
[0126] Examples of materials for forming the EIL are LiF, NaCl, CsF, Li<sub>2</sub>O, and BaO, which are known in the art. The deposition and coating conditions for forming the EIL 18 may be similar to those for the formation of the HIL, though the deposition and coating conditions may vary according to the material that is used to form the EIL 18.

[0127] The thickness of the EIL may be about 0.1 nm (1 Å) to about 10 nm (100 Å), and preferably, may be about 0.3 nm (3 Å) to about 9 nm (90 Å). When the thickness of the EIL is within these ranges, the EIL may have satisfactory electron injection ability without a substantial increase in driving voltage.

[0128] The second electrode 17 is disposed on the organic layer 15. The second electrode 17 may be a cathode that is an electron injection electrode. A material for forming the second electrode 17 may be a metal, an alloy, an electroconductive compound, which have a low work function, or a mixture thereof. In this regard, the second electrode 17 may comprise lithium (Li), magnesium (Mg), aluminium (Al), aluminium (Al)-lithium (Li), calcium (Ca), magnesium (Mg)-indium (In), magnesium (Mg)-silver (Ag), or the like, and may be formed as a thin film type transmission electrode. To manufacture a top-emission light-emitting diode, the transmission electrode may comprise indium tin oxide (ITO) or indium zinc oxide (IZO).

[0129] When a phosphorescent dopant is used in the EML, a HBL may be formed between the HTL and the EML or between the H-functional layer and the EML by using vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like, in order to prevent diffusion of triplet excitons or holes into the ETL. When the HBL is formed

using vacuum deposition or spin coating, the conditions for deposition and coating may be similar to those for the formation of the HIL, although the conditions for deposition and coating may vary according to the material that is used to form the HBL. Any known hole-blocking material may be used. Non-limiting examples of hole-blocking materials are oxadiazole derivatives, triazole derivatives, and phenanthroline derivatives. For example, BCP represented by the following formula may be used as a material for forming the HBL.



### BCP

**[0130]** The thickness of the HBL may be from about 2 nm (20 Å) to about 100 nm (1000 Å), and preferably, may be from about 3 nm (30 Å) to about 30 nm (300 Å). When the thickness of the HBL is within these ranges, the HBL may have a good hole blocking ability without a substantial increase in driving voltage.

**[0131]** Examples of the unsubstituted C<sub>1</sub>-C<sub>60</sub> alkyl group (or C<sub>1</sub>-C<sub>60</sub> alkyl group) as used herein are C<sub>1</sub>-C<sub>60</sub> linear or branched alkyl groups, such as methyl, ethyl group, propyl, ethyl, propyl, isobutyl, sec-butyl, pentyl, iso-amyl, and hexyl. Examples of the substituted C<sub>1</sub>-C<sub>60</sub> alkyl group are a C<sub>1</sub>-C<sub>60</sub> alkyl group of which at least one hydrogen atom is substituted with at least one of a deuterium atom; -F; -Cl; -Br; -I; -CN; a hydroxyl group; -NO<sub>2</sub>; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; a phosphoric acid or a salt thereof; a tri(C<sub>6</sub>-C<sub>60</sub>aryl)silyl group; a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, and a C<sub>2</sub>-C<sub>60</sub> alkynyl group; an a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, and a C<sub>2</sub>-C<sub>60</sub> alkynyl group of which at least one hydrogen atom are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, and a phosphoric acid or a salt thereof,; a C<sub>3</sub>-C<sub>60</sub> cycloalkyl group, a C<sub>3</sub>-C<sub>60</sub> cycloalkenyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, a C<sub>2</sub>-C<sub>60</sub> heteroaryl group, a C<sub>6</sub>-C<sub>60</sub> aralkyl group, a C<sub>6</sub>-C<sub>60</sub> aryloxy group, and a C<sub>6</sub>-C<sub>60</sub> arylthiol group; and a C<sub>3</sub>-C<sub>60</sub> cycloalkyl group, a C<sub>3</sub>-C<sub>60</sub> cycloalkenyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, a C<sub>2</sub>-C<sub>60</sub> heteroaryl group, a C<sub>6</sub>-C<sub>60</sub> aralkyl group, a C<sub>6</sub>-C<sub>60</sub> aryloxy group, and a C<sub>6</sub>-C<sub>60</sub> arylthiol group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, a C<sub>2</sub>-C<sub>60</sub> alkynyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group.

**[0132]** The unsubstituted C<sub>1</sub>-C<sub>60</sub> alkoxy group (or C<sub>1</sub>-C<sub>60</sub> alkoxy group) may be a group represented by -OA, wherein A is an unsubstituted C<sub>1</sub>-C<sub>60</sub> alkyl group described above. Examples of the unsubstituted C<sub>1</sub>-C<sub>60</sub> alkoxy group are a methoxy group, an ethoxy group, and an isopropoxy group. At least one of the hydrogen atoms in the alkoxy group may be substituted with the substituents described above in conjunction with the substituted C<sub>1</sub>-C<sub>60</sub> alkyl group.

**[0133]** The unsubstituted C<sub>2</sub>-C<sub>60</sub> alkenyl group (or C<sub>2</sub>-C<sub>60</sub> alkenyl group) is a hydrocarbon chain having a carbon-carbon double bond in the center or at a terminal of the unsubstituted C<sub>2</sub>-C<sub>60</sub> alkyl group. Examples of the alkenyl group are an ethenyl group, a propenyl group, a butenyl group, and the like. At least one hydrogen atom in the unsubstituted C<sub>2</sub>-C<sub>60</sub> alkenyl group may be substituted with those substituents described in conjunction with the substituted C<sub>1</sub>-C<sub>60</sub> alkyl group.

**[0134]** The unsubstituted C<sub>2</sub>-C<sub>60</sub> alkynyl group (C<sub>2</sub>-C<sub>60</sub> alkynyl group) is a C<sub>2</sub>-C<sub>60</sub> alkyl group having at least one carbon-carbon triple bond in the center or at a terminal thereof. Examples of the unsubstituted C<sub>2</sub>-C<sub>60</sub> alkynyl group (or C<sub>2</sub>-C<sub>60</sub> alkynyl group) are an ethynyl group, a propynyl group, and the like. At least one hydrogen atom in the alkynyl group may be substituted with the substituents described above in conjunction with the C<sub>1</sub>-C<sub>60</sub> alkyl group.

**[0135]** As used herein, the unsubstituted C<sub>3</sub>-C<sub>60</sub> cycloalkyl group indicates a cyclic, monovalent C<sub>3</sub>-C<sub>60</sub> saturated hydrocarbon group. Non-limiting examples of the unsubstituted C<sub>3</sub>-C<sub>60</sub> cycloalkyl group are cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, and cyclooctyl. At least one hydrogen atom in the cycloalkyl group may be substituted with those substituents described above in conjunction with the C<sub>1</sub>-C<sub>60</sub> alkyl group.

**[0136]** As used herein, the unsubstituted C<sub>3</sub>-C<sub>60</sub> cycloalkenyl group indicates a non-aromatic, cyclic unsaturated hydrocarbon group with at least one carbon-carbon double bond. Examples of the unsubstituted C<sub>3</sub>-C<sub>60</sub> cycloalkenyl group are cyclopropenyl, cyclobutenyl, cyclopentenyl, cyclohexenyl, cycloheptenyl, 1,3-cyclohexadienyl, 1,4-cyclohex-

adienyl, 2,4-cycloheptadienyl, and 1,5-cyclooctadienyl. At least one hydrogen atom in the cycloalkynyl group may be substituted with those substituents described above in conjunction with the substituted C<sub>1</sub>-C<sub>60</sub> alkyl group.

**[0137]** The unsubstituted C<sub>6</sub>-C<sub>60</sub> aryl group is a monovalent group having a carbocyclic system having 6 to 60 carbon atoms including at least one aromatic ring. The unsubstituted C<sub>6</sub>-C<sub>60</sub> arylene group is a bivalent group having a carbocyclic system having 6 to 60 carbon atoms including at least one aromatic ring. When the aryl group and the arylene group have at least two rings, they may be fused to each other via a single bond. At least one hydrogen atom in the aryl group and the arylene group may be substituted with the substituents described above in conjunction with the C<sub>1</sub>-C<sub>60</sub> alkyl group.

**[0138]** Examples of the substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> aryl group are a phenyl group, a C<sub>1</sub>-C<sub>10</sub> alkylphenyl group (e.g., an ethylphenyl group), a C<sub>1</sub>-C<sub>10</sub> alkylbiphenyl group (e.g., an ethylbiphenyl group), a halophenyl group (e.g., an o-, m- or p-fluorophenyl group and a dichlorophenyl group), a dicyanophenyl group, a trifluoromethoxyphenyl group, an o-, m- or p-tolyl group, an o-, m- or p-cumenyl group, a mesityl group, a phenoxyphenyl group, a (α,α-dimethylbenzene) phenyl group, a (N,N'-dimethyl)aminophenyl group, a (N,N'-diphenyl)aminophenyl group, a pentalenyl group, an indenyl group, a naphthyl group, a halonaphthyl group (e.g., a fluoronaphthyl group), a C<sub>1</sub>-C<sub>10</sub> alkylnaphthyl group (e.g., a methylnaphthyl group), a C<sub>1</sub>-C<sub>10</sub> alkoxynaphthyl group (e.g., a methoxynaphthyl group), an anthracenyl group, an azulenyl group, a heptalenyl group, an acenaphthylene group, a phenalenyl group, a fluorenyl group, an anthraquinolyl group, a methylanthryl group, a phenanthryl group, a triphenylene group, a pyrenyl group, a chrysenyl group, an ethylchrysenyl group, a picenyl group, a perylenyl group, a chloroperylene group, a pentaphenyl group, a pentacenyl group, a tetraphenylene group, a hexaphenyl group, hexacenyl group, a rubicenyl group, a coronenyl group, a trinaphthylene group, a heptaphenyl group, a heptacenyl group, a pyranthrenyl group, and an ovalenyl group. Examples of the substituted C<sub>6</sub>-C<sub>60</sub> aryl group may be inferred based on those of the unsubstituted C<sub>6</sub>-C<sub>60</sub> aryl group and the substituted C<sub>1</sub>-C<sub>60</sub> alkyl group described above. Examples of the substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> arylene group may be inferred based on those examples of the substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> aryl group described above.

**[0139]** The unsubstituted C<sub>2</sub>-C<sub>60</sub> heteroaryl group is a monovalent group having at least one aromatic ring having at least one heteroatom selected from among N, O, P, and S as a ring-forming atom. The unsubstituted C<sub>2</sub>-C<sub>60</sub> heteroarylene group is a bivalent group having at least one aromatic ring having at least one heteroatom selected from among N, O, P, and S. In this regard, when the heteroaryl group and the heteroarylene group have at least two rings, they may be fused to each other via a single bond. At least one hydrogen atom in the heteroaryl group and the heteroarylene group may be substituted with those substituents described above in conjunction with the C<sub>1</sub>-C<sub>60</sub> alkyl group.

**[0140]** Examples of the unsubstituted C<sub>2</sub>-C<sub>60</sub> heteroaryl group are a pyrazolyl group, an imidazolyl group, an oxazolyl group, a thiazolyl group, a triazolyl group, a tetrazolyl group, an oxadiazolyl group, a pyridinyl group, a pyridazinyl group, a pyrimidinyl group, a triazinyl group, a carbazolyl group, an indolyl group, a quinolinyl group, an isoquinolinyl group, a benzoimidazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, a dibenzothiophenyl group, a dibenzofuranyl group and a phenanthrolinyl group. Examples of the unsubstituted C<sub>2</sub>-C<sub>60</sub> heteroarylene group may be inferred based on those examples of the substituted or unsubstituted C<sub>2</sub>-C<sub>60</sub> arylene group described above.

**[0141]** The substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> aryloxy group indicates -OA<sub>2</sub> (wherein A<sub>2</sub> is a substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> aryl group described above). The substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> arylthio group indicates -SA<sub>3</sub> (wherein A<sub>3</sub> is a substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> aryl group described above).

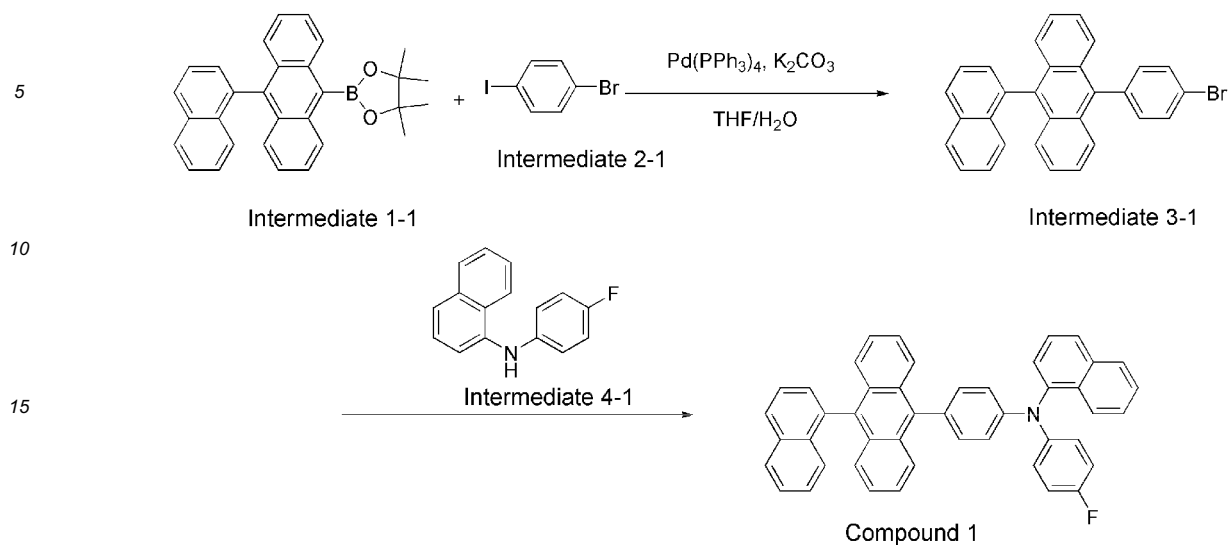
**[0142]** Hereinafter, the present invention will be described in detail with reference to the following synthesis examples and other examples. However, these examples are for illustrative purposes only and are not intended to limit the scope of the present invention.

## EXAMPLES

### Synthesis Example 1: Synthesis of Compound 1

**[0143]** Compound 1 was synthesized according to Reaction Scheme 1 below:

## Reaction Scheme 1

Synthesis of Intermediate 3-1

25 **[0144]** 8.60g (20.0 mmol) of Intermediate 1-1, 5.66g (20.0 mmol) of Intermediate 2-1, 1.15 g (1.0 mmol) of tetrakis (triphenylphosphine)palladium(0) ( $\text{Pd}(\text{PPh}_3)_4$ ), and 8.29 g (60.0 mmol) of  $\text{K}_2\text{CO}_3$  were dissolved in 50 mL of a mixed solution of THF/ $\text{H}_2\text{O}$  (2:1), and then the resultant solution was stirred at about  $70^\circ\text{C}$  for about 5 hours. The resultant mixture was cooled to room temperature, followed by three times of extraction with 50 mL of water and 50 mL of diethylether. An organic layer was collected and was dried using magnesium sulfate to evaporate the solvent. The residue was separated and purified by silica gel column chromatography to obtain 7.33 g (80% Yield) of Intermediate 3-1.

Synthesis of Compound 1

35 **[0145]** 4.58 g (10.0 mmol) of Intermediate 3-1, 2.85 g (12.0 mmol) of Intermediate 4-1, 0.18 g (0.2 mmol) of  $\text{Pd}_2(\text{dba})_3$  (tris(dibenzylideneacetone)dipalladium(0)), 0.04 g (0.4 mmol) of tri-tert-butylphosphine ( $\text{P}(\text{t-Bu})_3$ ), and 1.44 g (15.0 mmol) of  $\text{NaOtBu}$  were dissolved in 50 mL of toluene, and the resultant solution was then refluxed for about 3 hours. The resultant mixture was cooled to room temperature, followed by three times of extraction with 40 mL of water and 40 mL of diethylether. An organic layer was collected and was dried using magnesium sulfate to evaporate the solvent. The residue was separated and purified by silica gel column chromatography to obtain 4.80 g (78% Yield) of Compound 1. This compound was identified using mass spectroscopy/fast atom bombardment (MS/FAB) and  $^1\text{H}$  NMR.

40  $\text{C}_{46}\text{H}_{30}\text{FN}$ : calc. 615.24, and found; 615.22

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.13-8.11 (dd, 1H), 7.87-7.85 (m, 1H), 7.84-7.80 (m, 3H), 7.72-7.69 (m, 2H), 7.67 (d, 1H), 7.65 (d, 1H), 7.59-7.56 (m, 2H), 7.54-7.51 (dd, 1H), 7.48-7.41 (m, 4H), 7.37-7.23 (m, 6H), 7.18-7.14 (m, 2H), 7.09-7.06 (m, 1H), 6.98-6.94 (m, 2H), 6.85-6.83 (dd, 1H), 6.79-6.75 (m, 2H)

Synthesis Example 2: Synthesis of Compound 3

45 **[0146]** 4.98 g of Compound 3 (Yield 80%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-3 instead of Intermediate 4-1 was used. Compound 3 was identified using MS/FAB and  $^1\text{H}$  NMR.

50  $\text{C}_{47}\text{H}_{30}\text{N}_2$ : calc. 622.24, and found; 622.23

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 7.84-7.82 (m, 2H), 7.81 (d, 1H), 7.78-7.76 (m, 1H), 7.72-7.68 (m, 3H), 7.66 (d, 1H), 7.65 (d, 1H), 7.63-7.59 (m, 2H), 7.57-7.52 (m, 3H), 7.47-7.43 (m, 3H), 7.41-7.38 (m, 2H), 7.37-7.27 (m, 6H), 7.17 (dd, 1H), 7.13-7.09 (m, 2H), 6.99-6.95 (m, 1H), 6.88-6.85 (m, 1H)

Synthesis Example 3: Synthesis of Compound 4

55 **[0147]** 4.86 g of Compound 4 (Yield 75%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-4 instead of Intermediate 4-1 was used. Compound 4 was identified using MS/FAB and  $^1\text{H}$  NMR.

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$C_{49}H_{32}N_2$ : calc. 648.26, and found; 648.27

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 7.86-7.82 (m, 2H), 7.81 (d, 1H), 7.73-7.68 (m, 2H), 7.66 (d, 1H), 7.65-7.52 (m, 3H), 7.60-7.58 (m, 2H) 7.54-7.49 (m, 3H), 7.46-7.42 (m, 3H), 7.40-7.28 (m, 8H), 6.99-6.95 (m, 1H), 6.90-6.84 (m, 4H), 6.74-6.70 (m, 2H)

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### Synthesis Example 4: Synthesis of Compound 5

**[0148]** 4.77g of Compound 5 (Yield 70%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-5 instead of Intermediate 4-1 was used. Compound 5 was identified using MS/FAB and  $^1H$  NMR.

10

$C_{51}H_{36}FN$ : calc. 681.28, and found; 681.27

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 7.84-7.82 (m, 2H), 7.80 (d, 1H), 7.78-7.75 (m, 1H), 7.72-7.68 (m, 2H), 7.67 (d, 1H), 7.65 (d, 1H), 7.62-7.58 (m, 2H), 7.56-7.52 (m, 2H), 7.47-7.44 (m, 1H), 7.38-7.27 (m, 6H), 7.14-7.08 (m, 2H), 6.98-6.96 (m, 1H), 6.94-6.89 (m, 2H), 6.85-6.83 (dd, 1H), 6.79-6.77 (m, 2H), 6.75 (d, 1H), 6.73-6.70 (m, 2H), 1.66 (s, 6H)

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### Synthesis Example 5: Synthesis of Compound 6

**[0149]** 4.87 g of Compound 6 (Yield 66%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-6 instead of Intermediate 4-1 was used. Compound 6 was identified using MS/FAB and  $^1H$  NMR.

20

$C_{55}H_{35}N_3$ : calc. 737.28, and found; 737.29

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 8.07-8.05 (m, 1H), 7.86-7.83 (m, 2H), 7.81 (d, 1H), 7.73-7.69 (m, 2H), 7.68-7.64 (m, 2H), 7.62-7.58 (m, 2H), 7.50-7.44 (m, 6H), 7.42-7.28 (m, 11H), 7.26-7.23 (m, 2H), 6.99-6.96 (m, 1H), 6.90-6.86 (m, 2H), 6.81-6.78 (dd, 1H), 6.73-6.69 (m, 2H)

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### Synthesis Example 6: Synthesis of Compound 7

**[0150]** 4.82 g of Compound 7 (Yield 71%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-7 instead of Intermediate 4-1 was used. Compound 7 was identified using MS/FAB and  $^1H$  NMR.

30

$C_{49}H_{30}N_2S$ : calc. 678.21; and found 678.22

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 8.15-8.13 (m, 1H), 8.09-8.06 (m, 1H), 7.84-7.80 (m, 4H), 7.72-7.69 (m, 2H), 7.68-7.64 (m, 2H), 7.61-7.58 (m, 2H), 7.54-7.51 (m, 1H), 7.47-7.41 (m, 2H), 7.39-7.27 (m, 8H), 7.16 (d, 1H), 7.13-7.10 (dd, 1H), 7.04-7.01 (m, 1H), 6.93-6.90 (m, 2H), 6.88-6.84 (m, 2H)

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### Synthesis Example 7: Synthesis of Compound 11

**[0151]** 4.17 g of Compound 11 (Yield 62%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-11 instead of Intermediate 4-1 was used. Compound 11 was identified using MS/FAB and  $^1H$  NMR.

40

$C_{48}H_{29}F_2NO$ : calc. 673.22, and found; 673.21

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 7.87-7.85 (m, 1H), 7.84-7.81 (m, 3H), 7.76-7.70 (m, 3H), 7.68-7.66 (dd, 1H), 7.65-7.64 (m, 1H), 7.62-7.58 (m, 3H), 7.55-7.50 (m, 3H), 7.46-7.40 (m, 2H), 7.37-7.29 (m, 5H), 7.16-7.13 (dd, 1H), 7.10-7.03 (m, 2H), 6.98-6.93 (m, 2H), 6.86-6.82 (m, 2H)

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### Synthesis Example 8: Synthesis of Compound 13

**[0152]** 4.52 g of Compound 13 (Yield 79%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-13 instead of Intermediate 4-1 was used. Compound 13 was identified using MS/FAB and  $^1H$  NMR.

50

$C_{43}H_{28}N_2$ : calc. 572.23, and found; 572.23

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 7.84-7.82 (m, 2H), 7.80 (d, 1H), 7.73-7.70 (m, 2H), 7.67(d, 1H), 7.65 (d, 1H), 7.62-7.58 (m, 2H), 7.54-7.52 (dd, 1H), 7.47-7.43 (m, 2H), 7.38-7.29 (m, 7H), 7.22-7.14 (m, 4H), 7.1m-7.06 (m, 1H), 6.97-6.95 (m, 1H), 6.89-6.86 (m, 1H), 6.84-6.81 (m, 2H)

55

### Synthesis Example Q: Synthesis of Compound 14

**[0153]** 4.29 g of Compound 14 (Yield 75%) was prepared in the same manner as in the method of preparing Compound

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1 of Synthesis Example 1, except that Intermediate 4-14 instead of Intermediate 4-1 was used. Compound 14 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{43}\text{H}_{28}\text{N}_2$ : calc. 572.23, and found; 572.24

5  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 7.86-7.82 (m, 2H), 7.81 (d, 1H), 7.73-7.68 (m, 2H), 7.66 (d, 1H), 7.65 (d, 1H), 7.61-7.57 (m, 2H), 7.54-7.49 (m, 1H), 7.46-7.42 (m, 1H), 7.40-7.28 (m, 7H), 7.22-7.17 (m, 4H), 7.10-7.06 (m, 1H), 6.98-6.95 (m, 2H), 6.88-6.84 (m, 1H), 6.80-6.76 (m, 2H)

### Synthesis Example 10: Synthesis of Compound 17

10 **[0154]** 4.49 g of Compound 17 (Yield 73%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-17 instead of Intermediate 4-1 was used. Compound 17 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{43}\text{H}_{28}\text{F}_3\text{N}$ : calc. 615.22, and found; 615.23

15  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 7.85-7.81 (m, 2H), 7.79 (d, 1H), 7.74-7.69 (m, 2H), 7.67 (d, 1H), 7.66 (d, 1H), 7.62-7.59 (m, 2H), 7.56-7.48 (m, 3H), 7.43-7.41 (m, 1H), 7.34-7.23 (m, 5H), 7.18-7.15 (m, 4H), 7.06-7.03 (m, 1H), 6.97-6.95 (m, 2H), 6.86-6.83 (m, 1H), 6.78-6.74 (m, 2H)

### Synthesis Example 11: Synthesis of Compound 18

20 **[0155]** 5.81g of Compound 18 (Yield 70%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-18 instead of Intermediate 4-1 was used. Compound 18 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{61}\text{H}_{42}\text{N}_2\text{Si}$ : calc. 830.31, and found; 830.30

25  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 7.82-7.80 (m, 2H), 7.79 (d, 1H), 7.73-7.68 (m, 2H), 7.66 (d, 1H), 7.65 (d, 1H), 7.60-7.55 (m, 8H), 7.52-7.49 (m, 1H), 7.45-7.42 (m, 1H), 7.37-7.26 (m, 15H), 7.24-7.20 (m, 3H), 7.16-7.14 (m, 1H), 7.06-7.02 (m, 2H), 6.96-6.94 (m, 2H), 6.80-6.76 (m, 2H)

### Synthesis Example 12: Synthesis of Compound 19

30 **[0156]** 3.70 g of Compound 19 (Yield 58%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-19 instead of Intermediate 4-1 was used. Compound 19 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{42}\text{H}_{24}\text{F}_5\text{N}$ : calc. 637.18, and found; 637.19

35  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 7.85-7.83 (m, 2H), 7.81 (d, 1H), 7.75-7.71 (m, 2H), 7.68 (d, 1H), 7.66-62 (m, 3H), 7.56-7.54 (dd, 1H), 7.50-7.46 (m, 1H), 7.40-7.31 (m, 5H), 7.25-7.20 (m, 2H), 7.12-7.09 (m, 1H), 7.02-6.99 (m, 1H), 6.92-6.88 (m, 4H)

### Synthesis Example 13: Synthesis of Compound 20

40 **[0157]** 4.54 g of Compound 20 (Yield 76%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-20 instead of Intermediate 4-1 was used. Compound 20 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{44}\text{H}_{27}\text{N}_3$ : calc. 597.22, and found; 597.23

45  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 7.83-7.81 (m, 2H), 7.80 (d, 1H), 7.72-7.69 (m, 2H), 7.67 (d, 1H), 7.66 (d, 1H), 7.62-7.58 (m, 2H), 7.54-7.51 (m, 1H), 7.47-7.43 (m, 1H), 7.40-7.28 (m, 9H), 7.13-7.10 (m, 1H), 7.02-6.99 (m, 4H), 6.89-6.85 (m, 2H)

### Synthesis Example 14: Synthesis of Compound 21

50 **[0158]** 3.44 g of Compound 21 (Yield 59%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-21 instead of Intermediate 4-1 was used. Compound 21 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{42}\text{H}_{27}\text{F}_2\text{N}$ : calc. 583.21, and found; 583.22

55  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 7.84-7.82 (m, 2H), 7.81 (d, 1H), 7.74-7.70 (m, 2H), 7.68 (d, 1H), 7.67 (d, 1H), 7.64-7.61 (m, 2H), 7.55-7.52 (dd, 1H), 7.48-7.44 (m, 1H), 7.37-7.30 (m, 5H), 7.23-7.20 (m, 4H), 7.15-7.09 (m, 5H), 7.04-7.00 (m, 2H)

### Synthesis Example 1F): Synthesis of Compound 22

**[0159]** 4.03 g of Compound 22 (Yield 56%) was prepared in the same manner as in the method of preparing Compound

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1 of Synthesis Example 1, except that Intermediate 4-22 instead of Intermediate 4-1 was used. Compound 22 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{51}\text{H}_{33}\text{FN}_4$ : calc. 720.27, and found; 720.28

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.52-8.47 (m, 4H), 7.87-7.82 (m, 5H), 7.76-7.73 (m, 2H), 7.70 (d, 1H), 7.68 (d, 1H), 7.62-7.56 (m, 5H), 7.50-7.46 (m, 1H), 7.44-7.31 (m, 7H), 7.24-7.18 (m, 2H), 7.13-7.09 (m, 2H), 7.00-6.98 (m, 1H), 6.85-6.82 (m, 2H)

### Synthesis Example 16: Synthesis of Compound 21

**[0160]** 5.35 g of Compound 23 (Yield 70%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-23 instead of Intermediate 4-1 was used. Compound 23 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{56}\text{H}_{36}\text{N}_4$ : calc. 764.29, and found; 764.28

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 7.85-7.82 (m, 3H), 7.81-7.77 (m, 3H), 7.74-7.70 (m, 2H), 7.69-7.67 (m, 1H), 7.66-7.65 (m, 2H), 7.61-7.52 (m, 5H), 7.47-7.30 (m, 12H), 7.27-7.23 (m, 1H), 7.12-7.10 (m, 1H), 7.02-6.98 (m, 4H), 6.93-6.91 (m, 2H)

### Synthesis Example 17: Synthesis of Compound 24

**[0161]** 4.74 g of Compound 24 (Yield 76%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-24 instead of Intermediate 4-1 was used. Compound 24 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{47}\text{H}_{32}\text{N}_2$ : calc. 624.26, and found; 624.25

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.49-8.46 (m, 1H), 7.84-7.78 (m, 5H), 7.76-7.68 (m, 3H), 7.67-7.64 (m, 3H), 7.62-7.59 (m, 2H), 7.55-7.53 (m, 1H), 7.48-7.45 (m, 1H), 7.39-7.28 (m, 6H), 7.23-7.19 (m, 4H), 7.11-7.09 (m, 1H), 7.02-6.98 (m, 3H), 6.90-6.86 (m, 2H)

### Synthesis Example 18: Synthesis of Compound 25

**[0162]** 4.93 g of Compound 25 (Yield 79%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-25 instead of Intermediate 4-1 was used. Compound 25 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{47}\text{H}_{32}\text{N}_2$ : calc. 624.26, and found; 624.25

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.69 (d, 1H), 8.46-8.42 (m, 1H), 7.91-7.97 (m, 1H), 7.86-7.81 (m, 3H), 7.75-7.70 (m, 2H), 7.69-7.66 (m, 2H), 7.63-7.60 (m, 2H), 7.57-7.54 (m, 1H), 7.51-7.47 (m, 2H), 7.40-7.29 (m, 7H), 7.15-7.10 (m, 4H), 6.98-6.91 (m, 3H), 6.87-6.85 (m, 1H), 6.82-6.78 (m, 2H)

### Synthesis Example 19: Synthesis of Compound 26

**[0163]** 4.99 g of Compound 26 (Yield 80%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-26 instead of Intermediate 4-1 was used. Compound 26 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{47}\text{H}_{32}\text{N}_2$ : calc. 624.26, and found; 624.25

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.56-8.53 (m, 2H), 7.85-7.82 (m, 2H), 7.80 (d, 1H), 7.73-7.69 (m, 2H), 7.68-7.66 (m, 1H), 7.65 (d, 1H), 7.61-7.51 (m, 7H), 7.47-7.44 (m, 1H), 7.38-7.26 (m, 5H), 7.18-7.13 (m, 4H), 7.09-7.04 (m, 1H), 6.93-6.88 (m, 3H), 6.84-6.80 (m, 2H)

### Synthesis Example 20: Synthesis of Compound 27

**[0164]** 4.29 g of Compound 27 (Yield 66%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-27 instead of Intermediate 4-1 was used. Compound 27 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{48}\text{H}_{31}\text{N}_3$ : calc. 649.25, and found; 649.26

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.72 (d, 1H), 8.42-8.39 (m, 1H), 7.95-7.92 (m, 1H), 7.84-7.81 (m, 2H), 7.79 (d, 1H), 7.71-7.68 (m, 2H), 7.66 (d, 1H), 7.64 (d, 1H), 7.62-7.57 (m, 2H), 7.55-7.52 (m, 1H), 7.49-7.44 (m, 2H), 7.40-7.26 (m, 9H), 7.11-7.06 (m, 1H), 7.02-7.00 (m, 2H), 6.93-6.89 (m, 2H), 6.79-6.77 (m, 2H)

Synthesis Example 21: Synthesis of Compound 30

**[0165]** 4.99 g of Compound 30 (Yield 74%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-30 instead of Intermediate 4-1 was used. Compound 30 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>51</sub>H<sub>34</sub>N<sub>2</sub>: calc. 674.27, and found; 674.26

<sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.74 (d, 1H), 8.44-8.31 (m, 1H), 8.12-8.08 (dd, 1H), 7.94-7.90 (m, 1H), 7.87-7.80 (m, 4H), 7.75-7.71 (m, 2H), 7.68 (d, 1H), 7.65 (d, 1H), 7.60-7.56 (m, 2H), 7.54-7.52 (m, 1H), 7.49-7.41 (m, 5H), 7.38-7.21 (m, 8H), 7.11-7.07 (m, 2H), 7.03-7.00 (m, 3H), 6.87-6.85 (dd, 1H)

Synthesis Example 22: Synthesis of Compound 11

**[0166]** 4.98 g of Compound 31 (Yield 80%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-31 instead of Intermediate 4-1 was used. Compound 31 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>47</sub>H<sub>30</sub>N<sub>2</sub>: calc. 622.24, and found; 622.23

<sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.05-8.01 (dd, 1H), 7.89-7.86 (m, 1H), 7.84-7.80 (m, 3H), 7.74-7.69 (m, 2H), 7.67 (d, 1H), 7.65 (d, 1H), 7.59-7.56 (m, 2H), 7.53-7.50 (m, 1H), 7.48-7.41 (m, 4H), 7.40-7.22 (m, 8H), 7.13-7.09 (m, 2H), 7.05-7.03 (m, 1H), 6.96-6.93 (dd, 1H), 6.88-6.84 (m, 2H)

Synthesis Example 23: Synthesis of Compound 32

**[0167]** 5.40 g of Compound 32 (Yield 73%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-32 instead of Intermediate 4-1 was used. Compound 32 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>56</sub>H<sub>40</sub>N<sub>2</sub>: calc. 740.32, and found; 740.31

<sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.76 (d, 1H), 8.51-8.47 (dd, 1H), 7.91-7.88 (m, 1H), 7.83-7.79 (m, 3H), 7.78-7.76 (m, 1H), 7.73-7.69 (m, 2H), 7.68 (d, 1H), 7.66 (d, 1H), 7.62-7.58 (m, 2H), 7.56-7.51 (m, 2H), 7.47-7.43 (m, 2H), 7.39-7.26 (m, 8H), 7.15-7.10 (m, 2H), 7.06-7.04 (m, 1H), 6.94-6.90 (m, 3H), 6.87 (d, 1H), 6.83-6.81 (m, 2H), 1.67 (s, 6H)

Synthesis Example 24: Synthesis of Compound 35

**[0168]** 5.05 g of Compound 35 (Yield 67%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-35 instead of Intermediate 4-1 was used. Compound 35 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>58</sub>H<sub>38</sub>N<sub>2</sub>O: calc. 778.30, and found; 778.29

<sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 7.84-7.80 (m, 4H), 7.78-7.76 (m, 1H), 7.74-7.65 (m, 6H), 7.62-7.59 (m, 3H), 7.55-7.49 (m, 4H), 7.46-7.40 (m, 3H), 7.38-7.27 (m, 5H), 7.19-7.11 (m, 2H), 7.05 (d, 1H), 6.87 (d, 1H), 6.79-6.74 (m, 2H), 1.64 (s, 6H)

Synthesis Example 25: Synthesis of Compound 16

**[0169]** 5.80 g of Compound 36 (Yield 70%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-36 instead of Intermediate 4-1 was used. Compound 36 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>63</sub>H<sub>44</sub>N<sub>2</sub>: calc. 828.35, and found; 828.34

<sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.08-8.04 (m, 2H), 7.85-7.82 (m, 2H), 7.81 (d, 1H), 7.77-7.75 (m, 1H), 7.72-7.68 (m, 2H), 7.68 (d, 1H), 7.66 (d, 1H), 7.62-7.58 (m, 2H), 7.56-7.52 (m, 2H), 7.47-7.43 (m, 1H), 7.36-7.26 (m, 12H), 7.15-7.10 (m, 4H), 7.04-7.02 (m, 1H), 6.99-6.91 (m, 3H), 6.89 (d, 1H), 6.85-6.81 (m, 2H), 1.65 (s, 6H)

Synthesis Example 26: Synthesis of Compound 18

**[0170]** 5.04 g of Compound 38 (Yield 75%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate 4-38 instead of Intermediate 4-1 was used. Compound 38 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>51</sub>H<sub>32</sub>N<sub>2</sub>: calc. 672.26, and found; 672.25

**[0171]** <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.50-8.47 (m, 1H), 8.16-8.12 (m, 1H), 7.96-7.92 (m, 1H), 7.86-7.82 (m, 2H), 7.80 (d, 1H), 7.73-7.69 (m, 4H), 7.67 (d, 1H), 7.65 (d, 1H), 7.60-7.52 (m, 5H), 7.47-7.41 (m, 2H), 7.39-7.28 (m, 8H), 7.22-7.18 (m, 2H), 7.07-7.03 (m, 1H), 6.97-6.95 (m, 2H)

Synthesis Example 27: Synthesis of Compound 42Synthesis of Intermediate 3-42

5 **[0172]** Intermediate 3-42 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-42 instead of Intermediate 2-1 was used.

Synthesis of Compound 42

10 **[0173]** 4.54 g of Compound 42 (Yield 65%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-42 and 4-27, instead of Intermediates 3-1 and 4-1, were used. Compound 42 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>52</sub>H<sub>33</sub>N<sub>3</sub>: calc. 699.27, and found; 699.28

15 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.78 (d, 1H), 8.45-8.42 (m, 1H), 8.11-8.08 (m, 1H), 7.94-7.91 (m, 1H), 7.89-7.86 (m, 1H), 7.83-7.80 (m, 2H), 7.78 (d, 1H), 7.72-7.67 (m, 3H), 7.65-7.62 (dd, 1H), 7.58-7.55 (m, 3H), 7.54-7.52 (m, 1H), 7.48-7.43 (m, 2H), 7.40-7.33 (m, 5H), 7.31-7.27 (m, 4H), 7.18-7.15 (dd, 1H), 6.99-6.95 (m, 1H), 6.82-6.79 (m, 2H), 6.77-6.73 (m, 2H)

Synthesis Example 28: Synthesis of Compound 43

20 **[0174]** 5.24 g of Compound 43 (Yield 71%) was prepared in the same manner as in the method of preparing Compound 42 of Synthesis Example 27, except that Intermediate 4-43 instead of Intermediate 4-27 was used. Compound 43 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>56</sub>H<sub>38</sub>N<sub>2</sub>: calc. 738.30, and found; 738.31

25 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.10-8.08 (m, 1H), 7.90-7.87 (m, 1H), 7.85-7.82 (m, 2H), 7.80 (d, 1H), 7.78-7.75 (m, 1H), 7.71-7.65 (m, 4H), 7.59-7.57 (m, 1H), 7.55-7.51 (m, 4H), 7.46-7.42 (m, 1H), 7.39-7.27 (m, 8H), 7.16-7.10 (m, 3H), 6.97-6.93 (m, 1H), 6.89-6.86 (m, 2H), 6.83-6.81 (dd, 1H), 6.79 (d, 1H), 1.66 (s, 6H)

Synthesis Example 29: Synthesis of Compound 45

30 Synthesis of Intermediate 3-45

**[0175]** Intermediate 3-45 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-45 instead of Intermediate 2-1 was used.

Synthesis of Compound 45

35 **[0176]** 5.38 g of Compound 45 (Yield 80%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-45 and 4-31, instead of Intermediates 3-1 and 4-1, were used. Compound 45 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>51</sub>H<sub>32</sub>N<sub>2</sub>: calc. 672.26, and found; 672.27

40 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.03-8.00 (m, 1H), 7.88-7.85 (m, 1H), 7.84-7.79 (m, 5H), 7.73-7.68 (m, 2H), 7.65-7.63 (m, 1H), 7.60 (d, 1H), 7.55-7.37 (m, 9H), 7.35-7.28 (m, 5H), 7.20-7.15 (m, 2H), 7.10-7.06 (m, 1H), 6.97-6.92 (m, 1H), 6.86-6.85 (dd, 1H), 6.80-6.77 (m, 2H)

Synthesis Example 30: Synthesis of Compound 48

45 **[0177]** 5.50 g of Compound 48 (Yield 76%) was prepared in the same manner as in the method of preparing Compound 45 of Synthesis Example 29, except that Intermediate 4-48 instead of Intermediate 4-31 was used. Compound 48 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>55</sub>H<sub>36</sub>N<sub>2</sub>: calc. 724.29, and found; 724.30

50 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.56-8.53 (dd, 1H), 8.06-8.03 (m, 1H), 7.85-7.78 (m, 6H), 7.76-7.69 (m, 5H), 7.66-7.60 (m, 3H), 7.55-7.40 (m, 7H), 7.36-7.32 (m, 5H), 7.29-7.25 (m, 1H), 7.21-7.17 (m, 2H), 7.11-7.07 (m, 1H), 6.99-6.94 (m, 1H), 6.87-6.85 (dd, 1H), 6.82-6.79 (m, 2H)

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Synthesis Example 31: Synthesis of Compound 51Synthesis of Intermediate 3-51

5 **[0178]** Intermediate 3-51 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-51 instead of Intermediate 2-1 was used.

Synthesis of Compound 51

10 **[0179]** 4.29 g of Compound 51 (Yield 66%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-51 and 4-4, instead of Intermediates 3-1 and 4-1, were used. Compound 51 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>48</sub>H<sub>31</sub>N<sub>3</sub>: calc. 649.25, and found; 649.26

15 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.50 (d, 1H), 7.93-7.90 (m, 2H), 7.89-7.87 (m, 2H), 7.85 (d, 1H), 7.84-7.81 (m, 1H), 7.74-7.69 (m, 2H), 7.65-7.61 (m, 2H), 7.56-7.49 (m, 5H), 7.46-7.37 (m, 6H), 7.36-7.34 (m, 1H), 7.32-7.27 (m, 2H), 7.14-7.10 (m, 2H), 6.99-6.94 (m, 2H), 6.83-6.79 (m, 2H)

Synthesis Example 32: Synthesis of Compound 54

20 **[0180]** 4.23 g of Compound 54 (Yield 65%) was prepared in the same manner as in the method of preparing Compound 51 of Synthesis Example 31, except that Intermediate 4-27 instead of Intermediate 4-4 was used. Compound 54 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>47</sub>H<sub>30</sub>N<sub>4</sub>: calc. 650.25, and found; 650.24

25 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.73 (m, 1H), 8.55 (d, 1H), 8.52-8.47 (m, 1H), 7.96-7.88 (m, 5H), 7.86 (d, 1H), 7.84-7.81 (m, 1H), 7.73-7.68 (m, 2H), 7.56-7.53 (m, 1H), 7.49-7.38 (m, 6H), 7.36-7.28 (m, 5H), 7.16-7.13 (m, 2H), 7.00-6.95 (m, 2H), 6.89-6.85 (m, 2H)

Synthesis Example 33: Synthesis of Compound 57Synthesis of Intermediate 3-57

**[0181]** Intermediate 3-57 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-57 instead of Intermediate 2-1 was used.

Synthesis of Compound 57

**[0182]** 4.97 g of Compound 57 (Yield 67%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-57 and 4-32, instead of Intermediates 3-1 and 4-1, were used. Compound 57 was identified using MS/FAB and <sup>1</sup>H NMR.

40 C<sub>55</sub>H<sub>39</sub>N<sub>3</sub>: calc. 741.31, and found; 741.32

<sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.77 (dd, 1H), 8.52 (d, 1H), 8.23-8.20 (m, 1H), 7.93-7.90 (m, 1H), 7.89 (d, 1H), 7.87 (d, 1H), 7.85-7.82 (m, 1H), 7.78-7.75 (m, 1H), 7.72-7.68 (m, 2H), 7.53-7.44 (m, 6H), 7.42-7.23 (m, 9H), 7.14-7.09 (m, 2H), 6.99-6.95 (m, 1H), 6.87-6.83 (m, 4H), 6.78 (d, 1H), 1.63 (s, 6H)

Synthesis Example 34: Synthesis of Compound 58Synthesis of Intermediate 3-58

50 **[0183]** Intermediate 3-58 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-58 instead of Intermediate 2-1 was used.

Synthesis of Compound 58

55 **[0184]** 5.67 g of Compound 58 (Yield 81%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-58 and 4-25, instead of Intermediates 3-1 and 4-1, were used. Compound 58 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>53</sub>H<sub>36</sub>N<sub>2</sub>: calc. 700.29, and found; 700.30

<sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.74 (dd, 1H), 8.51-8.48 (m, 1H), 7.94-7.90 (m, 1H), 7.83-7.77 (m, 5H), 7.74-7.65

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(m, 6H), 7.55-7.52 (m, 1H), 7.48-7.44 (m, 4H), 7.38-7.25 (m, 7H), 7.19-7.15 (m, 2H), 7.08-7.03 (m, 3H), 6.96-6.92 (m, 2H), 6.86-6.83 (m, 1H), 6.80-6.79 (m, 2H)

### Synthesis Example 35: Synthesis of Compound 59

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**[0185]** 5.46 g of Compound 59 (Yield 78%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-24 instead of Intermediate 4-25 was used. Compound 59 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>53</sub>H<sub>36</sub>N<sub>2</sub>: calc. 700.29, and found; 700.29

10 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.58-8.54 (m, 1H), 7.86-7.80 (m, 7H), 7.78-7.70 (m, 5H), 7.68-7.65 (m, 3H), 7.54-7.51 (m, 1H), 7.47-7.44 (m, 3H), 7.37-7.26 (m, 6H), 7.17-7.13 (m, 2H), 7.09-7.07 (m, 1H), 7.01-6.97 (m, 2H), 6.98-6.93 (m, 3H), 6.84-6.81 (m, 2H)

### Synthesis Example 36: Synthesis of Compound 60

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**[0186]** 5.08 g of Compound 60 (Yield 70%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-27 instead of Intermediate 4-25 was used. Compound 60 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>54</sub>H<sub>35</sub>N<sub>3</sub>: calc. 725.28, and found; 725.27

20 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.71-8.69 (m, 1H), 8.44-8.41 (m, 1H), 7.93-7.91 (m, 1H), 7.84-7.78 (m, 5H), 7.74-7.69 (m, 4H), 7.68-7.65 (m, 2H), 7.55-7.52 (m, 1H), 7.48-7.43 (m, 4H), 7.39-7.24 (m, 9H), 7.12-7.11 (m, 1H), 7.03-6.99 (m, 2H), 6.93-6.89 (m, 2H), 6.82-6.80 (m, 2H)

### Synthesis Example 37: Synthesis of Compound 61

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**[0187]** 6.04 g of Compound 61 (Yield 74%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-32 instead of Intermediate 4-25 was used. Compound 61 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>62</sub>H<sub>44</sub>N<sub>2</sub>: calc. 816.35, and found; 816.34

30 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.69-8.67 (dd, 1H), 8.41-8.38 (m, 1H), 7.91-7.88 (m, 1H), 7.83-7.76 (m, 6H), 7.74-7.68 (m, 4H), 7.67-7.64 (m, 2H), 7.56-7.51 (m, 2H), 7.47-7.44 (m, 4H), 7.37-7.25 (m, 8H), 7.15-7.09 (m, 2H), 6.99-6.94 (m, 1H), 6.90-6.86 (m, 3H), 6.83-6.79 (m, 2H), 6.77-6.76 (m, 1H), 1.64 (s, 6H)

### Synthesis Example 38: Synthesis of Compound 62

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**[0188]** 5.93 g of Compound 62 (Yield 79%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-30 instead of Intermediate 4-25 was used. Compound 62 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>57</sub>H<sub>38</sub>N<sub>2</sub>: calc. 750.30, and found; 750.29

40 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.51-8.48 (m, 2H), 8.17-8.15 (dd, 1H), 7.87-7.78 (m, 6H), 7.74-7.65 (m, 6H), 7.55-7.51 (m, 5H), 7.48-7.40 (m, 6H), 7.38-7.28 (m, 5H), 7.23 (t, 1H), 7.14-7.13 (m, 1H), 7.06-7.02 (m, 2H), 6.95-6.93 (dd, 1H), 6.88-6.85 (m, 2H)

### Synthesis Example 39: Synthesis of Compound 63

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**[0189]** 5.85 g of Compound 63 (Yield 78%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-63 instead of Intermediate 4-25 was used. Compound 63 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>57</sub>H<sub>38</sub>N<sub>2</sub>: calc. 750.30, and found; 750.31

50 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.50-8.47 (m, 2H), 8.15-8.13 (dd, 1H), 7.86-7.77 (m, 6H), 7.73-7.69 (m, 4H), 7.68-7.65 (m, 2H), 7.56-7.52 (m, 5H), 7.49-7.39 (m, 6H), 7.37-7.29 (m, 5H), 7.22 (t, 1H), 7.18-7.16 (m, 1H), 7.11-7.07 (m, 2H), 6.96-6.94 (dd, 1H), 6.89-6.86 (m, 2H)

### Syntheses Example 40: Synthesis of Compound 64

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**[0190]** 5.40 g of Compound 64 (Yield 72%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-48 instead of Intermediate 4-25 was used. Compound 64 was identified using MS/FAB and <sup>1</sup>H NMR.

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$C_{57}H_{38}N_2$ : calc. 750.30, and found; 750.31

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 8.48-8.45 (m, 1H), 8.16-8.14 (dd, 1H), 7.87-7.82 (m, 3H), 7.81-7.68 (m, 10H), 7.67-7.64 (m, 3H), 7.54-7.51 (m, 1H), 7.48-7.40 (m, 6H), 7.38-7.21 (m, 7H), 7.09-7.07 (m, 1H), 7.01-6.99 (m, 2H), 6.95-6.94 (dd, 1H), 6.87-6.83 (m, 2H)

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### Syntheses Example 41: Synthesis of Compound 66

**[0191]** 5.38 g of Compound 66 (Yield 77%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-31 instead of Intermediate 4-25 was used. Compound 66 was identified using MS/FAB and  $^1H$  NMR.

10

$C_{53}H_{34}N_2$ : calc. 698.27, and found; 698.28

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 8.06-8.04 (dd, 1H), 7.88-7.85 (m, 1H), 7.84-7.79 (m, 4H), 7.78-7.76 (m, 1H), 7.74-7.69 (m, 4H), 7.67-7.64 (m, 2H), 7.56-7.52 (m, 1H), 7.48-7.29 (m, 13H), 7.22 (t, 1H), 7.13-7.11 (m, 1H), 7.05-7.01 (m, 2H), 6.96-6.94 (dd, 1H), 6.87-6.84 (m, 2H)

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### Syntheses Example 42: Synthesis of Compound 67

**[0192]** 5.36 g of Compound 67 (Yield 74%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-67 instead of Intermediate 4-25 was used. Compound 67 was identified using MS/FAB and  $^1H$  NMR.

20

$C_{55}H_{36}N_2$ : calc. 724.29, and found; 724.30

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 7.85-7.82 (m, 2H), 7.81-7.79 (m, 2H), 7.78-7.76 (m, 1H), 7.73-7.68 (m, 4H), 7.67 (d, 1H), 7.65 (d, 1H), 7.60-7.57 (m, 2H), 7.54-7.52 (dd, 1H), 7.48-7.28 (m, 13H), 7.26-7.22 (m, 2H), 7.16-7.15 (m, 1H), 7.06-7.01 (m, 2H), 6.94-6.90 (m, 2H), 6.87-6.84 (m, 2H)

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### Synthesis Example 43: Synthesis of Compound 68

**[0193]** 5.45 g of Compound 68 (Yield 78%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-68 instead of Intermediate 4-25 was used. Compound 68 was identified using MS/FAB and  $^1H$  NMR.

30

$C_{53}H_{34}N_2$ : calc. 698.27, and found; 698.28

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 7.86-7.83 (m, 2H), 7.82-7.79 (m, 2H), 7.78-7.76 (m, 2H), 7.74-7.68 (m, 4H), 7.66-7.63 (m, 3H), 7.57-7.54 (m, 2H), 7.53-7.50 (m, 2H), 7.47-7.43 (m, 3H), 7.41-7.28 (m, 8H), 7.18-7.16 (m, 1H), 7.06-7.05 (dd, 1H), 6.92-6.88 (m, 2H), 6.85-6.82 (m, 2H)

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### Synthesis Example 44: Synthesis of Compound 70

**[0194]** 3.56 g of Compound 70 (Yield 53%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-70 instead of Intermediate 4-25 was used. Compound 70 was identified using MS/FAB and  $^1H$  NMR.

40

$C_{50}H_{29}N_3$ : calc. 671.24, and found; 671.23

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 8.22-8.20 (m, 2H), 7.92-7.88 (m, 2H), 7.85-7.82 (m, 2H), 7.80 (d, 1H), 7.75-7.69 (m, 4H), 7.67-7.66 (dd, 1H), 7.65-7.63 (m, 2H), 7.61 (d, 1H), 7.55-7.53 (dd, 1H), 7.49-7.42 (m, 7H), 7.38-7.29 (m, 5H), 7.02-6.97 (m, 1H)

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### Synthesis Example 45: Synthesis of Compound 73

**[0195]** 4.97g of Compound 73 (Yield 65%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-43 instead of Intermediate 4-25 was used. Compound 73 was identified using MS/FAB and  $^1H$  NMR.

50

$C_{58}H_{40}N_2$ : calc. 764.32, and found; 764.33

$^1H$  NMR ( $CDCl_3$ , 400MHz)  $\delta$  (ppm) 7.85-7.82 (m, 2H), 7.81-7.79 (m, 2H), 7.78-7.75 (m, 2H), 7.73-7.68 (m, 4H), 7.67-7.64 (m, 2H), 7.56-7.52 (m, 2H), 7.47-7.44 (m, 3H), 7.39-7.27 (m, 8H), 7.13-7.09 (m, 2H), 7.02-7.00 (m, 1H), 6.96-6.92 (m, 2H), 6.86-6.84 (dd, 1H), 6.82-6.79 (m, 2H), 6.77 (d, 1H), 1.65 (s, 6H)

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### Synthesis Example 46: Synthesis of Compound 76

**[0196]** 6.06 g of Compound 76 (Yield 78%) was prepared in the same manner as in the method of preparing Compound

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58 of Synthesis Example 34, except that Intermediate 4-76 instead of Intermediate 4-25 was used. Compound 76 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{59}\text{H}_{40}\text{N}_2$ : calc. 776.32, and found; 776.32

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.68-8.67 (m, 1H), 8.39-8.36 (m, 1H), 7.94-7.91 (m, 1H), 7.84-7.80 (m, 3H), 7.79-7.78 (m, 1H), 7.73-7.69 (m, 4H), 7.67-7.61 (m, 4H), 7.55-7.38 (m, 10H), 7.37-7.24 (m, 7H), 7.18-7.16 (m, 1H), 7.06-7.02 (m, 2H), 6.91-6.88 (m, 2H), 6.82-6.78 (m, 2H)

### Synthesis Example 47: Synthesis of Compound 77

[0197] 5.22 g of Compound 77 (Yield 72%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-77 instead of Intermediate 4-25 was used. Compound 77 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{54}\text{H}_{35}\text{N}_3$ : calc. 725.28, and found; 725.27

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.55-8.52 (m, 2H), 7.85-7.82 (m, 2H), 7.81-7.77 (m, 3H), 7.74-7.70 (m, 4H), 7.67 (d, 1H), 7.65 (d, 1H), 7.58-7.52 (m, 5H), 7.47-7.44 (m, 3H), 7.39-7.28 (m, 7H), 7.11-7.09 (m, 1H), 7.02-6.99 (m, 2H), 6.93-6.89 (m, 2H), 6.81-6.77 (m, 2H)

### Syntheses Example 48: Synthesis of Compound 78

[0198] 5.63 g of Compound 78 (Yield 75%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-78 instead of Intermediate 4-25 was used. Compound 78 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{57}\text{H}_{38}\text{N}_2$ : calc. 750.30, and found; 750.29

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.67-8.65 (dd, 1H), 8.40-8.37 (m, 1H), 7.95-7.92 (m, 1H), 7.85-7.82 (m, 2H), 7.81-7.79 (m, 2H), 7.78-7.76 (m, 2H), 7.74-7.68 (m, 4H), 7.66-7.63 (m, 3H), 7.58-7.52 (m, 4H), 7.48-7.44 (m, 4H), 7.37-7.25 (m, 8H), 7.16-7.15 (m, 1H), 7.02-7.00 (dd, 1H), 6.95-6.91 (m, 2H), 6.84-6.81 (m, 2H)

### Synthesis Example 49: Synthesis of Compound 79

[0199] 5.00 g of Compound 79 (Yield 69%) was prepared in the same manner as in the method of preparing Compound 58 of Synthesis Example 34, except that Intermediate 4-79 instead of Intermediate 4-25 was used. Compound 79 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{54}\text{H}_{35}\text{N}_3$ : calc. 725.28, and found; 725.27

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.49-8.46 (m, 1H), 7.84-7.77 (m, 7H), 7.74-7.68 (m, 5H), 7.67-7.63 (m, 3H), 7.56-7.54 (dd, 1H), 7.47-7.43 (m, 3H), 7.39-7.26 (m, 8H), 7.19-7.17 (m, 1H), 7.03-6.99 (m, 2H), 6.92-6.88 (m, 2H), 6.81-6.78 (m, 2H)

### Synthesis Example 50: Synthesis of Compound 82

#### Synthesis of Intermediate 1-82

[0200] Intermediate 3-82 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-82 instead of Intermediate 2-1 was used.

#### Synthesis of Compound 82

[0201] 5.20 g of Compound 82 (Yield 67%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-82 and 4-25, instead of Intermediates 3-1 and 4-1, were used. Compound 82 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{59}\text{H}_{40}\text{N}_2$ : calc. 776.32, and found; 776.33

$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.68 (d, 1H), 8.41-8.38 (m, 1H), 7.94-7.91 (m, 1H), 7.86-7.80 (m, 5H), 7.74-7.64 (m, 10H), 7.56-7.53 (m, 1H), 7.49-7.44 (m, 4H), 7.38-7.24 (m, 7H), 7.13-7.09 (m, 2H), 7.04-6.99 (m, 3H), 6.96-6.92 (m, 2H), 6.87-6.83 (m, 1H), 6.81-6.78 (m, 2H)

### Synthesis Example 51: Synthesis of Compound 83

[0202] 5.58 g of Compound 83 (Yield 68%) was prepared in the same manner as in the method of preparing Compound 82 of Synthesis Example 50, except that Intermediate 4-48 instead of Intermediate 4-25 was used. Compound 83 was identified using MS/FAB and  $^1\text{H}$  NMR.

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C<sub>63</sub>H<sub>42</sub>N<sub>2</sub>: calc. 826.33, and found; 826.32

<sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.46-8.43 (m, 1H), 8.17-8.14 (m, 1H), 7.87-7.80 (m, 6H), 7.79-7.75 (m, 2H), 7.74-7.63 (m, 12H), 7.56-7.54 (dd, 1H), 7.49-7.40 (m, 6H), 7.38-7.22 (m, 7H), 7.16-7.14 (m, 1H), 7.05-7.00 (m, 2H), 6.95-6.93 (dd, 1H), 6.85-6.82 (m, 2H)

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### Synthesis Example 52: Synthesis of Compound 84

#### Synthesis of Intermediate 3-84

10 **[0203]** Intermediate 3-84 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-84 instead of Intermediate 2-1 was used.

#### Synthesis of Compound 84

15 **[0204]** 4.90 g of Compound 84 (Yield 62%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-84 and 4-30, instead of Intermediates 3-1 and 4-1, were used. Compound 84 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>60</sub>H<sub>42</sub>N<sub>2</sub>: calc. 790.33, and found; 790.32

20 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.69 (d, 1H), 8.40-8.37(m, 1H), 8.11-8.08 (m, 1H), 7.93-7.90 (m, 2H), 7.89-7.85 (m, 2H), 7.84-7.79 (m, 4H), 7.72-7.68 (m, 2H), 7.62-7.59 (m, 2H), 7.53-7.51 (m, 1H), 7.49-7.42 (m, 6H), 7.40-7.25 (m, 8H), 7.13-7.11 (m, 1H), 7.07-7.05 (dd, 1H), 6.98-6.96 (dd, 1H), 6.90-6.86 (m, 2H), 6.82 (d, 1H), 1.62 (s, 6H)

#### Synthesis Example 53: Synthesis of Compound 85

25 **[0205]** 4.90 g of Compound 84 (Yield 64%) was prepared in the same manner as in the method of preparing Compound 84 of Synthesis Example 52, except that Intermediate 4-27 instead of Intermediate 4-30 was used. Compound 85 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>57</sub>H<sub>39</sub>N<sub>3</sub>: calc. 765.31, and found; 765.30

30 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.68 (d, 1H), 8.38-8.35 (m, 1H), 7.95-7.92 (m, 2H), 7.90-7.88 (m, 1H), 7.85-7.80 (m, 4H), 7.73-7.69 (m, 2H), 7.63-7.60 (m, 2H), 7.55-7.52 (m, 2H), 7.48-7.44 (m, 2H), 7.41-7.33 (m, 5H), 7.32-7.25 (m, 4H), 7.12-7.09 (m, 1H), 7.03-6.96 (m, 2H), 6.93-6.90 (dd, 1H), 6.88-6.84 (m, 2H), 6.80 (d, 1H), 1.61 (s, 6H)

#### Synthesis Example 54: Synthesis of Compound 86

35 **[0206]** 4.73 g of Compound 86 (Yield 64%) was prepared in the same manner as in the method of preparing Compound 84 of Synthesis Example 52, except that Intermediate 4-31 instead of Intermediate 4-30 was used. Compound 86 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>56</sub>H<sub>38</sub>N<sub>2</sub>: calc. 738.30, and found; 738.31

40 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.11-8.08 (m, 1H), 7.94-7.91 (m, 1H), 7.89-7.85 (m, 2H), 7.84-7.79 (m, 4H), 7.72-7.69 (m, 2H), 7.62-7.59 (m, 2H), 7.54-7.51 (m, 1H), 7.49-7.41 (m, 5H), 7.40-7.34 (m, 5H), 7.32-7.25 (m, 3H), 7.14-7.12 (m, 1H), 7.01-6.99 (m, 1H), 6.93-6.87 (m, 3H), 6.85 (d, 1H), 1.62 (s, 6H)

#### Synthesis Example 55: Synthesis of Compound 89

#### Synthesis of Intermediate 3-89

**[0207]** Intermediate 3-89 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-89 instead of Intermediate 2-1 was used.

#### Synthesis of Compound 89

**[0208]** 5.61 g of Compound 89 (Yield 75%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-89 and 4-4, instead of Intermediates 3-1 and 4-1, were used. Compound 89 was identified using MS/FAB and <sup>1</sup>H NMR.

55 C<sub>57</sub>H<sub>36</sub>N<sub>2</sub>: calc. 748.29, and found; 748.30

<sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.25-8.19 (m, 2H), 8.11-8.09 (m, 1H), 8.06-8.04 (m, 1H), 7.85-7.82 (m, 2H), 7.81-7.80 (m, 1H), 7.78-7.77 (m, 1H), 7.72-7.68 (m, 3H), 7.64-7.61 (m, 2H), 7.59-7.55 (m, 3H), 7.54-7.48 (m, 3H), 7.47-7.43 (m, 3H), 7.42-7.35 (m, 5H), 7.34-7.27 (m, 3H), 7.12-7.08 (m, 2H), 7.02-6.98 (m, 2H), 6.90-6.86 (m, 2H)

Synthesis Example 56: Synthesis of Compound 92Synthesis of Intermediate 3-92

5 **[0209]** Intermediate 3-92 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-92 instead of Intermediate 2-1 was used.

Synthesis of Compound 92

10 **[0210]** 4.61 g of Compound 92 (Yield 61%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-92 and 4-27, instead of Intermediates 3-1 and 4-1, were used. Compound 92 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>54</sub>H<sub>33</sub>N<sub>3</sub>S: calc. 755.24, and found; 755.25

15 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.70-8.68 (m, 1H), 8.40-8.37 (m, 2H), 8.01 (d, 1H), 7.93-7.91 (m, 1H), 7.88-7.86 (dd, 1H), 7.85-7.82 (m, 2H), 7.81-7.80 (m, 1H), 7.78-7.76 (m, 1H), 7.73-7.69 (m, 2H), 7.64 (d, 1H) 7.63-7.62 (m, 1H), 7.54-7.51 (m, 1H), 7.48-7.43 (m, 2H), 7.40-7.35 (m, 4H), 7.34-7.24 (m, 5H), 7.13-7.12 (m, 1H), 7.06-7.03 (dd, 1H), 6.98-6.93 (m, 1H), 6.92-6.84 (m, 4H)

Synthesis Example 57: Synthesis of Compound 95

20 **[0211]** Intermediate 3-95 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-95 instead of Intermediate 2-1 was used.

Synthesis of Compound 95

30 **[0212]** 4.74 g of Compound 95 (Yield 62%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-95 and 4-30, instead of Intermediates 3-1 and 4-1, were used. Compound 95 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>57</sub>H<sub>36</sub>N<sub>2</sub>O: calc. 764.28, and found; 764.29

35 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.69-8.67 (m, 1H), 8.41-8.38 (m, 1H), 8.11-8.08 (m, 1H), 8.04-8.02 (m, 1H), 7.99-7.96 (m, 2H), 7.94-7.91 (m, 1H), 7.87-7.85 (m, 1H), 7.84-7.77 (m, 6H), 7.73-7.69 (m, 2H), 7.55-7.52 (m, 1H), 7.48-7.41 (m, 5H), 7.40-7.36 (m, 3H), 7.35-7.25 (m, 5H), 7.10-7.04 (m, 2H), 6.98-6.96 (m, 1H), 6.94-6.92 (dd, 1H), 6.88-6.85 (m, 2H)

Synthesis Example 58: Synthesis of Compound 97Synthesis of Intermediate 3-97

40 **[0213]** Intermediate 3-97 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-97 instead of Intermediate 2-1 was used.

Synthesis of Compound 97

45 **[0214]** 4.96 g of Compound 97 (Yield 61%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-97 and 4-4, instead of Intermediates 3-1 and 4-1, were used. Compound 97 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>61</sub>H<sub>39</sub>N<sub>3</sub>: calc. 813.31, and found; 813.32

50 <sup>1</sup>H NMR (CDCl<sub>3</sub>, 400MHz) δ (ppm) 8.31-8.29 (m, 1H), 7.84-7.82 (m, 2H), 7.81-7.80 (m, 1H), 7.77-7.74 (m, 1H), 7.72-7.68 (m, 4H), 7.64-7.61 (m, 2H), 7.60-7.58 (m, 1H), 7.54-7.47 (m, 7H), 7.46-7.41 (m, 4H), 7.40-7.36 (m, 5H), 7.34-7.28 (m, 4H), 7.24-7.22 (m, 1H), 7.16-7.14 (m, 1H), 7.06-7.00 (m, 2H), 6.86-6.80 (m, 3H)

Syntheses Example 59: Synthesis of Compound 98

55 **[0215]** 4.65 g of Compound 98 (Yield 59%) was prepared in the same manner as in the method of preparing Compound 97 of Synthesis Example 58, except that Intermediate 4-31 instead of Intermediate 4-4 was used. Compound 98 was identified using MS/FAB and <sup>1</sup>H NMR.

C<sub>59</sub>H<sub>37</sub>N<sub>3</sub>: calc. 787.30, and found; 787.29

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$^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.32-8.30 (m, 1H), 8.10-8.07 (dd, 1H), 7.87-7.85 (m, 1H), 7.84-7.80 (m, 2H), 7.80-7.79 (m, 1H), 7.76-7.74 (m, 1H), 7.73-7.68 (m, 4H), 7.61-7.58 (m, 1H), 7.55-7.51 (m, 1H), 7.50-7.43 (m, 7H), 7.42-7.35 (m, 6H), 7.34-7.23 (m, 6H), 7.13-7.10 (m, 1H), 7.04-7.03 (dd, 1H), 6.94-6.91 (dd, 1H), 6.87-6.84 (m, 2H)

### 5 Syntheses Example 60: Synthesis of Compound 99

#### Synthesis of Intermediate 3-99

10 **[0216]** Intermediate 3-99 was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 2-98 instead of Intermediate 2-1 was used.

#### Synthesis of Compound 99

15 **[0217]** 5.03 g of Compound 99 (Yield 55%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-99 and 4-30, instead of Intermediates 3-1 and 4-1, were used. Compound 99 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{69}\text{H}_{45}\text{N}_3$ : calc. 915.36, and found; 915.35

20  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.90 (s, 1H), 8.60-8.58 (dd, 1H), 8.45 (s, 1H), 8.13-8.11 (dd, 1H), 7.94-7.91 (m, 1H), 7.87-7.75 (m, 5H), 7.72-7.58 (m, 7H), 7.54-7.21 (m, 23), 7.16-7.14 (m, 1H), 7.03-6.99 (m, 2H), 6.89-6.84 (m, 2H)

#### Synthesis Example 61: Synthesis of Compound 103

25 **[0218]** 5.71 g of Compound 103 (Yield 76%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate B37 instead of Intermediate 4-1 was used. Compound 103 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{56}\text{H}_{37}\text{N}_3$ : calc. 751.30, found 751.28

30  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.76 (s, 2H), 8.57 (d, 2H), 8.12 (d, 1H), 7.93 (d, 2H), 7.87-7.65 (m, 9H), 7.61-7.27 (m, 15H), 7.14-7.10 (m, 2H), 7.08-7.05 (m, 3H), 6.98 (d, 1H)

#### Synthesis Example 62: Synthesis of Compound 104

35 **[0219]** 5.23 g of Compound 104 (Yield 72%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediate B38 instead of Intermediate 4-1 was used. Compound 104 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{53}\text{H}_{34}\text{N}_4$ : calc. 726.28, found 726.27

40  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.78 (s, 2H), 8.56 (d, 2H), 7.94 (d, 2H), 7.84-7.80 (m, 3H), 7.72-7.60 (m, 7H), 7.54-7.25 (m, 11H), 7.12-7.08 (m, 5H), 7.02-6.99 (m, 2H)

#### Synthesis Example 63: Synthesis of Compound 107

45 **[0220]** 6.21 g of Compound 107 (yield 75%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-58 and B37, instead of Intermediates 3-1 and 4-1, were used. Compound 107 was identified using MS/FAB and  $^1\text{H}$  NMR.

#### Synthesis of Compound 107

50 **[0221]** 6.21g of Compound 107 (Yield 75%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that Intermediates 3-107 and B37, instead of Intermediates 3-1 and 4-1, were used. Compound 107 was identified using MS/FAB and  $^1\text{H}$  NMR.

$\text{C}_{62}\text{H}_{41}\text{N}_3$ : calc. 827.33, found 827.31

55  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400MHz)  $\delta$  (ppm) 8.76 (s, 2H), 8.57 (d, 2H), 8.11 (d, 1H), 7.94 (d, 2H), 7.87-7.62 (m, 13H), 7.54-7.26 (m, 15H), 7.12-7.10 (m, 3H), 7.06-7.03 (m, 1H), 6.96-6.92 (m, 2H)

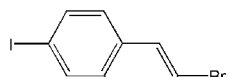
Intermediates

**[0222]**

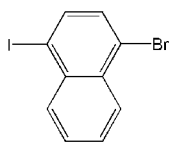
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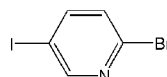
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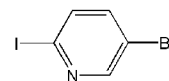
**2-42**



**2-45**

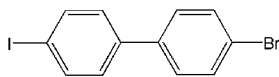


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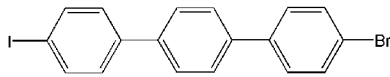


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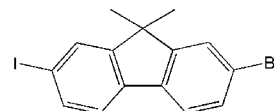
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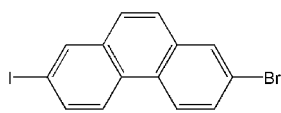


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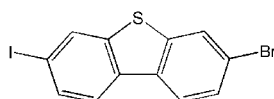


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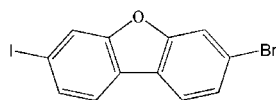


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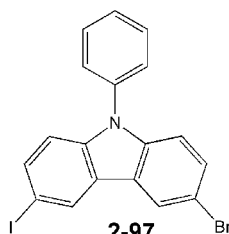


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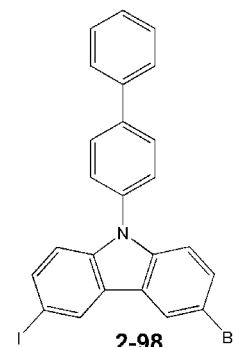
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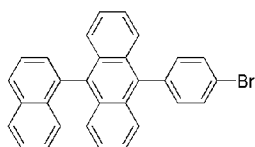
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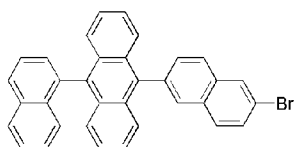
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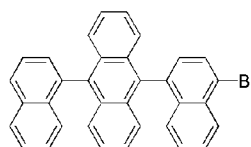
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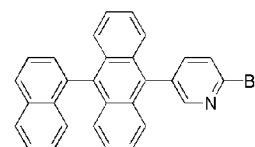
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**3-42**



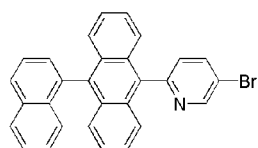
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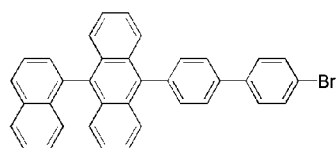
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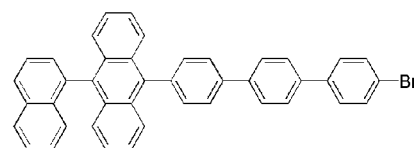
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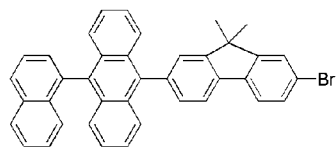


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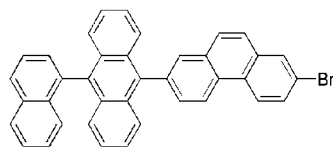


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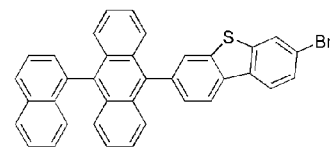
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**3-89**

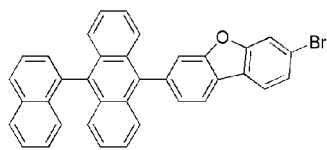


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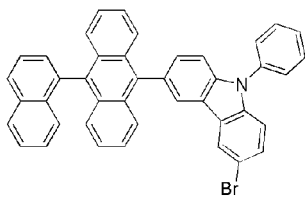
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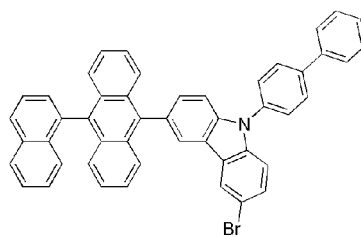
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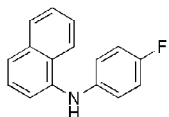


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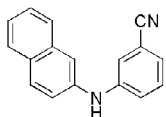


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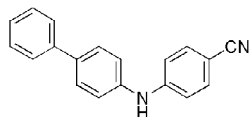
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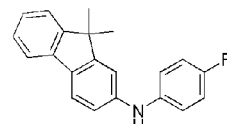
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**4-3**



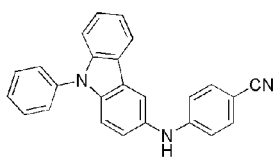
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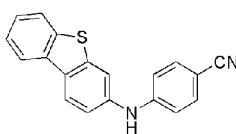
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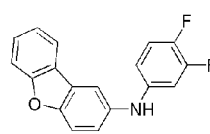
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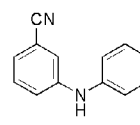
**4-6**



**4-7**



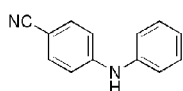
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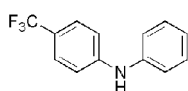
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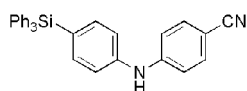
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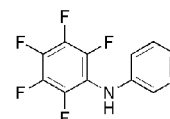
**4-14**



**4-17**

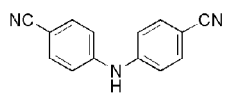


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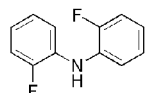


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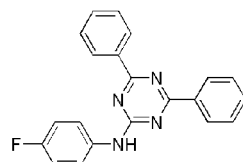
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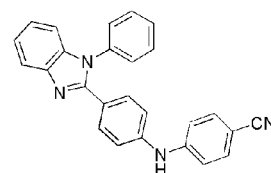
**4-20**



**4-21**



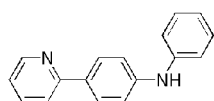
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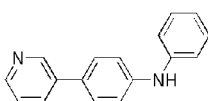
**4-23**

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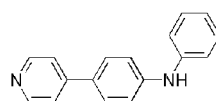
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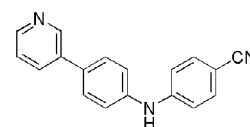
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**4-25**

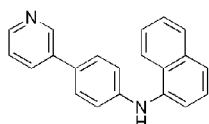


**4-26**

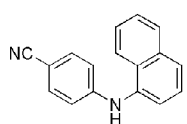


**4-27**

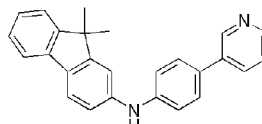
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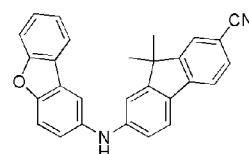
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**4-31**

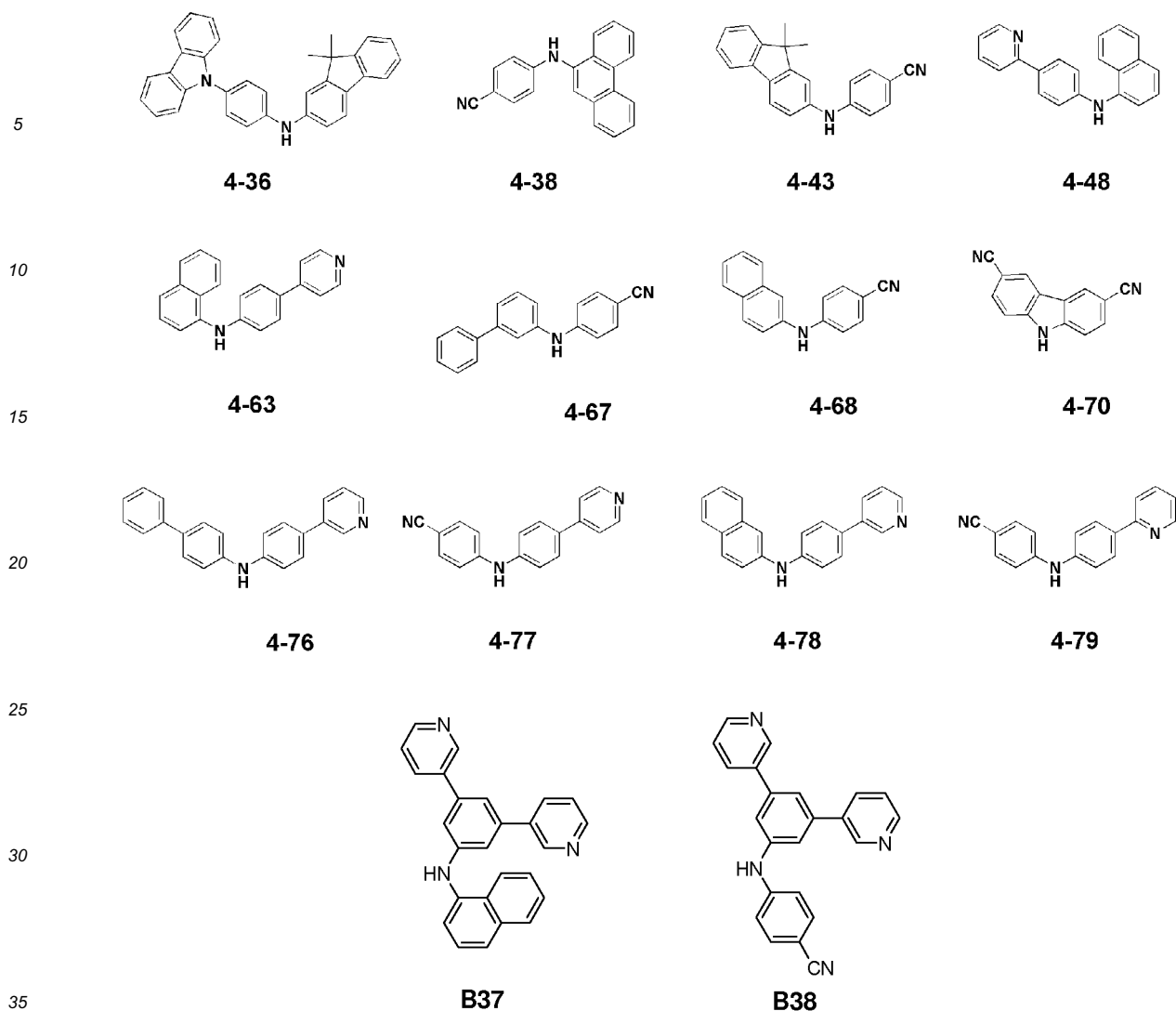


**4-32**



**4-35**

55



### Example 1

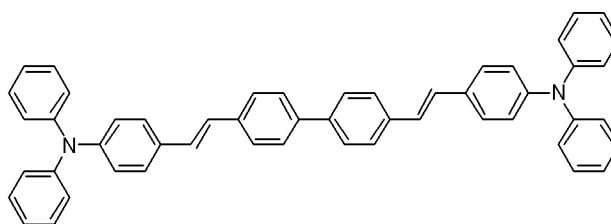
40 **[0223]** To manufacture an anode, a corning 15  $\Omega/\text{cm}^2$  (1200 Å) ITO glass substrate was cut to a size of 50 mm x 50 mm x 0.7 mm and then sonicated in isopropyl alcohol and pure water each for five minutes, and then cleaned by irradiation of ultraviolet rays for 30 minutes and exposure to ozone. The resulting glass substrate was loaded into a vacuum deposition diode.

45 **[0224]** 2-TNATA was deposited on the ITO glass substrate to form an HIL having a thickness of 600Å on the anode, and then 4,4'-bis[N-(1-naphthyl)-N-phenylamino]biphenyl (NPS) was deposited on the HIL to form a HTL having a thickness of 300Å.

**[0225]** Subsequently, 9,10-di-naphthalene-2-yl-anthracene (ADN) and 4,4'-bis[2-(4-(N,N-diphenylamino)phenyl)vinyl] biphenyl (DPAVBi) were co-deposited on the HTL in a weight ratio of 98:2 to form an EML having a thickness of about 300Å.

50 **[0226]** Then, Compound 1 was deposited on the EML to form an ETL having a thickness of about 300Å, and then LiF was deposited on the ETL to form an EIL having a thickness of about 10Å. Then, Al was deposited on the EIL to form a second electrode (cathode) having a thickness of about 3000Å, thereby completing the manufacture of an organic light-emitting diode.

&lt;DPAVBi&gt;



5

10

Example 2

**[0227]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 4, instead of Compound 1, was used to form the ETL.

15

Example 1

**[0228]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 14, instead of Compound 1, was used to form the ETL.

20

Example 4

**[0229]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 23, instead of Compound 1, was used to form the ETL.

25

Example 5

**[0230]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 25, instead of Compound 1, was used to form the ETL.

30

Example 6

**[0231]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 27, instead of Compound 1, was used to form the ETL.

35

Example 7

**[0232]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 31, instead of Compound 1, was used to form the ETL.

40

Example 8

**[0233]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 32, instead of Compound 1, was used to form the ETL.

45

Example 9

**[0234]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 42, instead of Compound 1, was used to form the ETL.

50

Example 10

**[0235]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 48, instead of Compound 1, was used to form the ETL.

55

Example 11

**[0236]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound

58, instead of Compound 1, was used to form the ETL.

Example 12

5 **[0237]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 60, instead of Compound 1, was used to form the ETL.

Example 13

10 **[0238]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 62, instead of Compound 1, was used to form the ETL.

Example 14

15 **[0239]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 66, instead of Compound 1, was used to form the ETL.

Example 15

20 **[0240]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 70, instead of Compound 1, was used to form the ETL.

Example 16

25 **[0241]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 77, instead of Compound 1, was used to form the ETL.

Example 17

30 **[0242]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 82, instead of Compound 1, was used to form the EML.

Example 18

35 **[0243]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 86, instead of Compound 1, was used to form the ETL.

Example 19

40 **[0244]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 97, instead of Compound 1, was used to form the EML.

Example 20

45 **[0245]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 25, instead of DPAVBi, was used to form the EML, and Alq<sub>3</sub>, instead of Compound 1, was used to form the ETL.

Example 21

50 **[0246]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound 86, instead of DPAVBi, was used to form the EML, and Alq<sub>3</sub>, instead of Compound 1, was used to form the ETL.

Example 22

55 **[0247]** An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 103, instead of Compound 1, was used to form the ETL.

Example 23

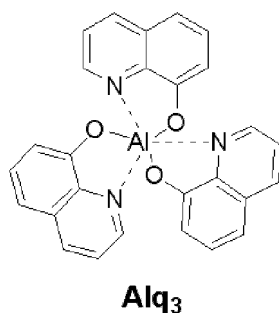
[0248] An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 104, instead of Compound 1, was used to form the ETL.

Example 24

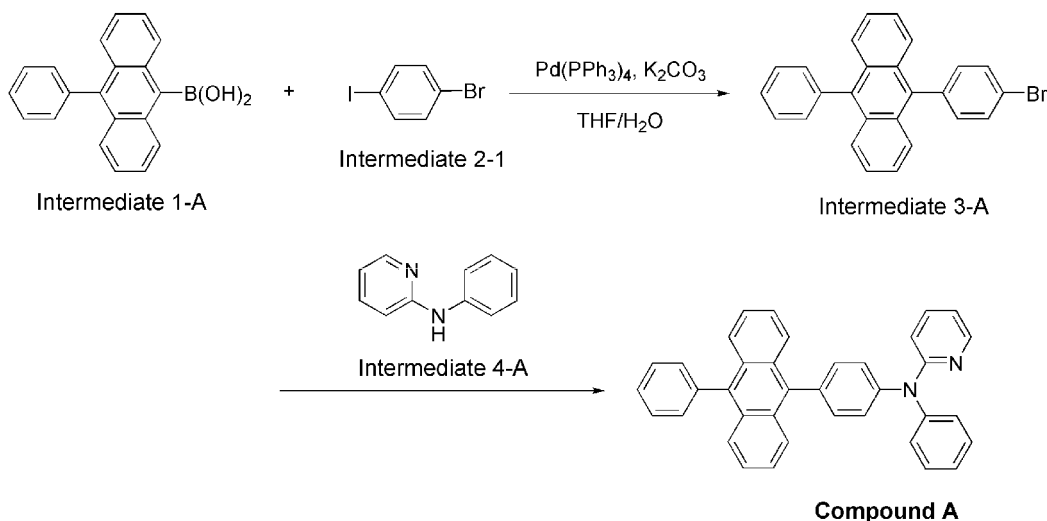
[0249] An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 107, instead of Compound 1, was used to form the ETL.

Comparative Example 1

[0250] An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Alq<sub>3</sub>, instead of Compound 1, was used to form the ETL.

Comparative Example 2

[0251] Compound A was synthesized according to Reaction Scheme A below:

Reaction Scheme ASynthesis of Intermediate 3-A

[0252] Intermediate 3-A was prepared in the same manner as in the method of preparing Intermediate 3-1 of Synthesis Example 1, except that Intermediate 1-A, instead of Intermediate 1, was used.

Synthesis of Compound A

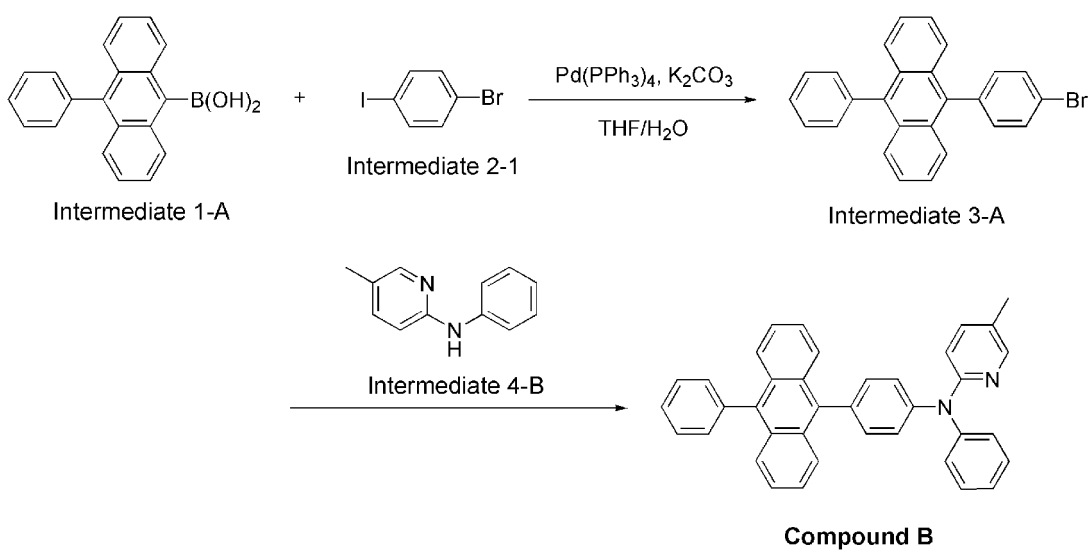
3.23 g of Compound A (Yield 63%) was prepared in the same manner as in the method of preparing Compound 1 of Synthesis Example 1, except that 4.24 g (10 mmol) of Intermediate 3-A and 2.23 g (12.0 mmol) of Intermediate 4-A, instead of Intermediates 3-1 and 4-1, were used.

Manufacture of organic light-emitting diode

[0253] An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound A, instead of Compound 1, was used to form the ETL.

Comparative Example 3

[0254] Compound B was synthesized according to Reaction Scheme B below:

**Reaction Scheme B**Synthesis of Compound B

[0255] Intermediate B was prepared in the same manner as in the method of preparing Compound A of Comparative Example 2, except that Intermediate 4-B, instead of Intermediate 4-A, was used.

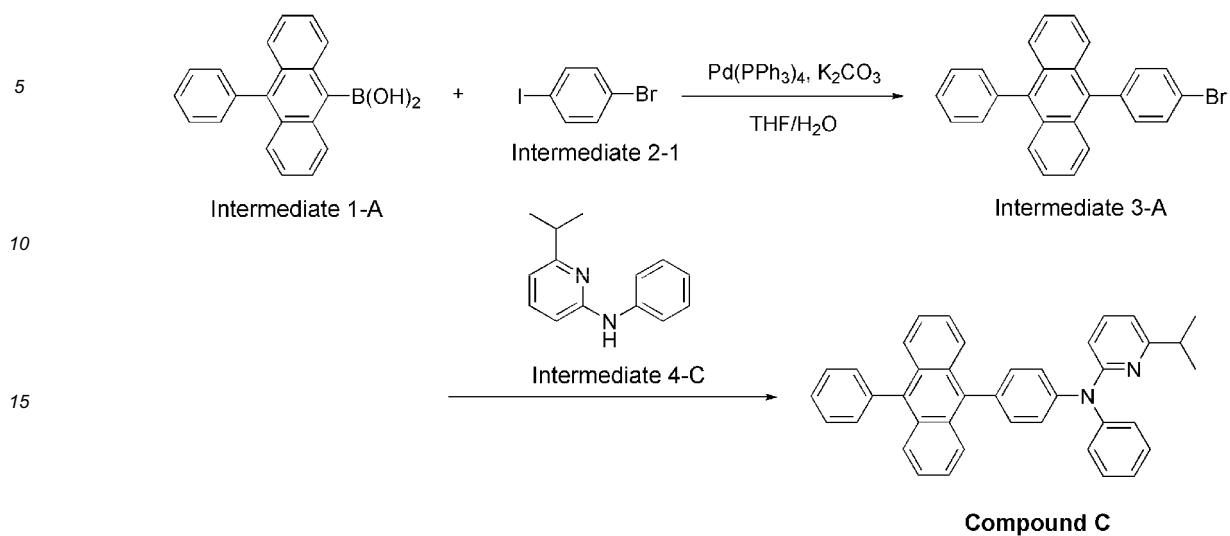
Manufacture of organic light-emitting diode

[0256] An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound B, instead of Compound 1, was used to form the ETL.

Comparative Example 4

[0257] Compound C was synthesized according to Reaction Scheme C below:

## Reaction Scheme C

Synthesis of Compound C

**[0258]** Compound C was prepared in the same manner as in the method of preparing Compound A of Comparative Example 2, except that Intermediate 4-C, instead of Intermediate 4-A, was used.

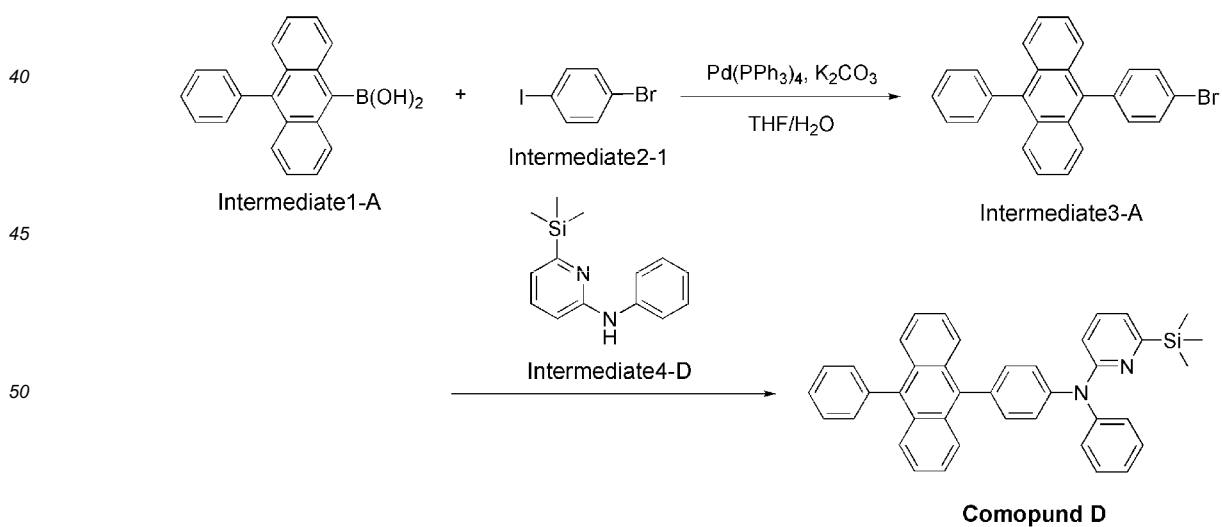
Manufacture of organic light-emitting diode

**[0259]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound C, instead of Compound 1, was used to form the ETL.

Comparative Example 5

**[0260]** Compound D was synthesized according to Reaction Scheme D below:

## Reaction Scheme D

Synthesis of Compound D

**[0261]** Compound D was prepared in the same manner as in the method of preparing Compound A of Comparative

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Example 2, except that Intermediate 4-D, instead of Intermediate 4-A, was used.

### Manufacture of organic light-emitting diode

5 **[0262]** An organic light-emitting diode was manufactured in the same manner as in Example 1, except that Compound D, instead of Compound 1, was used to form the ETL.

### Evaluation Example 1

10 **[0263]** Driving voltages, luminances, emitting-light colours, efficiencies (at current density of 50mA/cm<sup>2</sup>, and half-life spans (at 100mA/cm<sup>2</sup>) of the organic light-emitting diodes of Examples 1 to 24 and Comparative Examples 1 to 5 were measured using a PR650 (Spectroscan) Source Measurement Unit (available from Photo Research, Inc.). The results are shown in Table 1 below.

Table 1

	EML host	EML dopant	ETL	Driving voltage (V)	Luminance (cd/m <sup>2</sup> )	Efficiency (cd/A)	Light-emitting colour	Half-life span (hr)
Example 1	ADN	DPVABi	Compound 1	5.36	3,335	6.67	blue	492
Example 2	ADN	DPVABi	Compound 4	5.32	3,390	6.78	blue	596
Example 3	ADN	DPVABi	Compound 14	5.29	3,380	6.76	blue	542
Example 4	ADN	DPVABi	Compound 23	5.24	3,470	6.94	blue	589
Example 5	ADN	DPVABi	Compound 25	5.26	3,465	6.93	blue	536
Example 6	ADN	DPVABi	Compound 27	5.21	3,505	7.01	blue	564
Example 7	ADN	DPVABi	Compound 31	5.26	3,280	6.56	blue	632
Example 8	ADN	DPVABi	Compound 32	5.30	3,440	6.88	blue	559
Example 9	ADN	DPVABi	Compound 42	5.23	3,565	7.13	blue	658
Example 10	ADN	DPVABi	Compound 48	5.31	3,435	6.87	blue	524
Example 11	ADN	DPVABi	Compound 58	5.26	3,580	7.16	blue	532
Example 12	ADN	DPVABi	Compound 60	5.24	3,515	7.03	blue	582
Example 13	ADN	DPVABi	Compound 62	5.31	3,605	7.21	blue	529
Example 14	ADN	DPVABi	Compound 66	5.27	3,345	6.69	blue	608
Example 15	ADN	DPVABi	Compound 70	5.16	3,015	6.03	blue	583

(continued)

	EML host	EML dopant	ETL	Driving voltage (V)	Luminance (cd/m <sup>2</sup> )	Efficiency (cd/A)	Light-emitting colour	Half-life span (hr)	
5	Example 16	ADN	DPVABi	Compound 77	5.21	3,560	7.12	blue	637
10	Example 17	ADN	DPVABi	Compound 82	5.32	3,460	6.92	blue	543
	Example 18	ADN	DPVABi	Compound 86	5.43	3,445	6.89	blue	469
15	Example 19	ADN	DPVABi	Compound 97	5.62	3,070	6.14	blue	486
	Example 20	ADN	Compound 25	Alp <sub>3</sub>	6.86	2,190	4.38	blue	216
20	Example 21	ADN	Compound 86	Alq <sub>3</sub>	6.97	2,260	4.52	blue	238
	Example 22	ADN	DPVABi	Compound 103	5.35	3,640	7.82	blue	659
25	Example 23	ADN	DPVABi	Compound 104	5.12	3,445	6.89	blue	618
	Example 24	ADN	DPVABi	Compound 107	5.63	3,590	7.18	blue	689
30	Comparative Example 1	ADN	DPVABi	Alps	7.35	2,065	4.13	blue	145
	Comparative Example 2	ADN	DPVABi	Compound A	5.71	2,865	5.73	blue	311
35	Comparative Example 3	ADN	DPVABi	Compound B	5.75	2,730	5.46	blue	320
	Comparative Example 4	ADN	DPVABi	Compound C	5.73	2,845	5.69	blue	297
40	Comparative Example 5	ADN	DPVABi	Compound D	5.73	2,830	5.66	blue	213

[0264] Referring to Table 1, the organic light-emitting devices of Examples 1 to 19 and 22 to 24 are found to have lower driving voltages, higher luminances, higher efficiencies, and better lifetime characteristics as compared to the organic light-emitting diodes of Comparative Examples 1 to 5. The organic light-emitting devices of Examples 20 and 21 are found to have lower driving voltages and better lifetime characteristics as compared to the organic light-emitting diode of Comparative Example 1.

[0265] As described above, an organic light-emitting diode including any of the amine-based compounds according to the invention in its first aspect may have a low driving voltage, a high luminance, a high efficiency, and a long lifetime.

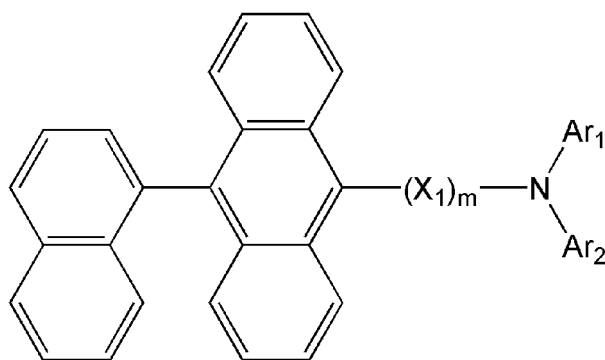
[0266] While the present invention has been described in connection with certain exemplary embodiments thereof, it is to be understood that the invention is not limited to the disclosed embodiments but, on the contrary, is intended to cover various modifications and equivalent arrangements included within the scope of the appended claims.

## Claims

55

1. An amine-based compound represented by Formula 1 below:

Formula 1



wherein, in Formula 1, Ar<sub>1</sub> and Ar<sub>2</sub> are each independently a substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> aryl group or a substituted or unsubstituted C<sub>2</sub>-C<sub>60</sub> heteroaryl group; and wherein Ar<sub>1</sub> and Ar<sub>2</sub> are optionally linked by a single bond; X<sub>1</sub> is a substituted or unsubstituted C<sub>6</sub>-C<sub>60</sub> arylene group or a substituted or unsubstituted C<sub>2</sub>-C<sub>60</sub> heteroarylene group;

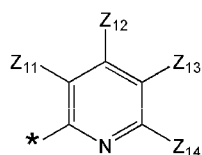
m is an integer from 1 to 5; and

at least one substituent of each of the substituted C<sub>6</sub>-C<sub>60</sub> aryl group, the substituted C<sub>2</sub>-C<sub>60</sub> heteroaryl group, the substituted C<sub>6</sub>-C<sub>60</sub> arylene group, and the substituted C<sub>2</sub>-C<sub>60</sub> heteroarylene group is one of a deuterium atom; -F; -Cl; -Br; -I; -CN; a hydroxyl group; -NO<sub>2</sub>; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; a phosphoric acid or a salt thereof; a tri(C<sub>6</sub>-C<sub>60</sub>aryl)silyl group; a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, a C<sub>2</sub>-C<sub>60</sub> alkynyl group; a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group and a C<sub>2</sub>-C<sub>60</sub> alkynyl group that is substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>3</sub>-C<sub>60</sub> cycloalkyl group, a C<sub>3</sub>-C<sub>60</sub> cycloalkenyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, a C<sub>2</sub>-C<sub>60</sub> heteroaryl group, a C<sub>6</sub>-C<sub>60</sub> aralkyl group, a C<sub>6</sub>-C<sub>60</sub> aryloxy group, a C<sub>6</sub>-C<sub>60</sub> arylthiol group; a C<sub>3</sub>-C<sub>60</sub> cycloalkyl group, a C<sub>3</sub>-C<sub>60</sub> cycloalkenyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, a C<sub>2</sub>-C<sub>60</sub> heteroaryl group, a C<sub>6</sub>-C<sub>60</sub> aralkyl group, a C<sub>6</sub>-C<sub>60</sub> aryloxy group, and a C<sub>6</sub>-C<sub>60</sub> arylthiol group that is substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkyl group substituted with at least one fluorine (F), a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, a C<sub>2</sub>-C<sub>60</sub> alkynyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group,

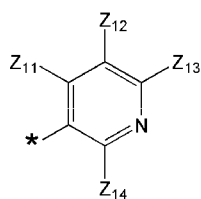
wherein at least one of Ar<sub>1</sub> and Ar<sub>2</sub> is a C<sub>6</sub>-C<sub>60</sub> aryl group substituted with at least one electron withdrawing group selected from the group consisting of -F; -CN; -NO<sub>2</sub>; a C<sub>1</sub>-C<sub>60</sub> alkyl group substituted with at least one -F; a C<sub>2</sub>-C<sub>60</sub> heteroaryl group; and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, a C<sub>2</sub>-C<sub>60</sub> alkynyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group.

2. The amine-based compound of claim 1, wherein the at least one electron withdrawing group is selected from the group consisting of: -F; -CN; -NO<sub>2</sub>; a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F; a C<sub>2</sub>-C<sub>20</sub> heteroaryl group including a ring-containing a N atom; and a C<sub>2</sub>-C<sub>20</sub> heteroaryl group that includes a ring-containing a N atom and is substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub>alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a C<sub>6</sub>-C<sub>20</sub> aryl group, and a C<sub>2</sub>-C<sub>20</sub> heteroaryl group.
3. The amine-based compound of claim 1 or claim 2, wherein the at least one electron withdrawing group is selected from the group consisting of -F; -CN; -CH<sub>2</sub>F; -CHF<sub>2</sub>; -CF<sub>3</sub>; and groups represented by Formulae 2(1) to 2(14) below:

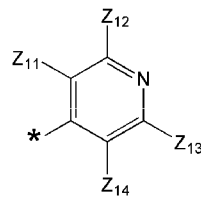
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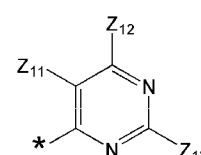
Formula 2(1)



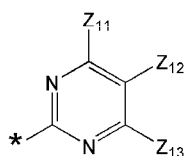
Formula 2(2)



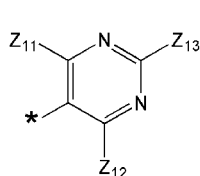
Formula 2(3)



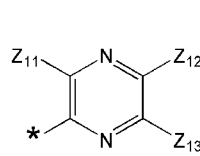
Formula 2(4)



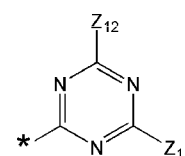
Formula 2(5)



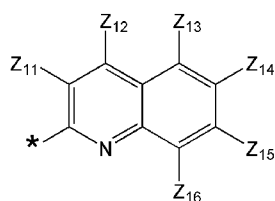
Formula 2(6)



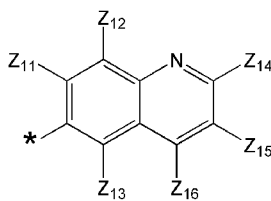
Formula 2(7)



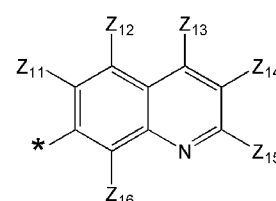
Formula 2(8)



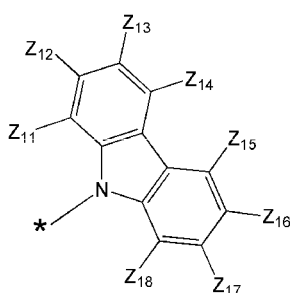
Formula 2(9)



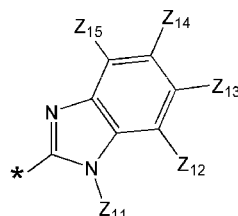
Formula 2(10)



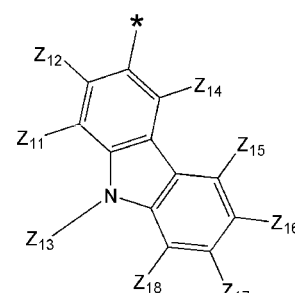
Formula 2(11)



Formula 2(12)



Formula 2(13)



Formula 2(14)

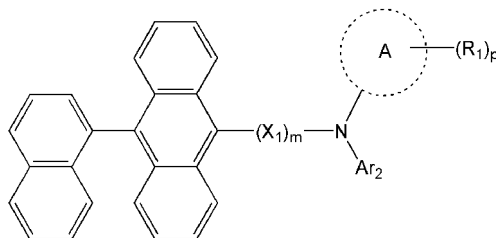
wherein, in Formulae 2(1) to 2(14), Z<sub>11</sub> to Z<sub>18</sub> are each independently a hydrogen atom, a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, or a carbazolyl group.

- The amine-based compound of any preceding claim, wherein Ar<sub>1</sub> and Ar<sub>2</sub> are each independently a C<sub>6</sub>-C<sub>60</sub> aryl group selected from a substituted or unsubstituted phenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted triphenylenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted chrysenyl group, a substituted or unsubstituted pyridinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyrimidinyl group, a substituted or unsubstituted quinolyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted triazinyl group, a substituted or unsubstituted dibenzothiophenyl group, a substituted or unsubstituted dibenzofuranyl group, or a substituted or unsubstituted phenanthrolinyl group.

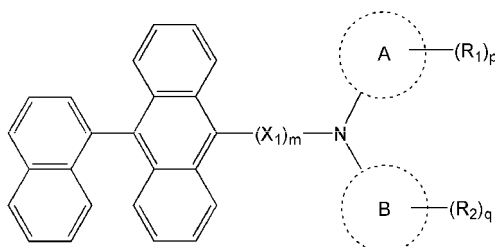
- The amine-based compound of any preceding claim, wherein Ar<sub>1</sub> and Ar<sub>2</sub> are linked by a single bond.

6. The amine-based compound of any preceding claim, wherein the at least one of  $Ar_1$  and  $Ar_2$  is a  $C_6$ - $C_{60}$  aryl group substituted with at least two electron withdrawing groups.
7. The amine-based compound of any preceding claim, wherein the at least one of  $Ar_1$  and  $Ar_2$  is a phenyl group, a biphenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, or a fluorenyl group that is substituted with at least two electron withdrawing groups; and the electron withdrawing groups are each independently selected from the group consisting of a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group; and a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a phthalazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN; a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a  $C_1$ - $C_{20}$  alkyl group, a  $C_1$ - $C_{20}$  alkyl group substituted with at least one -F, a  $C_1$ - $C_{20}$  alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group.
8. The amine-based compound of claim 1, wherein the amine-based compound is represented by Formula 1(1) or 1(2) below:

Formula 1(1)



Formula 1(2)



wherein, in Formula 1(1),  $Ar_2$  is a substituted or unsubstituted  $C_6$ - $C_{20}$  aryl group or a substituted or unsubstituted  $C_2$ - $C_{20}$  heteroaryl group; and

in Formulae 1(1) and 1(2), the ring groups A and B are each independently a substituted  $C_6$ - $C_{20}$  aryl group;

$R_1$  and  $R_2$  are each independently an electron withdrawing group selected from the group consisting of -F; -CN; -NO<sub>2</sub>; a  $C_1$ - $C_{60}$  alkyl group substituted with at least one -F; a  $C_2$ - $C_{60}$  heteroaryl group; and a  $C_2$ - $C_{60}$  heteroaryl group substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a  $C_1$ - $C_{60}$  alkyl group, a  $C_1$ - $C_{60}$  alkyl group substituted with at least one -F, a  $C_1$ - $C_{60}$  alkoxy group, a  $C_2$ - $C_{60}$  alkenyl group, a  $C_2$ - $C_{60}$  alkynyl group, a  $C_6$ - $C_{60}$  aryl group, and a  $C_2$ - $C_{60}$  heteroaryl group; and

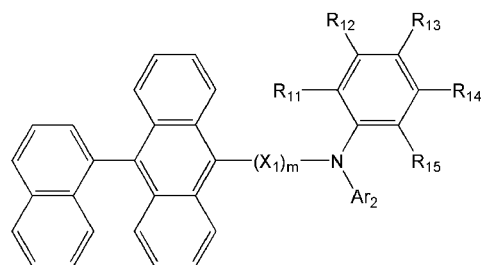
p and q are each independently an integer from 1 to 9.

9. The amine-based compound of claim 8, wherein the amine-based compound is represented by Formula 1(1) in which at least one of  $R_1$  is -CN; or is represented by Formula 1(2) in which at least one of  $R_1$  and one of  $R_2$  is -CN.
10. The amine-based compound of claim 7, wherein the amine-based compound is represented by Formula 1(1), wherein the ring group A is a substituted phenyl group, a substituted biphenyl group, a substituted naphthyl group, a substituted

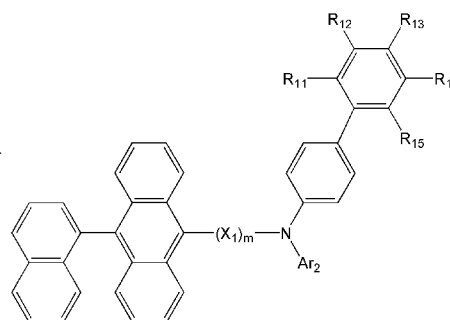
anthryl group, a substituted phenanthrenyl group, a substituted pyrenyl group, or a substituted fluorenyl group;  
 $R_1$  is at least one electron withdrawing group selected from the group consisting of a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group; and a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a phthalazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN; a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group; and p is 2, 3, or 4; or., wherein the amine-based compound is represented by Formula 1(2), wherein the ring group A and the ring group B are each independently a substituted phenyl group, a substituted biphenyl group, a substituted naphthyl group, a substituted anthryl group, a substituted phenanthrenyl group, a substituted pyrenyl group, or a substituted fluorenyl group;  
 $R_1$  and  $R_2$  are each independently at least one electron withdrawing group selected from the group consisting of a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group; and a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a phthalazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN; a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group; and p and q are each independently 2, 3, or 4.

11. The amine-based compound of claim 1, wherein the amine-based compound is represented by one of Formulae 1A to 1J below:

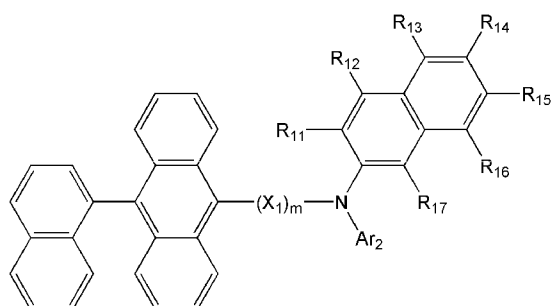
Formula 1A



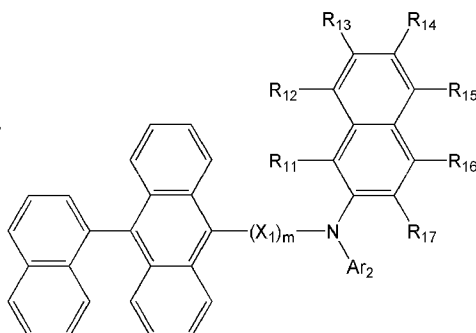
Formula 1B



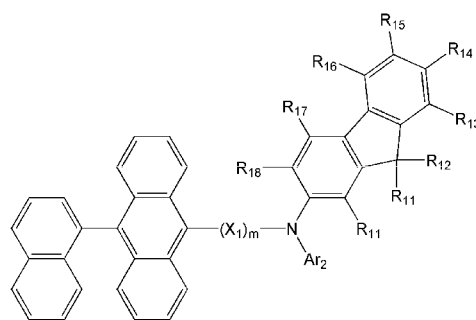
Formula 1C



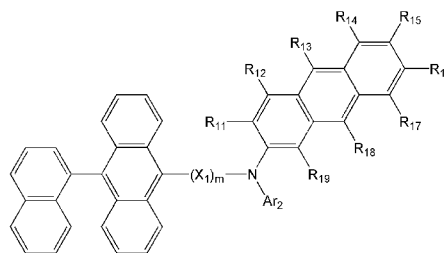
Formula 1D



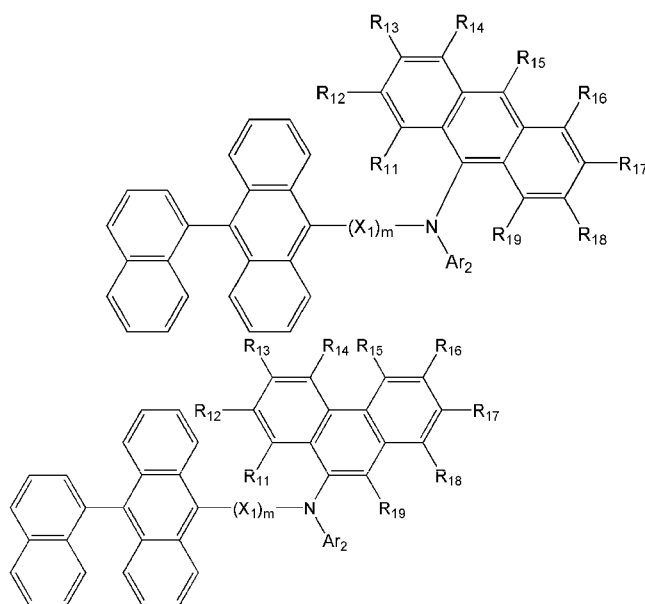
Formula 1E



Formula 1F

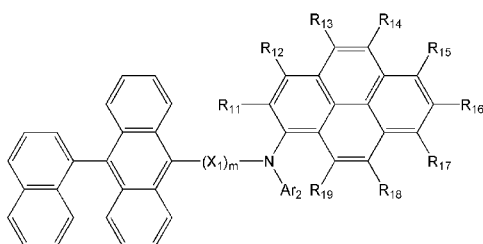


Formula 1G

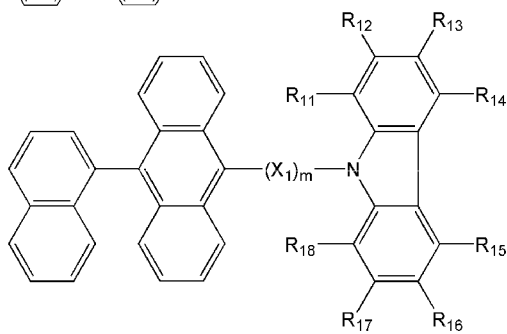


Formula 1H

Formula 1I



Formula 1J



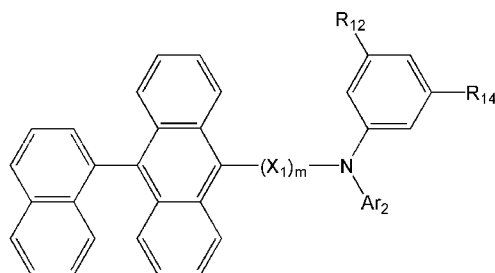
wherein, in Formulae 1A to 1J, Ar<sub>2</sub> is a substituted or unsubstituted phenyl group, a substituted or unsubstituted pentalenyl group, a substituted or unsubstituted indenylene group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted azulenyl group, a substituted or unsubstituted heptalenyl group, a substituted or unsubstituted indacenyl group, a substituted or unsubstituted acenaphthyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted phenalenyl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted fluoranthenyl group, a substituted or unsubstituted triphenylenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted chrysenyl group, a substituted or unsubstituted naphthacenyl group, a substituted or unsubstituted picenyl group, a substituted or unsubstituted perylenyl group, a substituted or unsubstituted pentaphenyl group, a substituted or unsubstituted hexacenyl group, a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted imidazolynyl group, a substituted or unsubstituted imidazopyridinyl group, a substituted or unsubstituted imidazopyrimidinyl group, a substituted or unsubstituted pyridinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyrimidinyl group, a substituted or unsubstituted benzoimidazolyl group, a substituted or unsubstituted indolyl group, a substituted or unsubstituted purinyl group, a substituted or unsubstituted quinolinyl group, a substituted or unsubstituted phthalazinyl group, a substituted or unsubstituted indolizinyl group, a substituted or unsubstituted naphthyridinyl group, a substituted or unsubstituted quinazolynyl group, a substituted or unsubstituted cinolinyl group, a substituted or unsubstituted indazolyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted phenazinyl group, a substituted or unsubstituted phenanthridinyl group, a substituted or unsubstituted pyranyl group, a substituted or unsubstituted chromenyl group, a substituted or unsubstituted furanyl group, a substituted or unsubstituted benzofuranyl group, a substituted or unsubstituted thiophenyl group, a substituted or unsubstituted benzothiophenyl group, a substituted or unsubstituted isothiazolyl group, a substituted or unsubstituted benzoimidazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted or unsubstituted dibenzothiophenyl group, a substituted or unsubstituted dibenzofuranyl group, a substituted or unsubstituted triazinyl group, a substituted or unsubstituted oxadiazolyl group, a substituted or unsubstituted pyridazinyl group, a substituted or unsubstituted triazolyl group, a substituted or unsubstituted tetrazolyl group, or a substituted or unsubstituted phenanthrolinyl group,

substituents of the substituted phenyl group, the substituted pentalenyl group, the substituted indenyl group, the substituted naphthyl group, the substituted azulenyl group, the substituted heptalenyl group, the substituted indacenyl group, the substituted acenaphthyl group, the substituted fluorenyl group, the substituted phenalenyl group, the substituted phenanthrenyl group, the substituted anthryl group, the substituted fluoranthenyl group, the substituted triphenylenyl group, the substituted pyrenyl group, the substituted chrysenyl group, the substituted naphthacenyl group, the substituted picenyl, the substituted perylenyl group, the substituted pentaphenyl group, the substituted hexacenyl group, the substituted pyrrolyl group, the substituted pyrazolyl group, the substituted imidazolyl group, the substituted imidazolynyl group, the substituted imidazopyridinyl group, the substituted imidazopyrimidinyl group, the substituted pyridinyl group, the substituted pyrazinyl group, the substituted pyrimidinyl group, the substituted benzoimidazolyl group, the substituted indolyl group, the substituted purinyl group, the substituted quinolinyl group, the substituted phthalazinyl group, the substituted indolizinyl group, the substituted naphthyridinyl group, the substituted quinazolynyl group, the substituted cinolinyl group, the substituted indazolyl group, the substituted carbazolyl group, the substituted phenazinyl group, the substituted phenanthridinyl group, the substituted pyranyl group, the substituted chromenyl group, the substituted furanyl group, the substituted benzofuranyl group, the substituted thiophenyl group, the substituted benzothiophenyl group, the substituted isothiazolyl group, the substituted benzoimidazolyl group, the substituted isoxazolyl group, the substituted dibenzothiophenyl group, the substituted dibenzofuranyl group, the substituted triazinyl group, the substituted oxadiazolyl group, the substituted pyridazinyl group, the substituted triazolyl group, the substituted tetrazolyl group, and the substituted phenanthrolinyl group, and R<sub>11</sub> to R<sub>19</sub> are each independently a hydrogen atom; a deuterium atom; -F; -Cl; -Br; -I; -CN; a hydroxyl group; -NO<sub>2</sub>; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; phosphoric acid or a salt thereof; a tri(C<sub>6</sub>-C<sub>60</sub>aryl)silyl group; a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, and a C<sub>2</sub>-C<sub>60</sub> alkynyl group; a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group and a C<sub>2</sub>-C<sub>60</sub> alkynyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, and phosphoric acid or a salt thereof; a C<sub>3</sub>-C<sub>60</sub> cycloalkyl group, a C<sub>3</sub>-C<sub>60</sub> cycloalkenyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, a C<sub>2</sub>-C<sub>60</sub> heteroaryl group, a C<sub>6</sub>-C<sub>60</sub> aralkyl group, a C<sub>6</sub>-C<sub>60</sub> aryloxy group, and a C<sub>6</sub>-C<sub>60</sub> arylthiol group; and a C<sub>3</sub>-C<sub>60</sub> cycloalkyl group, a C<sub>3</sub>-C<sub>60</sub> cycloalkenyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, a C<sub>2</sub>-C<sub>60</sub> heteroaryl group, a C<sub>6</sub>-C<sub>60</sub> aralkyl group, a C<sub>6</sub>-C<sub>60</sub> aryloxy group, and a C<sub>6</sub>-C<sub>60</sub> arylthiol group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>60</sub>

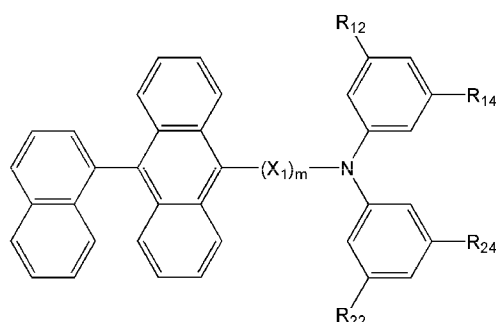
alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, a C<sub>2</sub>-C<sub>60</sub> alkynyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group, wherein at least one of R<sub>11</sub> to R<sub>15</sub> in Formulae 1A and 1B, at least one of R<sub>11</sub> to R<sub>17</sub> in Formulae 1C and 1D, at least one of R<sub>11</sub> to R<sub>18</sub> in Formulae 1E and 1J, and at least one of R<sub>11</sub> to R<sub>19</sub> in Formula 1F, 1G, 1H and 1I are each independently an electron withdrawing group selected from the group consisting of -F; -CN; -NO<sub>2</sub>; a C<sub>1</sub>-C<sub>60</sub> alkyl group substituted with at least one -F; a C<sub>2</sub>-C<sub>60</sub> heteroaryl group; and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>60</sub> alkyl group, a C<sub>1</sub>-C<sub>60</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>60</sub> alkoxy group, a C<sub>2</sub>-C<sub>60</sub> alkenyl group, a C<sub>2</sub>-C<sub>60</sub> alkynyl group, a C<sub>6</sub>-C<sub>60</sub> aryl group, and a C<sub>2</sub>-C<sub>60</sub> heteroaryl group.

12. The amine-based compound of claim 11, wherein the amine-based compound is represented by Formula 1A-(1) or 1A-(2) below:

Formula 1A-(1)



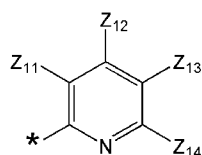
Formula 1A-(2)



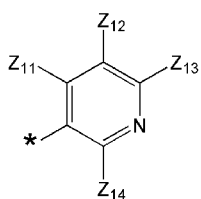
wherein, in Formulae 1A-(1) and 1A-(2), R<sub>12</sub>, R<sub>14</sub>, R<sub>22</sub>, and R<sub>24</sub> are each independently an electron withdrawing group selected from the group consisting of a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a triazinyl group, a benzoimidazolyl group, and a carbazolyl group; and a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a quinolinyl group, an isoquinolinyl group, a quinazoliny group, a phthalazinyl group, a benzoimidazolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN; a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, and a carbazolyl group; and

in Formula 1A-(1) Ar<sub>2</sub> is a substituted or unsubstituted phenyl group, a substituted or unsubstituted biphenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted pyrenyl group, or a substituted or unsubstituted fluorenyl group.

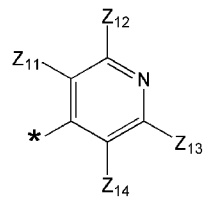
13. The amine-based compound of claim 12, wherein R<sub>12</sub>, R<sub>14</sub>, R<sub>22</sub> and R<sub>24</sub> are each independently selected from the group consisting of -F; -CN; -CH<sub>2</sub>F; -CHF<sub>2</sub>; -CF<sub>3</sub>; and groups represented by Formulae 2(1) to 2(14) below:



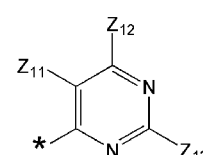
Formula 2(1)



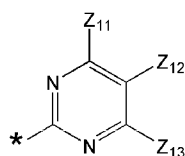
Formula 2(2)



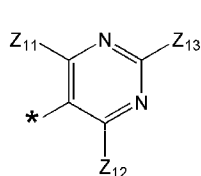
Formula 2(3)



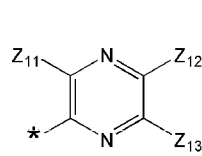
Formula 2(4)



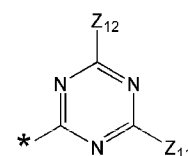
Formula 2(5)



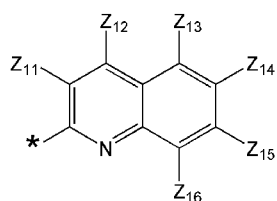
Formula 2(6)



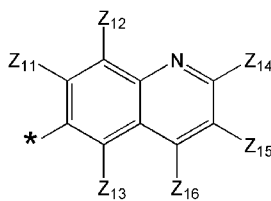
Formula 2(7)



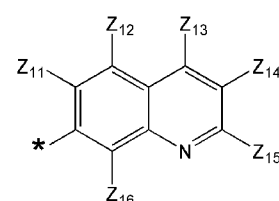
Formula 2(8)



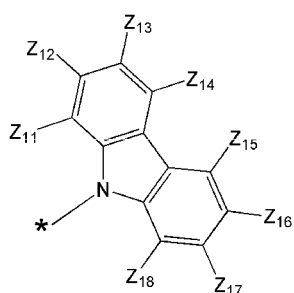
Formula 2(9)



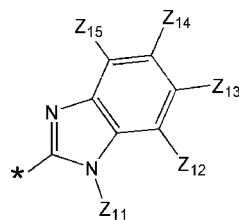
Formula 2(10)



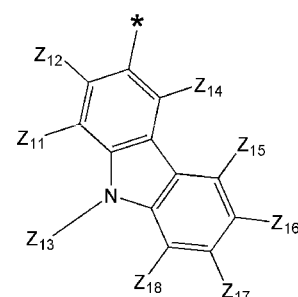
Formula 2(11)



Formula 2(12)



Formula 2(13)



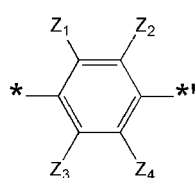
Formula 2(14)

wherein, in Formulae 2(1) to 2(14),  $Z_{11}$  to  $Z_{18}$  are each independently a hydrogen atom, a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub>alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkyl group substituted with at least one -F, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a pyridinyl group, a triazinyl group, or a carbazolyl group.

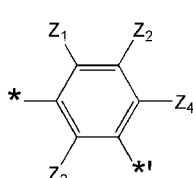
14. The amine-based compound of any preceding claim, wherein  $X_1$  is a substituted or unsubstituted phenylene group, a substituted or unsubstituted pentalenylene group, a substituted or unsubstituted indenylene group, a substituted or unsubstituted naphthylene group, a substituted or unsubstituted azulenylene group, a substituted or unsubstituted heptalenylene group, a substituted or unsubstituted indacenylene group, a substituted or unsubstituted acenaphthylene group, a substituted or unsubstituted fluorenylene group, a substituted or unsubstituted phenalenylene group, a substituted or unsubstituted phenanthrenylene group, a substituted or unsubstituted anthrylene group, a substituted or unsubstituted fluoranthenylene group, a substituted or unsubstituted triphenylenylene group, a substituted or unsubstituted pyrenylene group, a substituted or unsubstituted chrysenylene group, a substituted or unsubstituted naphthacenylene group, a substituted or unsubstituted picenylene group, a substituted or unsubstituted perylenylene group, a substituted or unsubstituted pentaphenylene group, a substituted or unsubstituted hexacenylenylene group, a substituted or unsubstituted pyrrolylene group, a substituted or unsubstituted pyrazolylenylene group,

a substituted or unsubstituted imidazolylene group, a substituted or unsubstituted imidazolinylene group, a substituted or unsubstituted imidazopyridinylene group, a substituted or unsubstituted imidazopyrimidinylene group, a substituted or unsubstituted pyridinylene group, a substituted or unsubstituted pyrazinylene group, a substituted or unsubstituted pyrimidinylene group, a substituted or unsubstituted indolylene group, a substituted or unsubstituted purinylene group, a substituted or unsubstituted quinolinylene group, a substituted or unsubstituted phthalazinylene group, a substituted or unsubstituted indolizinylene group, a substituted or unsubstituted naphthyridinylene group, a substituted or unsubstituted quinazolinylene group, a substituted or unsubstituted cinnolinylene group, a substituted or unsubstituted indazolylene group, a substituted or unsubstituted carbazolylene group, a substituted or unsubstituted phenazinylene group, a substituted or unsubstituted phenanthridinylene group, a substituted or unsubstituted pyranylene group, a substituted or unsubstituted chromenylene group, a substituted or unsubstituted furanylene group, a substituted or unsubstituted benzofuranylene group, a substituted or unsubstituted thiophenylene group, a substituted or unsubstituted benzothiophenylene group, a substituted or unsubstituted isothiazolylene group, a substituted or unsubstituted benzimidazolylene group, a substituted or unsubstituted isoxazolylene group, a substituted or unsubstituted dibenzothiophenylene group, a substituted or unsubstituted dibenzofuranylene group, a substituted or unsubstituted triazinylene group, a substituted or unsubstituted oxadiazolylene group, a substituted or unsubstituted pyridazinylene group, a substituted or unsubstituted triazolylene group, or a substituted or unsubstituted tetrazolylene group.

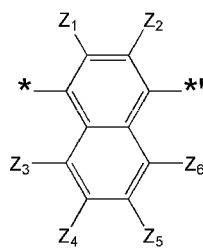
15. The amine-based compound of claim 14, wherein  $X_1$  is a group represented by one of Formulae 5(1) to 5(16) below:



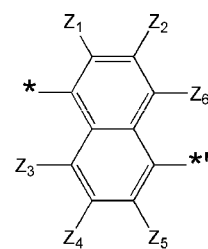
Formula 5(1)



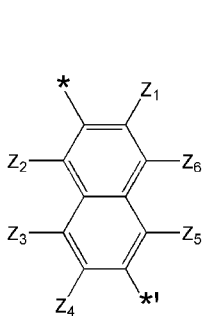
Formula 5(2)



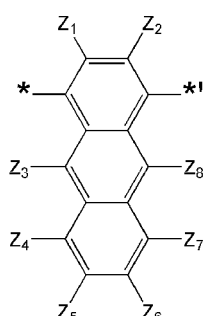
Formula 5(3)



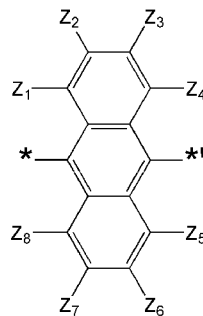
Formula 5(4)



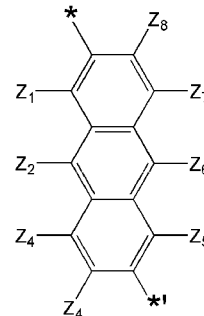
Formula 5(5)



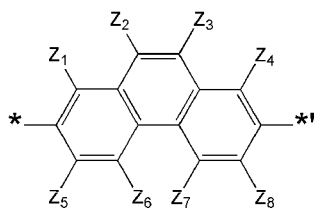
Formula 5(6)



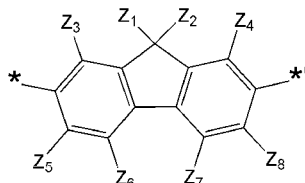
Formula 5(7)



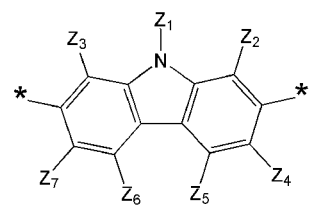
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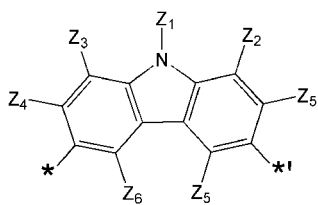
Formula 5(9)



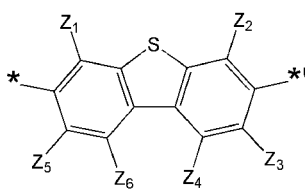
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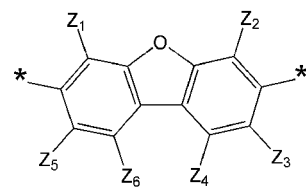
Formula 5(11)



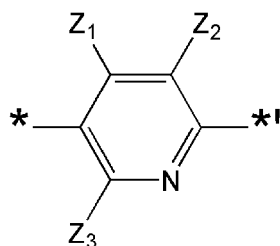
Formula 5(12)



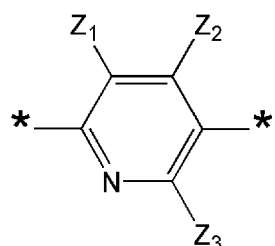
Formula 5(13)



Formula 5(14)



Formula 5(15)



Formula 5(16)

wherein, in Formulae 5(1) to 5(16), Z<sub>1</sub> to Z<sub>8</sub> are each independently one of a hydrogen atom; a deuterium atom; -F; -Cl; -Br; -I; -CN; a hydroxyl group; -NO<sub>2</sub>; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; phosphoric acid or a salt thereof; a C<sub>1</sub>-C<sub>20</sub> alkyl group; a C<sub>1</sub>-C<sub>20</sub> alkoxy group; a C<sub>1</sub>-C<sub>20</sub> alkyl group and a C<sub>1</sub>-C<sub>20</sub> alkoxy groups that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, sulfonic acid group or a salt thereof, and phosphoric acid or a salt thereof; a C<sub>6</sub>-C<sub>20</sub> aryl group; a C<sub>2</sub>-C<sub>20</sub> heteroaryl group; and a C<sub>6</sub>-C<sub>20</sub> aryl group and a C<sub>2</sub>-C<sub>20</sub> heteroaryl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub> alkyl group, a C<sub>1</sub>-C<sub>20</sub> alkoxy group, a C<sub>6</sub>-C<sub>20</sub> aryl group and a C<sub>2</sub>-C<sub>20</sub> heteroaryl group;

wherein indicates a binding site to anthracene in Formula 1; and

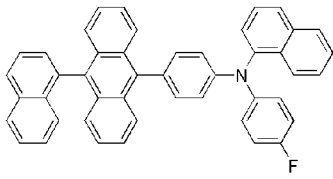
wherein \* indicates a binding site to N in Formula 1.

16. The amine-based compound of claim 15, wherein Z<sub>1</sub> to Z<sub>8</sub> are each independently one of a hydrogen atom; a deuterium atom; -F; -Cl; -Br; -I; -CN; a hydroxyl group; -NO<sub>2</sub>; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; a phosphoric acid or a salt thereof; a methyl group, an ethyl group, a propyl group, a butyl group, and a pentyl group; a methoxy group, an ethoxy group, a propoxy group, a butoxy group, and a pentoxy group; a methyl group, an ethyl group, a propyl group, a butyl group, a pentyl group, a methoxy group, an ethoxy group, a propoxy group, a butoxy group, and a pentoxy group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, and a phosphoric acid or a salt thereof; a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, and a fluorenyl group; a pyridinyl group, a pyrimidinyl group, a triazinyl group, a quinolyl group, and a carbazolyl group; a phenyl group, a naphthyl group, an anthryl group, a phenanthrenyl group, a pyrenyl group, a fluorenyl group, a pyridinyl group, a pyrimidinyl group, a triazinyl group, a quinolyl group, and a carbazolyl group that are substituted with at least one of a deuterium atom, -F, -Cl, -Br, -I, -CN, a hydroxyl group, -NO<sub>2</sub>, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C<sub>1</sub>-C<sub>20</sub>alkyl group, and a C<sub>1</sub>-C<sub>20</sub>alkoxy group.

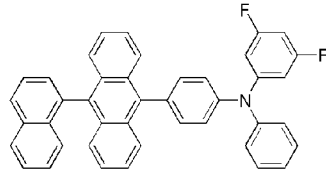
17. The amine-based compound of any preceding claim, wherein m is 1, 2, or 3.

18. The amine-based compound of any preceding claim, wherein the amine-based compound is one of Compounds 1 to 109 below:

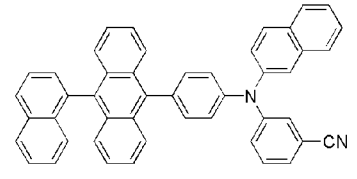
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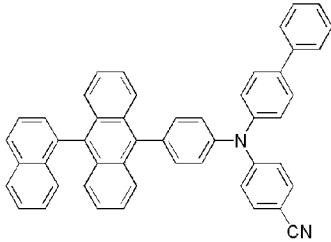


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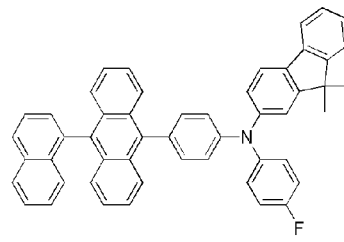


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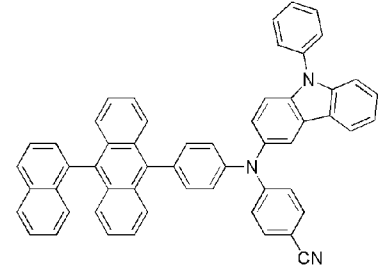
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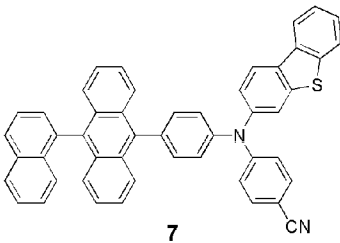


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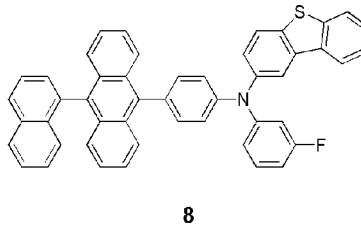


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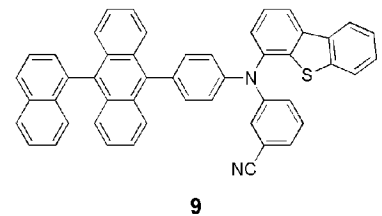
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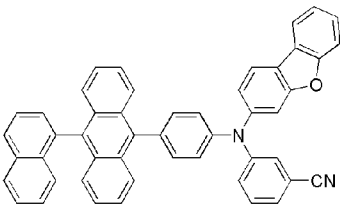


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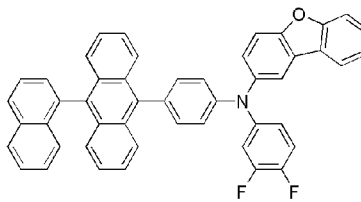


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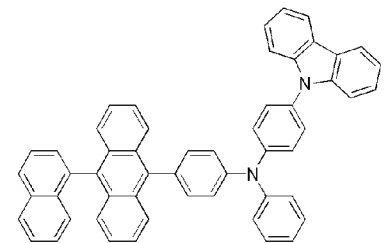
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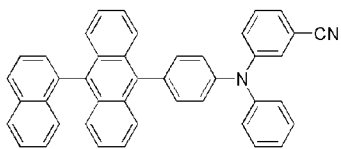


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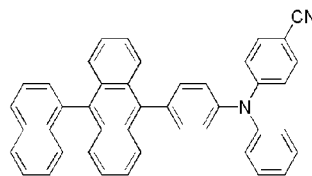
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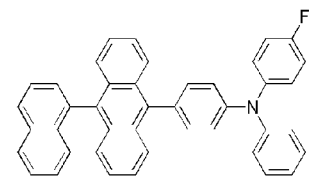
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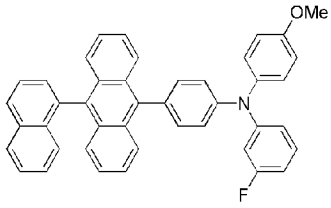


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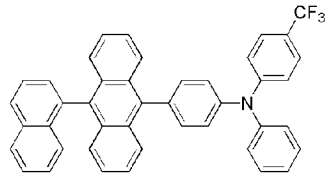
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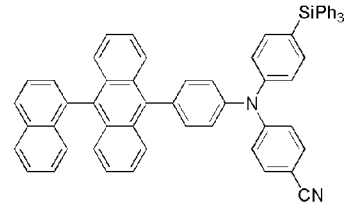
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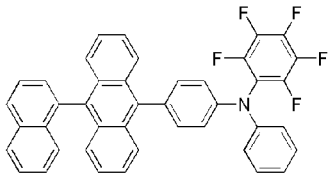


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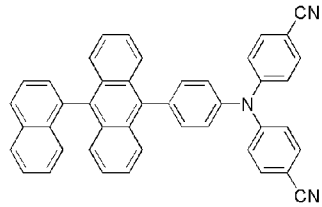


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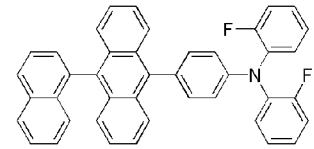
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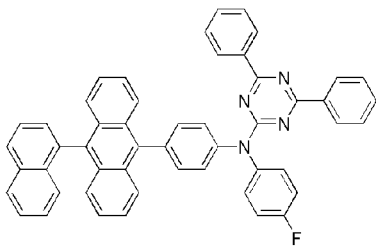


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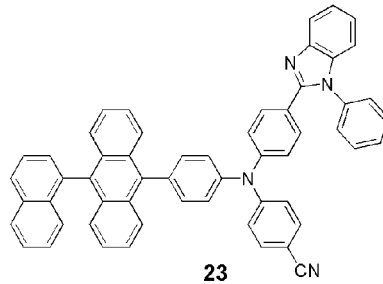
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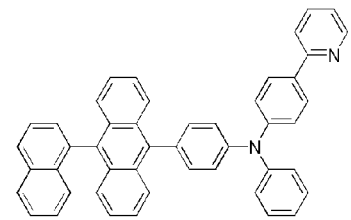
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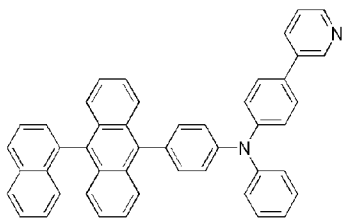
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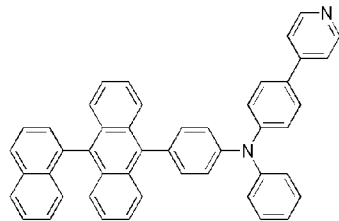
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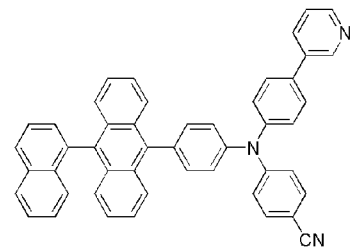
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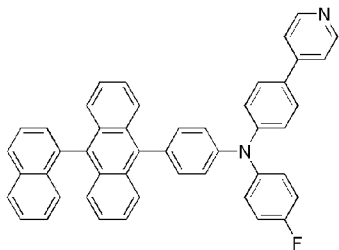
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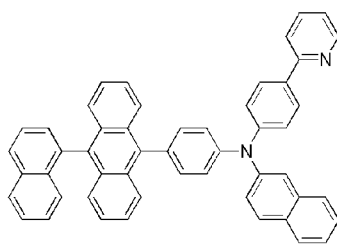
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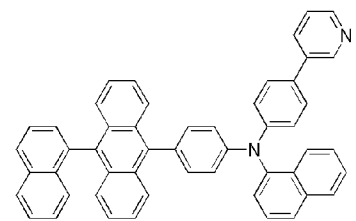
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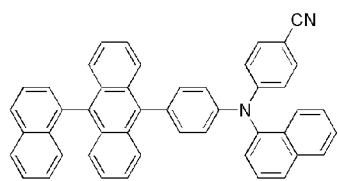


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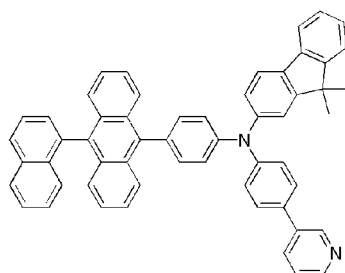
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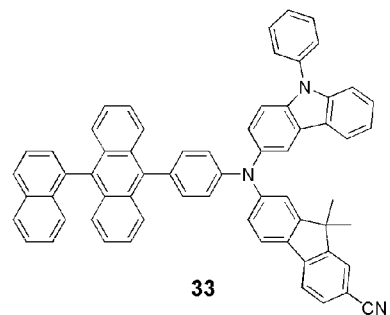
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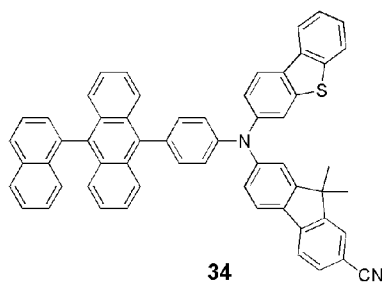
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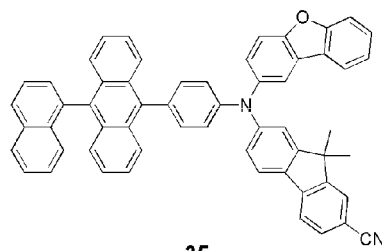
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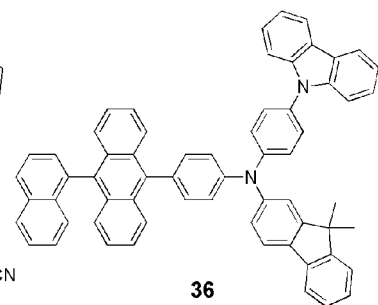
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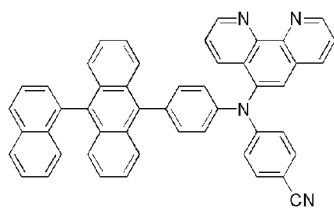
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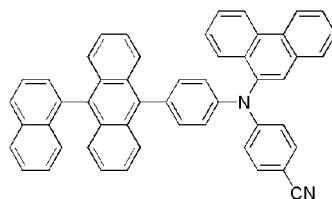
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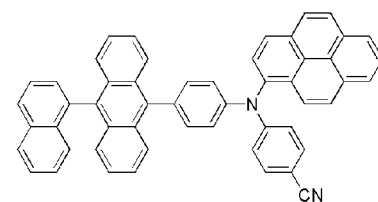
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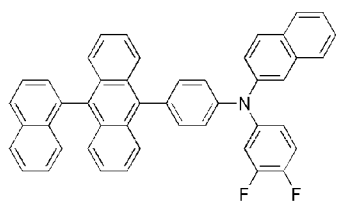
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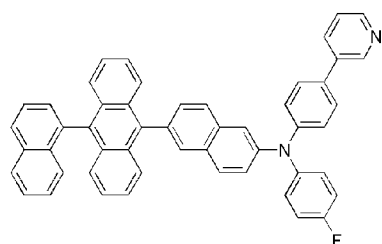
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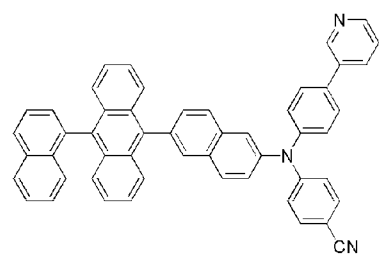
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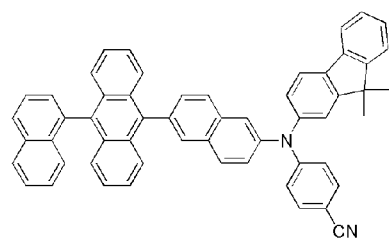
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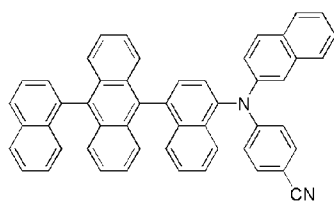
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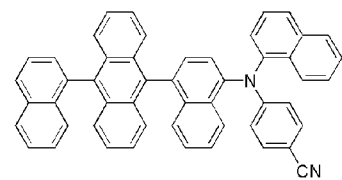
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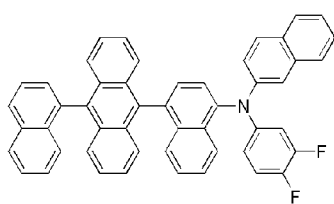


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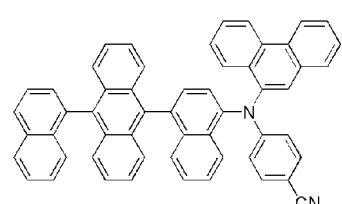
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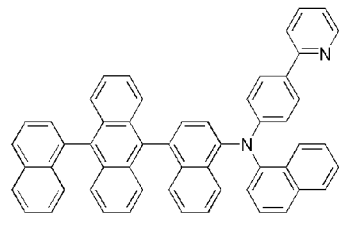
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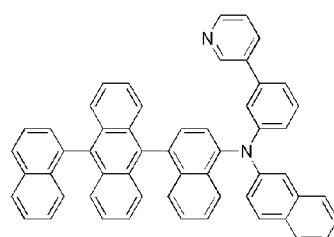
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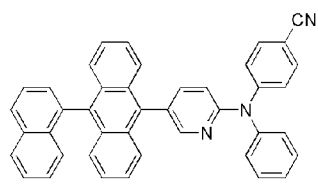
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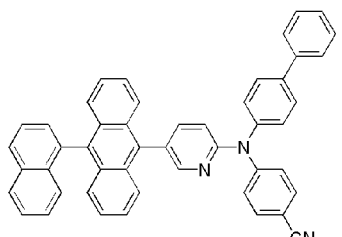
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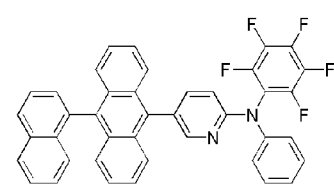
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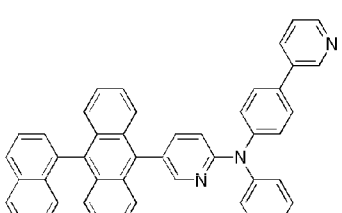
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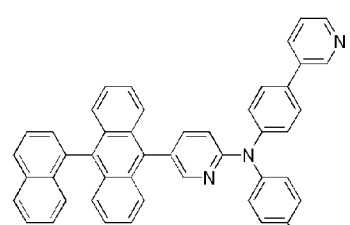
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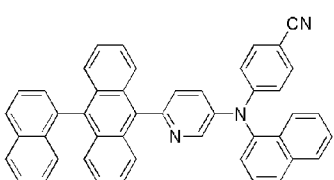
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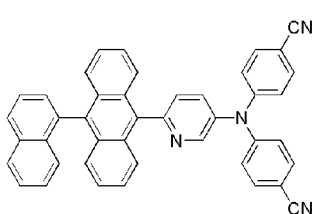
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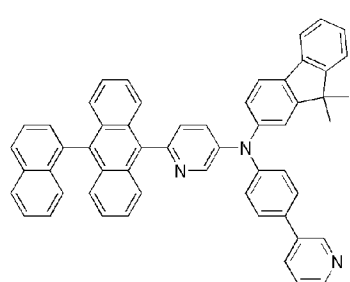
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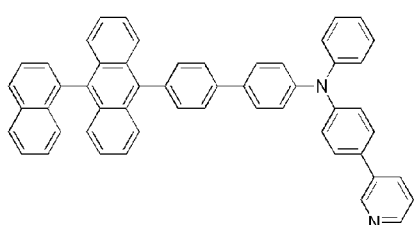
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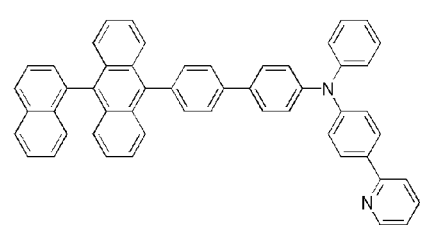
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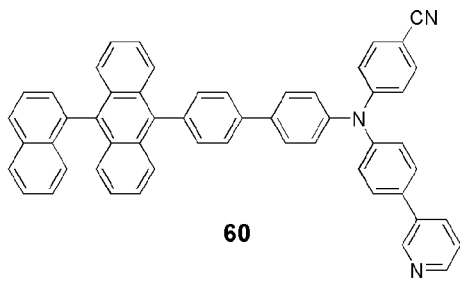


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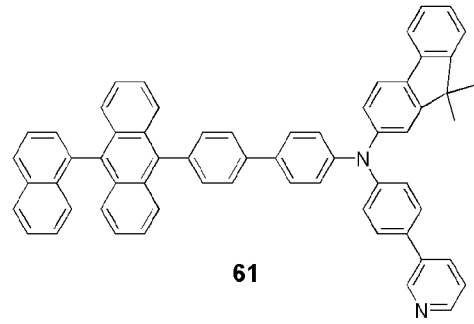


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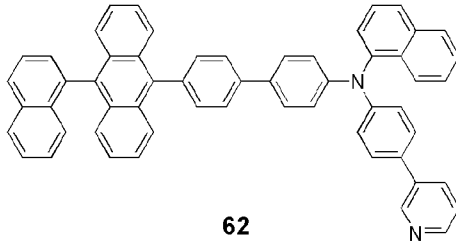
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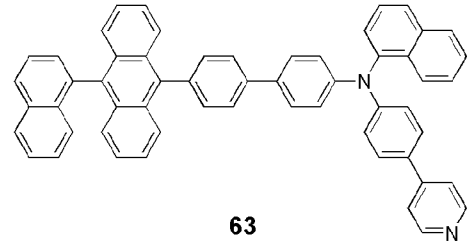
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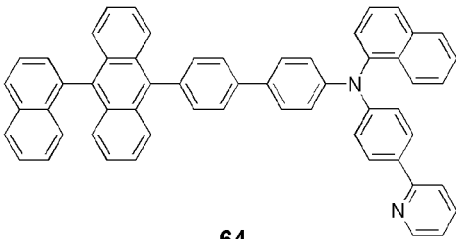
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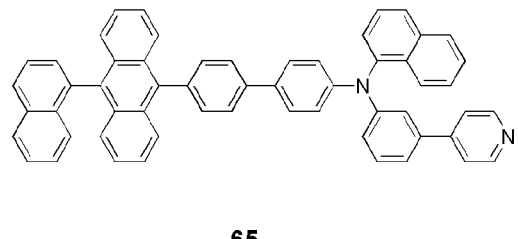
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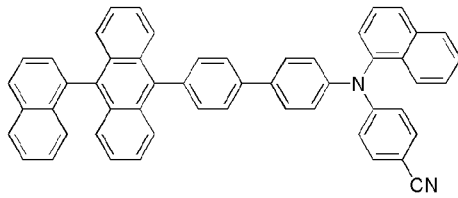
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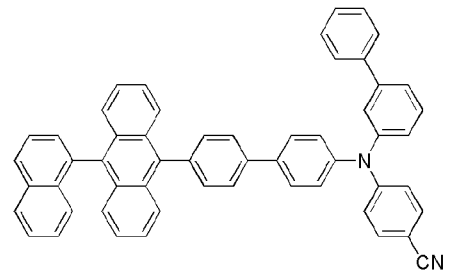
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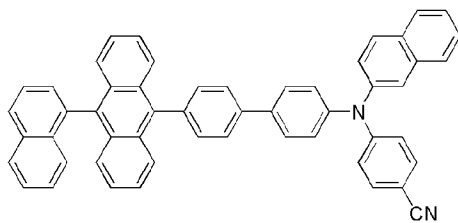
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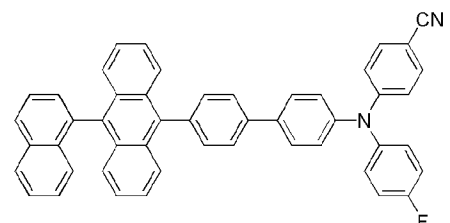
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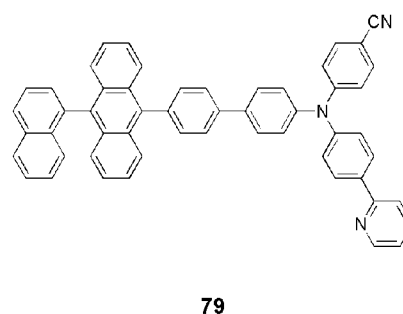
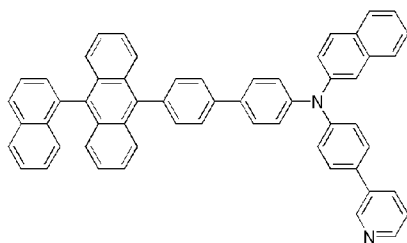
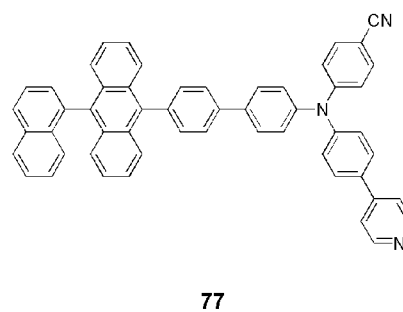
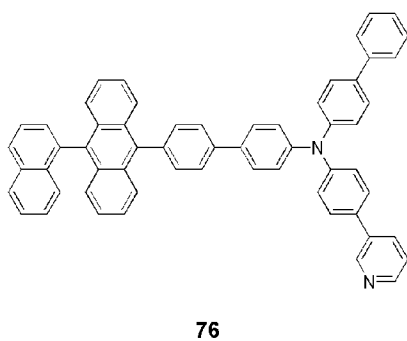
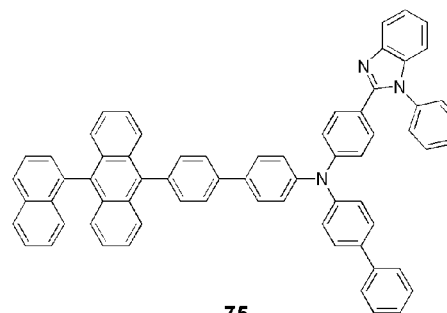
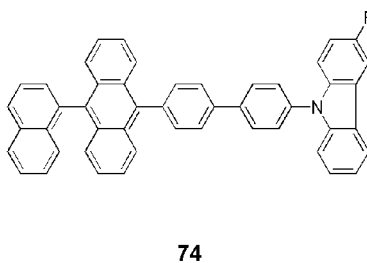
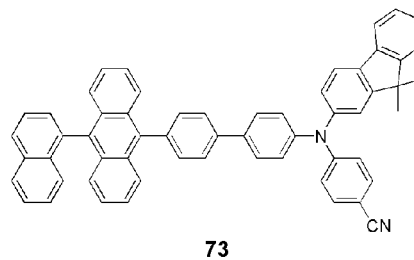
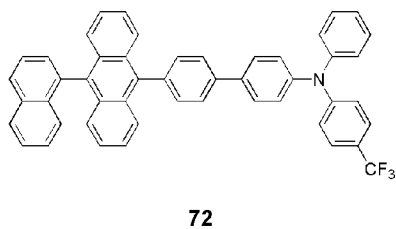
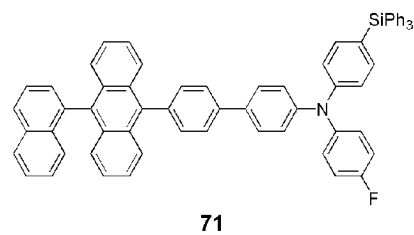
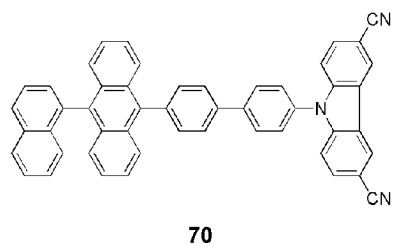


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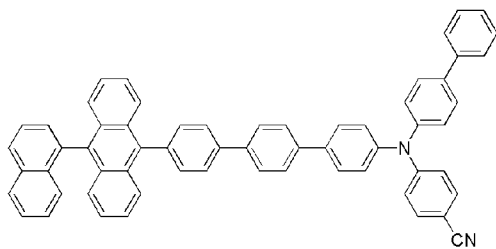


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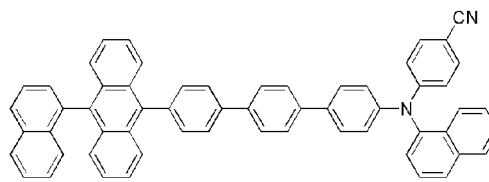


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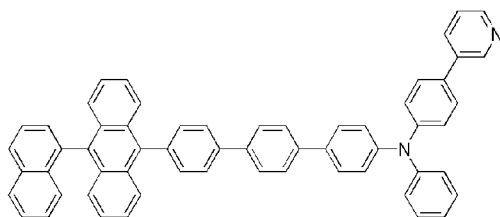
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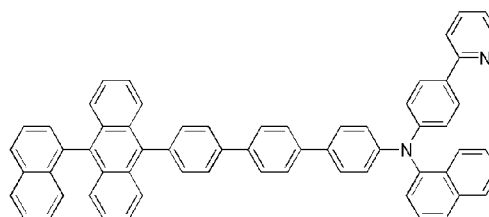
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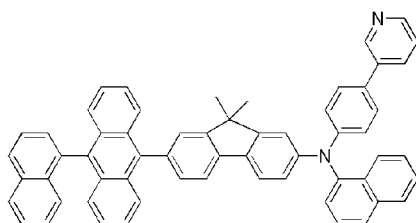
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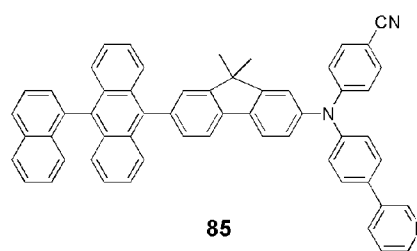
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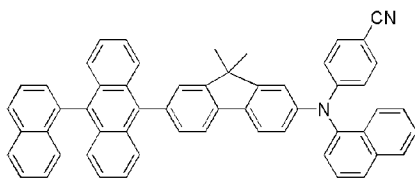
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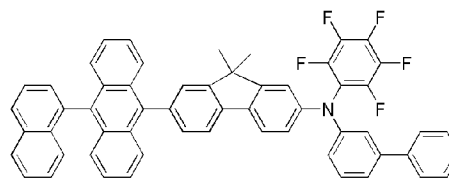
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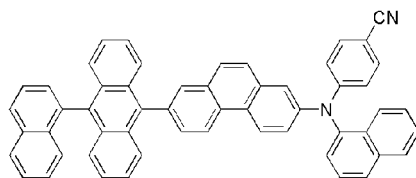
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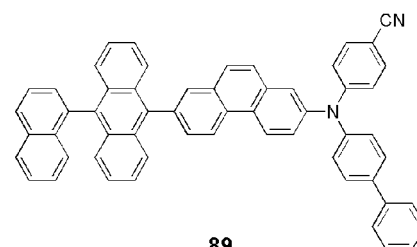
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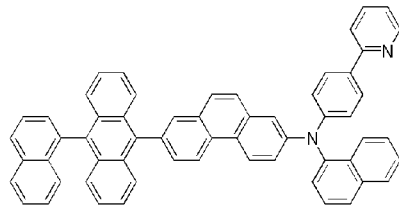
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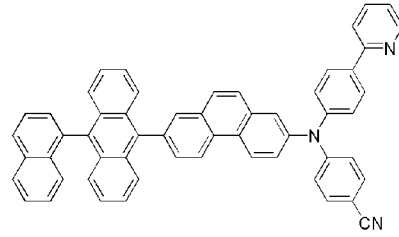
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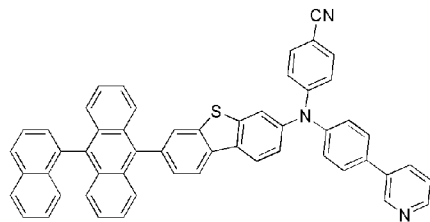
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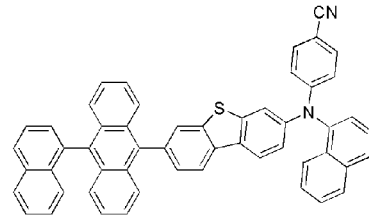
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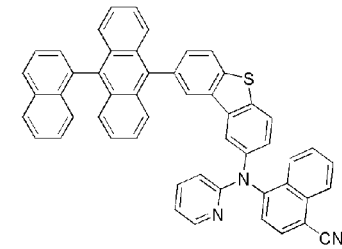
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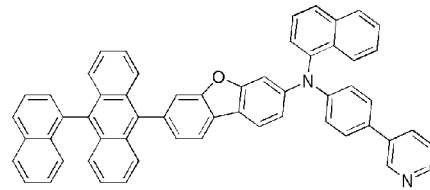
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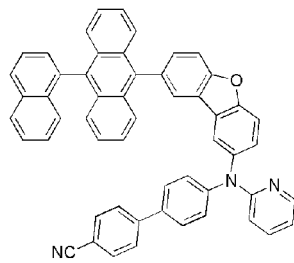
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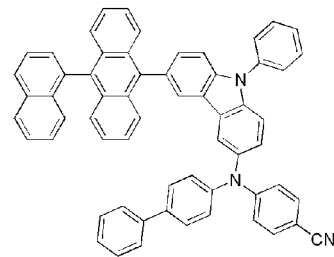
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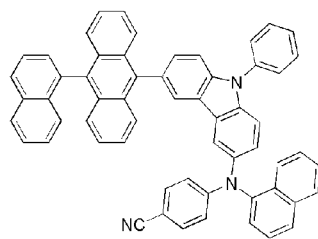
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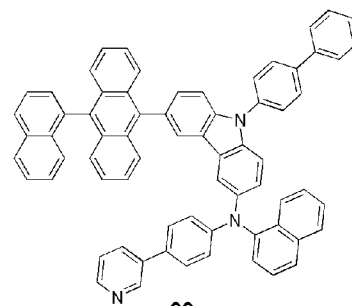
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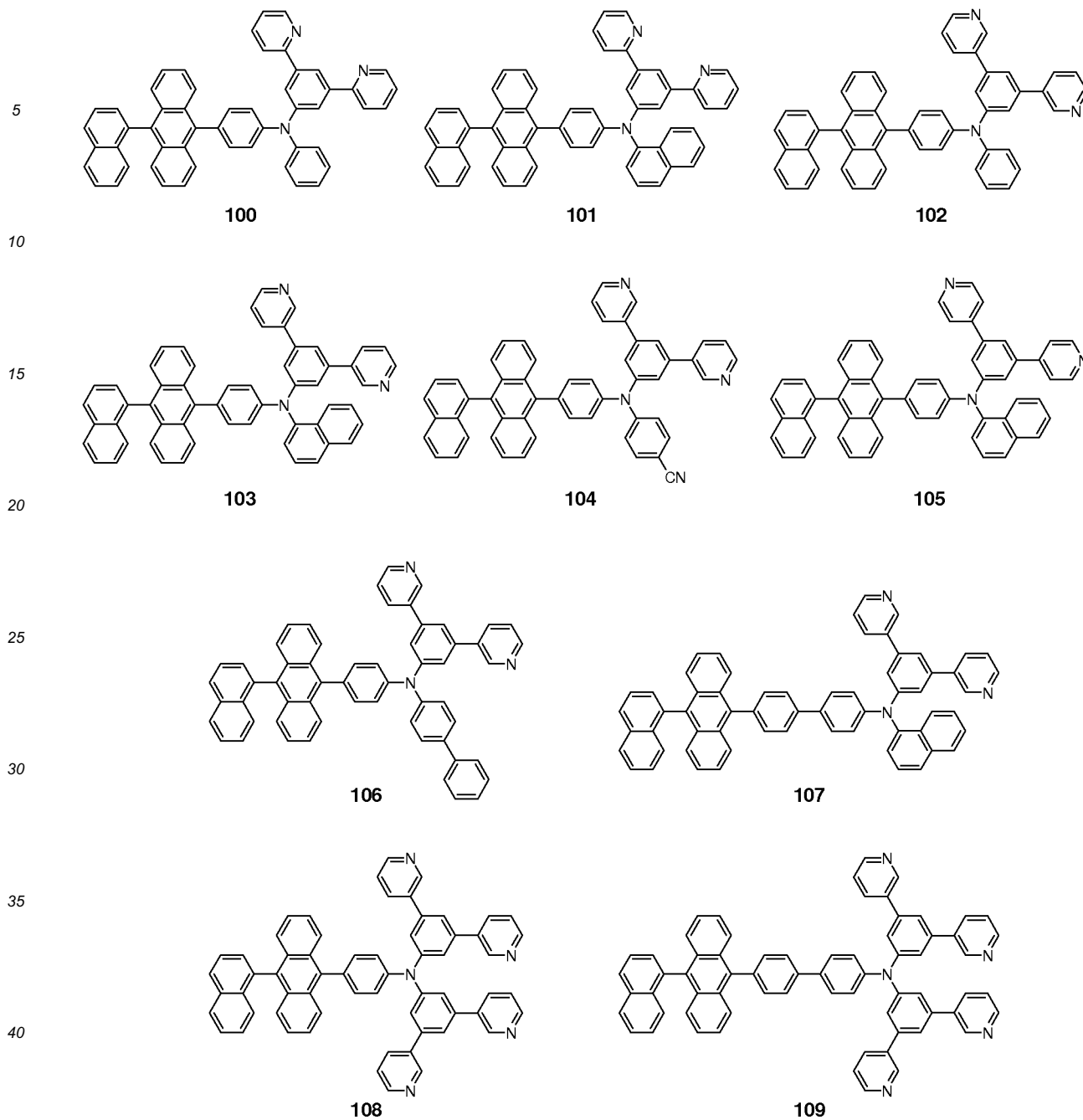


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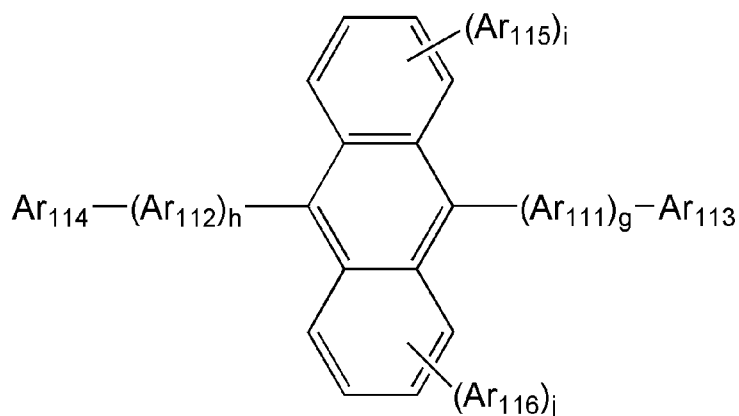
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19. An organic light-emitting diode comprising a first electrode, a second electrode disposed opposite to the first electrode, and an organic layer disposed between the first electrode and the second electrode, the organic layer comprising at least one of the amine-based compounds of claims 1 to 18.
20. The organic light-emitting diode of claim 19, wherein the organic layer comprises at least one of a hole injection layer, a hole transport layer, a functional layer having both hole injection and hole transport capabilities, a buffer layer, an electro blocking layer, an emission layer, a hole blocking layer, an electron transport layer, an electron injection layer, and a functional layer having both electron injection and electron transport capabilities.
21. The organic light-emitting diode of claim 20, wherein the organic layer comprises an electron transport layer, and the amine-based compound is included in the electron transport layer, preferably wherein the electron transport layer further comprises a metal complex.
22. The organic light-emitting diode of claim 20, wherein the organic layer comprises an emission layer, and the amine-

based compound is included in the emission layer, preferably.

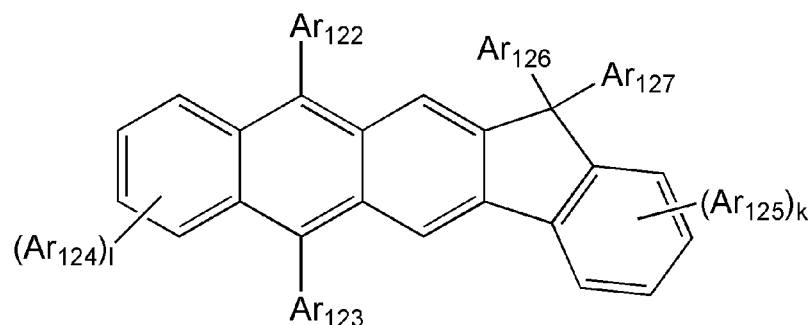
wherein the amine-based compound in the emission layer serves as a host, and the emission layer further comprises a blue fluorescent dopant.

- 5 **23.** The organic light-emitting diode of claim 22, wherein the amine-based compound in the emission layer serves as a dopant, and the emission layer further comprises at least one of an anthracene-based compound represented by Formula 400 below and an anthracene-based compound represented by Formula 401 below:

10 Formula 400



30 Formula 401



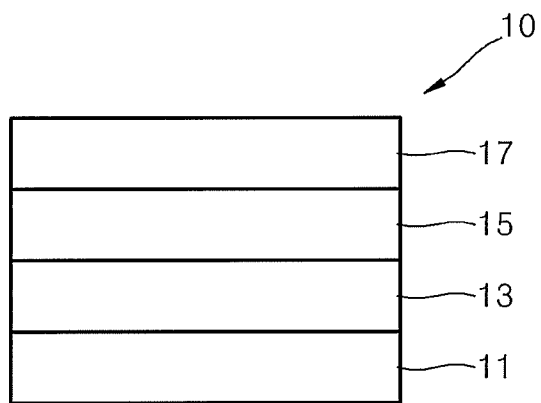
40 wherein, in Formulae 400 and 401,  $Ar_{112}$  and  $Ar_{112}$  are each independently a substituted or unsubstituted  $C_6-C_{60}$  arylene group;  $Ar_{113}$  to  $Ar_{116}$ , and  $Ar_{122}$  to  $Ar_{125}$  are each independently a substituted or unsubstituted  $C_1-C_{10}$  alkyl group, or a substituted or unsubstituted  $C_6-C_{60}$  aryl group;  $Ar_{126}$  and  $Ar_{127}$  are each independently a  $C_1-C_{10}$  alkyl group; and  $g$ ,  $h$ ,  $i$ ,  $j$ ,  $k$ , and  $l$  are each independently an integer from 0 to 4.

- 45 **24.** The organic light-emitting diode of claim 20, wherein the organic layer comprises at least one of a hole injection layer, a hole transport layer, and a functional layer having both hole injection and hole transport capabilities, and the at least one of the hole injection layer, the hole transport layer, and the functional layer having both hole injection and hole transport capabilities comprises a p-dopant.

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FIG. 1





EUROPEAN SEARCH REPORT

Application Number  
EP 13 15 4326

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	KUM HEE LEE ET AL: "Synthesis and Electroluminescent Properties of Blue Fluorescent Triphenylamine Substituted Anthracene Derivatives for OLEDs", MOLECULAR CRYSTALS AND LIQUID CRYSTALS, vol. 530, no. 1, 11 October 2010 (2010-10-11), pages 48/[204]-55/[211], XP55060418, ISSN: 1542-1406, DOI: 10.1080/15421406.2010.495882	19-24	INV. C09K11/06 C07C15/28 H01L51/00 H05B33/10
A	* page 48 - page 54; figures * -----	1-18	
A	US 5 935 721 A (SHI JIANMIN [US] ET AL) 10 August 1999 (1999-08-10) * the whole document * -----	1-24	
			TECHNICAL FIELDS SEARCHED (IPC)
			C09K C07C H01L H05B
The present search report has been drawn up for all claims			
Place of search <b>Munich</b>		Date of completion of the search <b>22 April 2013</b>	Examiner <b>Doslik, Natasa</b>
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	

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EPO FORM 1503 03.02 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 13 15 4326

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
The members are as contained in the European Patent Office EDP file on  
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22-04-2013

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5935721	A	NONE	
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EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

专利名称(译)	胺类化合物和包括其的有机发光二极管		
公开(公告)号	<a href="#">EP2626399A1</a>	公开(公告)日	2013-08-14
申请号	EP2013154326	申请日	2013-02-07
[标]申请(专利权)人(译)	三星显示有限公司		
申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
当前申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
[标]发明人	KIM YOUNG KOOK HWANG SEOK HWAN JUNG HYE JIN LIM JIN O HAN SANG HYUN JEONG EUN JAE KIM SOO YON PARK JUN HA LEE EUN YOUNG LEE JONG HYUK		
发明人	KIM, YOUNG-KOOK HWANG, SEOK-HWAN JUNG, HYE-JIN LIM, JIN-O HAN, SANG-HYUN JEONG, EUN-JAE KIM, SOO-YON PARK, JUN-HA LEE, EUN-YOUNG LEE, JONG-HYUK		
IPC分类号	C09K11/06 C07C15/28 H01L51/00 H05B33/10		
CPC分类号	C09K11/06 C07C211/56 C07C211/59 C07C211/61 C07C217/92 C07C255/58 C07C2603/18 C07C2603/24 C07C2603/26 C07C2603/50 C07D209/88 C07D213/36 C07D213/74 C07D307/91 C07D333/76 C07F7/0805 C09K2211/1007 C09K2211/1011 C09K2211/1014 H01L51/0058 H01L51/006 H01L51/0081 H05B33/10		
优先权	1020120012532 2012-02-07 KR 1020120061676 2012-06-08 KR		
其他公开文献	EP2626399B1		
外部链接	<a href="#">Espacenet</a>		

摘要(译)

胺类化合物和包含胺类化合物的有机发光二极管。

Formula 1

